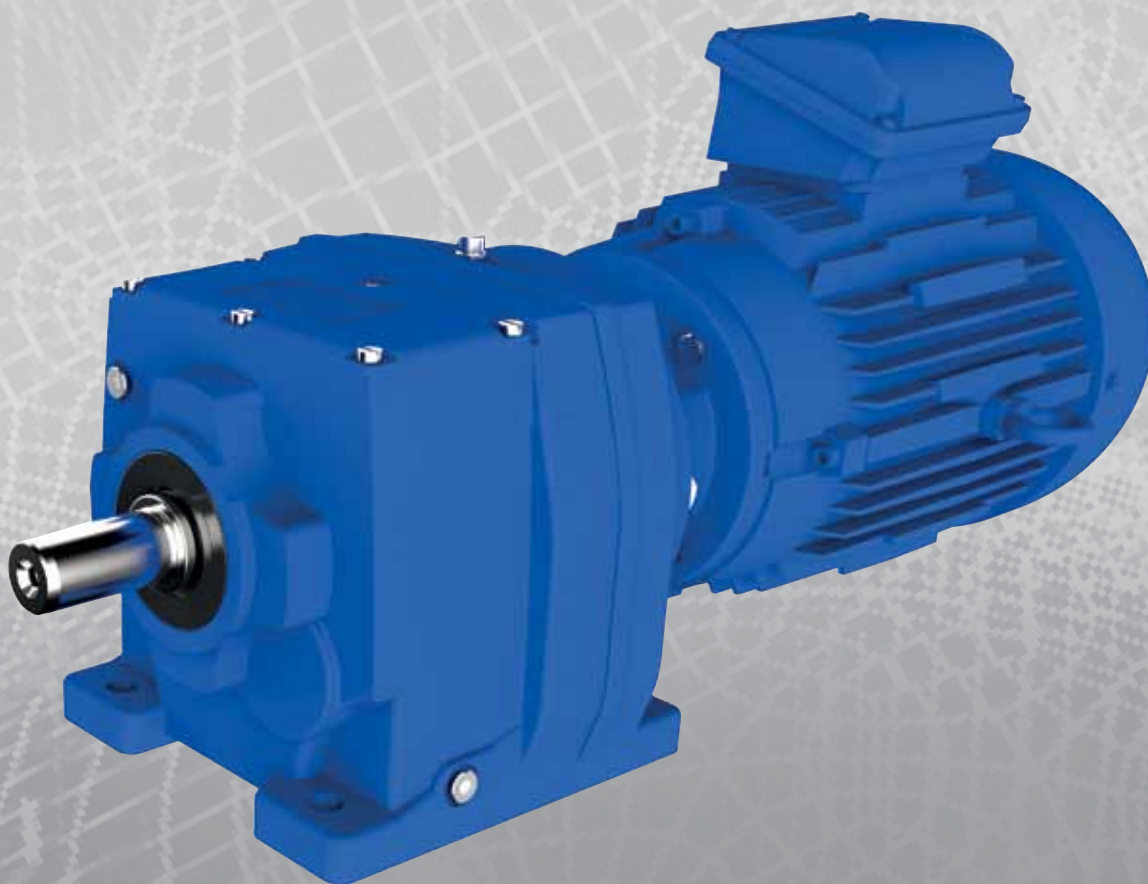


R Series Inline Helical Gear Units



RENOLD
Superior Gear Technology

ATEX Compliance Assured



Total compliance with the ATEX Directive safeguarding the use of industrial equipment in potentially explosive atmospheres is assured for users of our geared products.

Certification is available for standard gearboxes and geared motors with badging displaying the CE Mark and the Ex mark, name and location of the manufacturer, designation of series or type, serial number, year of manufacture, Ex symbol and equipment group/category.

ATEX directive 94/9/EC (also known as ATEX 95 or ATEX 100A) and the CE Marking Directive are enforced in all EC member states. Compliance is compulsory for designers, manufacturers or suppliers of electrical and non-electrical equipment for use in potentially explosive atmospheres created by the presence of flammable gases, vapours, mists or dusts.

Ex compliant standard gearboxes can be supplied against Groups 2 or 3 for surface industries in designated hazardous location Zones 1 and 2 for gases, vapours and mists; and in Zones 21 and 22 for dusts.

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R SERIES

GENERAL DESCRIPTION

R Series inline geared motors and reducers provide a very efficient and compact drive solution to meet most requirements up to 160kW with maximum output torque capacity of 20000Nm.

The range takes advantage of many years of accumulated design expertise, together with the use of high quality materials and components. The end result is a series of speed reducing and geared motors offering high load carrying capacity, high efficiency, quiet running and reliability.

The Range Includes

13 sizes of unit with a ratio coverage of 3.6/1 to 56/1 in double reduction and up to 225/1 in triple reduction and 10000/1 in combined units.

Unit Versions Available

Base or Flange Mounted

Unit type M - Motorised with IEC standard motor (IE2)

Unit type D - Motorised with Compact motor (IE2)

Unit type N - Motorised with NEMA standard motor

Unit type H - Motorised with IEC high efficiency (IE3)

Unit type E - Motorised with NEMA high efficiency motor (PREMIUM)

Unit type G - Unit to allow fitting of a standard IEC motor

Unit type A - Unit to allow fitting of NEMA motor

Unit type R - Reducer unit

Unit type S - Reducer unit with fan kit

Unit type W - Reducer unit with backstop CCW rotation

Unit type X - Reducer unit with backstop CW rotation

Unit type Y - Reducer unit with fan and backstop CW rotation

Unit type Z - Reducer unit with fan and backstop CCW rotation

Design Features Include

Patented standard motor connection (IEC or NEMA).

Ability to fit double oil seal input and output as required.

All units being suitable to fit IEC or NEMA standard motors.

All units are dimensionally interchangeable with other major manufacturers.

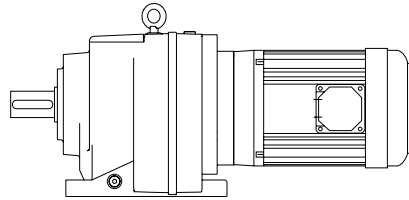
Brake geared motors are available.

Sizes 01, 02, 03, 04, 05, 06 and 07 are all supplied with lubricant.

Sizes 08, 09, 10, 13, 14 and 16 are supplied without lubricant.

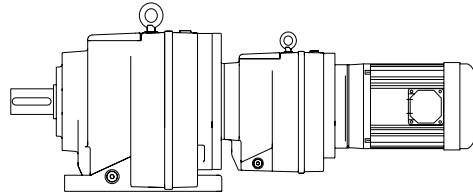
Motorised units can be fitted with a backstop module and reducer units can be fitted with a backstop and fan.

As improvements in design are being made continually this specification is not to be regarded as binding in detail and drawings and capacities are subject to alteration without notice. Certified drawings will be sent on request.



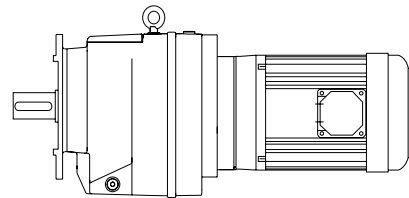
Two stage base mounted motorised

R	0	3	2	2	8	.	0	B	M	C	-	1	A	.	7	5	A	-	-
---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---



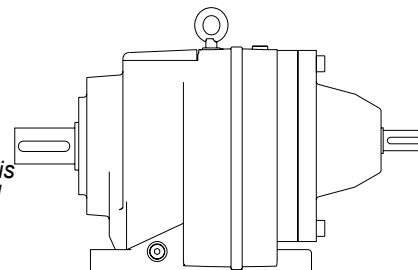
Four stage base mounted motorised

R	0	6	4	2	2	5	0	B	M	C	-	1	A	.	1	8	A	-	-
---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---



Three stage flange mounted motorised

R	0	6	3	2	1	2	5	L	M	C	-	1	A	.	7	5	A	-	-
---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---



Two stage base mounted reducer

R	0	7	2	2	7	1	.	B	R	C	-	1	-	-	-	-	-	-	-
---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---

* Typical unit designations

R SERIES

UNIT DESIGNATION

Series	Size of Unit		No of Reductions	Revision Version	Nominal Overall Ratio			Unit Version	Type of Unit	Output Shaft	Motor Adaptor	Mounting Position	Geared Motor Power		No of Motor Poles	Additional Motor Features	Additional Gearbox Features		
1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20

Example*

R	0	3	2	2	8	.	0	B	M	C	-	1	A	.	7	5	A	-	-
---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---	---

1 - R Series

Range

2, 3 - Size of Unit

Through

4 - No of Reductions

Through

5 - Revision Version

6, 7, 8 - Nominal Overall Ratio

eg

9 - Unit Version

- Base Mounted
- B5 (D) Flange Mounted (entry dependant on flange size)
- B14 (C) Flange Mounting
- Base and B14 (C) Flange Mounting (Special Orders Only)

10 - Type of Unit

- Motorised with IEC standard motor
- Motorised with Compact Motor
- Motorised with NEMA standard motor
- Motorised with IEC high efficiency motor
- Motorised with NEMA high efficiency motor
- Unit to allow fitting of IEC motor (customer own motor)
- Unit to allow fitting of NEMA motor (customer own motor)
- Reducer unit
- Reducer unit with fan kit
- Reducer unit with backstop CCW rotation
- Reducer unit with backstop CW rotation
- Reducer unit with fan and backstop CW rotation
- Reducer unit with fan and backstop CCW rotation

20 - Additional Gearbox Features

Double Oil Seal, Motorised Backstop Etc

eg

19 - Additional Motor Features

eg

For Types Without Motor

Enter

18 - No of Motor Poles

No motor

	50 Hz	60 Hz
4 Pole (Std) 1500 rpm	<input type="text" value="A"/>	1800 rpm <input type="text" value="B"/>
4 Pole (High) 1500 rpm	<input type="text" value="K"/>	1800 rpm <input type="text" value="L"/>
6 Pole (Std) 1000 rpm	<input type="text" value="C"/>	1200 rpm <input type="text" value="D"/>
6 Pole (High) 1000 rpm	<input type="text" value="M"/>	1200 rpm <input type="text" value="N"/>
2 Pole 3000 rpm	<input type="text" value="E"/>	3600 rpm <input type="text" value="F"/>
8 Pole 750 rpm	<input type="text" value="G"/>	900 rpm <input type="text" value="H"/>

Dual speed or special motor

15, 16, 17 - Geared Motor Powers

Motor Power Required

eg

For reducer and non standard

motor types enter

13, 14 - Mounting Position

eg

12 - Motor Adaptor For Unit Types Column 10 Entries M, N, H, E, G or A

For All Other Types Enter

11 - Output Shaft

- Standard

- Inch

R SERIES

EXPLANATION & USE OF RATINGS & SERVICE FACTORS

A gear unit selection is made by comparing actual loads with catalogue ratings. Catalogue ratings are based on a standard set of loading conditions, whereas actual load conditions vary according to type of application. Service Factors are therefore used to calculate an equivalent load to compare with catalogue ratings.

i.e. Equivalent Load = Actual Load x Service Factor

Mechanical Ratings and Service Factors Fm and Fs

Mechanical ratings measure capacity in terms of life and/or strength, assuming 10 hr/day continuous running under uniform load conditions.

Catalogue ratings allow 100% overload at starting, braking or momentarily during operation up to 10 hours per day.

The unit selected must therefore have a catalogue rating at least equal to half maximum overload.

Mechanical Service Factor Fm (Table 1) is used to modify the actual load according to daily operating time, and type of loading.

Load characteristics for a wide range of applications are detailed in Table 3 opposite, which are used in deciding the appropriate Service Factor Fm from Table 1.

If overloads can be calculated, or accurately assessed, actual loads should be used instead of Fm.

For units subjected to frequent stop/starts overloads in excess of 10 times/day multiply factor Fm x Factor Fs (table 2).

For applications where units are to operate in extremely dusty or moist/humid atmospheres unit selection should be referred to application engineering.

Table 1. Mechanical Service Factor (Fm)

Prime Mover	Duration of Service Hours per day	Load Classification-Driven Machine		
		Uniform mass acceleration factor ≤ 0.2	Moderate mass acceleration factor ≤ 3	Heavy mass acceleration factor ≤ 10
Electric Motor, Steam Turbine or Hydraulic Motor	< 3	0.80	1.00	1.50
	3 - 10	1.00	1.25	1.75
	> 10	1.25	1.50	2.00
Multi-cylinder Internal Combustion Engine	< 3	1.00	1.25	1.75
	3 - 10	1.25	1.50	2.00
	> 10	1.50	1.75	2.25
Single-cylinder Internal Combustion Engine	< 3	1.25	1.50	2.00
	3 - 10	1.50	1.75	2.25
	> 10	1.75	2.00	2.50

Mass acceleration factor = $\frac{\text{all external moments of inertia}^*}{\text{moment of inertia of driving motor}}$

* calculated with reference to the motor speed

Table 2. Number of Starts Factor (Fs)

Start / Stops per hour (1)	1	5	10	40	60	≥ 200
Factor Fs	1.00	1.03	1.06	1.10	1.15	1.20

Note: Intermediate values are obtained by linear interpolation

R SERIES

LOAD CLASSIFICATION BY APPLICATION

Load Classifications - U =Uniform Load M =Moderate Shock Load H =Heavy Shock Load † =Consult our Engineers

Agitators		Elevators		Machine Tools		Pumps	
Pure liquids	U	Bucket - Uniform load	U	Bending roll	M	Centrifugal proportioning	U
Liquids and solids	M	Bucket - Heavy load	M	Punch press	H	Proportioning	M
Liquids variable density	M	Bucket - Continuous	U	Notching press	H	Reciprocating	
		Centrifugal discharge	U	Plate planer	H	Single acting 3+ cylinders	M
Blowers		Escalators	U	Other machine tools		Double acting 2+ cylinders	M
Centrifugal	U	Freight	M	Main drive	M	Single acting 1 & 2 cylinders	†
Lobe	M	Gravity discharge	U	Aux drive	U	Double acting 1 cylinder	†
Vane	U	Passenger lifts	†			Rotary- gear type	U
				Metal mills		Rotary- lobe type/ vane	U
Brewing & distilling		Fans		Carriage/main drive	M	Sand muller	M
Bottling machinery	M	Centrifugal	U	Draw bench	M		
Brew Kettles	M	Cooling towers		Dryer	M	Sewage treatment	
Cookers	M	Induced draft	†	Flattening machinery	M	Bar screen	U
Mash tubs	M	Forced draft	†	Pinch drive	M	Chemical feeder	U
Scale hopper	M	Fan - Large diameter induced draft	M	Reversing slitters	M	Collector	U
		Fan - Light, small diameter	M	Scrubber rolls	M	Dewatering screw	M
				Table conveyors		Mixers	M
Can filling machinery	M	Feeders		Group drives	H	Scum breaker	M
		Apron	M	Individual drives	H	Thickness	M
Crane knife	M	Belt	U	Table conveyors- reversing	H	Vacuum filters	M
		Disc	U	Wire draw	M		
Car dumper	M	Reciprocating	H	Wire roll	M	Screens	
		Screw	M			Air washing	U
Car puller	M			Mills		Rotary, stone or gravel	M
		Food industry		Cement kiln	H	Traveling water intake	U
Clarifier	U	Cereal cooker	U	Dryer, Cooler	H		
		Dough mixer	M	Kiln (other)	H	Slab pushers	M
Classifier	M	Meat grinder	M	Rod plain	H		
		Meat slicer	M	Rod wedge bar	H	Slewing	H
Clay wokring machinery				Rotary/ Ball	H		
Brick press	H	Generators - not welding	U	Tumbling barrel	H	Steering gear	†
Briquette machine	H						
Clay working machinery	M	Hammer mills	H	Mixers		Stokers	U
Plug mill	M			Concrete	M		
		Hoists		Cons density	U	Sugar industry	
Compressors		Heavy duty	H	Variable density	M	Can knife	M
Centrifugal	U	Medium duty	M			Crusher	M
Lobe	M	Skip hoist	M	Oil industry		Mills	M
Reciprocating				Chiller's	M		
Multi cylinder	M	Laundry		Oil well pump	M	Textile industry	
Single cylinder	H	Tumbler	M	Filter press	M	Batchers	
		Washer	M	Rotary kiln	M	Calenders	M
Conveyors- Light duty uniform load						Cards	M
Apron	U	Line shafts		Paper industry		Dry cans	M
Assembly	U	Heavy duty	M	Agitator (mixer)	M	Dryers	M
Belt	U	Light duty	U	Barker (hydraulic)	M	Dyeing machinery	M
Bucket	U			Barker (mechanical)	H	Knitting machinery	M
Chain	U	Lumber industry		Barking drum	H	Looms	M
Flight	U	Barkers	M	Beater & Pulper	M	Mangles	M
Oven	U	Burner conveyor	H	Bleacher	U	Nappers	M
Screw	U	Chain/ Drag saw	H	Calendnders	M	Pads	M
		Chain transfer	H	Calenders- super	H	Range drive	M
Conveyors - Heavy duty uniform load		Chain way transfer	H	Converting machine	M	Slashers	M
Apron	M	De- barking drum	H	Conveyors	U	Soapers	M
Assembly	M	Edger feed	M	Couch	M	Spinners	M
Belt	M	Gang feed	M	Cutters - plates	H	Tenter frame	M
Bucket	M	Green chain	M	Cylinders	M	Washers	M
Chain	M	Live roll	H	Dryers	M	Winders	M
Flight	M	Log deck	H	Felt stretcher	M		
Live roll	†	Log haul	H	Felt whipper	H	Windlass	†
Oven	M	Log turning	H	Jordans	M		
Reciprocating	M	Log conveyer	H	Log haul	H		
Screw	M	Of bearing roll	M	Machine real	M		
Shaker	M	Planer feed chaines	M	Presses	M		
		Planer hoist	M	Stock chest	M		
Cranes	†	Re-saw conveyer	M	Suction roll	M		
		Roll cases	H	Washers & thickeners	M		
Crusher		Slab conveyer	H	Winders	M		
Ore	H	Sorting table - triple hoist	M			Printing presses	†
Stone	H	Triple hoist - Drive /conveyor	M				
Sugar	H	Transfer conveyer	M	Pullers			
		Transfer roll	M	Barge haul	H		
Dredger	M	Tray drive	M				
Cable reals	M	Trimmer feed	M				
Conveyors	M	Waster conveyer	M				
Cutter head drive	H	Small waste conveyer (belt)	U				
Pumps	M	Small waste conveyer (chain)	U				
Screen drive	H						
Stackers	M						
Winches	M						

R SERIES

SELECTION PROCEDURE FOR MOTORISED UNITS

EXAMPLE APPLICATION DETAILS

Absorbed power of driven machine = 0.7 kW
 Output speed of gearbox or Input speed of machine = 63 rev/min
 Application = Uniformly loaded belt conveyor
 Duration of service (hours per day) = 24hrs
 Mounting position = 1
 Ambient temperature = 20°C
 Running time (%) = 100%

2 DETERMINE REQUIRED OUTPUT TORQUE AT GEARBOX OUTPUTSHAFT

$$\frac{\text{Absorbed output torque}}{\text{Gearbox output speed}} = \frac{\text{Absorbed power} \times 9550}{\text{Gearbox output speed}}$$

$$\frac{0.7 \times 9550}{63} = 106 \text{ Nm}$$

1 DETERMINE MECHANICAL SERVICE FACTOR (Fm)

Refer to Load Classification by Application, table 3, page 4
 Application = Uniformly loaded belt conveyor

Conveyors-uniformly loaded or fed		U = Uniform load
apron assembly	U	
belt	U	
bucket	U	
chain	U	

Refer to mechanical service factor (Fm), table 1, page 3

Duration of service (hours per day) = 24hrs

Prime mover	Duration of service-hrs per day	Load classification-drive	
		Uniform	Moderate
Electric motor, steam turbine or hydraulic motor	< 3	0.80	1.00
	3 - 10	1.00	1.25
	>10	1.25	1.50

Therefore mechanical service factor (Fm) = 1.25

If the unit is subject to frequent start/stops Fm must be multiplied by factor Fs (see table 2 page 3)

3 SELECT GEARED MOTOR

Refer to selection table one motor size larger than absorbed power.
 Absorbed power = 0.7 kW, therefore refer to 0.75 kW selection table.

Always select from 4 POLE selection table in the first instance as this offers a more economical solution.

Required output speed of gearbox = 63 rev/min - Choose the nearest speed = 65 rev/ min

0.75 kW

4 POLE

N2	i	M2 Nm	Fm	N	UNIT DESIGNATION	kg	Motor Frame Size
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry <input type="text" value="1"/> - <input type="text" value="20"/> Spaces to be filled when entering order	Weight of Base Mount Unit	Motor Frame Size
178	8.00	40	3.47	3417	R02228.0_M_...75A--	30	80
156	9.09	45	3.14	3425	R02229.0_M_...75A--	30	80
127	11.15	55	2.65	3506	R022211_M_...75A--	30	80
115	12.37	61	2.45	3565	R022212_M_...75A--	30	80
101	14.05	69	2.22	3734	R022214_M_...75A--	30	80
89	15.97	79	2.04	3926	R022216_M_...75A--	30	80
81	17.58	87	1.86	4000	R022218_M_...75A--	30	80
70	20.23	100	1.61	4000	R022220_M_...75A--	30	80
65	21.99	109	1.48	4000	R022222_M_...75A--	30	80
54	26.40	130	1.24	4000	R022228_M_...75A--	30	80

4 CHECK OUTPUT TORQUE

Output torque (M2) of selected unit must be equal or more than required output torque at gearbox outputshaft.

Required output torque at gearbox outputshaft = 106 Nm

0.75 kW

4 POLE

N2	i	M2 Nm	Fm	N	UNIT DESIGNATION	kg	Motor Frame Size
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry <input type="text" value="1"/> Through <input type="text" value="20"/> Spaces to be filled when entering order	Weight of Base Mount Unit	Motor Frame Size
178	8.00	40	3.47	3417	R02228.0_M_...75A--	30	80
156	9.09	45	3.14	3425	R02229.0_M_...75A--	30	80
127	11.15	55	2.65	3506	R022211_M_...75A--	30	80
115	12.37	61	2.45	3565	R022212_M_...75A--	30	80
101	14.05	69	2.22	3734	R022214_M_...75A--	30	80
89	15.97	79	2.04	3926	R022216_M_...75A--	30	80
81	17.58	87	1.86	4000	R022218_M_...75A--	30	80
70	20.23	100	1.61	4000	R022220_M_...75A--	30	80
65	21.99	109	1.48	4000	R022222_M_...75A--	30	80
54	26.40	130	1.24	4000	R022228_M_...75A--	30	80

Go to point 5

R SERIES

SELECTION PROCEDURE FOR MOTORISED UNITS

5 CHECK SERVICE FACTOR

Service factor (Fm) of selected unit must be equal or more than required service factor.

Required service factor of gearbox = 1.25

0.75 kW		N2	i	M2 Nm	Fm	N	UNIT DESIGNATION	kg	
4 POLE		Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry <input type="text" value="1"/> Through <input type="text" value="20"/> Spaces to be filled when entering order	Weight of Base Mount Unit	Motor Frame Size
	178	8.00	40	3.47	3417	R02228.0_M_-.75A--	30	80	
	156	9.09	45	3.14	3425	R02229.0_M_-.75A--	30	80	
	127	11.15	55	2.65	3506	R022211_M_-.75A--	30	80	
	115	12.37	61	2.45	3565	R022212_M_-.75A--	30	80	
	101	14.05	69	2.22	3734	R022214_M_-.75A--	30	80	
	89	15.97	79	2.04	3926	R022216_M_-.75A--	30	80	
	81	17.58	87	1.86	4000	R022218_M_-.75A--	30	80	
	70	20.23	100	1.61	4000	R022220_M_-.75A--	30	80	
	65	21.99	109	1.48	4000	R022222_M_-.75A--	30	80	
	54	26.40	130	1.24	4000	R022228_M_-.75A--	30	80	

Selected unit's service factor (Fm) = 1.48 therefore unit is acceptable.

Alternatively a R03 unit could be selected which has a greater service factor

0.75 kW		N2	i	M2 Nm	Fm	N	UNIT DESIGNATION	kg	
4 POLE		Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry <input type="text" value="1"/> Through <input type="text" value="20"/> Spaces to be filled when entering order	Weight of Base Mount Unit	Motor Frame Size
	156	9.09	45	3.76	2707	R03229.0_M_-.75A--	30	80	
	127	11.15	55	3.28	2667	R032211_M_-.75A--	30	80	
	115	12.37	61	3.07	2749	R032212_M_-.75A--	30	80	
	101	14.05	69	2.81	2935	R032214_M_-.75A--	30	80	
	89	15.97	79	2.63	3148	R032216_M_-.75A--	30	80	
	81	17.58	87	2.42	3284	R032218_M_-.75A--	30	80	
	70	20.23	100	2.11	3496	R032220_M_-.75A--	30	80	
	65	21.99	109	1.94	3603	R032222_M_-.75A--	30	80	
	54	26.40	130	1.63	3366	R032228_M_-.75A--	30	80	

Selected unit's service factor (Fm) = 1.94 therefore unit is acceptable.

6 CHECK OVERHUNG LOADS

If sprocket, gear, etc is mounted on the outputshaft then refer to Overhung Loads Procedure, page 93, and compare with allowable overhung load (N) of selected unit

Allowable overhung load (N) must be equal or more than calculated overhung load (P)

0.75 kW		N2	i	M2 Nm	Fm	N	UNIT DESIGNATION	kg	
4 POLE		Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry <input type="text" value="1"/> Through <input type="text" value="20"/> Spaces to be filled when entering order	Weight of Base Mount Unit	Motor Frame Size
	156	9.09	45	3.76	2707	R03229.0_M_-.75A--	30	80	
	127	11.15	55	3.28	2667	R032211_M_-.75A--	30	80	
	115	12.37	61	3.07	2749	R032212_M_-.75A--	30	80	
	101	14.05	69	2.81	2935	R032214_M_-.75A--	30	80	
	89	15.97	79	2.63	3148	R032216_M_-.75A--	30	80	
	81	17.58	87	2.42	3284	R032218_M_-.75A--	30	80	
	70	20.23	100	2.11	3496	R032220_M_-.75A--	30	80	
	65	21.99	109	1.94	3603	R032222_M_-.75A--	30	80	
	54	26.40	130	1.63	3366	R032228_M_-.75A--	30	80	

NOTE: If any of the following conditions occur then consult Application Engineering:-
a) Mass acceleration factor > 10
b) Ambient temperature is above 40°C

R SERIES

UNIT VERSIONS

Unit Versions Column 9 Entry

- B** - Base Mounted
- E** - Flange mount with B14 (C) Flange Mounting

Flange Mounted

Letter Entry Depends on Flange Diameter See tables below

Flange Diameter	Column 9 Entry	Flange Diameter	Column 9 Entry
120	H	300	P
140	J	350	R
160	K	450	S
200	L	550	T
250	N	660	U

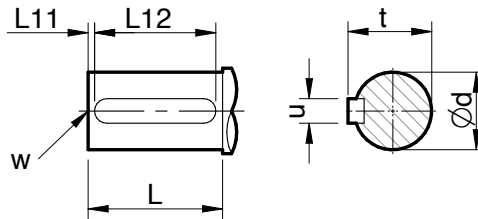
Size				Flange Dia	Column 9 Entry
Double	Triple	Quadruple	Quintuple		
R0122	R0132	-	-	120	H
				140	J
				160	K
				200	L
R0222	R0232	-	-	120	H
				140	J
				160	K
				200	L
R0322	R0332	R0342	R0352	120	H
				140	J
				160	K
				200	L
R0422	R0432	R0442	R0452	140	J
				160	K
				200	L
				250	N
R0522	R0532	R0542	R0552	140	J
				160	K
				200	L
				250	N
R0622	R0632	R0642	R0652	200	L
				250	N
				300	P
R0722	R0732	R0742	R0752	200	L
				250	N
				300	P
R0822	R0832	R0842	R0852	300	P
				350	R
R0922	R0932	R0942	R0952	350	R
				450	S
R1022	R1032	R1042	R1052	350	R
				450	S
R1322	R1322	R1342	R1352	450	S
				550	T
R1422	R1422	R1342	R1452	450	S
				550	T
R1622	R1632	R1642	R1652	550	T
				660	U

R SERIES

OUTPUT SHAFT OPTIONS

Outputshaft Options

* Inch shaft has an open ended keyway, therefore no 'L11' dimension is required.



Column 11 Entry

C Standard

N Inch

Outputshaft options - double, triple, quadruple and quintuple reduction

Size	Output shaft	Column 11 entry	Dimensions in mm (inch shaft in inches)						
			ød	L	L11	L12	t	u	w
R01	Standard	C	20.015 / 20.002	40	4	32	22.5	6	M6 x 16
	Inch *	N	0.7500"/0.7495"	1.575"	-	1.38"	0.829"	0.19"	0.25" UNF x 0.63"
R02	Standard	C	25.015 / 25.002	50	4	40	28	8	M10 x 22
	Inch *	N	1.0000"/0.9995"	1.969"	-	1.68"	1.106"	0.25"	0.25" UNF x 0.71"
R03	Standard	C	25.015 / 25.002	50	4	40	28	8	M10 x 22
	Inch *	N	1.0000"/0.9995"	1.969"	-	1.68"	1.106"	0.25"	0.25" UNF x 0.71"
R04	Standard	C	30.015 / 30.002	60	4	50	33	8	M10 x 22
	Inch *	N	1.2500"/1.2495"	2.362"	-	2.12"	1.359"	0.25"	0.375" UNF x 0.86"
R05	Standard	C	35.018 / 35.002	70	7	60	38	10	M12 x 28
	Inch *	N	1.3750"/1.3745"	2.756"	-	2.53"	1.507"	0.31"	0.375" UNF x 0.75"
R06	Standard	C	35.018 / 35.002	70	7	60	38	10	M12 x 28
	Inch *	N	1.3750"/1.3745"	2.756"	-	2.53"	1.507"	0.31"	0.375" UNF x 0.75"
R07	Standard	C	40.018 / 40.002	80	5	70	43	12	M16 x 36
	Inch *	N	1.6250"/1.6240"	3.150"	-	2.53"	1.784"	0.38"	0.625" UNF x 1.25"
R08	Standard	C	50.018 / 50.002	100	10	80	53.5	14	M16 x 36
	Inch *	N	2.1250"/2.1240"	3.937"	-	3.00"	2.338"	0.5"	0.75" UNF x 1.50"
R09	Standard	C	60.030 / 60.011	120	5	100	64	18	M20 x 42
	Inch *	N	2.3750" / 2.3740"	4.72"	-	4.00"	2.65"	0.625"	0.75" UNF 1.65"
R10	Standard	C	70.030 / 70.011	140	7	110	74.5	20	M20 x 42
	Inch *	N	2.875" / 2.874"	5.51"	-	5.00"	3.20"	0.75"	0.75" UNF 1.65"
R13	Standard	C	90.035 / 90.013	170	5	140	95	25	M24 x 50
	Inch *	N	3.625" / 3.624"	6.69"	-	6.30"	4.01"	0.875"	1.0" UNF 1.97"
R14	Standard	C	110.035 / 110.013	210	10	180	116	28	M24 x 3.0, 50
	Inch *	N	4.000" / 3.999"	8.27"	-	8.00"	4.44"	1.00"	1.0" UNF 1.97"
R16	Standard	C	120.035 / 120.13	210	5	200	127	32	M24 x 50
	Inch *	N	5.000" / 4.999"	8.27"	-	8.00"	5.50"	1.25"	1.0" UNF x 1.97"

R SERIES

MOTOR ADAPTERS

Double Reduction Units

Compact Motor 4 Pole - Column 12 Entry - D

Power	R0122		R0222		R0322		R0422		R0522		R0622		R0722		R0822	
	3.6-9.0	11.-56.	3.6-14.	16.-56.	3.6-14.	16.-56.	3.6-11.	12.-56.	3.6-11.	12.-56.	5.0-12.	14.-63.	3.6-9.0	11.-56.	3.6-14.	16.-56.
0.25 kW	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
0.37 kW	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
0.55 kW	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
0.75 kW	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
1.1 kW	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
1.5 kW	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
2.2 kW	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
3.0 kW	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
4.0 kW	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
5.5 kW	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
7.5 kW	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•

Standard Motor IEC B14- Column 12 entry

Motor	R0122		R0222		R0322		R0422		R0522		R0622		R0722	
	3.6-9.0	11.-56.	3.6-14.	16.-56.	3.6-14.	16.-56.	3.6-11.	12.-56.	3.6-11.	12.-56.	5.0-12.	14.-63.	3.6-9.0	11.-56.
71	H	H	-	H	H	-	H	-	-	-	-	-	-	-
80	B	K	B	K	B	K	B	K	G	-	-	G	-	G
90	D	R	D	R	D	R	D	R	J	J	-	J	-	J
100	E	S	E	S	E	S	E	S	B	B	B	B	B	B
112	E	S	E	S	E	S	E	S	B	B	B	B	B	B
132	-	-	-	-	-	-	-	-	-	-	-	D	Z	-

Standard Motor IEC B5- Column 12 entry

Motor	R0122		R0222		R0322		R0422		R0522		R0622		R0722		R0822		R0922		R1022		R1322		R1422		R1622			
	3.6-9.0	11.-56.	3.6-14.	16.-56.	3.6-14.	16.-56.	3.6-11.	12.-56.	3.6-11.	12.-56.	5.0-12.	14.-63.	3.6-9.0	11.-56.	3.6-14.	16.-56.	3.6-14.	3.6-14.	3.6-14.	3.6-14.	3.6-14.	3.6-14.	3.6-14.	3.6-14.	3.6-14.	3.6-14.	3.6-14.	3.6-14.
63	F	F	-	F	-	-	V	-	V	-	V	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
71	G	G	-	G	-	-	D	-	D	-	D	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
80	A	J	A	J	A	J	W	-	W	-	W	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
90	C	Q	C	Q	C	Q	Y	-	Y	-	Y	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
100	-	-	-	-	-	-	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A
112	-	-	-	-	-	-	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A	A
132	-	-	-	-	-	-	Z	P	Z	P	Z	P	C	M	B	A	G	H	H	H	H	H	H	H	H	H	H	H
160	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
180	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
200	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
225	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
250	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
280	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
315	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-

NEMA Motor C Face- Column 12 entry

Motor	R0122		R0222		R0322		R0422		R0522		R0622		R0722		R0822		R0922		R1022		R1322		R1422		R1622		
	3.6-9.0	11.-56.	3.6-14.	16.-56.	3.6-14.	16.-56.	3.6-11.	12.-56.	3.6-11.	12.-56.	5.0-12.	14.-63.	3.6-9.0	11.-56.	3.6-14.	16.-56.	3.6-14.	3.6-14.	3.6-14.	3.6-14.	3.6-14.	3.6-14.	3.6-14.	3.6-14.	3.6-14.	3.6-14.	3.6-14.
56C	T	U	T	U	T	U	-	-	-	-	-	Q	-	Q	-	M	-	-	-	-	-	-	-	-	-	-	-
143/145TC	U	W	U	W	U	W	-	-	-	-	-	R	-	R	-	N	-	-	-	-	-	-	-	-	-	-	-
182/184TC	X	-	X	-	X	-	-	-	-	-	-	T	-	T	-	P	-	-	-	-	-	-	-	-	-	-	-
213/215TC	-	-	-	-	-	-	-	-	-	-	-	U	-	U	-	Q	-	-	-	-	-	-	-	-	-	-	-
254/256TC	-	-	-	-	-	-	-	-	-	-	-	U	-	U	-	Q	-	-	-	-	-	-	-	-	-	-	-
284/286TC	-	-	-	-	-	-	-	-	-	-	-	U	-	U	-	Q	-	-	-	-	-	-	-	-	-	-	-
324/326TC	-	-	-	-	-	-	-	-	-	-	-	U	-	U	-	Q	-	-	-	-	-	-	-	-	-	-	-
364/365TC	-	-	-	-	-	-	-	-	-	-	-	U	-	U	-	Q	-	-	-	-	-	-	-	-	-	-	-
404/405TC	-	-	-	-	-	-	-	-	-	-	-	U	-	U	-	Q	-	-	-	-	-	-	-	-	-	-	-
444/445TC	-	-	-	-	-	-	-	-	-	-	-	U	-	U	-	Q	-	-	-	-	-	-	-	-	-	-	-

R SERIES

MOTOR ADAPTERS

Triple Reduction Units

Compact Motor 4 Pole - Column 12 Entry - D

Power	R0132	R0232	R0332	R0432	R0532	R0632	R0732	R0832	R0932
	56. - 200	56. - 200	56. - 200	56. - 200	56. - 200	63. - 225	56. - 200	56. - 200	56. - 200
0.25 kW	•	•	•	•	•	•	•	•	•
0.37 kW	•	•	•	•	•	•	•	•	•
0.55 kW	•	•	•	•	•	•	•	•	•
0.75 kW	•	•	•	•	•	•	•	•	•
1.1 kW	•	•	•	•	•	•	•	•	•
1.5 kW	•	•	•	•	•	•	•	•	•
2.2 kW	•	•	•	•	•	•	•	•	•
3.0 kW	•	•	•	•	•	•	•	•	•
4.0 kW	•	•	•	•	•	•	•	•	•
5.5 kW	•	•	•	•	•	•	•	•	•
7.5 kW	•	•	•	•	•	•	•	•	•

Standard Motor IEC B14- Column 12 entry

Motor	R0132	R0232	R0332	R0432	R0532	R0632	R0732	R0832
	56. - 200	56. - 200	56. - 200	56. - 200	56. - 200	63. - 225	56. - 200	56. - 200
71	H	H	H	H	H	H	•	•
80	K	K	K	K	K	K	G	G
90	R	R	R	R	R	R	J	J
100	S	S	S	S	S	S	L	L
112	S	S	S	S	S	S	L	L
132	•	•	•	•	•	•	•	Z

Standard Motor IEC B5- Column 12 entry

Motor	R0132	R0232	R0332	R0432	R0532	R0632	R0732	R0832	R0932	R1032	R1332	R1432	R1632		
	56. - 200	56. - 200	56. - 200	56. - 200	56. - 200	63. - 225	56. - 200	56. - 200	56. - 200	56. - 200	45. - 50.	56. - 200	45. - 50.	40. - 125	160 - 200
63	F	F	F	F	F	F	V	•	•	•	•	•	•	•	•
71	G	G	G	G	G	G	D	•	•	•	•	•	•	•	•
80	J	J	J	J	J	J	F	F	D	F	•	•	•	•	•
90	Q	Q	Q	Q	Q	Q	H	H	F	F	•	•	•	•	•
100	•	•	•	•	•	•	K	K	F	G	•	•	•	S	W
112	•	•	•	•	•	•	K	K	F	G	•	•	•	S	W
132	•	•	•	•	•	•	•	•	•	H	•	•	•	T	X
160	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
180	•	•	•	•	•	•	•	•	•	K	A	G	G	H	P
200	•	•	•	•	•	•	•	•	•	L	B	H	H	J	Q
225	•	•	•	•	•	•	•	•	•	M	C	J	J	K	R
250	•	•	•	•	•	•	•	•	•	•	•	•	•	L	•
280	•	•	•	•	•	•	•	•	•	•	•	•	•	M	•

NEMA Motor C Face- Column 12 entry

Motor	R0132	R0232	R0332	R0432	R0532	R0632	R0732	R0832	R0932	R1032	R1332	R1432	R1632		
	56. - 200	56. - 200	56. - 200	56. - 200	56. - 200	63. - 225	56. - 200	56. - 200	56. - 200	56. - 200	45. - 50.	56. - 200	45. - 50.	40. - 125	160 - 200
56C	U	U	U	U	U	U	Q	Q	M	•	•	•	•	•	•
143/145TC	W	W	W	W	W	W	R	R	N	•	•	•	•	•	•
182/184TC	•	•	•	•	•	•	•	•	•	S	•	•	•	W	X
213/215TC	•	•	•	•	•	•	•	•	•	•	•	•	•	N	A
254/256TC	•	•	•	•	•	•	•	•	•	U	L	R	L	P	B
284/286TC	•	•	•	•	•	•	•	•	•	V	M	S	M	Q	C
324/326TC	•	•	•	•	•	•	•	•	•	W	•	•	•	R	D
364/365TC	•	•	•	•	•	•	•	•	•	•	•	•	•	S	•
404/405TC	•	•	•	•	•	•	•	•	•	•	•	•	•	T	•

R SERIES

MOTOR ADAPTERS

Quadruple Reduction Units

Compact Motor 4 Pole - Column 12 Entry - D

Power	R0342	R0442	R0542	R0642	R0742	R0842	R0942	R1042	R1342	R1442
	All Ratios	All Ratios	All Ratios	All Ratios	All Ratios	All Ratios	All Ratios	All Ratios	All Ratios	All Ratios
0.25 kW	•	•	•	•	•	-	-	-	-	-
0.37 kW	•	•	•	•	•	-	-	-	-	-
0.55 kW	•	•	•	•	•	-	-	-	-	-
0.75 kW	•	•	•	•	•	-	-	-	-	-
1.1 kW	-	-	-	-	-	•	•	•	•	•
1.5 kW	-	-	-	-	-	•	•	•	•	•
2.2 kW	-	-	-	-	-	•	•	•	•	•
3.0 kW	-	-	-	-	-	•	•	•	•	•
4.0 kW	-	-	-	-	-	-	-	•	•	•
5.5 kW	-	-	-	-	-	-	-	•	•	•
7.5 kW	-	-	-	-	-	-	-	•	•	•

Standard Motor IEC B14- Column 12 entry

Motor	R0342	R0442	R0542	R0642	R0742	RR0842	R0942	R1042	R1342	R1442
	All Ratios	All Ratios	All Ratios	All Ratios	All Ratios	All Ratios	All Ratios	All Ratios	All Ratios	All Ratios
71	H	H	H	H	H	-	-	-	-	-
80	K	K	K	K	K	G	G	G	G	G
90	R	R	R	R	R	J	J	J	J	J
100	S	S	S	S	S	L	L	L	L	L
112	S	S	S	S	S	L	L	L	L	L
132	-	-	-	-	-	-	-	N	N	N

Standard Motor IEC B5- Column 12 entry

Motor	R0342	R0442	R0542	R0642	R0742	R0842	R0942	R1042	R1342	R1442	R1642
	All Ratios	All Ratios	All Ratios	All Ratios	All Ratios	All Ratios	All Ratios	All Ratios	All Ratios	All Ratios	All Ratios
63	F	F	F	F	F	V	V	-	-	-	-
71	G	G	G	G	G	D	D	-	-	-	-
80	J	J	J	J	J	F	F	F	F	F	F
90	Q	Q	Q	Q	Q	H	H	H	H	H	F
100	-	-	-	-	-	K	K	K	K	K	G
112	-	-	-	-	-	K	K	K	K	K	G
132	-	-	-	-	-	P	P	M	M	M	H
160	-	-	-	-	-	-	-	P	P	P	J

NEMA Motor C Face- Column 12 entry

Motor	R0342	R0442	R0542	R0642	R0742	R0842	R0942	R1042	R1342	R1442	R1642
	All Ratios	All Ratios	All Ratios	All Ratios	All Ratios	All Ratios	All Ratios	All Ratios	All Ratios	All Ratios	All Ratios
56C	U	U	U	U	U	Q	Q	Q	Q	Q	-
143/145TC	W	W	W	W	W	R	R	R	R	R	-
182/184TC	-	-	-	-	-	T	T	T	T	T	S
213/215TC	-	-	-	-	-	-	-	V	V	V	T
254/256TC	-	-	-	-	-	-	-	-	-	-	U
284/286TC	-	-	-	-	-	-	-	-	-	-	V

R SERIES

MOTOR ADAPTERS

Quintuple Reduction Units

Compact Motor 4 Pole - Column 12 Entry - D

Power	R0352	R0452	R0552	R0652	R0752	R0852	R0952	R1052	R1352	R1452	R1652
	All Ratios	All Ratios	All Ratios	All Ratios	All Ratios	All Ratios	All Ratios	All Ratios	All Ratios	All Ratios	All Ratios
0.25 kW	•	•	•	•	•	•	•	•	•	•	•
0.37 kW	•	•	•	•	•	•	•	•	•	•	•
0.55 kW	•	•	•	•	•	•	•	•	•	•	•
0.75 kW	•	•	•	•	•	•	•	•	•	•	•
1.1 kW	•	•	•	•	•	•	•	•	•	•	•
1.5 kW	•	•	•	•	•	•	•	•	•	•	•
2.2 kW	•	•	•	•	•	•	•	•	•	•	•
3.0 kW	•	•	•	•	•	•	•	•	•	•	•

Standard Motor IEC B14- Column 12 entry

Motor	R0352	R0452	R0552	R0652	R0752	R0852	R0952	R1052	R1352	R1452
	All Ratios	All Ratios	All Ratios	All Ratios	All Ratios	All Ratios	All Ratios	All Ratios	All Ratios	All Ratios
71	H	H	H	H	H	H	H	H	H	H
80	K	K	K	K	K	K	K	K	K	G
90	R	R	R	R	R	R	R	R	R	J
100	S	S	S	S	S	S	S	S	S	L
112	S	S	S	S	S	S	S	S	S	L

Standard Motor IEC B5- Column 12 entry

Motor	R0352	R0452	R0552	R0652	R0752	R0852	R0952	R1052	R1352	R1452	R1652
	All Ratios	All Ratios	All Ratios	All Ratios	All Ratios	All Ratios	All Ratios	All Ratios	All Ratios	All Ratios	All Ratios
63	F	F	F	F	F	F	F	F	V	V	V
71	G	G	G	G	G	G	G	G	D	D	D
80	J	J	J	J	J	J	J	J	F	F	F
90	Q	Q	Q	Q	Q	Q	Q	Q	H	H	H
100	•	•	•	•	•	•	•	•	K	K	K
112	•	•	•	•	•	•	•	•	K	K	K
132	•	•	•	•	•	•	•	•	P	P	P
160	•	•	•	•	•	•	•	•	•	•	H

NEMA Motor C Face- Column 12 entry

Motor	R0352	R0452	R0552	R0652	R0752	R0852	R0952	R1052	R1352	R1452	R1652
	All Ratios	All Ratios	All Ratios	All Ratios	All Ratios	All Ratios	All Ratios	All Ratios	All Ratios	All Ratios	All Ratios
56C	U	U	U	U	U	U	U	Q	Q	Q	M
143/145TC	W	W	W	W	W	W	W	R	R	R	N
182/184TC	•	•	•	•	•	•	•	T	T	T	P
213/215TC	•	•	•	•	•	•	•	•	•	•	Q
254/256TC	•	•	•	•	•	•	•	•	•	•	U

R SERIES

LUBRICATION

R01,R02,R03,R04,R05,R06,& R07 Units, are supplied factory filled with EP mineral oil (Grade 6E) appropriate to the intended mounting position. If the unit is supplied without lubricant the unit must be filled with the correct lubricant and quantity as listed below.

R08,R09,R10,R13, R14 & R16 Units, require filling with EP mineral oil (Grade 6E)

Lubricant quantities are approximate fill until oil escapes from the level plug hole, fit ventilator plug (when supplied) in the appropriate position for the required mounting position. If the unit is supplied without lubricant the unit must be filled with the correct lubricant and quantity.

Temperature limitations

The standard lubricant is suitable for operation in ambient temperatures of 0° to 35°C, outside of this consult table 1 or application engineers.

Table 1 oil grades

Lubricant	Ambient temperature range		
	5°C - 20°C (E) -30°C - 20°C (H)	0°C - 35°C	20°C - 50°C
EP Mineral oil (type E)	5E (VG 220)	6E (VG 320)	7E (VG 460)
Polyalphaolefin based synthetic (type H)	5H (VG 220)	5H (VG 220)	6H (VG 320)

Table 2 Lubrication quantity (litres)

Double reduction & final stage quadruple or quintuple reduction														
Size	R0122	R0222	R0322	R0422	R0522	R0622	R0722	R0822	R0922	R1022	R1322	R1422	R1622	
Mounting Position	1	0.5	0.8	0.8	1.5	1.5	2.0	2.6	4.2	9.0	13.7	18.0	23.0	52
	2	0.8	1.2	1.2	1.8	1.8	2.0	2.9	6.3	10.5	17.0	23.0	41.0	66
	3	0.6	0.7	0.7	1.6	1.6	1.9	2.7	5.4	11.5	19.0	24.0	44.0	70
	4	0.8	1.2	1.2	1.8	1.8	1.7	3.0	7.3	13.5	22.0	35.0	53.0	82
	5	0.7	1.1	1.1	2.0	2.0	2.2	3.2	6.8	17.5	30.0	40.0	54.0	94
	6	1.0	1.4	1.4	2.6	2.6	2.8	4.7	9.3	17.5	32.5	41.0	60.0	112

Size	R0132	R0232	R0332	R0432	R0532	R0632	R0732	R0832	R0932	R1032	R1332	R1432	R1632
Mounting Position	1	0.6	0.8	0.8	1.6	1.6	2.1	2.7	4.4	10.0	15.0	19.0	54
	2	0.9	1.3	1.3	1.9	1.9	2.1	3.0	6.5	11.0	19.0	25.0	68
	3	0.7	0.7	0.7	1.7	1.7	2.0	2.8	5.6	12.0	21.0	26.0	72
	4	0.9	1.2	1.2	1.9	1.9	1.8	3.1	7.5	14.0	25.0	37.5	97
	5	0.7	1.1	1.1	2.1	2.1	2.3	3.3	6.8	17.5	30.0	40.0	94
	6	1.1	1.6	1.6	2.7	2.7	2.9	4.8	9.7	18.0	35.0	44.0	115

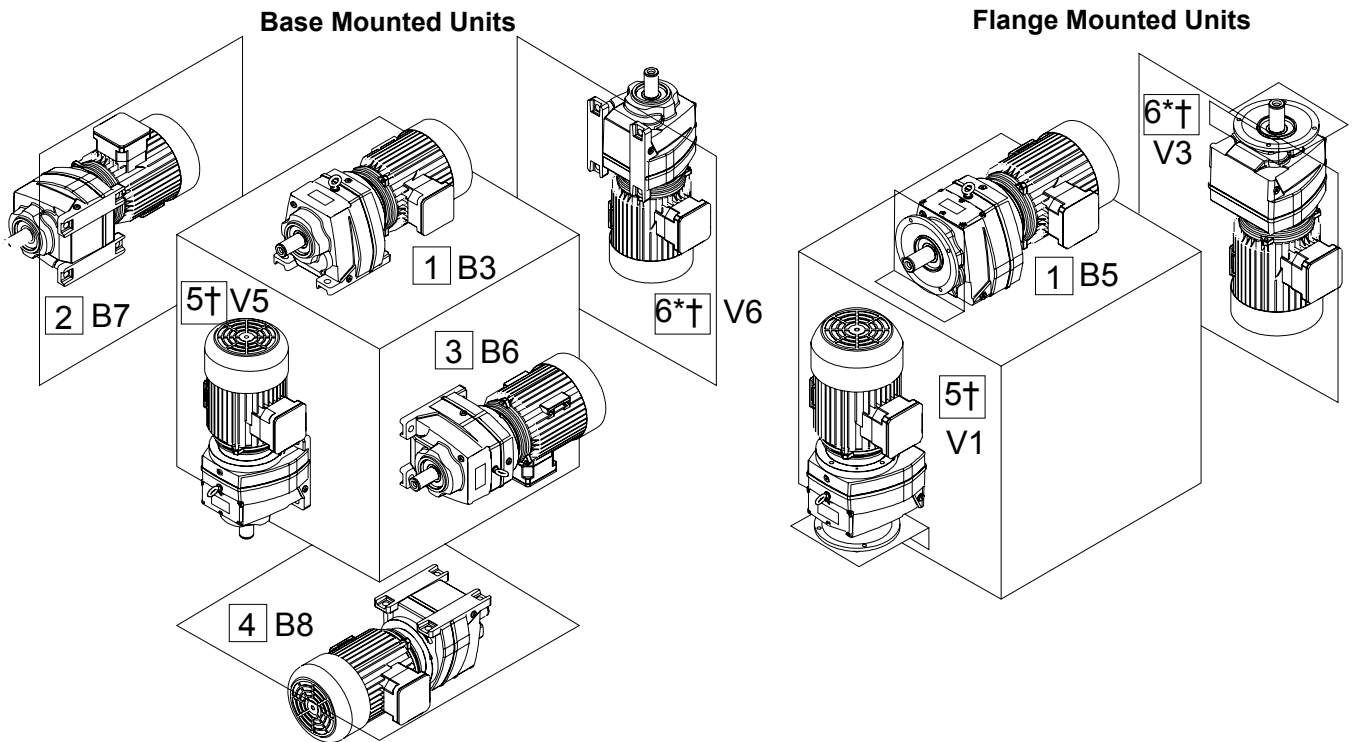
Primary stage quadruple reduction (Quantities obtained from above double and triple sizes indicated)											
Size	R0342	R0442	R0542	R0642	R0742	R0842	R0942	R1042	R1342	R1442	R1642
Primary Unit size	R0122	R0322	R0322	R0322	R0322	R0522	R0522	R0722	R0722	R0722	R0922
Secondary Unit size	R0322	R0422	R0522	R0622	R0722	R0822	R0922	R1022	R1322	R1422	R1622

Primary stage quintuple reduction (Quantities obtained from above double and triple sizes indicated)											
Size	R0352	R0452	R0552	R0652	R0752	R0852	R0952	R1052	R1352	R1452	R1652
Primary Unit size	R0132	R0332	R0332	R0332	R0332	R0532	R0532	R0732	R0732	R0732	R0932
Secondary Unit size	R0322	R0422	R0522	R0622	R0722	R0822	R0922	R1022	R1322	R1422	R1622

R SERIES

MOUNTING POSITIONS

Column 13 Entry

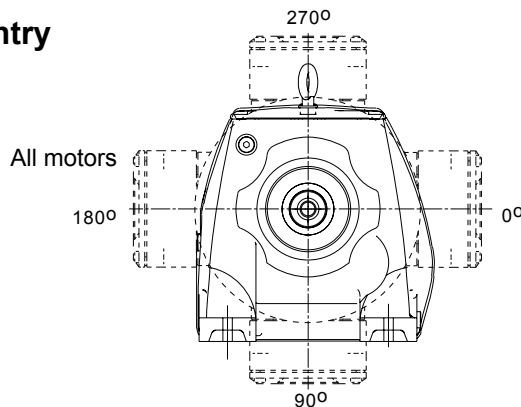


* Mounting Position 6 is not recommended for Geared Motors - Consult Application Engineering
 † Gear Units selected for use in mounting positions 5 and 6 should only be used with overall ratios greater or equal to those shown in the table below

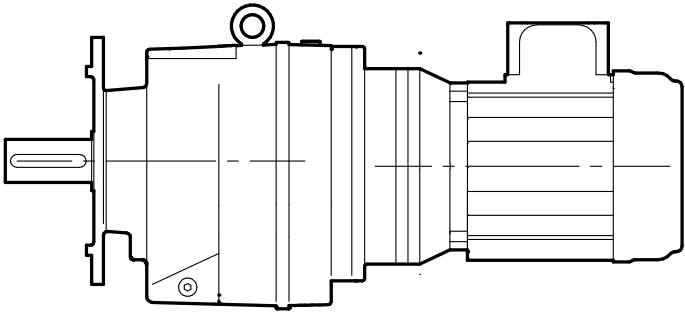
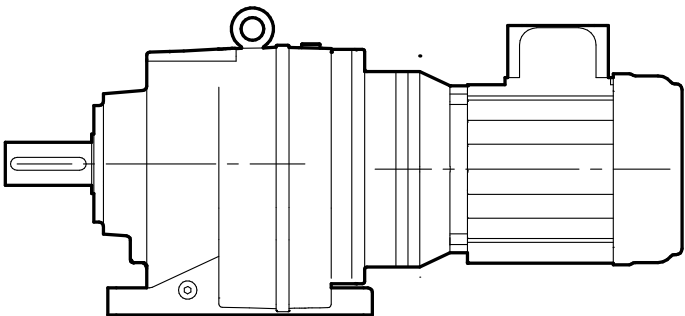
Size	Input Speed (rpm)			
	< 1000	< 1500	< 1800	> 1800
R01 - R08	All	All	All	Consult Application Engineering
R09	2.0	4.0	4.5	
R10	4.0	8.0	9.0	
R13	6.3	11.0	14.0	
R14	12.0	18.0	22.0	
R16	12.0	18.0	22.0	

Mounting Positions - shown as motorised - applies also for reducers

Column 14 Entry



Column 14 Entry	Terminal Box Position
A	0°
B	90°
C	180°
D	270°
-	Reducer or no motor fitted



**MOTORISED
R SERIES**

R SERIES

MOTOR PERFORMANCE DATA

TEFC Squirrel Cage Three Phase Motors

TEFC Squirrel Cage 3 Phase Motors
4 poles = 1500 rpm 400V, 50Hz, S1
IP55, Class F

P (kW)	Frame Size	n (rpm)	I (A)	Ist / I	Tst / T	J (kgm ²)
0.12	63	1360	0.6	2.6	2.5	0.0004
0.18	63	1370	0.72	3.0	2.2	0.0005
0.25	71	1370	0.65	3.5	2.0	0.0007
0.37	71	1380	0.88	4.0	2.1	0.0009
0.55	80	1420	1.45	5.0	2.0	0.0015
0.75	80	1420	1.8	5.3	2.7	0.0020
1.1	90S	1430	2.4	6.2	2.7	0.0045
1.5	90L	1430	3.3	6.3	2.7	0.0053
2.2	100L	1450	4.7	6.4	2.9	0.0085
3.0	100L	1450	6.3	7.7	2.9	0.0110
4.0	112M	1450	8.2	7.0	2.9	0.0125
5.5	132S	1450	11.1	5.9	2.0	0.033
7.5	132M	1450	14.8	5.6	2.0	0.036
11	160M	1460	21	6.7	2.2	0.081
15	160L	1460	28.5	7.1	2.6	0.099
18.5	180M	1470	35	7.2	2.6	0.166
22	180L	1470	41	7.3	2.6	0.195
30	200L	1470	56	6.7	2.2	0.31
37	225S	1470	68	7.1	2.6	0.36
45	225M	1480	83	7.5	2.7	0.44
55	250M	1480	98	7.5	2.6	0.77
75	280S	1480	134	6.8	2.5	1.25
90.0	280M	1480	160	7.1	2.5	1.50
110	315S	1480	195	7.7	2.4	2.30
132	315M	1480	232	7.2	2.4	2.60
160	315L	1480	284	7.2	2.4	2.90

TEFC Squirrel Cage 3 Phase Motors
6 poles = 1000 rpm 400V, 50Hz, S1
IP55, Class F

P (kW)	Frame Size	n (rpm)	I (A)	Ist / I	Tst / T	J (kgm ²)
0.12	63	900	0.57	2.1	2.1	0.0007
0.18	71	900	0.6	3.1	2	0.0009
0.25	71	920	0.77	3.4	2.1	0.0011
0.37	80	920	1.09	3.6	2.2	0.0019
0.55	80	920	1.51	3.8	1.8	0.0024
0.75	90S	930	2.36	4.5	1.8	0.005
1.1	90L	930	3	4	2.3	0.006
1.5	100L	940	3.8	4	1.9	0.009
2.2	112M	940	5.5	4.5	1.7	0.125
3	132S	960	8	5.5	1.8	0.033
4	132M	960	10	4.6	1.7	0.038
5.5	132M	960	12.9	5.1	2	0.045
7.5	160M	970	15.4	7.4	1.7	0.087
11	160L	970	23	7.5	1.9	0.114
15	180L	970	31	6.5	1.8	0.192
18.5	200L	980	36	6.7	2.2	0.380
22	200L	980	43	6.6	2.2	0.440
30	225M	985	56	7	2.6	0.660
37	250M	985	69	6.8	2.7	1.16
45	280S	985	85	7	2.5	1.85
55	280M	985	100	7	2.7	2.20
75	315S	985	139	7.4	2.4	3.20
90	315M	985	163	7.5	2.4	4.10
110	315L	985	201	7.4	2.5	4.90
132	315L	985	240	7.5	2.7	5.60

Key

I = Nominal current	Ist/I = Starting current factor	Tst/T = Starting torque factor	J = Motor moment of inertia
P = Rated output power	n = Motor speed	T = Rated output torque	

Recalculation Factors Fv

Recalculation factors for current at rated voltages other than 400V, 50 Hz.

50 Hz	Fv
220V	1.82
230V	1.74
415V	0,96
500V	0,80
660V	0,61
690V	0,58

60 Hz Operation

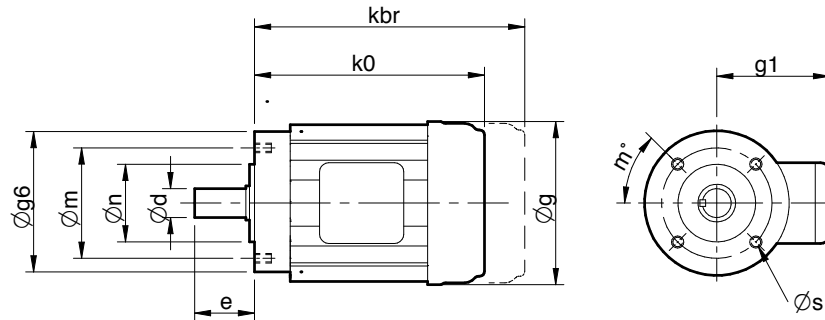
Motors wound for a certain voltage at 50 Hz can be operated at 60 Hz, without any modifications, subject to the following changes in their data

60 Hz	P (kW)	n (rpm)	I (A)	Ist (I)	T (Nm)	Tst (T)
380V	100%	120%	100%	80%	83%	66%
400V	100%	120%	98%	83%	83%	70%
415V	105%	120%	100%	83%	86%	78%
440V	110%	120%	100%	95%	91%	85%
460V	115%	120%	100%	100%	96%	95%
480V	120%	120%	100%	105%	100%	100%

R SERIES

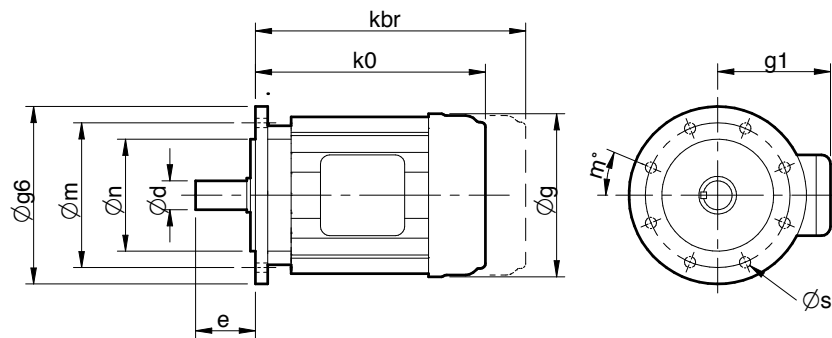
MOTOR DETAILS

B14 'C' face



Size	$\varnothing g6$	$\varnothing m$	$\varnothing n$	$\varnothing d$	e	ko	kbr	$\varnothing g$	g1	m	$\varnothing s$
71	105	85	70	14	30	220	270	140	105	45 deg	4xM6
80	120	100	80	19	40	240	290	158	122	45 deg	4xM6
90S	140	115	95	24	50	260	310	180	129	45 deg	4xM8
90L	140	115	95	24	50	280	330	180	129	45 deg	4xM8
100L	160	130	110	28	60	310	375	198	152	45 deg	4xM8
112M	160	130	110	28	60	330	405	222	165	45 deg	4xM8
132S	200	165	130	38	80	380	475	260	185	45 deg	4xM10
132M	200	165	130	38	80	420	505	260	185	45 deg	4xM10

B5 'D' face



Size	$\varnothing g6$	$\varnothing m$	$\varnothing n$	$\varnothing d$	e	ko	kbr	$\varnothing g$	g1	m	$\varnothing s$
63	140	115	95	11	23	195	260	125	100	45 deg	4x9 (M8)
71	160	130	110	14	30	220	270	140	105	45 deg	4x9 (M8)
80	200	165	130	19	40	240	290	158	122	45 deg	4x11 (M10)
90S	200	165	130	24	50	260	310	180	129	45 deg	4x11 (M10)
90L	200	165	130	24	50	280	330	180	129	45 deg	4x11 (M10)
100L	250	215	180	28	60	310	375	198	152	45 deg	4x14 (M12)
112M	250	215	180	28	60	330	405	222	165	45 deg	4x14 (M12)
132S	300	265	230	38	80	380	475	260	185	45 deg	4x14 (M12)
132M	300	265	230	38	80	420	505	260	185	45 deg	4x14 (M12)
160M	350	300	250	42	110	480	565	320	264	45 deg	4x18 (M16)
160L	350	300	250	42	110	530	615	320	264	45 deg	4x18 (M16)
180M	350	300	250	48	110	560	-	360	279	45 deg	4x18 (M16)
180L	350	300	250	48	110	595	-	360	279	45 deg	4x18 (M16)
200L	400	350	300	55	110	660	-	400	317	45 deg	4x18 (M16)
225S	450	400	350	60	140	680	-	450	385	22.5 deg	8x18 (M16)
225M	450	400	350	60	140	715	-	450	385	22.5 deg	8x18 (M16)
250M	550	500	450	65	140	770	-	500	405	22.5 deg	8x18 (M16)
280S	550	500	450	75	140	850	-	560	480	22.5 deg	8x18 (M16)
280M	550	500	450	75	140	930	-	560	480	22.5 deg	8x18 (M16)
315S	660	600	550	80	170	1100	-	630	530	22.5 deg	8x22 (M20)
315M	660	600	550	80	170	1260	-	630	530	22.5 deg	8x22 (M20)
315L	660	600	550	80	170	1400	-	630	530	22.5 deg	8x22 (M20)

* Motor lengths for own brand standard motors. These lengths may vary if alternative motor is fitted.

R SERIES

ADDITIONAL MOTOR FEATURES

Additional Motor Features - Column 19 Entry

Column 19 entry	Brake Motor	Hand Release on brake	Forced ventilation/ Constant blower (TECB)	Thermistors	Special
-					
A	•				
B	•	•			
C			•		
D	•		•		
E	•	•	•		
F				•	
G	•			•	
H	•	•		•	
K			•	•	
L	•		•	•	
M	•	•	•	•	
S					•

Please refer to Application Engineering for details of the following additional motor features

- PGF encoder flange
- Wash down
- Customised brake torque
- Separate brake supply
- Aluminium fan
- Anti condensation heater
- Bi-metal temperature detectors, thermostat
- EExEII T3
- Ex nA II T3
- IP56
- IP65
- Metal fan cover
- Rain cowl
- Separate terminal box

R SERIES

ADDITIONAL GEARBOX FEATURES

Additional Gearbox Features - Column 20 Entry

Column 20 entry	Double output-shaft oil seals*	Oil Level Glass * * R07- R16	Motorised Backstop ***		Special
			CW Rotation	CCW Rotation	
-					
A	•				
B		•			
C	•	•			
D			•		
E	•		•		
F		•	•		
G	•	•	•		
H				•	
I	•			•	
J		•		•	
K	•	•		•	
L					•

Please refer to Application Engineering for details of the following additional gearbox features

- Prime paint only
- Wash down
- BISSC compatible
- Special oil (food compatible, bio-degradable, different viscosities etc)

* Double Oil Seals for output shafts sizes R08 to R16 only

** Oil level glass is NOT AVAILABLE for R01 to R06 units

*** IEC frame sizes 100 - 200 NEMA frame sizes 182TC - 326TC

R SERIES

EXACT RATIOS

Exact Ratios - Double Reduction

Column Entry			R0122	R0222	R0322	R0422	R0522	R0622	R0722	R0822	R0922	R1022	R1322	R1422	R1622
6	7	8													
3.6			3.750	3.589	3.589	3.585	3.585	-	3.678	3.678	3.685	3.535	3.793	3.754	-
5.0			5.07	5.03	5.03	5.04	5.04	4.44	5.09	5.21	5.07	4.94	5.26	5.24	4.95
5.6			5.76	5.55	5.55	5.65	5.65	6.24	5.72	5.79	5.69	5.37	5.77	5.90	5.35
6.3			6.53	6.30	6.30	6.34	6.34	6.99	6.29	6.44	6.38	6.10	6.35	6.63	6.26
8.0			8.35	8.00	8.00	8.05	8.05	7.85	8.22	8.33	8.22	7.95	8.11	8.51	8.19
9.0			9.00	9.09	9.09	9.13	9.13	9.97	9.34	9.35	9.19	8.58	8.99	9.45	9.35
11.			11.36	11.15	11.15	10.89	10.89	11.30	11.35	11.47	11.47	11.02	11.81	11.80	11.17
12.			12.88	12.37	12.37	12.54	12.54	13.48	12.48	12.92	12.74	12.51	12.92	13.08	12.67
14.			14.71	14.05	14.05	14.58	14.58	15.52	14.34	15.04	14.53	14.16	14.63	14.86	14.01
16.			16.37	15.97	15.97	16.31	16.31	18.05	16.26	16.69	16.34	15.98	16.12	17.02	16.19
18.			18.05	17.58	17.58	17.39	17.39	20.20	17.94	18.26	18.50	17.75	18.02	18.30	17.49
20.			19.86	20.23	20.23	20.61	20.61	21.53	20.54	20.66	20.59	19.41	20.86	21.36	20.39
22.			23.27	21.99	21.99	22.00	22.00	25.51	23.23	23.32	22.87	21.57	23.51	23.55	23.51
28.			27.92	26.40	26.40	27.30	27.30	27.24	26.93	28.27	27.98	25.49	27.08	28.24	27.26
32.			32.54	31.68	31.68	32.19	32.19	33.80	32.12	32.97	32.31	30.76	33.25	33.89	31.41
36.			36.16	35.69	35.69	35.25	35.25	39.86	35.17	36.21	35.67	35.44	37.03	36.72	37.54
45.			43.54	41.49	41.49	43.20	43.20	43.64	42.21	44.38	43.35	41.12	43.25	42.95	45.05
50.			49.91	47.09	47.09	48.15	48.15	53.49	48.56	48.46	49.07	47.93	50.70	50.36	-
56.			56.72	53.54	53.54	54.00	54.00	59.61	53.96	55.80	55.18	51.49	53.94	56.49	-
63.			-	-	-	-	-	66.86	-	-	-	-	-	-	-

Exact Ratios - Triple Reduction

Column Entry			R0132	R0232	R0332	R0432	R0532	R0632	R0732	R0832	R0932	R1032	R1332	R1432	R1632
6	7	8													
40.			-	-	-	-	-	-	-	-	-	-	-	-	41.16
45.			-	-	-	-	-	-	-	-	-	-	46.79	48.24	45.64
50.			-	-	-	-	-	-	-	-	-	-	52.97	54.61	51.82
56.			58.46	57.03	57.03	58.38	58.38	-	58.95	60.33	59.07	57.63	59.76	61.61	59.38
63.			64.45	62.87	62.87	64.29	64.29	72.28	62.83	66.02	64.64	65.24	66.40	68.46	63.82
71.			70.93	69.19	69.19	73.95	73.95	79.60	74.47	74.69	73.13	72.62	72.60	74.85	74.49
80.			83.10	81.07	81.07	80.40	80.40	91.56	79.51	84.31	82.55	80.68	80.68	83.17	82.13
100			99.70	97.26	97.26	96.52	96.52	99.54	98.66	102.2	100.1	98.68	95.34	98.30	98.51
112			116.2	113.4	113.4	115.8	115.8	119.5	116.3	119.2	116.7	114.0	115.1	118.6	118.2
125			129.1	126.0	126.0	130.5	130.5	143.4	127.4	130.9	128.2	125.8	132.6	136.7	128.1
160			155.5	151.7	151.7	151.7	151.7	161.6	156.1	160.4	157.1	152.9	153.8	158.6	149.8
180			178.2	173.9	173.9	172.2	172.2	187.8	174.0	175.2	171.6	173.1	179.3	184.8	175.6
200			202.6	197.6	197.6	195.8	195.8	213.2	195.2	201.8	197.5	194.6	192.6	198.6	197.0
225			-	-	-	-	-	242.4	-	-	-	-	-	-	-

R SERIES

EXACT RATIOS

Exact Ratios - Quadruple Reduction

Column Entry			R0342	R0442	R0542	R0642	R0742	R0842	R0942	R1042	R1342	R1442	R1642
6	7	8											
225			235.0	232.8	232.8	-	229.0	228.9	231.8	220.2	224.9	228.4	228.8
250			261.4	260.5	260.5	-	259.7	259.0	258.1	254.6	258.4	262.4	264.6
280			287.8	277.6	277.6	272.9	286.5	301.2	286.7	278.4	289.2	276.9	285.8
300			317.3	305.7	305.7	313.9	315.4	337.0	300.2	309.3	323.2	337.7	323.5
360			365.0	362.3	362.3	365.1	361.2	359.2	358.0	365.6	370.1	352.5	360.1
400			401.7	416.8	416.8	396.9	415.5	425.7	397.7	398.7	418.5	405.1	400.1
450			436.7	445.0	445.0	444.1	469.8	480.5	452.9	457.2	483.0	459.3	445.4
500			511.7	483.8	483.8	533.1	510.7	513.0	503.2	500.9	546.1	506.6	504.2
650			614.2	600.3	600.3	568.2	592.1	621.9	665.8	635.7	664.2	656.0	646.7
730			736.9	720.7	720.7	681.9	710.8	771.8	736.4	728.0	729.1	754.3	718.5
860			884.3	849.8	849.8	808.1	847.8	900.0	882.1	844.7	860.0	852.9	858.7
10C			1031	1020	1020	972.2	1017	1061	1040	987.8	997.1	997.5	1015
11C			1161	1117	1117	1130	1114	1166	1139	1107	1068	1156	1120
13C			1291	1258	1258	1402	1255	1277	1257	1321	1302	1292	1338
15C			1500	1542	1542	1592	1506	1564	1528	1496	1521	1511	1504
18C			1807	1792	1792	1877	1751	1917	1873	1736	1798	1813	1842
20C			2051	1998	1998	2055	2015	2094	2087	1997	1798	1981	1953
24C			2350	2268	2268	2337	2287	2333	2341	2327	2334	2445	2486
27C			2671	2578	2578	2519	2600	2617	2650	2778	2911	2717	-

Exact Ratios - Quintuple Reduction

Column Entry			R0352	R0452	R0552	R0652	R0752	R0852	R0952	R1052	R1352	R1452	R1652
6	7	8											
27C			2632	2655	2655	2649	2619	2728	2700	2748	2735	2739	2744
32C			3068	3095	3095	3088	3053	3274	3240	3247	3150	3286	3181
36C			3681	3650	3650	3832	3641	3818	3651	3578	3670	3598	3494
40C			4091	4055	4055	4258	4046	4302	4131	3979	4091	3943	3666
46C			4609	4440	4440	5021	4431	4726	4655	4515	4588	4678	4812
55C			5550	5347	5347	6046	5335	5494	5563	5533	6443	5471	5775
65C			6452	6553	6553	6620	6403	6733	6577	6420	7226	6390	6440
74C			7396	7511	7511	7588	7339	7641	7444	7483	7527	7473	7728
84C			8394	8372	8372	8624	8443	8344	8449	8340	8441	8381	8899
95C			9540	9514	9514	9300	9596	9486	9605	9353	9895	9827	-
10K			10845	10670	10670	10569	10662	10924	10801	10049	10527	11024	-

R SERIES

SELECTION TABLES

0.12 kW

4 POLE

N2 RPM	i	M2 Nm	Fm	N	Unit Designation	kg	Motor Size
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry [1] - [20] Blanks to be filled when entering order	Weight of base mount unit	
363	3.75	3.1	19.46	1719	R01223.6_M_-.12A--	18	63
268	5.07	4.2	16.34	1795	R01225.0_M_-.12A--	18	63
236	5.76	4.8	15.24	1840	R01225.6_M_-.12A--	18	63
208	6.53	5.4	14.07	1880	R01226.3_M_-.12A--	18	63
163	8.35	6.9	11.65	1900	R01228.0_M_-.12A--	18	63
151	9.00	7.4	10.94	1900	R01229.0_M_-.12A--	18	63
120	11.36	9.4	9.07	1900	R012211_M_-.12A--	18	63
106	12.88	11	8.29	1900	R012212_M_-.12A--	18	63
92	14.71	12	7.48	1900	R012214_M_-.12A--	18	63
83	16.37	14	6.75	1900	R012216_M_-.12A--	18	63
75	18.05	15	6.11	1900	R012218_M_-.12A--	18	63
68	19.86	16	5.56	1900	R012220_M_-.12A--	18	63
58	23.27	19	4.74	1900	R012222_M_-.12A--	18	63
49	27.92	23	3.96	1900	R012228_M_-.12A--	18	63
42	32.54	27	3.41	1900	R012232_M_-.12A--	18	63
38	36.16	30	3.07	1900	R012236_M_-.12A--	18	63
31	43.54	36	2.38	1900	R012245_M_-.12A--	18	63
27	49.91	41	1.78	1900	R012250_M_-.12A--	18	63
24	56.72	47	1.54	1900	R012256_M_-.12A--	18	63
23	58.46	48	1.93	1900	R013256_M_-.12A--	19	63
21	64.45	53	1.75	1900	R013263_M_-.12A--	19	63
19	70.93	58	1.59	1900	R013271_M_-.12A--	19	63
16	83.10	68	1.36	1900	R013280_M_-.12A--	19	63
14	99.70	81	1.13	1900	R0132100_M_-.12A--	19	63
12	116.2	95	0.97	1900	R0132112_M_-.12A--	19	63
11	129.1	106	0.88	1900	R0132125_M_-.12A--	19	63
25	53.54	44	3.69	4000	R0222 56_M_-.12A--	20	63
24	57.03	47	3.50	4000	R023256_M_-.12A--	22	63
22	62.87	51	3.17	4000	R023263_M_-.12A--	22	63
20	69.19	57	2.88	4000	R023271_M_-.12A--	22	63
17	81.07	66	2.46	4000	R023280_M_-.12A--	22	63
14	97.26	79	2.06	4000	R0232100_M_-.12A--	22	63
12	113.37	93	1.77	4000	R0232112_M_-.12A--	22	63
11	125.97	103	1.59	4000	R0232125_M_-.12A--	22	63
9.0	151.69	124	1.32	4000	R0232160_M_-.12A--	22	63
7.8	173.87	142	1.15	4000	R0232180_M_-.12A--	22	63
6.9	197.60	162	1.02	4000	R0232200_M_-.12A--	22	63
20	69.19	57	3.77	4000	R033271_M_-.12A--	22	63
17	81.07	67	3.22	4000	R033280_M_-.12A--	22	63
14	97.26	80	2.69	4000	R0332100_M_-.12A--	22	63
12	113.37	93	2.31	4000	R0332112_M_-.12A--	22	63
11	125.97	104	2.08	4000	R0332125_M_-.12A--	22	63
9.0	151.69	125	1.72	4000	R0332160_M_-.12A--	22	63
7.8	173.87	143	1.51	4000	R0332180_M_-.12A--	22	63
6.9	197.60	163	1.33	4000	R0332200_M_-.12A--	22	63
5.8	234.96	189	1.15	4000	R0342225_M_-.12A--	30	63
5.2	261.37	210	1.03	4000	R0342250_M_-.12A--	30	63
4.7	287.83	232	0.94	4000	R0342280_M_-.12A--	30	63
4.3	317.33	255	0.85	4000	R0342300_M_-.12A--	30	63
12	115.82	95	3.64	7200	R0432112_M_-.12A--	32	63
10	130.50	107	3.24	7200	R0432125_M_-.12A--	32	63
9.0	151.71	124	2.78	7200	R0432160_M_-.12A--	32	63
7.9	172.19	141	2.45	7200	R0432180_M_-.12A--	32	63
6.9	195.75	160	2.16	7200	R0432200_M_-.12A--	32	63
9.0	151.71	124	3.70	7200	R0532160_M_-.12A--	32	63
7.9	172.19	141	3.26	7200	R0532180_M_-.12A--	32	63
6.9	195.75	160	2.87	7200	R0532200_M_-.12A--	32	63
6.4	213.18	174	3.66	7200	R0632200_M_-.12A--	37	63
5.6	242.36	198	3.02	7200	R0632225_M_-.12A--	37	63

NOTE
Other output speeds are available using 2 and 8 pole motors. Please contact our Application Engineers

R SERIES

SELECTION TABLES

0.12 kW
6 POLE

N2 RPM	i	M2 Nm	Fm	N	Unit Designation	kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry <input type="text" value="1"/> - <input type="text" value="20"/> Blanks to be filled when entering order	Weight of base mount unit	Motor Size
240	3.75	4.7	14.53	1812	R01223.6_M_-.12C--	18	63
178	5.07	6.3	12.01	1900	R01225.0_M_-.12C--	18	63
156	5.76	7.2	10.85	1900	R01225.6_M_-.12C--	18	63
138	6.53	8.1	9.82	1900	R01226.3_M_-.12C--	18	63
108	8.35	10	8.16	1900	R01228.0_M_-.12C--	18	63
100	9.00	11	7.75	1900	R01229.0_M_-.12C--	18	63
79	11.36	14	6.35	1900	R012211_M_-.12C--	18	63
70	12.88	16	5.60	1900	R012212_M_-.12C--	18	63
61	14.71	18	4.90	1900	R012214_M_-.12C--	18	63
55	16.37	20	4.41	1900	R012216_M_-.12C--	18	63
50	18.05	23	4.00	1900	R012218_M_-.12C--	18	63
45	19.86	25	3.63	1900	R012220_M_-.12C--	18	63
39	23.27	29	3.10	1900	R012222_M_-.12C--	18	63
32	27.92	35	2.58	1900	R012228_M_-.12C--	18	63
28	32.54	41	2.22	1900	R012232_M_-.12C--	18	63
25	36.16	45	1.99	1900	R012236_M_-.12C--	18	63
21	43.54	54	1.55	1900	R012245_M_-.12C--	18	63
18	49.91	62	1.16	1900	R012250_M_-.12C--	18	63
16	56.72	71	1.00	1900	R012256_M_-.12C--	18	63
15	58.46	72	1.25	1900	R013256_M_-.12C--	19	63
14	64.45	80	1.13	1900	R013263_M_-.12C--	19	63
13	70.93	88	1.03	1900	R013271_M_-.12C--	19	63
11	83.10	103	0.88	1900	R013280_M_-.12C--	19	63
25	35.69	45	3.59	4000	R0222 36_M_-.12C--	20	63
22	41.49	52	3.09	4000	R0222 45_M_-.12C--	20	63
19	47.09	59	2.72	4000	R0222 50_M_-.12C--	20	63
17	53.54	67	2.39	4000	R0222 56_M_-.12C--	20	63
16	57.03	70	2.27	4000	R023256_M_-.12C--	22	63
14	62.87	78	2.06	4000	R023263_M_-.12C--	22	63
13	69.19	85	1.87	4000	R023271_M_-.12C--	22	63
11	81.07	100	1.60	4000	R023280_M_-.12C--	22	63
9.3	97.26	120	1.33	4000	R0232100_M_-.12C--	22	63
7.9	113.37	140	1.14	4000	R0232112_M_-.12C--	22	63
7.1	125.97	156	1.03	4000	R0232125_M_-.12C--	22	63
5.9	151.69	187	0.85	4000	R0232160_M_-.12C--	22	63
16	57.03	70	2.98	4000	R033256_M_-.12C--	22	63
14	62.87	78	2.70	4000	R033263_M_-.12C--	22	63
13	69.19	85	2.46	4000	R033271_M_-.12C--	22	63
11	81.07	100	2.10	4000	R033280_M_-.12C--	22	63
9.3	97.26	120	1.75	4000	R0332100_M_-.12C--	22	63
7.9	113.37	140	1.50	4000	R0332112_M_-.12C--	22	63
7.1	125.97	156	1.35	4000	R0332125_M_-.12C--	22	63
5.9	151.69	187	1.12	4000	R0332160_M_-.12C--	22	63
5.2	173.87	215	0.98	4000	R0332180_M_-.12C--	22	63
4.6	197.60	244	0.86	4000	R0332200_M_-.12C--	22	63
12	73.95	91	3.72	7200	R043271_M_-.12C--	32	63
11	80.40	99	3.42	7200	R043280_M_-.12C--	32	63
9.3	96.52	119	2.85	7200	R0432100_M_-.12C--	32	63
7.8	115.82	143	2.38	7200	R0432112_M_-.12C--	32	63
6.9	130.50	161	2.11	7200	R0432125_M_-.12C--	32	63
5.9	151.71	187	1.81	7200	R0432160_M_-.12C--	32	63
5.2	172.19	213	1.60	7200	R0432180_M_-.12C--	32	63
4.6	195.75	242	1.41	7200	R0432200_M_-.12C--	32	63
9.3	96.52	119	3.77	7200	R0532100_M_-.12C--	32	63
7.8	115.82	143	3.15	7200	R0532112_M_-.12C--	32	63
6.9	130.50	161	2.79	7200	R0532125_M_-.12C--	32	63
5.9	151.71	187	2.40	7200	R0532160_M_-.12C--	32	63
5.2	172.19	213	2.12	7200	R0532180_M_-.12C--	32	63
4.6	195.75	242	1.86	7200	R0532200_M_-.12C--	32	63
6.3	143.39	177	3.53	7200	R0632125_M_-.12C--	37	63
5.6	161.57	200	3.13	7200	R0632160_M_-.12C--	37	63
4.8	187.83	232	2.69	7200	R0632180_M_-.12C--	37	63
4.2	213.18	263	2.37	7200	R0632200_M_-.12C--	37	63
3.7	242.36	299	2.08	7200	R0632225_M_-.12C--	37	63

NOTE
Other output speeds are available using 2 and 8 pole motors. Please contact our Application Engineers

R SERIES

SELECTION TABLES

0.18 kW

4 POLE

N2 RPM	i	M2 Nm	Fm	N	Unit Designation	kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry [1] - [20] Blanks to be filled when entering order	Weight of base mount unit	Motor Size
365	3.75	4.6	13.07	1681	R01223.6_M_-.18A--	18	63
270	5.07	6.2	10.97	1778	R01225.0_M_-.18A--	18	63
238	5.76	7.1	10.24	1826	R01225.6_M_-.18A--	18	63
210	6.53	8.0	9.45	1856	R01226.3_M_-.18A--	18	63
164	8.35	10	7.82	1873	R01228.0_M_-.18A--	18	63
152	9.00	11	7.35	1872	R01229.0_M_-.18A--	18	63
121	11.36	14	6.09	1900	R012211_M_-.18A--	18	63
106	12.88	16	5.56	1900	R012212_M_-.18A--	18	63
93	14.71	18	5.02	1900	R012214_M_-.18A--	18	63
84	16.37	20	4.53	1900	R012216_M_-.18A--	18	63
76	18.05	22	4.10	1900	R012218_M_-.18A--	18	63
69	19.86	24	3.73	1900	R012220_M_-.18A--	18	63
59	23.27	29	3.19	1900	R012222_M_-.18A--	18	63
49	27.92	34	2.66	1900	R012228_M_-.18A--	18	63
42	32.54	40	2.29	1900	R012232_M_-.18A--	18	63
38	36.16	44	2.06	1900	R012236_M_-.18A--	18	63
31	43.54	54	1.60	1900	R012245_M_-.18A--	18	63
27	49.91	61	1.20	1900	R012250_M_-.18A--	18	63
24	56.72	70	1.03	1900	R012256_M_-.18A--	18	63
23	58.46	71	1.30	1900	R013256_M_-.18A--	19	63
21	64.45	78	1.18	1900	R013263_M_-.18A--	19	63
19	70.93	86	1.07	1900	R013271_M_-.18A--	19	63
16	83.10	101	0.91	1900	R013280_M_-.18A--	19	63
38	35.69	44	3.72	4000	R0222 36_M_-.18A--	20	63
33	41.49	51	3.19	4000	R0222 45_M_-.18A--	20	63
29	47.09	58	2.81	4000	R0222 50_M_-.18A--	20	63
26	53.54	66	2.48	4000	R0222 56_M_-.18A--	20	63
24	57.03	69	2.35	4000	R023256_M_-.18A--	22	63
22	62.87	77	2.13	4000	R023263_M_-.18A--	22	63
20	69.19	84	1.94	4000	R023271_M_-.18A--	22	63
17	81.07	99	1.65	4000	R023280_M_-.18A--	22	63
14	97.26	118	1.38	4000	R0232100_M_-.18A--	22	63
12	113.37	138	1.19	4000	R0232112_M_-.18A--	22	63
11	125.97	153	1.07	4000	R0232125_M_-.18A--	22	63
9.0	151.69	185	0.89	4000	R0232160_M_-.18A--	22	63
33	41.49	51	3.96	4000	R0322 45_M_-.18A--	20	63
29	47.09	58	3.57	4000	R0322 50_M_-.18A--	20	63
26	53.54	66	3.19	4000	R0322 56_M_-.18A--	20	63
24	57.03	69	3.07	4000	R033256_M_-.18A--	22	63
22	62.87	77	2.78	4000	R033263_M_-.18A--	22	63
20	69.19	84	2.53	4000	R033271_M_-.18A--	22	63
17	81.07	99	2.16	4000	R033280_M_-.18A--	22	63
14	97.26	118	1.81	4000	R0332100_M_-.18A--	22	63
12	113.37	138	1.55	4000	R0332112_M_-.18A--	22	63
11	125.97	153	1.40	4000	R0332125_M_-.18A--	22	63
9.0	151.69	185	1.15	4000	R0332160_M_-.18A--	22	63
7.9	173.87	212	1.01	4000	R0332180_M_-.18A--	22	63
6.9	197.60	240	0.89	4000	R0332200_M_-.18A--	22	63
19	73.95	90	3.82	7200	R043271_M_-.18A--	32	63
17	80.40	98	3.51	7200	R043280_M_-.18A--	32	63
14	96.52	117	2.93	7200	R0432100_M_-.18A--	32	63
12	115.82	141	2.45	7200	R0432112_M_-.18A--	32	63
10	130.50	159	2.17	7200	R0432125_M_-.18A--	32	63
9.0	151.71	185	1.87	7200	R0432160_M_-.18A--	32	63
8.0	172.19	210	1.65	7200	R0432180_M_-.18A--	32	63
7.0	195.75	238	1.45	7200	R0432200_M_-.18A--	32	63
5.9	232.81	279	1.25	7200	R0442225_M_-.18A--	42	63
5.3	260.47	312	1.12	7200	R0442250_M_-.18A--	42	63
4.9	277.62	333	1.06	7200	R0442280_M_-.18A--	42	63
4.5	305.72	366	0.96	7200	R0442300_M_-.18A--	42	63
3.8	362.32	434	0.81	7200	R0442360_M_-.18A--	42	63
14	96.52	117	3.89	7200	R0532100_M_-.18A--	32	63
12	115.82	141	3.25	7200	R0532112_M_-.18A--	32	63
10	130.50	159	2.89	7200	R0532125_M_-.18A--	32	63
9.0	151.71	185	2.48	7200	R0532160_M_-.18A--	32	63
8.0	172.19	210	2.19	7200	R0532180_M_-.18A--	32	63
7.0	195.75	238	1.93	7200	R0532200_M_-.18A--	32	63

NOTE

Other output speeds are available using 2 and 8 pole motors. Please contact our Application Engineers

R SERIES

SELECTION TABLES

0.18 kW

4 POLE

0.18 kW

6 POLE

NOTE

Other output speeds are available using 2 and 8 pole motors. Please contact our Application Engineers

N2 RPM	i	M2 Nm	Fm	N	Unit Designation	kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry [1] - [20] Blanks to be filled when entering order	Weight of base mount unit	Motor Size
5.9	232.81	279	1.66	7200	R0542225_M_-.18A--	42	63
5.3	260.47	312	1.49	7200	R0542250_M_-.18A--	42	63
4.9	277.62	333	1.40	7200	R0542280_M_-.18A--	42	63
4.5	305.72	366	1.27	7200	R0542300_M_-.18A--	42	63
3.8	362.32	434	1.07	7200	R0542360_M_-.18A--	42	63
3.3	416.75	499	0.93	7200	R0542400_M_-.18A--	42	63
3.1	444.96	533	0.87	7200	R0542450_M_-.18A--	42	63
2.8	483.76	580	0.80	7200	R0542500_M_-.18A--	42	63
10	143.39	175	3.58	7200	R0632125_M_-.18A--	37	63
8.5	161.57	197	3.24	7200	R0632160_M_-.18A--	37	63
7.3	187.83	229	2.79	7200	R0632180_M_-.18A--	37	63
6.4	213.18	259	2.46	7200	R0632200_M_-.18A--	37	63
5.7	242.36	295	2.03	7200	R0632225_M_-.18A--	37	63
5.0	272.91	327	1.91	7200	R0642280_M_-.18A--	48	63
4.4	313.91	376	1.66	7200	R0642300_M_-.18A--	48	63
3.8	365.10	437	1.43	7200	R0642360_M_-.18A--	48	63
3.5	396.93	476	1.31	7200	R0642400_M_-.18A--	48	63
3.1	444.10	532	1.21	7200	R0642450_M_-.18A--	48	63
2.6	533.13	639	1.01	7200	R0642500_M_-.18A--	48	63
2.4	568.23	681	0.95	7200	R0642650_M_-.18A--	48	63
6.0	229.00	274	3.24	10000	R0742225_M_-.18A--	56	63
5.3	259.68	311	2.86	10000	R0742250_M_-.18A--	56	63
4.8	286.42	343	2.59	10000	R0742280_M_-.18A--	56	63
4.3	315.41	378	2.35	10000	R0742300_M_-.18A--	56	63
3.8	361.21	433	2.06	10000	R0742360_M_-.18A--	56	63
3.3	415.49	498	1.79	10000	R0742400_M_-.18A--	56	63
2.9	469.77	563	1.59	10000	R0742450_M_-.18A--	56	63
2.7	510.72	612	1.46	10000	R0742500_M_-.18A--	56	63
2.3	592.12	710	1.26	10000	R0742650_M_-.18A--	56	63
1.9	710.84	852	1.05	10000	R0742730_M_-.18A--	56	63
1.6	847.84	1016	0.89	10000	R0742860_M_-.18A--	56	63
245	3.75	6.9	9.90	1791	R01223.6_M_-.18C--	20	71
181	5.07	9.3	8.19	1874	R01225.0_M_-.18C--	20	71
160	5.76	10.5	7.40	1874	R01225.6_M_-.18C--	20	71
141	6.53	12.0	6.69	1874	R01226.3_M_-.18C--	20	71
110	8.35	15.3	5.56	1900	R01228.0_M_-.18C--	20	71
102	9.00	16.5	5.28	1900	R01229.0_M_-.18C--	20	71
81	11.36	20.8	4.33	1900	R012211_M_-.18C--	20	71
71	12.88	23.6	3.82	1900	R012212_M_-.18C--	20	71
63	14.71	26.9	3.34	1900	R012214_M_-.18C--	20	71
56	16.37	30.0	3.00	1900	R012216_M_-.18C--	20	71
51	18.05	33.1	2.72	1900	R012218_M_-.18C--	20	71
46	19.86	36.4	2.47	1900	R012220_M_-.18C--	20	71
40	23.27	42.6	2.11	1900	R012222_M_-.18C--	20	71
33	27.92	51.1	1.76	1900	R012228_M_-.18C--	20	71
28	32.54	59.6	1.51	1900	R012232_M_-.18C--	20	71
25	36.16	66.2	1.36	1900	R012236_M_-.18C--	20	71
21	43.54	79.7	1.05	1900	R012245_M_-.18C--	20	71
35	26.40	48.3	3.31	4000	R0222 28_M_-.18C--	23	71
29	31.68	58.0	2.76	4000	R0222 32_M_-.18C--	23	71
26	35.69	65.4	2.45	4000	R0222 36_M_-.18C--	23	71
22	41.49	76.0	2.11	4000	R0222 45_M_-.18C--	23	71
20	47.09	86.2	1.86	4000	R0222 50_M_-.18C--	23	71
17	53.54	98.0	1.63	4000	R0222 56_M_-.18C--	23	71
16	57.03	103	1.55	4000	R023256_M_-.18C--	25	71
15	62.87	114	1.40	4000	R023263_M_-.18C--	25	71
13	69.19	125	1.28	4000	R023271_M_-.18C--	25	71
11	81.07	147	1.09	4000	R023280_M_-.18C--	25	71
9.5	97.26	176	0.91	4000	R0232100_M_-.18C--	25	71
29	31.68	58	3.62	3491	R0322 32_M_-.18C--	23	71
26	35.69	65	3.21	3445	R0322 36_M_-.18C--	23	71
22	41.49	76	2.71	4000	R0322 45_M_-.18C--	23	71
20	47.09	86	2.41	4000	R0322 50_M_-.18C--	23	71
17	53.54	98	2.10	4000	R0322 56_M_-.18C--	23	71
16	57.03	103	2.03	4000	R033256_M_-.18C--	25	71
15	62.87	114	1.84	4000	R033263_M_-.18C--	25	71
13	69.19	125	1.67	4000	R033271_M_-.18C--	25	71
11	81.07	147	1.43	4000	R033280_M_-.18C--	25	71
9.5	97.26	176	1.19	4000	R0332100_M_-.18C--	25	71
8.1	113.37	205	1.02	4000	R0332112_M_-.18C--	25	71
7.3	125.97	228	0.92	4000	R0332125_M_-.18C--	25	71

R SERIES

SELECTION TABLES

0.18 kW

6 POLE

0.25 kW

4 POLE

NOTE

Other output speeds are available using 2 and 8 pole motors. Please contact our Application Engineers

N2 RPM	i	M2 Nm	Fm	N	Unit Designation	kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry [1] - [20] Blanks to be filled when entering order	Weight of base mount unit	Motor Size
16	58.38	106	3.21	7200	R043256_M_-.18C--	35	71
14	64.29	117	2.92	7200	R043263_M_-.18C--	35	71
12	73.95	134	2.54	7200	R043271_M_-.18C--	35	71
11	80.40	146	2.33	7200	R043280_M_-.18C--	35	71
10	96.52	175	1.94	7200	R0432100_M_-.18C--	35	71
7.9	115.82	210	1.62	7200	R0432112_M_-.18C--	35	71
7.0	130.50	237	1.44	7200	R0432125_M_-.18C--	35	71
6.1	151.71	275	1.24	7200	R0432160_M_-.18C--	35	71
5.3	172.19	312	1.09	7200	R0432180_M_-.18C--	35	71
4.7	195.75	355	0.96	7200	R0432200_M_-.18C--	35	71
14	64.29	117	3.86	7200	R053263_M_-.18C--	35	71
12	73.95	134	3.36	7200	R053271_M_-.18C--	35	71
11	80.40	146	3.09	7200	R053280_M_-.18C--	35	71
10	96.52	175	2.57	7200	R0532100_M_-.18C--	35	71
7.9	115.82	210	2.14	7200	R0532112_M_-.18C--	35	71
7.0	130.50	237	1.90	7200	R0532125_M_-.18C--	35	71
6.1	151.71	275	1.64	7200	R0532160_M_-.18C--	35	71
5.3	172.19	312	1.44	7200	R0532180_M_-.18C--	35	71
4.7	195.75	355	1.27	7200	R0532200_M_-.18C--	35	71
4.0	232.81	415	1.09	7200	R0542225_M_-.18C--	45	71
3.5	260.47	465	0.97	7200	R0542250_M_-.18C--	45	71
3.3	277.62	495	0.91	7200	R0542280_M_-.18C--	45	71
3.0	305.72	546	0.83	7200	R0542300_M_-.18C--	45	71
10	91.56	166	3.77	7200	R063280_M_-.18C--	40	71
9.2	99.54	180	3.46	7200	R0632100_M_-.18C--	40	71
7.7	119.50	217	2.89	7200	R0632112_M_-.18C--	40	71
6.4	143.39	260	2.40	7200	R0632125_M_-.18C--	40	71
5.7	161.57	293	2.13	7200	R0632160_M_-.18C--	40	71
4.9	187.83	340	1.84	7200	R0632180_M_-.18C--	40	71
4.3	213.18	386	1.62	7200	R0632200_M_-.18C--	40	71
3.8	242.36	439	1.42	7200	R0632225_M_-.18C--	40	71
3.4	272.91	487	1.28	7200	R0642280_M_-.18C--	51	71
2.9	313.91	560	1.12	7200	R0642300_M_-.18C--	51	71
2.5	365.10	651	0.96	7200	R0642360_M_-.18C--	51	71
2.3	396.93	708	0.88	7200	R0642400_M_-.18C--	51	71
4.0	229.00	409	2.15	10000	R0742225_M_-.18C--	59	71
3.5	259.68	463	1.90	10000	R0742250_M_-.18C--	59	71
3.2	286.42	511	1.72	10000	R0742280_M_-.18C--	59	71
2.9	315.41	563	1.56	10000	R0742300_M_-.18C--	59	71
2.5	361.21	645	1.37	10000	R0742360_M_-.18C--	59	71
2.2	415.49	741	1.19	10000	R0742400_M_-.18C--	59	71
2.0	469.77	838	1.05	10000	R0742450_M_-.18C--	59	71
1.8	510.72	911	0.97	10000	R0742500_M_-.18C--	59	71
1.6	592.12	1057	0.83	10000	R0742650_M_-.18C--	59	71
373	3.75	6.3	9.62	1670	R01223.6_M_-.25A--	20	71
276	5.07	8.5	8.07	1764	R01225.0_M_-.25A--	20	71
243	5.76	10	7.53	1810	R01225.6_M_-.25A--	20	71
214	6.53	11	6.95	1829	R01226.3_M_-.25A--	20	71
168	8.35	14	5.75	1841	R01228.0_M_-.25A--	20	71
156	9.00	15	5.41	1840	R01229.0_M_-.25A--	20	71
123	11.36	19	4.48	1875	R012211_M_-.25A--	20	71
109	12.88	22	4.09	1900	R012212_M_-.25A--	20	71
95	14.71	25	3.70	1900	R012214_M_-.25A--	20	71
86	16.37	27	3.33	1900	R012216_M_-.25A--	20	71
78	18.05	30	3.02	1900	R012218_M_-.25A--	20	71
70	19.86	33	2.75	1900	R012220_M_-.25A--	20	71
60	23.27	39	2.34	1900	R012222_M_-.25A--	20	71
50	27.92	47	1.96	1900	R012228_M_-.25A--	20	71
43	32.54	54	1.68	1900	R012232_M_-.25A--	20	71
39	36.16	60	1.52	1900	R012236_M_-.25A--	20	71
32	43.54	73	1.17	1900	R012245_M_-.25A--	20	71
28	49.91	83	0.88	1900	R012250_M_-.25A--	20	71
24	58.46	97	0.95	1900	R013256_M_-.25A--	21	71
22	64.45	107	0.87	1900	R013263_M_-.25A--	21	71
53	26.40	44	3.68	4000	R0222 28_M_-.25A--	23	71
44	31.68	53	3.07	4000	R0222 32_M_-.25A--	23	71
39	35.69	60	2.73	4000	R0222 36_M_-.25A--	23	71
34	41.49	69	2.35	4000	R0222 45_M_-.25A--	23	71
30	47.09	79	2.07	4000	R0222 50_M_-.25A--	23	71
26	53.54	89	1.82	4000	R0222 56_M_-.25A--	23	71

R SERIES

SELECTION TABLES

0.25 kW
4 POLE

N2 RPM	i	M2 Nm	Fm	N	Unit Designation	kg	Motor Size
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry 1 - 20 Blanks to be filled when entering order	Weight of base mount unit	
25	57.03	94	1.73	4000	R023256_M_-.25A--	25	71
22	62.87	104	1.57	4000	R023263_M_-.25A--	25	71
20	69.19	114	1.43	4000	R023271_M_-.25A--	25	71
17	81.07	134	1.22	4000	R023280_M_-.25A--	25	71
14	97.26	161	1.02	4000	R0232100_M_-.25A--	25	71
12	113.37	188	0.87	4000	R0232112_M_-.25A--	25	71
44	31.68	53	3.97	3526	R0322 32_M_-.25A--	23	71
39	35.69	60	3.57	3837	R0322 36_M_-.25A--	23	71
34	41.49	69	2.91	4000	R0322 45_M_-.25A--	23	71
30	47.09	79	2.63	4000	R0322 50_M_-.25A--	23	71
26	53.54	89	2.34	4000	R0322 56_M_-.25A--	23	71
25	57.03	94	2.26	4000	R033256_M_-.25A--	25	71
22	62.87	104	2.05	4000	R033263_M_-.25A--	25	71
20	69.19	114	1.86	4000	R033271_M_-.25A--	25	71
17	81.07	134	1.59	4000	R033280_M_-.25A--	25	71
14	97.26	161	1.33	4000	R0332100_M_-.25A--	25	71
12	113.37	188	1.14	4000	R0332112_M_-.25A--	25	71
11	125.97	208	1.03	4000	R0332125_M_-.25A--	25	71
9.2	151.69	251	0.85	4000	R0332160_M_-.25A--	25	71
24	58.38	97	3.56	7200	R043256_M_-.25A--	35	71
22	64.29	106	3.23	7200	R043263_M_-.25A--	35	71
19	73.95	122	2.81	7200	R043271_M_-.25A--	35	71
17	80.40	133	2.58	7200	R043280_M_-.25A--	35	71
15	96.52	160	2.16	7200	R0432100_M_-.25A--	35	71
12	115.82	192	1.80	7200	R0432112_M_-.25A--	35	71
11	130.50	216	1.60	7200	R0432125_M_-.25A--	35	71
9.2	151.71	251	1.37	7200	R0432160_M_-.25A--	35	71
8.1	172.19	285	1.21	7200	R0432180_M_-.25A--	35	71
7.2	195.75	324	1.07	7200	R0432200_M_-.25A--	35	71
6.0	232.81	379	0.92	7200	R0442225_M_-.25A--	45	71
5.4	260.47	424	0.83	7200	R0442250_M_-.25A--	45	71
19	73.95	122	3.73	7200	R053271_M_-.25A--	35	71
17	80.40	133	3.43	7200	R053280_M_-.25A--	35	71
15	96.52	160	2.87	7200	R0532100_M_-.25A--	35	71
12	115.82	192	2.39	7200	R0532112_M_-.25A--	35	71
11	130.50	216	2.12	7200	R0532125_M_-.25A--	35	71
9.2	151.71	251	1.83	7200	R0532160_M_-.25A--	35	71
8.1	172.19	285	1.61	7200	R0532180_M_-.25A--	35	71
7.2	195.75	324	1.42	7200	R0532200_M_-.25A--	35	71
6.0	232.81	379	1.22	7200	R0542225_M_-.25A--	45	71
5.4	260.47	424	1.09	7200	R0542250_M_-.25A--	45	71
5.0	277.62	452	1.03	7200	R0542280_M_-.25A--	45	71
4.6	305.72	498	0.93	7200	R0542300_M_-.25A--	45	71
14	99.54	165	3.86	7200	R0632100_M_-.25A--	40	71
12	119.50	198	3.22	7200	R0632112_M_-.25A--	40	71
10	143.39	237	2.69	7200	R0632125_M_-.25A--	40	71
8.7	161.57	267	2.39	7200	R0632160_M_-.25A--	40	71
7.5	187.83	311	2.05	7200	R0632180_M_-.25A--	40	71
6.6	213.18	353	1.81	7200	R0632200_M_-.25A--	40	71
5.8	242.36	401	1.49	7200	R0632225_M_-.25A--	40	71
5.1	272.91	444	1.41	7200	R0642280_M_-.25A--	51	71
4.5	313.91	511	1.22	7200	R0642300_M_-.25A--	51	71
3.8	365.10	595	1.05	7200	R0642360_M_-.25A--	51	71
3.5	396.93	646	0.97	7200	R0642400_M_-.25A--	51	71
3.2	444.10	723	0.89	7200	R0642450_M_-.25A--	51	71
6.1	229.00	373	2.38	10000	R0742225_M_-.25A--	59	71
5.4	259.68	423	2.10	10000	R0742250_M_-.25A--	59	71
4.9	286.42	466	1.91	10000	R0742280_M_-.25A--	59	71
4.4	315.41	514	1.73	10000	R0742300_M_-.25A--	59	71
3.9	361.21	588	1.51	10000	R0742360_M_-.25A--	59	71
3.4	415.49	677	1.32	10000	R0742400_M_-.25A--	59	71
3.0	469.77	765	1.17	10000	R0742450_M_-.25A--	59	71
2.7	510.72	832	1.07	10000	R0742500_M_-.25A--	59	71
2.4	592.12	964	0.93	10000	R0742650_M_-.25A--	59	71

NOTE
Other output speeds are available using 2 and 8 pole motors. Please contact our Application Engineers

R SERIES

SELECTION TABLES

0.25 kW
6 POLE

N2 RPM	i	M2 Nm	Fm	N	Unit Designation	kg	Motor Size
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry <input type="text" value="1"/> - <input type="text" value="20"/> Blanks to be filled when entering order	Weight of base mount unit	
245	3.75	9.5	7.13	1768	R01223.6_M_-.25C--	20	71
181	5.07	13	5.89	1845	R01225.0_M_-.25C--	20	71
160	5.76	15	5.32	1844	R01225.6_M_-.25C--	20	71
141	6.53	17	4.82	1845	R01226.3_M_-.25C--	20	71
110	8.35	21	4.00	1900	R01228.0_M_-.25C--	20	71
102	9.00	23	3.80	1900	R01229.0_M_-.25C--	20	71
81	11.36	29	3.12	1900	R012211_M_-.25C--	20	71
71	12.88	33	2.75	1900	R012212_M_-.25C--	20	71
63	14.71	37	2.41	1900	R012214_M_-.25C--	20	71
56	16.37	42	2.16	1900	R012216_M_-.25C--	20	71
51	18.05	46	1.96	1900	R012218_M_-.25C--	20	71
46	19.86	51	1.78	1900	R012220_M_-.25C--	20	71
40	23.27	59	1.52	1900	R012222_M_-.25C--	20	71
33	27.92	71	1.27	1900	R012228_M_-.25C--	20	71
28	32.54	83	1.09	1900	R012232_M_-.25C--	20	71
25	36.16	92	0.98	1895	R012236_M_-.25C--	20	71
52	17.58	45	3.58	4000	R0222 18_M_-.25C--	23	71
45	20.23	51	3.11	4000	R0222 20_M_-.25C--	23	71
42	21.99	56	2.86	4000	R0222 22_M_-.25C--	23	71
35	26.40	67	2.38	4000	R0222 28_M_-.25C--	23	71
29	31.68	81	1.99	4000	R0222 32_M_-.25C--	23	71
26	35.69	91	1.76	4000	R0222 36_M_-.25C--	23	71
22	41.49	106	1.52	4000	R0222 45_M_-.25C--	23	71
20	47.09	120	1.34	4000	R0222 50_M_-.25C--	23	71
17	53.54	136	1.18	4000	R0222 56_M_-.25C--	23	71
16	57.03	144	1.11	4000	R023256_M_-.25C--	25	71
15	62.87	158	1.01	4000	R023263_M_-.25C--	25	71
13	69.19	174	0.92	4000	R023271_M_-.25C--	25	71
42	21.99	56	3.76	3873	R0322 22_M_-.25C--	23	71
35	26.40	67	3.13	3771	R0322 28_M_-.25C--	23	71
29	31.68	81	2.61	3695	R0322 32_M_-.25C--	23	71
26	35.69	91	2.31	3695	R0322 36_M_-.25C--	23	71
22	41.49	106	1.95	3918	R0322 45_M_-.25C--	23	71
20	47.09	120	1.74	4000	R0322 50_M_-.25C--	23	71
17	53.54	136	1.51	4000	R0322 56_M_-.25C--	23	71
16	57.03	144	1.46	4000	R033256_M_-.25C--	25	71
15	62.87	158	1.33	4000	R033263_M_-.25C--	25	71
13	69.19	174	1.21	4000	R033271_M_-.25C--	25	71
11	81.07	204	1.03	4000	R033280_M_-.25C--	25	71
9.5	97.26	245	0.86	4000	R0332100_M_-.25C--	25	71
16	58.38	147	2.31	7200	R043256_M_-.25C--	35	71
14	64.29	162	2.10	7200	R043263_M_-.25C--	35	71
12	73.95	186	1.83	7200	R043271_M_-.25C--	35	71
11	80.40	202	1.68	7200	R043280_M_-.25C--	35	71
10	96.52	243	1.40	7200	R0432100_M_-.25C--	35	71
7.9	115.82	292	1.17	7200	R0432112_M_-.25C--	35	71
7.0	130.50	329	1.04	7200	R0432125_M_-.25C--	35	71
6.1	151.71	382	0.89	7200	R0432160_M_-.25C--	35	71
16	58.38	147	3.06	7200	R053256_M_-.25C--	35	71
14	64.29	162	2.78	7200	R053263_M_-.25C--	35	71
12	73.95	186	2.42	7200	R053271_M_-.25C--	35	71
11	80.40	202	2.22	7200	R053280_M_-.25C--	35	71
10	96.52	243	1.85	7200	R0532100_M_-.25C--	35	71
7.9	115.82	292	1.54	7200	R0532112_M_-.25C--	35	71
7.0	130.50	329	1.37	7200	R0532125_M_-.25C--	35	71
6.1	151.71	382	1.18	7200	R0532160_M_-.25C--	35	71
5.3	172.19	433	1.04	7200	R0532180_M_-.25C--	35	71
4.7	195.75	493	0.91	7200	R0532200_M_-.25C--	35	71
13	72.28	182	3.44	7200	R063263_M_-.25C--	40	71
12	79.60	200	3.12	7200	R063271_M_-.25C--	40	71
10	91.56	230	2.71	7200	R063280_M_-.25C--	40	71
9.2	99.54	251	2.49	7200	R0632100_M_-.25C--	40	71
7.7	119.50	301	2.08	7200	R0632112_M_-.25C--	40	71
6.4	143.39	361	1.73	7200	R0632125_M_-.25C--	40	71
5.7	161.57	407	1.54	7200	R0632160_M_-.25C--	40	71
4.9	187.83	473	1.32	7200	R0632180_M_-.25C--	40	71
4.3	213.18	537	1.16	7200	R0632200_M_-.25C--	40	71
3.8	242.36	610	1.02	7200	R0632225_M_-.25C--	40	71
4.0	229.00	565	1.56	10000	R0742225_M_-.25C--	59	71
3.5	259.68	640	1.37	10000	R0742250_M_-.25C--	59	71
3.2	286.42	706	1.25	10000	R0742280_M_-.25C--	59	71
2.9	315.41	778	1.13	10000	R0742300_M_-.25C--	59	71
2.5	361.21	891	0.99	10000	R0742360_M_-.25C--	59	71
2.2	415.49	1024	0.86	10000	R0742400_M_-.25C--	59	71

NOTE
Other output speeds are available using 2 and 8 pole motors. Please contact our Application Engineers

R SERIES

SELECTION TABLES

0.37 kW

4 POLE

N2 RPM	i	M2 Nm	Fm	N	Unit Designation	kg	Motor Size
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry [1] - [20] Blanks to be filled when entering order	Weight of base mount unit	
376	3.75	9.2	6.50	1652	R01223.6_M_-.25A--	20	71
278	5.07	12	5.46	1740	R01225.0_M_-.37A--	20	71
245	5.76	14	5.09	1782	R01225.6_M_-.37A--	20	71
216	6.53	16	4.70	1782	R01226.3_M_-.37A--	20	71
169	8.35	21	3.89	1787	R01228.0_M_-.37A--	20	71
157	9.00	22	3.65	1785	R01229.0_M_-.37A--	20	71
124	11.36	28	3.03	1796	R012211_M_-.37A--	20	71
109	12.88	32	2.77	1879	R012212_M_-.37A--	20	71
96	14.71	36	2.50	1900	R012214_M_-.37A--	20	71
86	16.37	40	2.25	1900	R012216_M_-.37A--	20	71
78	18.05	44	2.04	1900	R012218_M_-.37A--	20	71
71	19.86	49	1.86	1900	R012220_M_-.37A--	20	71
61	23.27	57	1.58	1900	R012222_M_-.37A--	20	71
51	27.92	69	1.32	1900	R012228_M_-.37A--	20	71
43	32.54	80	1.14	1900	R012232_M_-.37A--	20	71
39	36.16	89	1.03	1900	R012236_M_-.37A--	20	71
80	17.58	43	3.73	4000	R0222 18_M_-.37A--	23	71
70	20.23	50	3.24	4000	R0222 20_M_-.37A--	23	71
64	21.99	54	2.97	4000	R0222 22_M_-.37A--	23	71
53	26.40	65	2.49	4000	R0222 28_M_-.37A--	23	71
45	31.68	78	2.08	4000	R0222 32_M_-.37A--	23	71
40	35.69	88	1.85	4000	R0222 36_M_-.37A--	23	71
34	41.49	102	1.59	4000	R0222 45_M_-.37A--	23	71
30	47.09	116	1.40	4000	R0222 50_M_-.37A--	23	71
26	53.54	131	1.23	4000	R0222 56_M_-.37A--	23	71
25	57.03	139	1.17	4000	R023256_M_-.37A--	25	71
22	62.87	153	1.06	4000	R023263_M_-.37A--	25	71
20	69.19	168	0.96	4000	R023271_M_-.37A--	25	71
17	81.07	197	0.82	4000	R023280_M_-.37A--	25	71
64	21.99	54	3.89	3856	R0322 22_M_-.37A--	23	71
53	26.40	65	3.26	3681	R0322 28_M_-.37A--	23	71
45	31.68	78	2.71	4000	R0322 32_M_-.37A--	23	71
40	35.69	88	2.41	4000	R0322 36_M_-.37A--	23	71
34	41.49	102	1.97	4000	R0322 45_M_-.37A--	23	71
30	47.09	116	1.77	4000	R0322 50_M_-.37A--	23	71
26	53.54	131	1.58	4000	R0322 56_M_-.37A--	23	71
25	57.03	139	1.53	4000	R033256_M_-.37A--	25	71
22	62.87	153	1.38	4000	R033263_M_-.37A--	25	71
20	69.19	168	1.26	4000	R033271_M_-.37A--	25	71
17	81.07	197	1.08	4000	R033280_M_-.37A--	25	71
14	97.26	236	0.90	4000	R0332100_M_-.37A--	25	71
40	35.25	87	3.93	7200	R042236_M_-.37A--	34	71
33	43.20	106	3.20	7200	R042245_M_-.37A--	34	71
29	48.15	118	2.88	7200	R042250_M_-.37A--	34	71
26	54.00	133	2.04	7200	R042256_M_-.37A--	34	71
24	58.38	142	2.41	7200	R043256_M_-.37A--	35	71
22	64.29	156	2.18	7200	R043263_M_-.37A--	35	71
19	73.95	180	1.90	7200	R043271_M_-.37A--	35	71
18	80.40	195	1.75	7200	R043280_M_-.37A--	35	71
15	96.52	235	1.46	7200	R0432100_M_-.37A--	35	71
12	115.82	282	1.22	7200	R0432112_M_-.37A--	35	71
11	130.50	317	1.08	7200	R0432125_M_-.37A--	35	71
9.3	151.71	369	0.93	7200	R0432160_M_-.37A--	35	71
8.2	172.19	419	0.82	7200	R0432180_M_-.37A--	35	71
29	48.15	118	3.21	7200	R052250_M_-.37A--	34	71
26	54.00	133	2.04	7200	R052256_M_-.37A--	34	71
24	58.38	142	3.18	7200	R053256_M_-.37A--	35	71
22	64.29	156	2.90	7200	R053263_M_-.37A--	35	71
19	73.95	180	2.52	7200	R053271_M_-.37A--	35	71
18	80.40	195	2.32	7200	R053280_M_-.37A--	35	71
15	96.52	235	1.94	7200	R0532100_M_-.37A--	35	71
12	115.82	282	1.62	7200	R0532112_M_-.37A--	35	71
11	130.50	317	1.44	7200	R0532125_M_-.37A--	35	71
9.3	151.71	369	1.23	7200	R0532160_M_-.37A--	35	71
8.2	172.19	419	1.09	7200	R0532180_M_-.37A--	35	71
7.2	195.75	476	0.96	7200	R0532200_M_-.37A--	35	71
26	53.49	131	4.00	7200	R062250_M_-.37A--	39	71
24	59.61	146	3.21	7200	R062256_M_-.37A--	39	71
21	66.86	164	2.03	7200	R062263_M_-.37A--	39	71

NOTE
Other output speeds are available using 2 and 8 pole motors. Please contact our Application Engineers

R SERIES

SELECTION TABLES

0.37 kW
4 POLE

0.37 kW
6 POLE

NOTE
Other output speeds are available using 2 and 8 pole motors. Please contact our Application Engineers

N2 RPM	i	M2 Nm	Fm	N	Unit Designation	kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry [1] - [20] Blanks to be filled when entering order	Weight of base mount unit	Motor Size
20	72.28	176	3.60	7200	R063263_M_-.37A--	40	71
18	79.60	193	3.24	7200	R063271_M_-.37A--	40	71
15	91.56	223	2.84	7200	R063280_M_-.37A--	40	71
14	99.54	242	2.61	7200	R0632100_M_-.37A--	40	71
12	119.50	290	2.17	7200	R0632112_M_-.37A--	40	71
10	143.39	349	1.82	7200	R0632125_M_-.37A--	40	71
8.7	161.57	393	1.61	7200	R0632160_M_-.37A--	40	71
7.5	187.83	457	1.39	7200	R0632180_M_-.37A--	40	71
6.6	213.18	518	1.22	7200	R0632200_M_-.37A--	40	71
5.8	242.36	589	1.02	7200	R0632225_M_-.37A--	40	71
5.2	272.91	650	0.96	7200	R0642280_M_-.37A--	51	71
6.2	229.00	545	1.61	10000	R0742225_M_-.37A--	59	71
5.4	259.68	618	1.42	10000	R0742250_M_-.37A--	59	71
4.9	286.42	682	1.29	10000	R0742280_M_-.37A--	59	71
4.5	315.41	751	1.17	10000	R0742300_M_-.37A--	59	71
3.9	361.21	860	1.02	10000	R0742360_M_-.37A--	59	71
3.4	415.49	989	0.89	10000	R0742400_M_-.37A--	59	71
245	3.75	14	4.90	1730	R01223.6_M_-.37C--	28	80
181	5.07	19	4.01	1795	R01225.0_M_-.37C--	28	80
160	5.76	22	3.65	1792	R01225.6_M_-.37C--	28	80
141	6.53	25	3.29	1795	R01226.3_M_-.37C--	28	80
110	8.35	31	2.75	1855	R01228.0_M_-.37C--	28	80
102	9.00	34	2.59	1899	R01229.0_M_-.37C--	28	80
81	11.36	43	2.12	1900	R012211_M_-.37C--	28	80
71	12.88	48	1.88	1900	R012212_M_-.37C--	28	80
63	14.71	55	1.64	1900	R012214_M_-.37C--	28	80
56	16.37	62	1.48	1900	R012216_M_-.37C--	28	80
51	18.05	68	1.34	1900	R012218_M_-.37C--	28	80
46	19.86	75	1.22	1900	R012220_M_-.37C--	28	80
40	23.27	88	1.04	1900	R012222_M_-.37C--	28	80
33	27.92	105	0.87	1900	R012228_M_-.37C--	28	80
83	11.15	42	3.76	4000	R0222 11_M_-.37C--	30	80
74	12.37	47	3.47	4000	R0222 12_M_-.37C--	30	80
65	14.05	53	3.06	4000	R0222 14_M_-.37C--	30	80
58	15.97	60	2.69	4000	R0222 16_M_-.37C--	30	80
52	17.58	66	2.45	4000	R0222 18_M_-.37C--	30	80
45	20.23	76	2.13	4000	R0222 20_M_-.37C--	30	80
42	21.99	83	1.96	4000	R0222 22_M_-.37C--	30	80
35	26.40	99	1.63	4000	R0222 28_M_-.37C--	30	80
29	31.68	119	1.36	4000	R0222 32_M_-.37C--	30	80
26	35.69	134	1.21	4000	R0222 36_M_-.37C--	30	80
22	41.49	156	1.04	4000	R0222 45_M_-.37C--	30	80
20	47.09	177	0.92	3963	R0222 50_M_-.37C--	30	80
20	53.54	202	0.81	3908	R0222 56_M_-.37C--	30	80
58	15.97	60	3.52	4000	R0322 16_M_-.37C--	30	80
52	17.58	66	3.19	3933	R0322 18_M_-.37C--	30	80
45	20.23	76	2.77	3768	R0322 20_M_-.37C--	30	80
42	21.99	83	2.56	3657	R0322 22_M_-.37C--	30	80
35	26.40	99	2.13	3380	R0322 28_M_-.37C--	30	80
29	31.68	119	1.78	3228	R0322 32_M_-.37C--	30	80
26	35.69	134	1.59	3189	R0322 36_M_-.37C--	30	80
22	41.49	156	1.34	3759	R0322 45_M_-.37C--	30	80
20	47.09	177	1.20	4000	R0322 50_M_-.37C--	30	80
17	53.54	202	1.04	4000	R0322 56_M_-.37C--	30	80
16	57.03	212	1.00	4000	R033256_M_-.37C--	32	80
15	62.87	234	0.91	4000	R033263_M_-.37C--	32	80
13	69.19	258	0.83	4000	R033271_M_-.37C--	32	80
34	27.30	103	3.34	7200	R042228_M_-.37C--	40	80
29	32.19	121	2.82	7200	R042232_M_-.37C--	40	80
26	35.25	133	2.58	7200	R042236_M_-.37C--	40	80
21	43.20	163	2.11	7200	R042245_M_-.37C--	40	80
19	48.15	181	1.90	7200	R042250_M_-.37C--	40	80
17	54.00	203	1.35	7200	R042256_M_-.37C--	40	80
16	58.38	217	1.58	7200	R043256_M_-.37C--	41	80
14	64.29	240	1.43	7200	R043263_M_-.37C--	41	80
12	73.95	276	1.25	7200	R043271_M_-.37C--	41	80
11	80.40	300	1.15	7200	R043280_M_-.37C--	41	80
10	96.52	360	0.96	7200	R0432100_M_-.37C--	41	80

R SERIES

SELECTION TABLES

0.37 kW

6 POLE

N2 RPM	i	M2 Nm	Fm	N	Unit Designation	kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry [1] - [20] Blanks to be filled when entering order	Weight of base mount unit	Motor Size
29	32.19	121	3.76	7200	R052232_M_-.37C--	40	80
26	35.25	133	3.44	7200	R052236_M_-.37C--	40	80
21	43.20	163	2.54	7200	R052245_M_-.37C--	40	80
19	48.15	181	2.13	7200	R052250_M_-.37C--	40	80
17	54.00	203	1.35	7200	R052256_M_-.37C--	40	80
16	58.38	217	2.10	7200	R053256_M_-.37C--	41	80
14	64.29	240	1.90	7200	R053263_M_-.37C--	41	80
12	73.95	276	1.66	7200	R053271_M_-.37C--	41	80
11	80.40	300	1.52	7200	R053280_M_-.37C--	41	80
10	96.52	360	1.27	7200	R0532100_M_-.37C--	41	80
7.9	115.82	431	1.06	7200	R0532112_M_-.37C--	41	80
7.0	130.50	486	0.94	7200	R0532125_M_-.37C--	41	80
6.1	151.71	565	0.81	7200	R0532160_M_-.37C--	41	80
21	43.64	164	3.80	7200	R062245_M_-.37C--	45	80
17	53.49	201	2.70	7200	R062250_M_-.37C--	45	80
15	59.61	224	2.13	7200	R062256_M_-.37C--	45	80
14	66.86	252	1.33	7200	R062263_M_-.37C--	45	80
13	72.28	269	2.36	7200	R063263_M_-.37C--	46	80
12	79.60	297	2.14	7200	R063271_M_-.37C--	46	80
10	91.56	341	1.86	7200	R063280_M_-.37C--	46	80
9.2	99.54	371	1.71	7200	R0632100_M_-.37C--	46	80
7.7	119.50	445	1.43	7200	R0632112_M_-.37C--	46	80
6.4	143.39	534	1.19	7200	R0632125_M_-.37C--	46	80
5.7	161.57	602	1.06	7200	R0632160_M_-.37C--	46	80
4.9	187.83	700	0.91	7200	R0632180_M_-.37C--	46	80
4.3	213.18	794	0.80	7200	R0632200_M_-.37C--	46	80
16	58.95	220	3.99	10000	R073256_M_-.37C--	56	80
15	62.83	234	3.76	10000	R073263_M_-.37C--	56	80
12	74.47	277	3.16	10000	R073271_M_-.37C--	56	80
12	79.51	296	2.98	10000	R073280_M_-.37C--	56	80
9.3	98.66	368	2.40	10000	R0732100_M_-.37C--	56	80
7.9	116.34	433	2.04	10000	R0732112_M_-.37C--	56	80
7.2	127.39	475	1.86	10000	R0732125_M_-.37C--	56	80
5.9	156.12	582	1.54	10000	R0732160_M_-.37C--	56	80
5.3	174.01	648	1.39	10000	R0732180_M_-.37C--	56	80
4.7	195.15	727	1.25	10000	R0732200_M_-.37C--	56	80
4.0	229.00	836	1.06	10000	R0742225_M_-.37C--	65	80
3.5	259.68	948	0.93	10000	R0742250_M_-.37C--	65	80
3.2	286.42	1045	0.85	10000	R0742280_M_-.37C--	65	80
4.0	228.91	835	2.04	16200	R0842225_M_-.37C--	113	80
3.6	258.98	945	1.80	16200	R0842250_M_-.37C--	113	80
3.1	301.21	1099	1.55	16200	R0842280_M_-.37C--	113	80
2.7	337.01	1230	1.38	16200	R0842300_M_-.37C--	113	80
2.6	359.19	1311	1.30	16200	R0842360_M_-.37C--	113	80
2.2	425.69	1553	1.09	16200	R0842400_M_-.37C--	113	80
1.9	480.51	1753	0.97	16200	R0842450_M_-.37C--	113	80
1.8	513.04	1872	0.91	16200	R0842500_M_-.37C--	113	80
4.0	231.85	846	3.68	20500	R0942225_M_-.37C--	168	80
3.6	258.09	942	3.30	20500	R0942250_M_-.37C--	168	80
3.2	286.74	1046	2.97	20500	R0942280_M_-.37C--	168	80
3.1	300.18	1095	2.84	20500	R0942300_M_-.37C--	168	80
2.6	357.95	1306	2.38	20500	R0942360_M_-.37C--	168	80
2.3	397.69	1451	2.14	20500	R0942400_M_-.37C--	168	80
2.0	452.94	1653	1.88	20500	R0942450_M_-.37C--	168	80
1.8	503.22	1836	1.69	20500	R0942500_M_-.37C--	168	80
1.4	665.75	2429	1.28	20500	R0942650_M_-.37C--	168	80
1.2	736.35	2687	1.16	20500	R0942730_M_-.37C--	168	80
1.0	882.06	3218	0.97	20500	R0942860_M_-.37C--	168	80
0.88	1040.13	3795	0.82	20500	R094210C_M_-.37C--	168	80
0.34	2735.22	9980	0.97	55000	R135227C_M_-.37C--	325	80
0.29	3150.18	11494	0.84	55000	R135232C_M_-.37C--	325	80
0.34	2739.37	9995	1.30	68000	R145227C_M_-.37C--	421	80
0.28	3285.96	11990	1.08	68000	R145232C_M_-.37C--	421	80
0.26	3598.07	13128	0.99	68000	R145236C_M_-.37C--	421	80
0.23	3943.15	14387	0.90	68000	R145240C_M_-.37C--	421	80

NOTE
Other output speeds are available using 2 and 8 pole motors. Please contact our Application Engineers

R SERIES

SELECTION TABLES

0.55 kW

4 POLE

N2 RPM	i	M2 Nm	Fm	N	Unit Designation	kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry [1] - [20] Blanks to be filled when entering order	Weight of base mount unit	Motor Size
379	3.75	14	4.43	1625	R01223.6_M_-.55A--	28	80
280	5.07	18	3.72	1705	R01225.0_M_-.55A--	28	80
247	5.76	21	3.47	1740	R01225.6_M_-.55A--	28	80
217	6.53	24	3.21	1711	R01226.3_M_-.55A--	28	80
170	8.35	30	2.65	1706	R01228.0_M_-.55A--	28	80
158	9.00	33	2.49	1703	R01229.0_M_-.55A--	28	80
125	11.36	41	2.07	1722	R012211_M_-.55A--	28	80
110	12.88	47	1.89	1802	R012212_M_-.55A--	28	80
97	14.71	53	1.70	1876	R012214_M_-.55A--	28	80
87	16.37	59	1.54	1900	R012216_M_-.55A--	28	80
79	18.05	65	1.39	1900	R012218_M_-.55A--	28	80
72	19.86	72	1.27	1900	R012220_M_-.55A--	28	80
61	23.27	84	1.08	1900	R012222_M_-.55A--	28	80
51	27.92	101	0.90	1878	R012228_M_-.55A--	28	80
127	11.15	40	3.63	4000	R0222 11_M_-.55A--	30	80
115	12.37	45	3.35	4000	R0222 12_M_-.55A--	30	80
101	14.05	51	3.04	4000	R0222 14_M_-.55A--	30	80
89	15.97	58	2.80	4000	R0222 16_M_-.55A--	30	80
81	17.58	64	2.55	4000	R0222 18_M_-.55A--	30	80
70	20.23	73	2.21	4000	R0222 20_M_-.55A--	30	80
65	21.99	80	2.03	4000	R0222 22_M_-.55A--	30	80
54	26.40	96	1.70	4000	R0222 28_M_-.55A--	30	80
45	31.68	115	1.42	4000	R0222 32_M_-.55A--	30	80
40	35.69	129	1.26	4000	R0222 36_M_-.55A--	30	80
34	41.49	150	1.08	4000	R0222 45_M_-.55A--	30	80
30	47.09	171	0.95	4000	R0222 50_M_-.55A--	30	80
27	53.54	194	0.84	4000	R0222 56_M_-.55A--	30	80
101	14.05	51	3.85	4000	R0322 14_M_-.55A--	30	80
89	15.97	58	3.60	3972	R0322 16_M_-.55A--	30	80
81	17.58	64	3.31	3934	R0322 18_M_-.55A--	30	80
70	20.23	73	2.88	3798	R0322 20_M_-.55A--	30	80
65	21.99	80	2.65	3729	R0322 22_M_-.55A--	30	80
54	26.40	96	2.23	3484	R0322 28_M_-.55A--	30	80
45	31.68	115	1.85	3469	R0322 32_M_-.55A--	30	80
40	35.69	129	1.65	3233	R0322 36_M_-.55A--	30	80
34	41.49	150	1.34	3759	R0322 45_M_-.55A--	30	80
30	47.09	171	1.21	4000	R0322 50_M_-.55A--	30	80
27	53.53	194	1.08	4000	R0322 56_M_-.55A--	30	80
25	57.03	205	1.04	4000	R033256_M_-.55A--	32	80
23	62.87	226	0.94	4000	R033263_M_-.55A--	32	80
21	69.19	248	0.86	4000	R033271_M_-.55A--	32	80
52	27.30	99	3.44	7200	R042228_M_-.55A--	40	80
44	32.19	117	2.94	7200	R042232_M_-.55A--	40	80
40	35.25	128	2.69	7200	R042236_M_-.55A--	40	80
33	43.20	157	2.19	7200	R042245_M_-.55A--	40	80
29	48.15	175	1.98	7200	R042250_M_-.55A--	40	80
26	54.00	196	1.41	7200	R042256_M_-.55A--	40	80
24	58.38	209	1.64	7200	R043256_M_-.55A--	41	80
22	64.29	231	1.49	7200	R043263_M_-.55A--	41	80
19	73.95	265	1.29	7200	R043271_M_-.55A--	41	80
18	80.40	288	1.19	7200	R043280_M_-.55A--	41	80
15	96.52	346	0.99	7200	R0432100_M_-.55A--	41	80
12	115.82	416	0.83	7200	R0432112_M_-.55A--	41	80
44	32.19	117	3.90	7200	R052232_M_-.55A--	40	80
40	35.25	128	3.58	7200	R052236_M_-.55A--	40	80
33	43.20	157	2.71	7200	R052245_M_-.55A--	40	80
29	48.15	175	2.18	7200	R052250_M_-.55A--	40	80
26	54.00	196	1.41	7200	R052256_M_-.55A--	40	80
24	58.38	209	2.17	7200	R053256_M_-.55A--	41	80
22	64.29	231	1.98	7200	R053263_M_-.55A--	41	80
19	73.95	265	1.72	7200	R053271_M_-.55A--	41	80
18	80.40	288	1.58	7200	R053280_M_-.55A--	41	80
15	96.52	346	1.32	7200	R0532100_M_-.55A--	41	80
12	115.82	416	1.10	7200	R0532112_M_-.55A--	41	80
11	130.50	468	0.98	7200	R0532125_M_-.55A--	41	80
9.4	151.70	544	0.84	7200	R0532160_M_-.55A--	41	80
33	43.64	158	3.95	7200	R062245_M_-.55A--	45	80
27	53.49	194	2.76	7200	R062250_M_-.55A--	45	80
24	59.61	216	2.21	7200	R062256_M_-.55A--	45	80
21	66.86	242	1.38	7200	R062263_M_-.55A--	45	80

NOTE
Other output speeds are available using 2 and 8 pole motors. Please contact our Application Engineers

R SERIES

SELECTION TABLES

0.55 kW

4 POLE

N2 RPM	i	M2 Nm	Fm	N	Unit Designation	kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry 1 - 20 Blanks to be filled when entering order	Weight of base mount unit	Motor Size
20	72.28	259	2.46	7200	R063263_M_..55A--	46	80
18	79.60	286	2.21	7200	R063271_M_..55A--	46	80
16	91.56	329	1.94	7200	R063280_M_..55A--	46	80
14	99.54	357	1.78	7200	R0632100_M_..55A--	46	80
12	119.50	429	1.48	7200	R0632112_M_..55A--	46	80
10	143.39	514	1.24	7200	R0632125_M_..55A--	46	80
8.8	161.57	580	1.10	7200	R0632160_M_..55A--	46	80
7.6	187.83	674	0.95	7200	R0632180_M_..55A--	46	80
6.7	213.20	765	0.83	7200	R0632200_M_..55A--	46	80
24	58.95	212	3.61	10000	R073256_M_..55A--	56	80
23	62.83	225	3.47	10000	R073263_M_..55A--	56	80
19	74.47	267	3.10	10000	R073271_M_..55A--	56	80
18	79.51	285	2.97	10000	R073280_M_..55A--	56	80
14	98.66	354	2.49	10000	R0732100_M_..55A--	56	80
12	116.34	417	2.12	10000	R0732112_M_..55A--	56	80
11	127.39	457	1.94	10000	R0732125_M_..55A--	56	80
9.1	156.12	560	1.58	10000	R0732160_M_..55A--	56	80
8.2	174.01	624	1.42	10000	R0732180_M_..55A--	56	80
7.3	195.15	700	1.27	10000	R0732200_M_..55A--	56	80
6.2	229.00	805	1.10	10000	R0742225_M_..55A--	65	80
5.5	259.68	913	0.97	10000	R0742250_M_..55A--	65	80
5.0	286.42	1006	0.88	10000	R0742280_M_..55A--	65	80
12	119.19	428	3.98	16200	R0832112_M_..55A--	92	80
11	130.92	470	3.62	16200	R0832125_M_..55A--	92	80
8.9	160.45	576	2.95	16200	R0832160_M_..55A--	92	80
8.1	175.21	629	2.70	16200	R0832180_M_..55A--	92	80
7.0	201.75	724	2.35	16200	R0832200_M_..55A--	92	80
6.2	228.91	804	2.11	16200	R0842225_M_..55A--	113	80
5.5	258.98	910	1.87	16200	R0842250_M_..55A--	113	80
4.7	301.21	1058	1.61	16200	R0842280_M_..55A--	113	80
4.2	337.01	1184	1.44	16200	R0842300_M_..55A--	113	80
4.0	359.19	1262	1.35	16200	R0842360_M_..55A--	113	80
3.3	425.69	1496	1.14	16200	R0842400_M_..55A--	113	80
3.0	480.51	1689	1.01	16200	R0842450_M_..55A--	113	80
2.8	513.04	1803	0.94	16200	R0842500_M_..55A--	113	80
6.1	231.85	815	3.82	20500	R0942225_M_..55A--	168	80
5.5	258.09	907	3.43	20500	R0942250_M_..55A--	168	80
5.0	286.74	1008	3.09	20500	R0942280_M_..55A--	168	80
4.7	300.18	1055	2.95	20500	R0942300_M_..55A--	168	80
4.0	357.95	1258	2.47	20500	R0942360_M_..55A--	168	80
3.6	397.69	1397	2.23	20500	R0942400_M_..55A--	168	80
3.1	452.94	1592	1.95	20500	R0942450_M_..55A--	168	80
2.8	503.22	1768	1.76	20500	R0942500_M_..55A--	168	80
2.1	665.75	2339	1.33	20500	R0942650_M_..55A--	168	80
1.9	736.35	2588	1.20	20500	R0942730_M_..55A--	168	80
1.6	882.06	3100	1.00	20500	R0942860_M_..55A--	168	80
1.4	1040.13	3655	0.85	20500	R094210C_M_..55A--	168	80
0.52	2735.22	9612	1.01	55000	R135227C_M_..55A--	325	80
0.45	3150.18	11070	0.88	55000	R135232C_M_..55A--	325	80
0.52	2739.37	9626	1.35	68000	R145227C_M_..55A--	421	80
0.43	3285.96	11547	1.13	68000	R145232C_M_..55A--	421	80
0.39	3598.07	12644	1.03	68000	R145236C_M_..55A--	421	80
0.36	3943.15	13856	0.94	68000	R145240C_M_..55A--	421	80
248	3.75	21	3.29	1673	R01223.6_M_..55C--	28	80
183	5.07	28	2.70	1720	R01225.0_M_..55C--	28	80
161	5.76	32	2.46	1715	R01225.6_M_..55C--	28	80
142	6.53	36	2.21	1720	R01226.3_M_..55C--	28	80
111	8.35	46	1.85	1776	R01228.0_M_..55C--	28	80
103	9.00	50	1.74	1817	R01229.0_M_..55C--	28	80
82	11.36	63	1.43	1883	R012211_M_..55C--	28	80
72	12.88	71	1.26	1878	R012212_M_..55C--	28	80
63	14.71	81	1.11	1871	R012214_M_..55C--	28	80
57	16.37	91	0.99	1899	R012216_M_..55C--	28	80
52	18.05	100	0.90	1878	R012218_M_..55C--	28	80
47	19.86	110	0.82	1859	R012220_M_..55C--	28	80

0.55 kW

6 POLE

NOTE
Other output speeds are available using 2 and 8 pole motors. Please contact our Application Engineers

R SERIES

SELECTION TABLES

0.55 kW

6 POLE

N2 RPM	i	M2 Nm	Fm	N	Unit Designation	kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry [1] - [20] Blanks to be filled when entering order	Weight of base mount unit	Motor Size
148	6.30	35	3.96	4000	R0222 6.3_M_-.55C--	30	80
116	8.00	44	3.28	4000	R0222 8.0_M_-.55C--	30	80
102	9.09	50	2.98	4000	R0222 9.0_M_-.55C--	30	80
83	11.15	62	2.56	4000	R0222 11_M_-.55C--	30	80
75	12.37	68	2.34	4000	R0222 12_M_-.55C--	30	80
66	14.05	78	2.06	4000	R0222 14_M_-.55C--	30	80
58	15.97	88	1.81	4000	R0222 16_M_-.55C--	30	80
53	17.58	97	1.64	4000	R0222 18_M_-.55C--	30	80
46	20.23	112	1.43	4000	R0222 20_M_-.55C--	30	80
42	21.99	122	1.32	4000	R0222 22_M_-.55C--	30	80
35	26.40	146	1.10	4000	R0222 28_M_-.55C--	30	80
29	31.68	175	0.92	4000	R0222 32_M_-.55C--	30	80
26	35.69	198	0.82	4000	R0222 36_M_-.55C--	30	80
102	9.09	50	3.78	4000	R0322 9.0_M_-.55C--	30	80
83	11.15	62	3.29	4000	R0322 11_M_-.55C--	30	80
75	12.37	68	3.05	4000	R0322 12_M_-.55C--	30	80
66	14.05	78	2.70	4000	R0322 14_M_-.55C--	30	80
58	15.97	88	2.38	4000	R0322 16_M_-.55C--	30	80
53	17.58	97	2.16	3871	R0322 18_M_-.55C--	30	80
46	20.23	112	1.88	3549	R0322 20_M_-.55C--	30	80
42	21.99	122	1.73	3332	R0322 22_M_-.55C--	30	80
35	26.40	146	1.44	3153	R0322 28_M_-.55C--	30	80
29	31.68	175	1.20	3091	R0322 32_M_-.55C--	30	80
26	35.69	198	1.07	3053	R0322 36_M_-.55C--	30	80
22	41.49	230	0.90	3597	R0322 45_M_-.55C--	30	80
20	47.09	230	0.81	3597	R0322 50_M_-.55C--	30	80
57	16.31	90	3.77	7200	R042216_M_-.55C--	40	80
53	17.39	96	3.53	7200	R042218_M_-.55C--	40	80
45	20.61	114	2.98	7200	R042220_M_-.55C--	40	80
42	22.00	122	2.79	7200	R042222_M_-.55C--	40	80
34	27.30	151	2.25	7200	R042228_M_-.55C--	40	80
29	32.19	178	1.91	7200	R042232_M_-.55C--	40	80
26	35.25	195	1.74	7200	R042236_M_-.55C--	40	80
22	43.20	239	1.42	7200	R042245_M_-.55C--	40	80
19	48.15	267	1.28	7200	R042250_M_-.55C--	40	80
17	54.00	299	0.91	7200	R042256_M_-.55C--	40	80
16	58.38	320	1.06	7200	R043256_M_-.55C--	41	80
14	64.29	352	0.97	7200	R043263_M_-.55C--	41	80
13	73.95	405	0.84	7200	R043271_M_-.55C--	41	80
45	20.61	114	3.94	7200	R052220_M_-.55C--	40	80
42	22.00	122	3.70	7200	R052222_M_-.55C--	40	80
34	27.30	151	2.98	7200	R052228_M_-.55C--	40	80
29	32.19	178	2.53	7200	R052232_M_-.55C--	40	80
26	35.25	195	2.32	7200	R052236_M_-.55C--	40	80
22	43.20	239	1.84	7035	R052245_M_-.55C--	40	80
19	48.15	267	1.43	7029	R052250_M_-.55C--	40	80
17	54.00	299	0.91	7126	R052256_M_-.55C--	40	80
16	58.38	320	1.41	7200	R053256_M_-.55C--	41	80
14	64.29	352	1.28	7200	R053263_M_-.55C--	41	80
13	73.95	405	1.11	7200	R053271_M_-.55C--	41	80
12	80.40	440	1.02	7200	R053280_M_-.55C--	41	80
10	96.52	529	0.86	7200	R0532100_M_-.55C--	41	80
28	33.80	187	3.35	7200	R062232_M_-.55C--	45	80
23	39.86	221	2.84	7200	R062236_M_-.55C--	45	80
21	43.64	242	2.60	7200	R062245_M_-.55C--	45	80
17	53.49	296	1.85	7200	R062250_M_-.55C--	45	80
16	59.61	330	1.43	7200	R062256_M_-.55C--	45	80
14	66.86	370	0.90	7200	R062263_M_-.55C--	45	80
13	72.28	396	1.59	7200	R063263_M_-.55C--	46	80
12	79.60	436	1.44	7200	R063271_M_-.55C--	46	80
10	91.56	502	1.25	7200	R063280_M_-.55C--	46	80
9.3	99.54	545	1.15	7200	R0632100_M_-.55C--	46	80
7.8	119.50	655	0.96	7200	R0632112_M_-.55C--	46	80
6.5	143.39	786	0.80	7200	R0632125_M_-.55C--	46	80
22	42.21	234	3.75	7205	R072245_M_-.55C--	55	80
19	48.56	269	2.63	9287	R072250_M_-.55C--	55	80
17	53.96	299	2.02	10000	R072256_M_-.55C--	55	80

NOTE

Other output speeds are available using 2 and 8 pole motors. Please contact our Application Engineers

R SERIES

SELECTION TABLES

0.55 kW

6 POLE

N2 RPM	i	M2 Nm	Fm	N	Unit Designation	kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry [1] - [20] Blanks to be filled when entering order	Weight of base mount unit	Motor Size
16	58.95	323	2.68	10000	R073256_M_-.55C--	56	80
15	62.83	344	2.53	10000	R073263_M_-.55C--	56	80
12	74.47	408	2.13	10000	R073271_M_-.55C--	56	80
12	79.51	436	2.00	10000	R073280_M_-.55C--	56	80
9.4	98.66	541	1.61	10000	R0732100_M_-.55C--	56	80
8.0	116.34	637	1.37	10000	R0732112_M_-.55C--	56	80
7.3	127.39	698	1.25	10000	R0732125_M_-.55C--	56	80
6.0	156.12	855	1.03	10000	R0732160_M_-.55C--	56	80
5.3	174.01	953	0.94	10000	R0732180_M_-.55C--	56	80
4.8	195.15	1069	0.84	10000	R0732200_M_-.55C--	56	80
11	84.31	462	3.68	16200	R083280_M_-.55C--	92	80
9.1	102.20	560	3.04	16200	R0832100_M_-.55C--	92	80
7.8	119.19	653	2.60	16200	R0832112_M_-.55C--	92	80
7.1	130.92	717	2.37	16200	R0832125_M_-.55C--	92	80
5.8	160.45	879	1.93	16200	R0832160_M_-.55C--	92	80
5.3	175.21	960	1.77	16200	R0832180_M_-.55C--	92	80
4.6	201.75	1105	1.54	16200	R0832200_M_-.55C--	92	80
4.1	228.91	1228	1.38	16200	R0842225_M_-.55C--	113	80
3.6	258.98	1390	1.22	16200	R0842250_M_-.55C--	113	80
3.1	301.21	1616	1.05	16200	R0842280_M_-.55C--	113	80
2.8	337.01	1808	0.94	16200	R0842300_M_-.55C--	113	80
5.9	157.10	861	3.61	20500	R0932160_M_-.55C--	148	80
5.4	171.55	940	3.31	20500	R0932180_M_-.55C--	148	80
4.7	197.54	1082	2.87	20500	R0932200_M_-.55C--	148	80
4.0	231.85	1244	2.50	20500	R0942225_M_-.55C--	168	80
3.6	258.09	1385	2.25	20500	R0942250_M_-.55C--	168	80
3.2	286.74	1538	2.02	20500	R0942280_M_-.55C--	168	80
3.1	300.18	1611	1.93	20500	R0942300_M_-.55C--	168	80
2.6	357.95	1921	1.62	20500	R0942360_M_-.55C--	168	80
2.3	397.69	2134	1.46	20500	R0942400_M_-.55C--	168	80
2.1	452.94	2430	1.28	20500	R0942450_M_-.55C--	168	80
1.8	503.22	2700	1.15	20500	R0942500_M_-.55C--	168	80
1.4	665.75	3572	0.87	20190	R0942650_M_-.55C--	168	80
3.7	254.58	1366	3.50	30000	R1042250_M_-.55C--	220	80
3.3	278.36	1494	3.20	30000	R1042280_M_-.55C--	220	80
3.0	309.32	1660	2.88	30000	R1042300_M_-.55C--	220	80
2.5	365.56	1961	2.44	30000	R1042360_M_-.55C--	220	80
2.3	398.71	2139	2.23	30000	R1042400_M_-.55C--	220	80
2.0	457.22	2453	1.95	30000	R1042450_M_-.55C--	220	80
1.9	500.94	2688	1.78	30000	R1042500_M_-.55C--	220	80
1.5	635.68	3411	1.40	30000	R1042650_M_-.55C--	220	80
1.3	727.99	3906	1.22	30000	R1042730_M_-.55C--	220	80
1.1	844.72	4532	1.05	30000	R1042860_M_-.55C--	220	80
0.94	987.84	5300	0.90	30000	R104210C_M_-.55C--	220	80
0.84	1107.30	5941	0.80	30000	R104211C_M_-.55C--	220	80
1.9	482.96	2591	3.74	55000	R1342450_M_-.55C--	324	80
1.7	546.05	2930	3.31	55000	R1342500_M_-.55C--	324	80
1.4	664.21	3564	2.72	55000	R1342650_M_-.55C--	324	80
1.3	729.13	3912	2.48	55000	R1342730_M_-.55C--	324	80
1.1	860.03	4614	2.10	55000	R1342860_M_-.55C--	324	80
0.93	997.11	5350	1.81	55000	R134210C_M_-.55C--	324	80
0.87	1067.83	5729	1.69	55000	R134211C_M_-.55C--	324	80
0.71	1302.41	6988	1.39	55000	R134213C_M_-.55C--	324	80
0.61	1521.33	8163	1.19	55000	R134215C_M_-.55C--	324	80
0.52	1798.16	9648	1.01	55000	R134218C_M_-.55C--	324	80
0.52	1798.16	9648	1.01	55000	R134220C_M_-.55C--	324	80
1.2	754.34	4047	3.21	68000	R1442730_M_-.55C--	420	80
1.1	852.89	4576	2.84	68000	R1442860_M_-.55C--	420	80
0.93	997.48	5352	2.43	68000	R144210C_M_-.55C--	420	80
0.80	1156.47	6205	2.10	68000	R144211C_M_-.55C--	420	80
0.72	1291.58	6930	1.88	68000	R144213C_M_-.55C--	420	80
0.62	1510.56	8105	1.60	68000	R144215C_M_-.55C--	420	80
0.47	1981.35	10631	1.22	68000	R144220C_M_-.55C--	420	80
0.38	2445.42	13121	0.99	68000	R144224C_M_-.55C--	420	80
0.34	2717.13	14579	0.89	68000	R144227C_M_-.55C--	420	80

NOTE

Other output speeds are available using 2 and 8 pole motors. Please contact our Application Engineers

R SERIES

SELECTION TABLES

0.75kW
4 POLE

N2 RPM	i	M2 Nm	Fm	N	Unit Designation	kg	Motor Size
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry 1 - 20 Blanks to be filled when entering order	Weight of base mount unit	
379	3.75	19	3.24	1596	R01223.6_M_-.75A--	28	80
280	5.07	25	2.72	1665	R01225.0_M_-.75A--	28	80
247	5.76	28	2.54	1694	R01225.6_M_-.75A--	28	80
217	6.53	32	2.34	1633	R01226.3_M_-.75A--	28	80
170	8.35	41	1.94	1616	R01228.0_M_-.75A--	28	80
158	9.00	44	1.82	1612	R01229.0_M_-.75A--	28	80
125	11.36	56	1.51	1664	R012211_M_-.75A--	28	80
110	12.88	64	1.38	1741	R012212_M_-.75A--	28	80
97	14.71	73	1.25	1814	R012214_M_-.75A--	28	80
87	16.37	81	1.12	1863	R012216_M_-.75A--	28	80
79	18.05	89	1.02	1900	R012218_M_-.75A--	28	80
72	19.86	98	0.93	1885	R012220_M_-.75A--	28	80
178	8.00	40	3.47	4000	R0222_8.0_M_-.75A--	30	80
156	9.09	45	3.14	4000	R0222_9.0_M_-.75A--	30	80
127	11.15	55	2.65	4000	R0222_11_M_-.75A--	30	80
115	12.37	61	2.45	4000	R0222_12_M_-.75A--	30	80
101	14.05	69	2.22	4000	R0222_14_M_-.75A--	30	80
89	15.97	79	2.04	4000	R0222_16_M_-.75A--	30	80
81	17.58	87	1.86	4000	R0222_18_M_-.75A--	30	80
70	20.23	100	1.61	4000	R0222_20_M_-.75A--	30	80
65	21.99	109	1.48	4000	R0222_22_M_-.75A--	30	80
54	26.40	130	1.24	4000	R0222_28_M_-.75A--	30	80
45	31.68	157	1.04	4000	R0222_32_M_-.75A--	30	80
40	35.69	176	0.92	4000	R0222_36_M_-.75A--	30	80
156	9.09	45	3.76	4000	R0322_9.0_M_-.75A--	30	80
127	11.15	55	3.28	4000	R0322_11_M_-.75A--	30	80
115	12.37	61	3.07	4000	R0322_12_M_-.75A--	30	80
101	14.05	69	2.81	4000	R0322_14_M_-.75A--	30	80
89	15.97	79	2.63	3957	R0322_16_M_-.75A--	30	80
81	17.58	87	2.42	3898	R0322_18_M_-.75A--	30	80
70	20.23	100	2.11	3689	R0322_20_M_-.75A--	30	80
65	21.99	109	1.94	3603	R0322_22_M_-.75A--	30	80
54	26.40	130	1.63	3366	R0322_28_M_-.75A--	30	80
45	31.68	157	1.35	3182	R0322_32_M_-.75A--	30	80
40	35.69	176	1.20	3122	R0322_36_M_-.75A--	30	80
34	41.49	205	0.98	3630	R0322_45_M_-.75A--	30	80
30	47.09	233	0.88	3944	R0322_50_M_-.75A--	30	80
82	17.39	86	3.96	7200	R042218_M_-.75A--	40	80
69	20.61	102	3.34	7200	R042220_M_-.75A--	40	80
65	22.00	109	3.13	7200	R042222_M_-.75A--	40	80
52	27.30	135	2.52	7200	R042228_M_-.75A--	40	80
44	32.19	159	2.15	7200	R042232_M_-.75A--	40	80
40	35.25	174	1.96	7200	R042236_M_-.75A--	40	80
33	43.20	214	1.60	7200	R042245_M_-.75A--	40	80
29	48.15	238	1.44	7200	R042250_M_-.75A--	40	80
26	54.00	267	1.03	7200	R042256_M_-.75A--	40	80
24	58.38	286	1.20	7200	R043256_M_-.75A--	41	80
22	64.29	315	1.09	7200	R043263_M_-.75A--	41	80
19	73.95	362	0.95	7200	R043271_M_-.75A--	41	80
18	80.40	393	0.87	7200	R043280_M_-.75A--	41	80
52	27.30	135	3.36	7200	R052228_M_-.75A--	40	80
44	32.19	159	2.85	7200	R052232_M_-.75A--	40	80
40	35.25	174	2.62	7200	R052236_M_-.75A--	40	80
33	43.20	214	1.99	7097	R052245_M_-.75A--	40	80
29	48.15	238	1.60	7117	R052250_M_-.75A--	40	80
26	54.00	267	1.03	7200	R052256_M_-.75A--	40	80
24	58.38	286	1.59	7200	R053256_M_-.75A--	41	80
22	64.29	315	1.44	7200	R053263_M_-.75A--	41	80
19	73.95	362	1.26	7200	R053271_M_-.75A--	41	80
18	80.40	393	1.16	7200	R053280_M_-.75A--	41	80
15	96.52	472	0.97	7200	R0532100_M_-.75A--	41	80
42	33.80	167	3.77	7200	R062232_M_-.75A--	45	80
36	39.86	197	3.21	7200	R062236_M_-.75A--	45	80
33	43.64	216	2.93	7200	R062245_M_-.75A--	45	80
27	53.49	264	2.02	7200	R062250_M_-.75A--	45	80
24	59.61	295	1.61	7200	R062256_M_-.75A--	45	80
21	66.86	330	1.01	7200	R062263_M_-.75A--	45	80
20	72.28	354	1.80	7200	R063263_M_-.75A--	46	80
18	79.60	389	1.61	7200	R063271_M_-.75A--	46	80
16	91.56	448	1.42	7200	R063280_M_-.75A--	46	80
14	99.54	487	1.30	7200	R0632100_M_-.75A--	46	80
12	119.50	585	1.08	7200	R0632112_M_-.75A--	46	80
10	143.39	702	0.91	7200	R0632125_M_-.75A--	46	80

NOTE
Other output speeds are available using 2 and 8 pole motors. Please contact our Application Engineers

R SERIES

SELECTION TABLES

0.75 kW

4 POLE

NOTE
Other output speeds are available using 2 and 8 pole motors. Please contact our Application Engineers

N2 RPM	i	M2 Nm	Fm	N	Unit Designation	kg	Motor Size
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry <input type="text" value="1"/> - <input type="text" value="20"/> Blanks to be filled when entering order	Weight of base mount unit	
29	48.56	240	2.97	9694	R072250_M_-.75A--	55	80
26	53.96	267	2.28	10000	R072256_M_-.75A--	55	80
24	58.95	288	2.64	9458	R073256_M_-.75A--	56	80
23	62.83	307	2.54	10000	R073263_M_-.75A--	56	80
19	74.47	364	2.26	10000	R073271_M_-.75A--	56	80
18	79.51	389	2.17	10000	R073280_M_-.75A--	56	80
14	98.66	483	1.82	10000	R0732100_M_-.75A--	56	80
12	116.34	569	1.55	10000	R0732112_M_-.75A--	56	80
11	127.39	623	1.42	10000	R0732125_M_-.75A--	56	80
9.1	156.12	764	1.16	10000	R0732160_M_-.75A--	56	80
8.2	174.01	851	1.04	10000	R0732180_M_-.75A--	56	80
7.3	195.15	955	0.93	10000	R0732200_M_-.75A--	56	80
13.9	102.20	500	3.40	16200	R0832100_M_-.75A--	92	80
11.9	119.19	583	2.92	16200	R0832112_M_-.75A--	92	80
10.8	130.92	641	2.65	16200	R0832125_M_-.75A--	92	80
8.9	160.45	785	2.17	16200	R0832160_M_-.75A--	92	80
8.1	175.21	857	1.98	16200	R0832180_M_-.75A--	92	80
7.0	201.75	987	1.72	16200	R0832200_M_-.75A--	92	80
6.2	228.91	1097	1.55	16200	R0842225_M_-.75A--	113	80
5.5	258.98	1241	1.37	16200	R0842250_M_-.75A--	113	80
4.7	301.21	1443	1.18	16200	R0842280_M_-.75A--	113	80
4.2	337.01	1615	1.05	16200	R0842300_M_-.75A--	113	80
4.0	359.19	1721	0.99	16200	R0842360_M_-.75A--	113	80
8.3	171.55	839	3.71	20500	R0932180_M_-.75A--	148	80
7.2	197.54	967	3.22	20500	R0932200_M_-.75A--	148	80
6.1	231.85	1111	2.80	20500	R0942225_M_-.75A--	168	80
5.5	258.09	1237	2.51	20500	R0942250_M_-.75A--	168	80
5.0	286.74	1374	2.26	20500	R0942280_M_-.75A--	168	80
4.7	300.18	1438	2.16	20500	R0942300_M_-.75A--	168	80
4.0	357.95	1715	1.81	20500	R0942360_M_-.75A--	168	80
3.6	397.69	1906	1.63	20500	R0942400_M_-.75A--	168	80
3.1	452.94	2170	1.43	20500	R0942450_M_-.75A--	168	80
2.8	503.22	2411	1.29	20500	R0942500_M_-.75A--	168	80
2.1	665.75	3190	0.97	20500	R0942650_M_-.75A--	168	80
1.9	736.35	3528	0.88	20500	R0942730_M_-.75A--	168	80
5.6	254.58	1220	3.92	30000	R1042250_M_-.75A--	220	80
5.1	278.36	1334	3.58	30000	R1042280_M_-.75A--	220	80
4.6	309.32	1482	3.22	30000	R1042300_M_-.75A--	220	80
3.9	365.56	1752	2.73	30000	R1042360_M_-.75A--	220	80
3.6	398.71	1911	2.50	30000	R1042400_M_-.75A--	220	80
3.1	457.22	2191	2.18	30000	R1042450_M_-.75A--	220	80
2.8	500.94	2400	1.99	30000	R1042500_M_-.75A--	220	80
2.2	635.68	3046	1.57	30000	R1042650_M_-.75A--	220	80
2.0	727.99	3488	1.37	30000	R1042730_M_-.75A--	220	80
1.7	844.72	4048	1.18	30000	R1042860_M_-.75A--	220	80
1.4	987.84	4734	1.01	30000	R104210C_M_-.75A--	220	80
1.3	1107.30	5306	0.90	30000	R104211C_M_-.75A--	220	80
2.6	546.05	2617	3.71	55000	R1342500_M_-.75A--	324	80
2.1	664.21	3183	3.05	55000	R1342650_M_-.75A--	324	80
1.9	729.13	3494	2.78	55000	R1342730_M_-.75A--	324	80
1.7	860.03	4121	2.35	55000	R1342860_M_-.75A--	324	80
1.4	997.11	4778	2.03	55000	R134210C_M_-.75A--	324	80
1.3	1067.83	5117	1.90	55000	R134211C_M_-.75A--	324	80
1.1	1302.41	6241	1.55	55000	R134213C_M_-.75A--	324	80
0.93	1521.33	7290	1.33	55000	R134215C_M_-.75A--	324	80
0.79	1798.16	8616	1.13	55000	R134218C_M_-.75A--	324	80
0.79	1798.16	8616	1.13	55000	R134220C_M_-.75A--	324	80
1.9	754.34	3615	3.60	68000	R1442730_M_-.75A--	420	80
1.7	852.89	4087	3.18	68000	R1442860_M_-.75A--	420	80
1.4	997.48	4780	2.72	68000	R144210C_M_-.75A--	420	80
1.2	1156.47	5542	2.35	68000	R144211C_M_-.75A--	420	80
1.1	1291.58	6189	2.10	68000	R144213C_M_-.75A--	420	80
0.94	1510.56	7238	1.80	68000	R144215C_M_-.75A--	420	80
0.78	1812.67	8686	1.50	68000	R144218C_M_-.75A--	420	80
0.72	1981.35	9494	1.37	68000	R144220C_M_-.75A--	420	80
0.58	2445.42	11718	1.11	68000	R144224C_M_-.75A--	420	80
0.52	2717.13	13020	1.00	68000	R144227C_M_-.75A--	420	80
0.52	2739.37	13127	0.99	68000	R145227C_M_-.75A--	421	80
0.43	3285.96	15746	0.83	68000	R145232C_M_-.75A--	421	80

R SERIES

SELECTION TABLES

0.75 kW

6 POLE

N2 RPM	i	M2 Nm	Fm	N	Unit Designation	kg	Motor Size
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry [1] - [20] Blanks to be filled when entering order	Weight of base mount unit	
248	3.75	28	2.41	1610	R01223.6_M_-.75C--	36	90S
183	5.07	38	1.99	1636	R01225.0_M_-.75C--	36	90S
161	5.76	43	1.80	1630	R01225.6_M_-.75C--	36	90S
142	6.53	49	1.62	1636	R01226.3_M_-.75C--	36	90S
111	8.35	63	1.35	1716	R01228.0_M_-.75C--	36	90S
103	9.00	68	1.28	1757	R01229.0_M_-.75C--	36	90S
82	11.36	86	1.05	1820	R012211_M_-.75C--	36	90S
72	12.88	97	0.93	1815	R012212_M_-.75C--	36	90S
63	14.71	111	0.81	1808	R012214_M_-.75C--	36	90S
185	5.03	38	3.45	4000	R0222 5.0_M_-.75C--	38	90S
168	5.55	42	3.20	4000	R0222 5.6_M_-.75C--	38	90S
148	6.30	48	2.90	4000	R0222 6.3_M_-.75C--	38	90S
116	8.00	60	2.40	4000	R0222 8.0_M_-.75C--	38	90S
102	9.09	69	2.19	4000	R0222 9.0_M_-.75C--	38	90S
83	11.15	84	1.88	4000	R0222 11_M_-.75C--	38	90S
75	12.37	93	1.71	4000	R0222 12_M_-.75C--	38	90S
66	14.05	106	1.51	4000	R0222 14_M_-.75C--	38	90S
58	15.97	121	1.33	4000	R0222 16_M_-.75C--	38	90S
53	17.58	133	1.21	4000	R0222 18_M_-.75C--	38	90S
46	20.23	153	1.05	4000	R0222 20_M_-.75C--	38	90S
42	21.99	166	0.97	4000	R0222 22_M_-.75C--	38	90S
35	26.40	199	0.81	4000	R0222 28_M_-.75C--	38	90S
168	5.55	42	3.80	2872	R0322 5.6_M_-.75C--	38	90S
148	6.30	48	3.51	2790	R0322 6.3_M_-.75C--	38	90S
116	8.00	60	3.02	2699	R0322 8.0_M_-.75C--	38	90S
102	9.09	69	2.77	2897	R0322 9.0_M_-.75C--	38	90S
83	11.15	84	2.41	3206	R0322 11_M_-.75C--	38	90S
75	12.37	93	2.24	3376	R0322 12_M_-.75C--	38	90S
66	14.05	106	1.98	3568	R0322 14_M_-.75C--	38	90S
58	15.97	121	1.74	3487	R0322 16_M_-.75C--	38	90S
53	17.58	133	1.58	3345	R0322 18_M_-.75C--	38	90S
46	20.23	153	1.38	3306	R0322 20_M_-.75C--	38	90S
42	21.99	166	1.27	3109	R0322 22_M_-.75C--	38	90S
35	26.40	199	1.05	3048	R0322 28_M_-.75C--	38	90S
29	31.68	239	0.88	2987	R0322 32_M_-.75C--	38	90S
74	12.54	95	3.57	7200	R042212_M_-.75C--	49	90S
64	14.58	110	3.09	7200	R042214_M_-.75C--	49	90S
57	16.31	123	2.76	7200	R042216_M_-.75C--	49	90S
53	17.39	131	2.59	7200	R042218_M_-.75C--	49	90S
45	20.61	156	2.19	7200	R042220_M_-.75C--	49	90S
42	22.00	166	2.05	7200	R042222_M_-.75C--	49	90S
34	27.30	206	1.65	7200	R042228_M_-.75C--	49	90S
29	32.19	243	1.40	7200	R042232_M_-.75C--	49	90S
26	35.25	266	1.28	7200	R042236_M_-.75C--	49	90S
22	43.20	326	1.04	7163	R042245_M_-.75C--	49	90S
19	48.15	363	0.94	7078	R042250_M_-.75C--	49	90S
57	16.31	123	3.66	7200	R052216_M_-.75C--	49	90S
53	17.39	131	3.43	7200	R052218_M_-.75C--	49	90S
45	20.61	156	2.89	7200	R052220_M_-.75C--	49	90S
42	22.00	166	2.71	7200	R052222_M_-.75C--	49	90S
34	27.30	206	2.18	7200	R052228_M_-.75C--	49	90S
29	32.19	243	1.85	7200	R052232_M_-.75C--	49	90S
26	35.25	266	1.70	7198	R052236_M_-.75C--	49	90S
22	43.20	326	1.35	6799	R052245_M_-.75C--	49	90S
19	48.15	363	1.05	6793	R052250_M_-.75C--	49	90S
16	58.38	436	1.03	7200	R053256_M_-.75C--	50	90S
14	64.29	480	0.94	7200	R053263_M_-.75C--	50	90S
13	73.95	552	0.82	7200	R053263_M_-.75C--	50	90S
36	25.51	193	3.25	7200	R062222_M_-.75C--	54	90S
34	27.24	206	3.04	7200	R062228_M_-.75C--	54	90S
28	33.80	255	2.45	7200	R062232_M_-.75C--	54	90S
23	39.86	301	2.08	7200	R062236_M_-.75C--	54	90S
21	43.64	329	1.90	7200	R062245_M_-.75C--	54	90S
17	53.49	404	1.35	7200	R062250_M_-.75C--	54	90S
16	59.61	450	1.05	7200	R062256_M_-.75C--	54	90S
13	72.28	540	1.16	7200	R063263_M_-.75C--	55	90S
12	79.60	595	1.05	7200	R063271_M_-.75C--	55	90S
10	91.56	684	0.92	7200	R063280_M_-.75C--	55	90S
9.3	99.54	744	0.84	7200	R0632100_M_-.75C--	55	90S

NOTE

Other output speeds are available using 2 and 8 pole motors. Please contact our Application Engineers

R SERIES

SELECTION TABLES

0.75 kW

6 POLE

NOTE
Other output speeds are available using 2 and 8 pole motors. Please contact our Application Engineers

N2 RPM	i	M2 Nm	Fm	N	Unit Designation	kg	Motor Size
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry [1] - [20] Blanks to be filled when entering order	Weight of base mount unit	
29	32.12	242	3.59	7838	R072232_M_-.75C--	63	90S
26	35.17	265	3.28	7555	R072236_M_-.75C--	63	90S
22	42.21	319	2.75	6986	R072245_M_-.75C--	63	90S
19	48.56	367	1.93	9200	R072250_M_-.75C--	63	90S
17	53.96	407	1.48	10000	R072256_M_-.75C--	63	90S
16	58.95	440	1.97	10000	R073256_M_-.75C--	64	90S
15	62.83	469	1.85	10000	R073263_M_-.75C--	64	90S
12	74.47	556	1.56	10000	R073271_M_-.75C--	64	90S
12	79.51	594	1.47	10000	R073280_M_-.75C--	64	90S
9.4	98.66	737	1.18	10000	R0732100_M_-.75C--	64	90S
8.0	116.34	869	1.00	10000	R0732112_M_-.75C--	64	90S
7.3	127.39	952	0.92	10000	R0732125_M_-.75C--	64	90S
17	55.80	421	3.72	16200	R082256_M_-.75C--	98	90S
15	60.33	451	3.77	16200	R083256_M_-.75C--	100	90S
14	66.02	493	3.45	16200	R083263_M_-.75C--	100	90S
12	74.69	558	3.05	16200	R083271_M_-.75C--	100	90S
11	84.31	630	2.70	16200	R083280_M_-.75C--	100	90S
9.1	102.20	763	2.23	16200	R0832100_M_-.75C--	100	90S
7.8	119.19	890	1.91	16200	R0832112_M_-.75C--	100	90S
7.1	130.92	978	1.74	16200	R0832125_M_-.75C--	100	90S
5.8	160.45	1199	1.42	16200	R0832160_M_-.75C--	100	90S
5.3	175.21	1309	1.30	16200	R0832180_M_-.75C--	100	90S
4.6	201.75	1507	1.13	16200	R0832200_M_-.75C--	100	90S
4.1	228.91	1675	1.02	16200	R0842225_M_-.75C--	122	90S
8.0	116.70	872	3.57	20500	R0932112_M_-.75C--	156	90S
7.3	128.19	958	3.25	20500	R0932125_M_-.75C--	156	90S
5.9	157.10	1174	2.65	20500	R0932160_M_-.75C--	156	90S
5.4	171.55	1282	2.43	20500	R0932180_M_-.75C--	156	90S
4.7	197.54	1476	2.11	20500	R0932200_M_-.75C--	156	90S
4.0	231.85	1696	1.83	20500	R0942225_M_-.75C--	177	90S
3.6	258.09	1888	1.65	20500	R0942250_M_-.75C--	177	90S
3.2	286.74	2098	1.48	20500	R0942280_M_-.75C--	177	90S
3.1	300.18	2196	1.42	20500	R0942300_M_-.75C--	177	90S
2.6	357.95	2619	1.19	20500	R0942360_M_-.75C--	177	90S
2.3	397.69	2910	1.07	20500	R0942400_M_-.75C--	177	90S
2.1	452.94	3314	0.94	20500	R0942450_M_-.75C--	177	90S
1.8	503.22	3682	0.84	20500	R0942500_M_-.75C--	177	90S
4.2	220.22	1611	2.97	30000	R1042225_M_-.75C--	228	90S
3.7	254.58	1863	2.57	30000	R1042250_M_-.75C--	228	90S
3.3	278.36	2037	2.35	30000	R1042280_M_-.75C--	228	90S
3.0	309.32	2263	2.11	30000	R1042300_M_-.75C--	228	90S
2.5	365.56	2675	1.79	30000	R1042360_M_-.75C--	228	90S
2.3	398.71	2917	1.64	30000	R1042400_M_-.75C--	228	90S
2.0	457.22	3345	1.43	30000	R1042450_M_-.75C--	228	90S
1.9	500.94	3665	1.30	30000	R1042500_M_-.75C--	228	90S
1.5	635.68	4651	1.03	30000	R1042650_M_-.75C--	228	90S
1.3	727.99	5326	0.90	30000	R1042730_M_-.75C--	228	90S
2.5	370.11	2708	3.58	55000	R1342360_M_-.75C--	332	90S
2.2	418.46	3062	3.17	55000	R1342400_M_-.75C--	332	90S
1.9	482.96	3534	2.75	55000	R1342450_M_-.75C--	332	90S
1.7	546.05	3995	2.43	55000	R1342500_M_-.75C--	332	90S
1.4	664.21	4860	2.00	55000	R1342650_M_-.75C--	332	90S
1.3	729.13	5335	1.82	55000	R1342730_M_-.75C--	332	90S
1.1	860.03	6292	1.54	55000	R1342860_M_-.75C--	332	90S
0.93	997.11	7295	1.33	55000	R134210C_M_-.75C--	332	90S
0.87	1067.83	7813	1.24	55000	R134211C_M_-.75C--	332	90S
0.71	1302.41	9529	1.02	55000	R134213C_M_-.75C--	332	90S
1.8	506.63	3707	3.51	68000	R1442500_M_-.75C--	428	90S
1.4	656.00	4800	2.71	68000	R1442650_M_-.75C--	428	90S
1.2	754.34	5519	2.36	68000	R1442730_M_-.75C--	428	90S
1.1	852.89	6240	2.08	68000	R1442860_M_-.75C--	428	90S
0.93	997.48	7298	1.78	68000	R144210C_M_-.75C--	428	90S
0.80	1156.47	8461	1.54	68000	R144211C_M_-.75C--	428	90S
0.72	1291.58	9450	1.38	68000	R144213C_M_-.75C--	428	90S
0.62	1510.56	11052	1.18	68000	R144215C_M_-.75C--	428	90S
0.51	1812.67	13262	0.98	68000	R144218C_M_-.75C--	428	90S
0.47	1981.35	14497	0.90	68000	R144220C_M_-.75C--	428	90S

R SERIES

SELECTION TABLES

1.1 kW
4 POLE

N2 RPM	i	M2 Nm	Fm	N	Unit Designation	kg	Motor Size
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry <input type="text" value="1"/> - <input type="text" value="20"/> Blanks to be filled when entering order	Weight of base mount unit	
381	3.75	27	2.20	1543	R01223.6_M_-_.1.1A--	36	90S
282	5.07	37	1.86	1596	R01225.0_M_-_.1.1A--	36	90S
248	5.76	41	1.72	1613	R01225.6_M_-_.1.1A--	36	90S
219	6.53	47	1.60	1496	R01226.3_M_-_.1.1A--	36	90S
171	8.35	60	1.32	1516	R01228.0_M_-_.1.1A--	36	90S
159	9.00	65	1.24	1526	R01229.0_M_-_.1.1A--	36	90S
126	11.36	82	1.03	1595	R012211_M_-_.1.1A--	36	90S
111	12.88	93	0.94	1668	R012212_M_-_.1.1A--	36	90S
97	14.71	106	0.85	1739	R012214_M_-_.1.1A--	36	90S
398	3.59	26	3.88	3750	R0222 3.6_M_-_.1.1A--	38	90S
284	5.03	36	3.20	3501	R0222 5.0_M_-_.1.1A--	38	90S
258	5.55	40	3.03	3457	R0222 5.6_M_-_.1.1A--	38	90S
227	6.30	45	2.80	3393	R0222 6.3_M_-_.1.1A--	38	90S
179	8.00	58	2.36	3275	R0222 8.0_M_-_.1.1A--	38	90S
157	9.09	65	2.14	3284	R0222 9.0_M_-_.1.1A--	38	90S
128	11.15	80	1.81	3362	R0222 11_M_-_.1.1A--	38	90S
116	12.37	89	1.66	3416	R0222 12_M_-_.1.1A--	38	90S
102	14.05	101	1.51	3579	R0222 14_M_-_.1.1A--	38	90S
90	15.97	115	1.39	3913	R0222 16_M_-_.1.1A--	38	90S
81	17.58	127	1.26	3981	R0222 18_M_-_.1.1A--	38	90S
71	20.23	146	1.10	4000	R0222 20_M_-_.1.1A--	38	90S
65	21.99	158	1.01	4000	R0222 22_M_-_.1.1A--	38	90S
54	26.40	190	0.84	4000	R0222 28_M_-_.1.1A--	38	90S
284	5.03	36	3.73	2901	R0322 5.0_M_-_.1.1A--	38	90S
258	5.55	40	3.51	2859	R0322 5.6_M_-_.1.1A--	38	90S
227	6.30	45	3.24	2777	R0322 6.3_M_-_.1.1A--	38	90S
179	8.00	58	2.80	2654	R0322 8.0_M_-_.1.1A--	38	90S
157	9.09	65	2.57	2596	R0322 9.0_M_-_.1.1A--	38	90S
128	11.15	80	2.23	2556	R0322 11_M_-_.1.1A--	38	90S
116	12.37	89	2.09	2635	R0322 12_M_-_.1.1A--	38	90S
102	14.05	101	1.92	2815	R0322 14_M_-_.1.1A--	38	90S
90	15.97	115	1.79	3017	R0322 16_M_-_.1.1A--	38	90S
81	17.58	127	1.64	3147	R0322 18_M_-_.1.1A--	38	90S
71	20.23	146	1.44	3498	R0322 20_M_-_.1.1A--	38	90S
65	21.99	158	1.33	3456	R0322 22_M_-_.1.1A--	38	90S
54	26.40	190	1.11	3227	R0322 28_M_-_.1.1A--	38	90S
45	31.68	228	0.92	3003	R0322 32_M_-_.1.1A--	38	90S
40	35.69	257	0.82	2993	R0322 36_M_-_.1.1A--	38	90S
131	10.89	78	3.97	6342	R042211_M_-_.1.1A--	49	90S
114	12.54	90	3.54	6597	R042212_M_-_.1.1A--	49	90S
98	14.58	105	3.13	6781	R042214_M_-_.1.1A--	49	90S
88	16.31	117	2.88	6998	R042216_M_-_.1.1A--	49	90S
82	17.39	125	2.72	7143	R042218_M_-_.1.1A--	49	90S
69	20.61	148	2.29	7200	R042220_M_-_.1.1A--	49	90S
65	22.00	158	2.15	7200	R042222_M_-_.1.1A--	49	90S
52	27.30	197	1.73	7200	R042228_M_-_.1.1A--	49	90S
44	32.19	232	1.47	7200	R042232_M_-_.1.1A--	49	90S
41	35.25	254	1.34	7200	R042236_M_-_.1.1A--	49	90S
33	43.20	311	1.09	7200	R042245_M_-_.1.1A--	49	90S
30	48.15	347	0.98	7200	R042250_M_-_.1.1A--	49	90S
88	16.31	117	3.83	6272	R052216_M_-_.1.1A--	49	90S
82	17.39	125	3.59	6331	R052218_M_-_.1.1A--	49	90S
69	20.61	148	3.03	6688	R052220_M_-_.1.1A--	49	90S
65	22.00	158	2.84	6809	R052222_M_-_.1.1A--	49	90S
52	27.30	197	2.29	7200	R052228_M_-_.1.1A--	49	90S
44	32.19	232	1.94	7200	R052232_M_-_.1.1A--	49	90S
41	35.25	254	1.78	7200	R052236_M_-_.1.1A--	49	90S
33	43.20	311	1.37	6810	R052245_M_-_.1.1A--	49	90S
30	48.15	347	1.10	6829	R052250_M_-_.1.1A--	49	90S
24	58.38	416	1.08	7200	R053256_M_-_.1.1A--	50	90S
22	64.29	458	0.98	7200	R053263_M_-_.1.1A--	50	90S
19	73.95	527	0.85	7200	R053271_M_-_.1.1A--	50	90S
56	25.51	184	3.40	7200	R062222_M_-_.1.1A--	54	90S
52	27.24	196	3.19	7200	R062228_M_-_.1.1A--	54	90S
42	33.80	243	2.57	7200	R062232_M_-_.1.1A--	54	90S
36	39.86	287	2.18	7200	R062236_M_-_.1.1A--	54	90S
33	43.64	314	1.99	7200	R062245_M_-_.1.1A--	54	90S
27	53.49	385	1.37	7200	R062250_M_-_.1.1A--	54	90S
24	59.61	429	1.10	7200	R062256_M_-_.1.1A--	54	90S
20	72.28	515	1.22	7200	R063263_M_-_.1.1A--	55	90S
18	79.60	567	1.10	7200	R063271_M_-_.1.1A--	55	90S
16	91.56	652	0.96	7200	R063280_M_-_.1.1A--	55	90S
14	99.54	709	0.88	7200	R0632100_M_-_.1.1A--	55	90S

NOTE
Other output speeds are available using 2 and 8 pole motors. Please contact our Application Engineers

R SERIES

SELECTION TABLES

1.1 kW
4 POLE

N2 RPM	i	M2 Nm	Fm	N	Unit Designation	kg	Motor Size
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry <input type="text" value="1"/> - <input type="text" value="20"/> Blanks to be filled when entering order	Weight of base mount unit	
45	32.12	231	3.63	9517	R072232_M_-_.1.1A--	63	90S
41	35.17	253	3.35	9379	R072236_M_-_.1.1A--	63	90S
34	42.21	304	2.86	9338	R072245_M_-_.1.1A--	63	90S
29	48.56	350	2.02	9397	R072250_M_-_.1.1A--	63	90S
27	53.96	388	1.55	10000	R072256_M_-_.1.1A--	63	90S
24	58.95	420	1.79	10000	R073256_M_-_.1.1A--	64	90S
23	62.83	448	1.72	10000	R073263_M_-_.1.1A--	64	90S
19	74.47	531	1.54	10000	R073271_M_-_.1.1A--	64	90S
18	79.51	567	1.48	10000	R073280_M_-_.1.1A--	64	90S
14	98.66	703	1.24	10000	R0732100_M_-_.1.1A--	64	90S
12	116.34	829	1.05	10000	R0732112_M_-_.1.1A--	64	90S
11	127.39	908	0.96	10000	R0732125_M_-_.1.1A--	64	90S
26	55.80	402	3.85	16200	R082256_M_-_.1.1A--	98	90S
24	60.33	430	3.74	16200	R083256_M_-_.1.1A--	100	90S
22	66.02	470	3.51	16200	R083263_M_-_.1.1A--	100	90S
19	74.69	532	3.19	16200	R083271_M_-_.1.1A--	100	90S
17	84.31	601	2.83	16200	R083280_M_-_.1.1A--	100	90S
14	102.20	728	2.33	16200	R0832100_M_-_.1.1A--	100	90S
12	119.19	849	2.00	16200	R0832112_M_-_.1.1A--	100	90S
11	130.92	933	1.82	16200	R0832125_M_-_.1.1A--	100	90S
8.9	160.45	1143	1.49	16200	R0832160_M_-_.1.1A--	100	90S
8.2	175.21	1249	1.36	16200	R0832180_M_-_.1.1A--	100	90S
7.1	201.75	1438	1.18	16200	R0832200_M_-_.1.1A--	100	90S
6.2	228.91	1598	1.06	16200	R0842225_M_-_.1.1A--	122	90S
5.5	258.98	1807	0.94	16091	R0842250_M_-_.1.1A--	122	90S
4.7	301.21	2102	0.81	15826	R0842250_M_-_.1.1A--	122	90S
12	116.70	832	3.74	20500	R0932112_M_-_.1.1A--	156	90S
11	128.19	913	3.40	20500	R0932125_M_-_.1.1A--	156	90S
9.1	157.10	1119	2.78	20500	R0932160_M_-_.1.1A--	156	90S
8.3	171.55	1222	2.54	20500	R0932180_M_-_.1.1A--	156	90S
7.2	197.54	1408	2.21	20500	R0932200_M_-_.1.1A--	156	90S
6.2	231.85	1618	1.92	20500	R0942225_M_-_.1.1A--	177	90S
5.5	258.09	1801	1.73	20500	R0942250_M_-_.1.1A--	177	90S
5.0	286.74	2001	1.55	20500	R0942280_M_-_.1.1A--	177	90S
4.8	300.18	2095	1.48	20500	R0942300_M_-_.1.1A--	177	90S
4.0	357.95	2498	1.24	20500	R0942360_M_-_.1.1A--	177	90S
3.6	397.69	2775	1.12	20500	R0942400_M_-_.1.1A--	177	90S
3.2	452.94	3161	0.98	20463	R0942450_M_-_.1.1A--	177	90S
2.8	503.22	3512	0.89	20228	R0942500_M_-_.1.1A--	177	90S
6.5	220.22	1537	3.11	30000	R1042225_M_-_.1.1A--	228	90S
5.6	254.58	1777	2.69	30000	R1042250_M_-_.1.1A--	228	90S
5.1	278.36	1943	2.46	30000	R1042280_M_-_.1.1A--	228	90S
4.6	309.32	2159	2.21	30000	R1042300_M_-_.1.1A--	228	90S
3.9	365.56	2551	1.87	30000	R1042360_M_-_.1.1A--	228	90S
3.6	398.71	2783	1.72	30000	R1042400_M_-_.1.1A--	228	90S
3.1	457.22	3191	1.50	30000	R1042450_M_-_.1.1A--	228	90S
2.9	500.94	3496	1.37	30000	R1042500_M_-_.1.1A--	228	90S
2.2	635.68	4436	1.08	30000	R1042650_M_-_.1.1A--	228	90S
2.0	727.99	5081	0.94	30000	R1042730_M_-_.1.1A--	228	90S
1.7	844.72	5895	0.81	30000	R1042860_M_-_.1.1A--	228	90S
3.9	370.11	2583	3.76	55000	R1342360_M_-_.1.1A--	332	90S
3.4	418.46	2920	3.32	55000	R1342400_M_-_.1.1A--	332	90S
3.0	482.96	3371	2.88	55000	R1342450_M_-_.1.1A--	332	90S
2.6	546.05	3811	2.55	55000	R1342500_M_-_.1.1A--	332	90S
2.2	664.21	4635	2.09	55000	R1342650_M_-_.1.1A--	332	90S
2.0	729.13	5088	1.91	55000	R1342730_M_-_.1.1A--	332	90S
1.7	860.03	6002	1.62	55000	R1342860_M_-_.1.1A--	332	90S
1.4	997.11	6959	1.39	55000	R134210C_M_-_.1.1A--	332	90S
1.3	1067.83	7452	1.30	55000	R134211C_M_-_.1.1A--	332	90S
1.1	1302.41	9089	1.07	55000	R134213C_M_-_.1.1A--	332	90S
2.8	506.63	3536	3.68	68000	R1442500_M_-_.1.1A--	428	90S
2.2	656.00	4578	2.84	68000	R1442650_M_-_.1.1A--	428	90S
1.9	754.34	5264	2.47	68000	R1442730_M_-_.1.1A--	428	90S
1.7	852.89	5952	2.18	68000	R1442860_M_-_.1.1A--	428	90S
1.4	997.48	6961	1.87	68000	R144210C_M_-_.1.1A--	428	90S
1.2	1156.47	8071	1.61	68000	R144211C_M_-_.1.1A--	428	90S
1.1	1291.58	9014	1.44	68000	R144213C_M_-_.1.1A--	428	90S
0.95	1510.56	10542	1.23	68000	R144215C_M_-_.1.1A--	428	90S
0.79	1812.67	12650	1.03	68000	R144218C_M_-_.1.1A--	428	90S
0.72	1981.35	13828	0.94	68000	R144220C_M_-_.1.1A--	428	90S

NOTE
Other output speeds are available using 2 and 8 pole motors. Please contact our Application Engineers

R SERIES

SELECTION TABLES

1.1 kW
6 POLE

N2 RPM	i	M2 Nm	Fm	N	Unit Designation	kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry 1 - 20 Blanks to be filled when entering order	Weight of base mount unit	Motor Size
248	3.75	42	1.66	1500	R01223.6_M_-_.1.1C--	38	90L
183	5.07	56	1.36	1490	R01225.0_M_-_.1.1C--	38	90L
161	5.76	64	1.24	1515	R01225.6_M_-_.1.1C--	38	90L
142	6.53	72	1.11	1537	R01226.3_M_-_.1.1C--	38	90L
111	8.35	92	0.93	1647	R01228.0_M_-_.1.1C--	38	90L
259	3.59	40	2.92	3589	R0222 3.6_M_-_.1.1C--	40	90L
185	5.03	56	2.37	3420	R0222 5.0_M_-_.1.1C--	40	90L
168	5.55	61	2.19	3357	R0222 5.6_M_-_.1.1C--	40	90L
148	6.30	70	1.99	3376	R0222 6.3_M_-_.1.1C--	40	90L
116	8.00	89	1.65	3445	R0222 8.0_M_-_.1.1C--	40	90L
102	9.09	101	1.50	3607	R0222 9.0_M_-_.1.1C--	40	90L
83	11.15	123	1.28	4000	R0222 11_M_-_.1.1C--	40	90L
75	12.37	137	1.17	4000	R0222 12_M_-_.1.1C--	40	90L
66	14.05	156	1.03	4000	R0222 14_M_-_.1.1C--	40	90L
58	15.97	177	0.91	4000	R0222 16_M_-_.1.1C--	40	90L
53	17.58	195	0.83	3919	R0222 18_M_-_.1.1C--	40	90L
259	3.59	40	3.40	3020	R0322 3.6_M_-_.1.1C--	40	90L
185	5.03	56	2.77	2819	R0322 5.0_M_-_.1.1C--	40	90L
168	5.55	61	2.60	2755	R0322 5.6_M_-_.1.1C--	40	90L
148	6.30	70	2.40	2676	R0322 6.3_M_-_.1.1C--	40	90L
116	8.00	89	2.07	2589	R0322 8.0_M_-_.1.1C--	40	90L
102	9.09	101	1.90	2779	R0322 9.0_M_-_.1.1C--	40	90L
83	11.15	123	1.66	3077	R0322 11_M_-_.1.1C--	40	90L
75	12.37	137	1.53	3237	R0322 12_M_-_.1.1C--	40	90L
66	14.05	156	1.35	3421	R0322 14_M_-_.1.1C--	40	90L
58	15.97	177	1.19	3343	R0322 16_M_-_.1.1C--	40	90L
53	17.58	195	1.08	3207	R0322 18_M_-_.1.1C--	40	90L
46	20.23	224	0.94	3029	R0322 20_M_-_.1.1C--	40	90L
42	21.99	243	0.87	2984	R0322 22_M_-_.1.1C--	40	90L
74	12.54	139	2.43	7200	R042212_M_-_.1.1C--	51	90L
64	14.58	161	2.11	7200	R042214_M_-_.1.1C--	51	90L
57	16.31	181	1.88	7200	R042216_M_-_.1.1C--	51	90L
53	17.39	193	1.77	7200	R042218_M_-_.1.1C--	51	90L
45	20.61	228	1.49	7200	R042220_M_-_.1.1C--	51	90L
42	22.00	244	1.40	7200	R042222_M_-_.1.1C--	51	90L
34	27.30	302	1.13	7200	R042228_M_-_.1.1C--	51	90L
29	32.19	356	0.95	7093	R042232_M_-_.1.1C--	51	90L
26	35.25	390	0.87	7023	R042236_M_-_.1.1C--	51	90L
74	12.54	139	3.08	6484	R052212_M_-_.1.1C--	51	90L
64	14.58	161	2.79	6795	R052214_M_-_.1.1C--	51	90L
57	16.31	181	2.51	7015	R052216_M_-_.1.1C--	51	90L
53	17.39	193	2.35	7130	R052218_M_-_.1.1C--	51	90L
45	20.61	228	1.98	7200	R052220_M_-_.1.1C--	51	90L
42	22.00	244	1.86	7200	R052222_M_-_.1.1C--	51	90L
34	27.30	302	1.50	6932	R052228_M_-_.1.1C--	51	90L
29	32.19	356	1.27	6991	R052232_M_-_.1.1C--	51	90L
26	35.25	390	1.17	6908	R052236_M_-_.1.1C--	51	90L
22	43.20	478	0.92	6518	R052245_M_-_.1.1C--	51	90L
52	18.05	200	3.13	7200	R062216_M_-_.1.1C--	56	90L
46	20.20	224	2.81	7200	R062218_M_-_.1.1C--	56	90L
43	21.53	238	2.64	7200	R062220_M_-_.1.1C--	56	90L
36	25.51	282	2.22	7200	R062222_M_-_.1.1C--	56	90L
34	27.24	302	2.08	7200	R062228_M_-_.1.1C--	56	90L
28	33.80	374	1.68	7200	R062232_M_-_.1.1C--	56	90L
23	39.86	441	1.43	7200	R062236_M_-_.1.1C--	56	90L
21	43.64	483	1.31	7200	R062245_M_-_.1.1C--	56	90L
17	53.49	592	0.93	7200	R062250_M_-_.1.1C--	56	90L
45	20.54	227	3.71	8987	R072220_M_-_.1.1C--	65	90L
40	23.23	257	3.32	8888	R072222_M_-_.1.1C--	65	90L
35	26.93	298	2.91	8888	R072228_M_-_.1.1C--	65	90L
29	32.12	356	2.46	8405	R072232_M_-_.1.1C--	65	90L
26	35.17	389	2.25	8405	R072236_M_-_.1.1C--	65	90L
22	42.21	467	1.88	7755	R072245_M_-_.1.1C--	65	90L
19	48.56	538	1.32	9200	R072250_M_-_.1.1C--	65	90L
17	53.96	597	1.02	10000	R072256_M_-_.1.1C--	65	90L
16	58.95	646	1.35	10000	R073256_M_-_.1.1C--	66	90L
15	62.83	688	1.27	10000	R073263_M_-_.1.1C--	66	90L
12	74.47	816	1.07	10000	R073271_M_-_.1.1C--	66	90L
12	79.51	871	1.01	10000	R073280_M_-_.1.1C--	66	90L
9.4	98.66	1081	0.81	10000	R0732100_M_-_.1.1C--	66	90L

NOTE
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R SERIES

SELECTION TABLES

1.1 kW
6 POLE

N2 RPM	i	M2 Nm	Fm	N	Unit Designation	kg	Motor Size
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry <input type="text" value="1"/> - <input type="text" value="20"/> Blanks to be filled when entering order	Weight of base mount unit	
21	44.38	491	3.46	16200	R082245_M_-_.1.1C--	100	90L
19	48.46	536	3.17	16200	R082250_M_-_.1.1C--	100	90L
17	55.80	618	2.55	16200	R082256_M_-_.1.1C--	100	90L
15	60.33	661	2.57	16200	R083256_M_-_.1.1C--	102	90L
14	66.02	723	2.35	16200	R083263_M_-_.1.1C--	102	90L
12	74.69	818	2.08	16200	R083271_M_-_.1.1C--	102	90L
11	84.31	924	1.84	16200	R083280_M_-_.1.1C--	102	90L
9.1	102.20	1120	1.52	16200	R0832100_M_-_.1.1C--	102	90L
7.8	119.19	1306	1.30	16200	R0832112_M_-_.1.1C--	102	90L
7.1	130.92	1434	1.19	16200	R0832125_M_-_.1.1C--	102	90L
5.8	160.45	1758	0.97	16200	R0832160_M_-_.1.1C--	102	90L
5.3	175.21	1920	0.89	16200	R0832180_M_-_.1.1C--	102	90L
13	73.13	801	3.88	20500	R093271_M_-_.1.1C--	158	90L
11	82.55	904	3.44	20500	R093280_M_-_.1.1C--	158	90L
9.3	100.07	1096	2.84	20500	R0932100_M_-_.1.1C--	158	90L
8.0	116.70	1279	2.43	20500	R0932112_M_-_.1.1C--	158	90L
7.3	128.19	1405	2.21	20500	R0932125_M_-_.1.1C--	158	90L
5.9	157.10	1721	1.81	20500	R0932160_M_-_.1.1C--	158	90L
5.4	171.55	1880	1.65	20500	R0932180_M_-_.1.1C--	158	90L
4.7	197.54	2164	1.44	20500	R0932200_M_-_.1.1C--	158	90L
4.0	231.85	2488	1.25	20500	R0942225_M_-_.1.1C--	179	90L
3.6	258.09	2770	1.12	20500	R0942250_M_-_.1.1C--	179	90L
3.2	286.74	3077	1.01	20500	R0942280_M_-_.1.1C--	179	90L
3.1	300.18	3221	0.97	20421	R0942300_M_-_.1.1C--	179	90L
2.6	357.95	3841	0.81	20029	R0942360_M_-_.1.1C--	179	90L
4.2	220.22	2363	2.02	30000	R1042225_M_-_.1.1C--	230	90L
3.7	254.58	2732	1.75	30000	R1042250_M_-_.1.1C--	230	90L
3.3	278.36	2987	1.60	30000	R1042280_M_-_.1.1C--	230	90L
3.0	309.32	3319	1.44	30000	R1042300_M_-_.1.1C--	230	90L
2.5	365.56	3923	1.22	30000	R1042360_M_-_.1.1C--	230	90L
2.3	398.71	4279	1.12	30000	R1042400_M_-_.1.1C--	230	90L
2.0	457.22	4906	0.97	30000	R1042450_M_-_.1.1C--	230	90L
1.9	500.94	5376	0.89	30000	R1042500_M_-_.1.1C--	230	90L
3.6	258.39	2773	3.50	55000	R1342250_M_-_.1.1C--	334	90L
3.2	289.16	3103	3.13	55000	R1342280_M_-_.1.1C--	334	90L
2.9	323.18	3468	2.80	55000	R1342300_M_-_.1.1C--	334	90L
2.5	370.11	3972	2.44	55000	R1342360_M_-_.1.1C--	334	90L
2.2	418.46	4490	2.16	55000	R1342400_M_-_.1.1C--	334	90L
1.9	482.96	5183	1.87	55000	R1342450_M_-_.1.1C--	334	90L
1.7	546.05	5860	1.66	55000	R1342500_M_-_.1.1C--	334	90L
1.4	664.21	7128	1.36	55000	R1342650_M_-_.1.1C--	334	90L
1.3	729.13	7824	1.24	55000	R1342730_M_-_.1.1C--	334	90L
1.1	860.03	9229	1.05	55000	R1342860_M_-_.1.1C--	334	90L
0.93	997.11	10700	0.91	55000	R134210C_M_-_.1.1C--	334	90L
0.87	1067.83	11459	0.85	55000	R134211C_M_-_.1.1C--	334	90L
2.8	337.68	3624	3.59	68000	R1442300_M_-_.1.1C--	430	90L
2.6	352.51	3783	3.44	68000	R1442360_M_-_.1.1C--	430	90L
2.3	405.06	4347	2.99	68000	R1442400_M_-_.1.1C--	430	90L
2.0	459.33	4929	2.64	68000	R1442450_M_-_.1.1C--	430	90L
1.8	506.63	5437	2.39	68000	R1442500_M_-_.1.1C--	430	90L
1.4	656.00	7039	1.85	68000	R1442650_M_-_.1.1C--	430	90L
1.2	754.34	8095	1.61	68000	R1442730_M_-_.1.1C--	430	90L
1.1	852.89	9152	1.42	68000	R1442860_M_-_.1.1C--	430	90L
0.93	997.48	10704	1.21	68000	R144210C_M_-_.1.1C--	430	90L
0.80	1156.47	12410	1.05	68000	R144211C_M_-_.1.1C--	430	90L
0.72	1291.58	13860	0.94	68000	R144213C_M_-_.1.1C--	430	90L

NOTE
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R SERIES

SELECTION TABLES

1.5 kW
4 POLE

N2 RPM	i	M2 Nm	Fm	N	Unit Designation	kg	Motor Size
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry [1] - [20] Blanks to be filled when entering order	Weight of base mount unit	
381	3.75	37	1.63	1484	R01223.6_M_-_.15A--	38	90L
282	5.07	50	1.37	1517	R01225.0_M_-_.15A--	38	90L
248	5.76	57	1.27	1521	R01225.6_M_-_.15A--	38	90L
219	6.53	64	1.18	1416	R01226.3_M_-_.15A--	38	90L
171	8.35	82	0.97	1465	R01228.0_M_-_.15A--	38	90L
159	9.00	88	0.91	1474	R01229.0_M_-_.15A--	38	90L
398	3.59	35	2.87	3728	R0222 3.6_M_-_.15A--	40	90L
284	5.03	49	2.36	3385	R0222 5.0_M_-_.15A--	40	90L
258	5.55	54	2.23	3342	R0222 5.6_M_-_.15A--	40	90L
227	6.30	62	2.06	3281	R0222 6.3_M_-_.15A--	40	90L
179	8.00	79	1.74	3167	R0222 8.0_M_-_.15A--	40	90L
157	9.09	89	1.57	3173	R0222 9.0_M_-_.15A--	40	90L
128	11.15	109	1.33	3250	R0222 11._M_-_.15A--	40	90L
116	12.37	121	1.23	3304	R0222 12._M_-_.15A--	40	90L
102	14.05	138	1.12	3463	R0222 14._M_-_.15A--	40	90L
90	15.97	157	1.03	3850	R0222 16._M_-_.15A--	40	90L
81	17.58	173	0.93	3848	R0222 18._M_-_.15A--	40	90L
71	20.23	199	0.81	3906	R0222 20._M_-_.15A--	40	90L
398	3.59	35	3.38	3018	R0322 3.6_M_-_.15A--	40	90L
284	5.03	49	2.76	2807	R0322 5.0_M_-_.15A--	40	90L
258	5.55	54	2.59	2765	R0322 5.6_M_-_.15A--	40	90L
227	6.30	62	2.40	2687	R0322 6.3_M_-_.15A--	40	90L
179	8.00	79	2.06	2566	R0322 8.0_M_-_.15A--	40	90L
157	9.09	89	1.89	2510	R0322 9.0_M_-_.15A--	40	90L
128	11.15	109	1.65	2473	R0322 11._M_-_.15A--	40	90L
116	12.37	121	1.54	2548	R0322 12._M_-_.15A--	40	90L
102	14.05	138	1.41	2720	R0322 14._M_-_.15A--	40	90L
90	15.97	157	1.32	2918	R0322 16._M_-_.15A--	40	90L
81	17.58	173	1.21	3042	R0322 18._M_-_.15A--	40	90L
71	20.23	199	1.06	3280	R0322 20._M_-_.15A--	40	90L
65	21.99	216	0.97	3340	R0322 22._M_-_.15A--	40	90L
54	26.40	259	0.82	3121	R0322 28._M_-_.15A--	40	90L
114	12.54	123	2.60	6376	R042212._M_-_.15A--	51	90L
98	14.58	143	2.30	6553	R042214._M_-_.15A--	51	90L
88	16.31	160	2.11	6764	R042216._M_-_.15A--	51	90L
82	17.39	171	1.99	6904	R042218._M_-_.15A--	51	90L
69	20.61	202	1.68	7200	R042220._M_-_.15A--	51	90L
65	22.00	216	1.57	7200	R042222._M_-_.15A--	51	90L
52	27.30	268	1.27	7200	R042228._M_-_.15A--	51	90L
44	32.19	316	1.08	7188	R042232._M_-_.15A--	51	90L
41	35.25	346	0.99	7122	R042236._M_-_.15A--	51	90L
33	43.20	424	0.80	6959	R042240._M_-_.15A--	51	90L
114	12.54	123	3.47	5768	R052212._M_-_.15A--	51	90L
98	14.58	143	3.15	5922	R052214._M_-_.15A--	51	90L
88	16.31	160	2.82	6064	R052216._M_-_.15A--	51	90L
82	17.39	171	2.64	6119	R052218._M_-_.15A--	51	90L
69	20.61	202	2.23	6466	R052220._M_-_.15A--	51	90L
65	22.00	216	2.09	6583	R052222._M_-_.15A--	51	90L
52	27.30	268	1.68	6977	R052228._M_-_.15A--	51	90L
44	32.19	316	1.43	7083	R052232._M_-_.15A--	51	90L
41	35.25	346	1.31	6995	R052236._M_-_.15A--	51	90L
33	43.20	424	1.00	6582	R052245._M_-_.15A--	51	90L
79	18.05	177	3.37	7200	R062216._M_-_.15A--	56	90L
71	20.20	198	3.17	7200	R062218._M_-_.15A--	56	90L
66	21.53	211	2.97	7200	R062220._M_-_.15A--	56	90L
56	25.51	250	2.51	7200	R062222._M_-_.15A--	56	90L
52	27.24	267	2.35	7200	R062228._M_-_.15A--	56	90L
42	33.80	332	1.89	7200	R062232._M_-_.15A--	56	90L
36	39.86	391	1.61	7200	R062236._M_-_.15A--	56	90L
33	43.64	428	1.47	7200	R062245._M_-_.15A--	56	90L
27	53.49	525	1.01	7200	R062250._M_-_.15A--	56	90L
24	59.61	585	0.81	7200	R062256._M_-_.15A--	56	90L
62	23.23	228	3.59	9012	R072222._M_-_.15A--	65	90L
53	26.93	264	3.14	9005	R072228._M_-_.15A--	65	90L
45	32.12	315	2.68	8470	R072232._M_-_.15A--	65	90L
41	35.17	345	2.47	8218	R072236._M_-_.15A--	65	90L
34	42.21	414	2.11	7697	R072245._M_-_.15A--	65	90L
29	48.56	477	1.49	8986	R072250._M_-_.15A--	65	90L
27	53.96	530	1.14	10000	R072256._M_-_.15A--	65	90L

NOTE
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R SERIES

SELECTION TABLES

1.5 kW
4 POLE

N2 RPM	i	M2 Nm	Fm	N	Unit Designation	kg	Motor Size
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry <input type="text" value="1"/> - <input type="text" value="20"/> Blanks to be filled when entering order	Weight of base mount unit	
24	58.95	579	1.33	9013	R073256_M_1.5A--	66	90L
23	62.83	617	1.27	10000	R073263_M_1.5A--	66	90L
19	74.47	731	1.14	10000	R073271_M_1.5A--	66	90L
18	79.51	781	1.09	10000	R073280_M_1.5A--	66	90L
14	98.66	969	0.91	10000	R0732100_M_1.5A--	66	90L
32	44.38	436	3.88	14278	R082245_M_1.5A--	100	90L
30	48.46	476	3.55	15520	R082250_M_1.5A--	100	90L
26	55.80	548	2.85	16200	R082256_M_1.5A--	100	90L
24	60.33	586	2.76	16200	R083256_M_1.5A--	102	90L
22	66.02	642	2.59	16200	R083263_M_1.5A--	102	90L
19	74.69	726	2.34	16200	R083271_M_1.5A--	102	90L
17	84.31	819	2.08	16200	R083280_M_1.5A--	102	90L
14	102.20	993	1.71	16200	R0832100_M_1.5A--	102	90L
12	119.19	1158	1.47	16200	R0832112_M_1.5A--	102	90L
11	130.92	1272	1.34	16200	R0832125_M_1.5A--	102	90L
9	160.45	1559	1.09	16200	R0832160_M_1.5A--	102	90L
8	175.21	1703	1.00	16200	R0832180_M_1.5A--	102	90L
7	201.75	1960	0.87	16200	R0832200_M_1.5A--	102	90L
17	82.55	802	3.88	20500	R093280_M_1.5A--	158	90L
14	100.07	972	3.20	20500	R0932100_M_1.5A--	158	90L
12	116.70	1134	2.74	20500	R0932112_M_1.5A--	158	90L
11	128.19	1246	2.50	20500	R0932125_M_1.5A--	158	90L
9.1	157.10	1527	2.04	20500	R0932160_M_1.5A--	158	90L
8.3	171.55	1667	1.87	20500	R0932180_M_1.5A--	158	90L
7.2	197.54	1919	1.62	20500	R0932200_M_1.5A--	158	90L
6.2	231.85	2206	1.41	20500	R0942225_M_1.5A--	179	90L
5.5	258.09	2456	1.27	20500	R0942250_M_1.5A--	179	90L
5.0	286.74	2729	1.14	20500	R0942280_M_1.5A--	179	90L
4.8	300.18	2857	1.09	20500	R0942300_M_1.5A--	179	90L
4.0	357.95	3406	0.91	20500	R0942360_M_1.5A--	179	90L
3.6	397.69	3785	0.82	20500	R0942400_M_1.5A--	179	90L
6.5	220.22	2096	2.28	30000	R1042225_M_1.5A--	230	90L
5.6	254.58	2423	1.97	30000	R1042250_M_1.5A--	230	90L
5.1	278.36	2649	1.80	30000	R1042280_M_1.5A--	230	90L
4.6	309.32	2944	1.62	30000	R1042300_M_1.5A--	230	90L
3.9	365.56	3479	1.37	30000	R1042360_M_1.5A--	230	90L
3.6	398.71	3794	1.26	30000	R1042400_M_1.5A--	230	90L
3.1	457.22	4351	1.10	30000	R1042450_M_1.5A--	230	90L
2.9	500.94	4767	1.00	30000	R1042500_M_1.5A--	230	90L
5.5	258.39	2459	3.94	55000	R1342250_M_1.5A--	334	90L
4.9	289.16	2752	3.52	55000	R1342280_M_1.5A--	334	90L
4.4	323.18	3076	3.15	55000	R1342300_M_1.5A--	334	90L
3.9	370.11	3522	2.75	55000	R1342360_M_1.5A--	334	90L
3.4	418.46	3982	2.44	55000	R1342400_M_1.5A--	334	90L
3.0	482.96	4596	2.11	55000	R1342450_M_1.5A--	334	90L
2.6	546.05	5197	1.87	55000	R1342500_M_1.5A--	334	90L
2.2	664.21	6321	1.53	55000	R1342650_M_1.5A--	334	90L
2.0	729.13	6939	1.40	55000	R1342730_M_1.5A--	334	90L
1.7	860.03	8185	1.19	55000	R1342860_M_1.5A--	334	90L
1.4	997.11	9489	1.02	55000	R134210C_M_1.5A--	334	90L
1.3	1067.83	10162	0.95	55000	R134211C_M_1.5A--	334	90L
3.5	405.06	3855	3.37	68000	R1442400_M_1.5A--	430	90L
3.1	459.33	4371	2.97	68000	R1442450_M_1.5A--	430	90L
2.8	506.63	4821	2.70	68000	R1442500_M_1.5A--	430	90L
2.2	656.00	6243	2.08	68000	R1442650_M_1.5A--	430	90L
1.9	754.34	7179	1.81	68000	R1442730_M_1.5A--	430	90L
1.7	852.89	8117	1.60	68000	R1442860_M_1.5A--	430	90L
1.4	997.48	9493	1.37	68000	R144210C_M_1.5A--	430	90L
1.2	1156.47	11006	1.18	68000	R144211C_M_1.5A--	430	90L
1.1	1291.58	12291	1.06	68000	R144213C_M_1.5A--	430	90L

NOTE
Other output speeds are available using 2 and 8 pole motors. Please contact our Application Engineers

R SERIES

SELECTION TABLES

1.5 kW
6 POLE

N2 RPM	i	M2 Nm	Fm	N	Unit Designation	kg	Motor Size
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry [1] - [20] Blanks to be filled when entering order	Weight of base mount unit	
251	3.75	56	1.21	1379	R01223.6_M_-_.15C--	51	100L
185	5.07	76	1.00	1441	R01225.0_M_-_.15C--	51	100L
163	5.76	86	0.91	1464	R01225.6_M_-_.15C--	51	100L
144	6.53	97	0.82	1487	R01226.3_M_-_.15C--	51	100L
262	3.59	54	2.15	3383	R0222 3.6_M_-_.15C--	53	100L
187	5.03	75	1.74	3274	R0222 5.0_M_-_.15C--	53	100L
169	5.55	83	1.62	3300	R0222 5.6_M_-_.15C--	53	100L
149	6.30	94	1.47	3400	R0222 6.3_M_-_.15C--	53	100L
118	8.00	119	1.21	3524	R0222 8.0_M_-_.15C--	53	100L
103	9.09	136	1.11	3814	R0222 9.0_M_-_.15C--	53	100L
84	11.15	167	0.95	3977	R0222 11_M_-_.15C--	53	100L
76	12.37	185	0.87	3937	R0222 12_M_-_.15C--	53	100L
262	3.59	54	2.50	2920	R0322 3.6_M_-_.15C--	53	100L
187	5.03	75	2.04	2725	R0322 5.0_M_-_.15C--	53	100L
169	5.55	83	1.92	2664	R0322 5.6_M_-_.15C--	53	100L
149	6.30	94	1.78	2589	R0322 6.3_M_-_.15C--	53	100L
118	8.00	119	1.52	2503	R0322 8.0_M_-_.15C--	53	100L
103	9.09	136	1.40	2688	R0322 9.0_M_-_.15C--	53	100L
84	11.15	167	1.22	2974	R0322 11_M_-_.15C--	53	100L
76	12.37	185	1.13	3132	R0322 12_M_-_.15C--	53	100L
67	14.05	210	1.00	3310	R0322 14_M_-_.15C--	53	100L
59	15.97	239	0.88	3234	R0322 16_M_-_.15C--	53	100L
53	17.58	263	0.80	3103	R0322 18_M_-_.15C--	53	100L
187	5.04	75	3.61	5978	R04225.0_M_-_.15C--	63	100L
166	5.65	84	3.39	6039	R04225.6_M_-_.15C--	63	100L
148	6.34	95	3.11	6003	R04226.3_M_-_.15C--	63	100L
117	8.05	120	2.58	6315	R04228.0_M_-_.15C--	63	100L
103	9.13	136	2.34	6467	R04229.0_M_-_.15C--	63	100L
86	10.89	163	2.05	6763	R042211_M_-_.15C--	63	100L
75	12.54	187	1.80	7075	R042212_M_-_.15C--	63	100L
64	14.58	218	1.56	7200	R042214_M_-_.15C--	63	100L
58	16.31	244	1.40	7200	R042216_M_-_.15C--	63	100L
54	17.39	260	1.31	7200	R042218_M_-_.15C--	63	100L
46	20.61	308	1.10	7200	R042220_M_-_.15C--	63	100L
43	22.00	329	1.03	7157	R042222_M_-_.15C--	63	100L
34	27.30	408	0.83	6989	R042228_M_-_.15C--	63	100L
117	8.05	120	3.74	5770	R05228.0_M_-_.15C--	63	100L
103	9.13	136	3.30	5873	R05229.0_M_-_.15C--	63	100L
86	10.89	163	2.77	6073	R052211_M_-_.15C--	63	100L
75	12.54	187	2.28	6274	R052212_M_-_.15C--	63	100L
64	14.58	218	2.07	6575	R052214_M_-_.15C--	63	100L
58	16.31	244	1.85	6783	R052216_M_-_.15C--	63	100L
54	17.39	260	1.73	6895	R052218_M_-_.15C--	63	100L
46	20.61	308	1.46	7111	R052220_M_-_.15C--	63	100L
43	22.00	329	1.37	7039	R052222_M_-_.15C--	63	100L
34	27.30	408	1.10	6702	R052228_M_-_.15C--	63	100L
29	32.19	481	0.94	6761	R052232_M_-_.15C--	63	100L
27	35.25	526	0.85	6674	R052232_M_-_.15C--	63	100L
70	13.48	201	3.10	7200	R062212_M_-_.15C--	68	100L
61	15.52	232	2.70	7200	R062214_M_-_.15C--	68	100L
52	18.05	270	2.32	7200	R062216_M_-_.15C--	68	100L
47	20.20	302	2.07	7200	R062218_M_-_.15C--	68	100L
44	21.53	322	1.94	7200	R062220_M_-_.15C--	68	100L
37	25.51	381	1.64	7200	R062222_M_-_.15C--	68	100L
35	27.24	407	1.54	7200	R062228_M_-_.15C--	68	100L
28	33.80	505	1.24	7200	R062232_M_-_.15C--	68	100L
24	39.86	595	1.05	7200	R062236_M_-_.15C--	68	100L
22	43.64	652	0.96	7200	R062245_M_-_.15C--	68	100L
66	14.34	214	3.76	8921	R072214_M_-_.15C--	77	100L
58	16.26	243	3.37	9235	R072216_M_-_.15C--	77	100L
52	17.94	268	3.08	8986	R072218_M_-_.15C--	77	100L
46	20.54	307	2.73	8565	R072220_M_-_.15C--	77	100L
40	23.23	347	2.44	8208	R072222_M_-_.15C--	77	100L
35	26.93	402	2.14	7784	R072228_M_-_.15C--	77	100L
29	32.12	480	1.81	7269	R072232_M_-_.15C--	77	100L
27	35.17	525	1.65	7004	R072236_M_-_.15C--	77	100L
22	42.21	630	1.38	6455	R072245_M_-_.15C--	77	100L
19	48.56	725	0.97	8319	R072250_M_-_.15C--	77	100L
16	58.95	871	0.99	10000	R073256_M_-_.15C--	78	100L
15	62.83	929	0.93	10000	R073263_M_-_.15C--	78	100L

NOTE
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R SERIES

SELECTION TABLES

1.5 kW
6 POLE

N2 RPM	i	M2 Nm	Fm	N	Unit Designation	kg	Motor Size
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry 1 - 20 Blanks to be filled when entering order	Weight of base mount unit	
33	28.27	422	3.96	15472	R082228_M_-_.1.5C--	111	100L
29	32.97	492	3.45	16200	R082232_M_-_.1.5C--	111	100L
26	36.21	541	3.14	16200	R082236_M_-_.1.5C--	111	100L
21	44.38	663	2.56	16200	R082245_M_-_.1.5C--	111	100L
19	48.46	724	2.35	16200	R082250_M_-_.1.5C--	111	100L
17	55.80	833	1.87	16200	R082256_M_-_.1.5C--	111	100L
16	60.33	892	1.91	16200	R083256_M_-_.1.5C--	113	100L
14	66.02	976	1.74	16200	R083263_M_-_.1.5C--	113	100L
13	74.69	1104	1.54	16200	R083271_M_-_.1.5C--	113	100L
11	84.31	1246	1.36	16200	R083280_M_-_.1.5C--	113	100L
9.2	102.20	1511	1.13	16200	R0832100_M_-_.1.5C--	113	100L
7.9	119.19	1762	0.96	16200	R0832112_M_-_.1.5C--	113	100L
7.2	130.92	1935	0.88	16200	R0832125_M_-_.1.5C--	113	100L
19	49.07	733	3.90	20500	R092250_M_-_.1.5C--	156	100L
17	55.18	824	3.22	20500	R092256_M_-_.1.5C--	156	100L
16	59.07	873	3.56	20500	R093256_M_-_.1.5C--	177	100L
15	64.64	956	3.25	20500	R093263_M_-_.1.5C--	177	100L
13	73.13	1081	2.88	20500	R093271_M_-_.1.5C--	177	100L
11	82.55	1220	2.55	20500	R093280_M_-_.1.5C--	177	100L
9.4	100.07	1479	2.10	20500	R0932100_M_-_.1.5C--	177	100L
8.1	116.70	1725	1.80	20500	R0932112_M_-_.1.5C--	177	100L
7.3	128.19	1895	1.64	20500	R0932125_M_-_.1.5C--	177	100L
6.0	157.10	2322	1.34	20500	R0932160_M_-_.1.5C--	177	100L
5.5	171.55	2536	1.23	20500	R0932180_M_-_.1.5C--	177	100L
4.8	197.54	2920	1.07	20500	R0932200_M_-_.1.5C--	177	100L
4.1	231.85	3357	0.93	20500	R0942225_M_-_.1.5C--	194	100L
3.6	258.09	3736	0.83	20500	R0942250_M_-_.1.5C--	194	100L
10	98.68	1459	3.28	30000	R1032100_M_-_.1.5C--	208	100L
8.2	113.96	1685	2.84	30000	R1032112_M_-_.1.5C--	208	100L
7.5	125.81	1860	2.57	30000	R1032125_M_-_.1.5C--	208	100L
6.1	152.91	2260	2.11	30000	R1032160_M_-_.1.5C--	208	100L
5.4	173.08	2558	1.87	30000	R1032180_M_-_.1.5C--	208	100L
4.8	194.62	2877	1.66	30000	R1032200_M_-_.1.5C--	208	100L
4.3	220.22	3188	1.50	30000	R1042225_M_-_.1.5C--	242	100L
3.7	254.58	3686	1.30	30000	R1042250_M_-_.1.5C--	242	100L
3.4	278.36	4030	1.19	30000	R1042280_M_-_.1.5C--	242	100L
3.0	309.32	4478	1.07	30000	R1042300_M_-_.1.5C--	242	100L
2.6	365.56	5292	0.90	30000	R1042360_M_-_.1.5C--	242	100L
5.3	176.56	2610	3.72	55000	R1332180_M_-_.1.5C--	305	100L
4.7	198.54	2935	3.21	55000	R1332200_M_-_.1.5C--	305	100L
4.2	224.86	3255	2.98	55000	R1342225_M_-_.1.5C--	335	100L
3.6	258.39	3741	2.59	55000	R1342250_M_-_.1.5C--	335	100L
3.3	289.16	4186	2.32	55000	R1342280_M_-_.1.5C--	335	100L
2.9	323.18	4679	2.07	55000	R1342300_M_-_.1.5C--	335	100L
2.5	370.11	5358	1.81	55000	R1342360_M_-_.1.5C--	335	100L
2.2	418.46	6058	1.60	55000	R1342400_M_-_.1.5C--	335	100L
1.9	482.96	6992	1.39	55000	R1342450_M_-_.1.5C--	335	100L
1.7	546.05	7905	1.23	55000	R1342500_M_-_.1.5C--	335	100L
1.4	664.21	9616	1.01	55000	R1342650_M_-_.1.5C--	335	100L
1.3	729.13	10556	0.92	55000	R1342730_M_-_.1.5C--	335	100L
3.9	244.15	3535	3.68	68000	R1442250_M_-_.1.5C--	430	100L
3.4	276.86	4008	3.24	68000	R1442280_M_-_.1.5C--	430	100L
2.8	337.68	4889	2.66	68000	R1442300_M_-_.1.5C--	430	100L
2.7	352.51	5103	2.55	68000	R1442360_M_-_.1.5C--	430	100L
2.3	405.06	5864	2.22	68000	R1442400_M_-_.1.5C--	430	100L
2.0	459.33	6650	1.95	68000	R1442450_M_-_.1.5C--	430	100L
1.9	506.63	7335	1.77	68000	R1442500_M_-_.1.5C--	430	100L
1.4	656.00	9497	1.37	68000	R1442650_M_-_.1.5C--	430	100L
1.2	754.34	10921	1.19	68000	R1442730_M_-_.1.5C--	430	100L
1.1	852.89	12348	1.05	68000	R1442860_M_-_.1.5C--	430	100L
0.70	1337.59	19365	1.07	98000	R164213C_M_-_.1.5C--	809	100L
0.62	1504.08	21775	0.95	98000	R164215C_M_-_.1.5C--	809	100L

NOTE
Other output speeds are available using 2 and 8 pole motors. Please contact our Application Engineers

R SERIES

SELECTION TABLES

2.2 kW
4 POLE

N2 RPM	i	M2 Nm	Fm	N	Unit Designation	kg	Motor Size
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry <input type="text" value="1"/> - <input type="text" value="20"/> Blanks to be filled when entering order	Weight of base mount unit	
387	3.75	53	1.11	1380	R01223.6_M_-_.2.2A--	51	100L
286	5.07	72	0.94	1380	R01225.0_M_-_.2.2A--	51	100L
252	5.76	82	0.87	1360	R01225.6_M_-_.2.2A--	51	100L
404	3.59	51	1.96	3690	R0222 3.6_M_-_.2.2A--	53	100L
288	5.03	71	1.62	3249	R0222 5.0_M_-_.2.2A--	53	100L
261	5.55	79	1.54	3208	R0222 5.6_M_-_.2.2A--	53	100L
230	6.30	89	1.42	3149	R0222 6.3_M_-_.2.2A--	53	100L
181	8.00	114	1.20	3040	R0222 8.0_M_-_.2.2A--	53	100L
160	9.09	129	1.08	3047	R0222 9.0_M_-_.2.2A--	53	100L
130	11.15	158	0.92	3120	R0222 11_M_-_.2.2A--	53	100L
117	12.37	176	0.84	3170	R0222 12_M_-_.2.2A--	53	100L
404	3.59	51	2.31	2895	R0322 3.6_M_-_.2.2A--	53	100L
288	5.03	71	1.89	2692	R0322 5.0_M_-_.2.2A--	53	100L
261	5.55	79	1.78	2652	R0322 5.6_M_-_.2.2A--	53	100L
230	6.30	89	1.64	2577	R0322 6.3_M_-_.2.2A--	53	100L
181	8.00	114	1.42	2463	R0322 8.0_M_-_.2.2A--	53	100L
160	9.09	129	1.30	2409	R0322 9.0_M_-_.2.2A--	53	100L
130	11.15	158	1.13	2372	R0322 11_M_-_.2.2A--	53	100L
117	12.37	176	1.06	2445	R0322 12_M_-_.2.2A--	53	100L
103	14.05	200	0.97	2612	R0322 14_M_-_.2.2A--	53	100L
91	15.97	227	0.90	2799	R0322 16_M_-_.2.2A--	53	100L
82	17.58	250	0.83	2921	R0322 18_M_-_.2.2A--	53	100L
405	3.58	51	3.99	5497	R04223.6_M_-_.2.2A--	63	100L
288	5.04	72	3.31	5521	R04225.0_M_-_.2.2A--	63	100L
257	5.65	80	3.10	5550	R04225.6_M_-_.2.2A--	63	100L
229	6.34	90	2.91	5623	R04226.3_M_-_.2.2A--	63	100L
180	8.05	114	2.53	5736	R04228.0_M_-_.2.2A--	63	100L
159	9.13	130	2.31	5602	R04229.0_M_-_.2.2A--	63	100L
133	10.89	155	2.01	5885	R042211_M_-_.2.2A--	63	100L
116	12.54	178	1.80	6122	R042212_M_-_.2.2A--	63	100L
99	14.58	207	1.59	6293	R042214_M_-_.2.2A--	63	100L
89	16.31	232	1.46	6495	R042216_M_-_.2.2A--	63	100L
83	17.39	247	1.38	6629	R042218_M_-_.2.2A--	63	100L
70	20.61	293	1.16	6984	R042220_M_-_.2.2A--	63	100L
66	22.00	312	1.09	7126	R042222_M_-_.2.2A--	63	100L
53	27.30	388	0.88	7028	R042228_M_-_.2.2A--	63	100L
180	8.05	114	3.90	5238	R05228.0_M_-_.2.2A--	63	100L
159	9.13	130	3.47	5344	R05229.0_M_-_.2.2A--	63	100L
133	10.89	155	2.91	5466	R052211_M_-_.2.2A--	63	100L
116	12.54	178	2.39	5537	R052212_M_-_.2.2A--	63	100L
99	14.58	207	2.17	5685	R052214_M_-_.2.2A--	63	100L
89	16.31	232	1.94	5820	R052216_M_-_.2.2A--	63	100L
83	17.39	247	1.82	5875	R052218_M_-_.2.2A--	63	100L
70	20.61	293	1.54	6207	R052220_M_-_.2.2A--	63	100L
66	22.00	312	1.44	6319	R052222_M_-_.2.2A--	63	100L
53	27.30	388	1.16	6699	R052228_M_-_.2.2A--	63	100L
45	32.19	457	0.98	6798	R052232_M_-_.2.2A--	63	100L
41	35.25	501	0.90	6711	R052236_M_-_.2.2A--	63	100L
108	13.48	191	3.20	7200	R062212_M_-_.2.2A--	68	100L
93	15.52	220	2.40	7200	R062214_M_-_.2.2A--	68	100L
80	18.05	256	2.33	7200	R062216_M_-_.2.2A--	68	100L
72	20.20	287	2.18	7200	R062218_M_-_.2.2A--	68	100L
67	21.53	306	2.04	7200	R062220_M_-_.2.2A--	68	100L
57	25.51	362	1.73	7200	R062222_M_-_.2.2A--	68	100L
53	27.24	387	1.62	7200	R062228_M_-_.2.2A--	68	100L
43	33.80	480	1.30	7200	R062232_M_-_.2.2A--	68	100L
36	39.86	566	1.10	7200	R062236_M_-_.2.2A--	68	100L
33	43.64	620	1.01	7200	R062245_M_-_.2.2A--	68	100L
101	14.34	204	3.74	8331	R072214_M_-_.2.2A--	77	100L
89	16.26	231	3.40	8633	R072216_M_-_.2.2A--	77	100L
81	17.94	255	3.12	9020	R072218_M_-_.2.2A--	77	100L
71	20.54	292	2.76	8833	R072220_M_-_.2.2A--	77	100L
62	23.23	330	2.46	8647	R072222_M_-_.2.2A--	77	100L
54	26.93	382	2.16	8641	R072228_M_-_.2.2A--	77	100L
45	32.12	456	1.84	8128	R072232_M_-_.2.2A--	77	100L
41	35.17	499	1.70	7885	R072236_M_-_.2.2A--	77	100L
34	42.21	599	1.44	7380	R072245_M_-_.2.2A--	77	100L
30	48.56	690	1.02	8614	R072250_M_-_.2.2A--	77	100L
25	58.95	829	0.91	9897	R073256_M_-_.2.2A--	78	100L
23	62.83	883	0.87	9850	R073263_M_-_.2.2A--	78	100L

NOTE
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R SERIES

SELECTION TABLES

2.2 kW
4 POLE

N2 RPM	i	M2 Nm	Fm	N	Unit Designation	kg	Motor Size
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry <input type="text" value="1"/> - <input type="text" value="20"/> Blanks to be filled when entering order	Weight of base mount unit	
44	32.97	468	3.47	11341	R082232_M_-_.2.2A--	111	100L
40	36.21	514	3.21	11937	R082236_M_-_.2.2A--	111	100L
33	44.38	630	2.68	13710	R082245_M_-_.2.2A--	111	100L
30	48.46	688	2.46	14902	R082250_M_-_.2.2A--	111	100L
26	55.80	792	1.95	16200	R082256_M_-_.2.2A--	111	100L
24	60.33	848	1.89	16200	R083256_M_-_.2.2A--	113	100L
22	66.02	928	1.78	16200	R083263_M_-_.2.2A--	113	100L
19	74.69	1050	1.62	16200	R083271_M_-_.2.2A--	113	100L
17	84.31	1185	1.43	16200	R083280_M_-_.2.2A--	113	100L
14	102.20	1436	1.18	16200	R0832100_M_-_.2.2A--	113	100L
12	119.19	1675	1.01	16200	R0832112_M_-_.2.2A--	113	100L
11	130.92	1840	0.92	16200	R0832125_M_-_.2.2A--	113	100L
26	55.18	784	3.38	20500	R092256_M_-_.2.2A--	156	100L
25	59.07	830	3.75	20500	R093256_M_-_.2.2A--	171	100L
22	64.64	909	3.42	20500	R093263_M_-_.2.2A--	171	100L
20	73.13	1028	3.03	20500	R093271_M_-_.2.2A--	171	100L
18	82.55	1160	2.68	20500	R093280_M_-_.2.2A--	171	100L
14	100.07	1406	2.21	20500	R0932100_M_-_.2.2A--	171	100L
12	116.70	1640	1.90	20500	R0932112_M_-_.2.2A--	171	100L
11	128.19	1802	1.73	20500	R0932125_M_-_.2.2A--	171	100L
9.2	157.10	2208	1.41	20500	R0932160_M_-_.2.2A--	171	100L
8.5	171.55	2411	1.29	20500	R0932180_M_-_.2.2A--	171	100L
7.3	197.54	2776	1.12	20500	R0932200_M_-_.2.2A--	171	100L
6.3	231.85	3191	0.97	20500	R0942225_M_-_.2.2A--	194	100L
5.6	258.09	3553	0.88	20500	R0942250_M_-_.2.2A--	194	100L
15	98.68	1387	3.45	30000	R1032100_M_-_.2.2A--	208	100L
13	113.96	1602	2.98	30000	R1032112_M_-_.2.2A--	208	100L
12	125.81	1768	2.70	30000	R1032125_M_-_.2.2A--	208	100L
9.5	152.91	2149	2.22	30000	R1032160_M_-_.2.2A--	208	100L
8.4	173.08	2433	1.96	30000	R1032180_M_-_.2.2A--	208	100L
7.5	194.62	2735	1.75	30000	R1032200_M_-_.2.2A--	208	100L
6.6	220.22	3031	1.58	30000	R1042225_M_-_.2.2A--	242	100L
5.7	254.58	3504	1.36	30000	R1042250_M_-_.2.2A--	242	100L
5.2	278.36	3832	1.25	30000	R1042280_M_-_.2.2A--	242	100L
4.7	309.32	4258	1.12	30000	R1042300_M_-_.2.2A--	242	100L
4.0	365.56	5032	0.95	30000	R1042360_M_-_.2.2A--	242	100L
3.6	398.71	5488	0.87	30000	R1042400_M_-_.2.2A--	242	100L
6.4	224.86	3095	3.13	55000	R1342225_M_-_.2.2A--	346	100L
5.6	258.39	3557	2.73	55000	R1342250_M_-_.2.2A--	346	100L
5.0	289.16	3980	2.44	55000	R1342280_M_-_.2.2A--	346	100L
4.5	323.18	4449	2.18	55000	R1342300_M_-_.2.2A--	346	100L
3.9	370.11	5095	1.90	55000	R1342360_M_-_.2.2A--	346	100L
3.5	418.46	5760	1.68	55000	R1342400_M_-_.2.2A--	346	100L
3.0	482.96	6648	1.46	55000	R1342450_M_-_.2.2A--	346	100L
2.7	546.05	7516	1.29	55000	R1342500_M_-_.2.2A--	346	100L
2.2	664.21	9143	1.06	55000	R1342650_M_-_.2.2A--	346	100L
2.0	729.13	10037	0.97	55000	R1342730_M_-_.2.2A--	346	100L
1.7	860.03	11838	0.82	55000	R1342860_M_-_.2.2A--	346	100L
5.9	244.15	3361	3.87	68000	R1442250_M_-_.2.2A--	442	100L
5.2	276.86	3811	3.41	68000	R1442280_M_-_.2.2A--	442	100L
4.3	337.68	4648	2.80	68000	R1442300_M_-_.2.2A--	442	100L
4.1	352.51	4852	2.68	68000	R1442360_M_-_.2.2A--	442	100L
3.6	405.06	5576	2.33	68000	R1442400_M_-_.2.2A--	442	100L
3.2	459.33	6323	2.06	68000	R1442450_M_-_.2.2A--	442	100L
2.9	506.63	6974	1.86	68000	R1442500_M_-_.2.2A--	442	100L
2.2	656.00	9030	1.44	68000	R1442650_M_-_.2.2A--	442	100L
1.9	754.34	10384	1.25	68000	R1442730_M_-_.2.2A--	442	100L
1.7	852.89	11740	1.11	68000	R1442860_M_-_.2.2A--	442	100L
1.5	997.50	13731	0.95	68000	R144210C_M_-_.2.2A--	442	100L
1.1	1337.59	18412	1.12	98000	R164213C_M_-_.2.2A--	809	100L
0.96	1504.08	20704	1.00	98000	R164215C_M_-_.2.2A--	809	100L

NOTE
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R SERIES

SELECTION TABLES

2.2 kW
6 POLE

N2 RPM	i	M2 Nm	Fm	N	Unit Designation	kg	Motor Size
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry <input type="text" value="1"/> - <input type="text" value="20"/> Blanks to be filled when entering order	Weight of base mount unit	
262	3.59	79	1.46	3326	R0222 3.6_M_- 2.2C--	59	112M
187	5.03	110	1.19	3170	R0222 5.0_M_- 2.2C--	59	112M
169	5.55	122	1.10	3113	R0222 5.6_M_- 2.2C--	59	112M
149	6.30	138	1.00	3130	R0222 6.3_M_- 2.2C--	59	112M
118	8.00	175	0.83	3193	R0222 8.0_M_- 2.2C--	59	112M
262	3.59	79	1.70	2799	R0322 3.6_M_- 2.2C--	59	112M
187	5.03	110	1.39	2613	R0322 5.0_M_- 2.2C--	59	112M
169	5.55	122	1.31	2554	R0322 5.6_M_- 2.2C--	59	112M
149	6.30	138	1.21	2482	R0322 6.3_M_- 2.2C--	59	112M
118	8.00	175	1.04	2400	R0322 8.0_M_- 2.2C--	59	112M
103	9.09	199	0.95	2577	R0322 9.0_M_- 2.2C--	59	112M
263	3.58	78	3.02	5590	R04223.6_M_- 2.2C--	69	112M
187	5.04	110	2.51	5743	R04225.0_M_- 2.2C--	69	112M
166	5.65	124	2.35	5800	R04225.6_M_- 2.2C--	69	112M
148	6.34	139	2.15	5766	R04226.3_M_- 2.2C--	69	112M
117	8.05	176	1.79	6066	R04228.0_M_- 2.2C--	69	112M
103	9.13	200	1.62	6211	R04229.0_M_- 2.2C--	69	112M
86	10.89	239	1.43	6501	R042211_M_- 2.2C--	69	112M
75	12.54	275	1.23	6783	R042212_M_- 2.2C--	69	112M
64	14.58	319	1.08	7130	R042214_M_- 2.2C--	69	112M
58	16.31	357	0.97	7106	R042216_M_- 2.2C--	69	112M
54	17.39	381	0.90	7048	R042218_M_- 2.2C--	69	112M
263	3.58	78	3.80	4737	R05223.6_M_- 2.2C--	69	112M
187	5.04	110	3.53	5112	R05225.0_M_- 2.2C--	69	112M
166	5.65	124	3.39	5227	R05225.6_M_- 2.2C--	69	112M
148	6.34	139	3.03	5321	R05226.3_M_- 2.2C--	69	112M
117	8.05	176	2.60	5543	R05228.0_M_- 2.2C--	69	112M
103	9.13	200	2.29	5641	R05229.0_M_- 2.2C--	69	112M
86	10.89	239	1.92	5834	R052211_M_- 2.2C--	69	112M
75	12.54	275	1.58	6026	R052212_M_- 2.2C--	69	112M
64	14.58	319	1.43	6314	R052214_M_- 2.2C--	69	112M
58	16.31	357	1.29	6520	R052216_M_- 2.2C--	69	112M
54	17.39	381	1.21	6628	R052218_M_- 2.2C--	69	112M
46	20.61	451	1.02	6835	R052220_M_- 2.2C--	69	112M
151	6.24	137	3.53	7200	R06225.6_M_- 2.2C--	74	112M
134	6.99	153	3.39	7200	R06226.3_M_- 2.2C--	74	112M
120	7.85	172	3.03	7200	R06228.0_M_- 2.2C--	74	112M
94	9.97	218	2.77	7200	R06229.0_M_- 2.2C--	74	112M
83	11.30	248	2.50	7200	R062211_M_- 2.2C--	74	112M
70	13.48	295	2.15	7200	R062212_M_- 2.2C--	74	112M
61	15.52	340	1.84	7200	R062214_M_- 2.2C--	74	112M
52	18.05	395	1.58	7200	R062216_M_- 2.2C--	74	112M
47	20.20	442	1.44	7200	R062218_M_- 2.2C--	74	112M
44	21.53	472	1.35	7200	R062220_M_- 2.2C--	74	112M
37	25.51	559	1.14	7200	R062222_M_- 2.2C--	74	112M
35	27.24	597	1.07	7200	R062228_M_- 2.2C--	74	112M
28	33.80	740	0.86	7082	R062232_M_- 2.2C--	74	112M
83	11.35	249	3.18	8620	R072211_M_- 2.2C--	83	112M
75	12.48	273	2.96	8440	R072212_M_- 2.2C--	83	112M
66	14.34	314	2.63	8375	R072214_M_- 2.2C--	83	112M
58	16.26	356	2.35	8876	R072216_M_- 2.2C--	83	112M
52	17.94	393	2.15	8638	R072218_M_- 2.2C--	83	112M
46	20.54	450	1.90	8231	R072220_M_- 2.2C--	83	112M
40	23.23	509	1.70	7887	R072222_M_- 2.2C--	83	112M
35	26.93	590	1.49	7481	R072228_M_- 2.2C--	83	112M
29	32.12	704	1.26	6985	R072232_M_- 2.2C--	83	112M
27	35.17	770	1.16	6739	R072236_M_- 2.2C--	83	112M
22	42.21	925	0.97	6209	R072245_M_- 2.2C--	83	112M
51	18.26	400	3.48	13076	R082218_M_- 2.2C--	117	112M
45	20.66	453	3.30	12772	R082220_M_- 2.2C--	117	112M
40	23.32	511	3.08	12788	R082222_M_- 2.2C--	117	112M
33	28.27	619	2.73	14854	R082228_M_- 2.2C--	117	112M
29	32.97	722	2.35	15822	R082232_M_- 2.2C--	117	112M
26	36.21	793	2.14	16200	R082236_M_- 2.2C--	117	112M
21	44.38	972	1.75	16200	R082245_M_- 2.2C--	117	112M
19	48.46	1061	1.60	16200	R082250_M_- 2.2C--	117	112M
17	55.80	1222	1.30	16200	R082256_M_- 2.2C--	117	112M
16	60.33	1308	1.30	16200	R083256_M_- 2.2C--	121	112M
14	66.02	1431	1.19	16200	R083263_M_- 2.2C--	121	112M
13	74.69	1619	1.05	16200	R083271_M_- 2.2C--	121	112M
11	84.31	1828	0.93	16200	R083280_M_- 2.2C--	121	112M

NOTE
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R SERIES

SELECTION TABLES

2.2 kW
6 POLE

N2 RPM	i	M2 Nm	Fm	N	Unit Designation	kg	Motor Size
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry [1] - [20] Blanks to be filled when entering order	Weight of base mount unit	
22	43.35	950	3.28	19256	R092245_M_- 2.2C--	162	112M
19	49.07	1075	2.66	20500	R092250_M_- 2.2C--	162	112M
17	55.18	1209	2.19	20500	R092256_M_- 2.2C--	162	112M
16	59.07	1281	2.43	20500	R093256_M_- 2.2C--	177	112M
15	64.64	1401	2.22	20500	R093263_M_- 2.2C--	177	112M
13	73.13	1585	1.96	20500	R093271_M_- 2.2C--	177	112M
11	82.55	1790	1.74	20500	R093280_M_- 2.2C--	177	112M
9.4	100.07	2170	1.43	20500	R0932100_M_- 2.2C--	177	112M
8.1	116.70	2530	1.23	20500	R0932112_M_- 2.2C--	177	112M
7.3	128.19	2779	1.12	20500	R0932125_M_- 2.2C--	177	112M
6.0	157.10	3406	0.91	20500	R0932160_M_- 2.2C--	177	112M
5.5	171.55	3719	0.84	20500	R0932180_M_- 2.2C--	177	112M
18	51.49	1128	3.43	30000	R102256_M_- 2.2C--	191	112M
16	57.63	1249	3.83	30000	R103256_M_- 2.2C--	214	112M
14	65.24	1414	3.38	30000	R103263_M_- 2.2C--	214	112M
13	72.62	1574	3.04	30000	R103271_M_- 2.2C--	214	112M
12	80.68	1749	2.73	30000	R103280_M_- 2.2C--	214	112M
10	98.68	2139	2.23	30000	R1032100_M_- 2.2C--	214	112M
8.2	113.96	2471	1.93	30000	R1032112_M_- 2.2C--	214	112M
7.5	125.81	2728	1.75	30000	R1032125_M_- 2.2C--	214	112M
6.1	152.91	3315	1.44	30000	R1032160_M_- 2.2C--	214	112M
5.4	173.08	3752	1.27	30000	R1032180_M_- 2.2C--	214	112M
4.8	194.62	4219	1.13	30000	R1032200_M_- 2.2C--	214	112M
4.3	220.22	4676	1.02	30000	R1042225_M_- 2.2C--	248	112M
8.2	115.08	2495	3.89	55000	R1332112_M_- 2.2C--	311	112M
7.1	132.56	2874	3.38	55000	R1332125_M_- 2.2C--	311	112M
6.1	153.81	3335	2.91	55000	R1332160_M_- 2.2C--	311	112M
5.2	179.28	3887	2.50	55000	R1332180_M_- 2.2C--	311	112M
4.9	192.61	4176	2.25	55000	R1332200_M_- 2.2C--	311	112M
4.2	224.86	4775	2.03	55000	R1342225_M_- 2.2C--	352	112M
3.6	258.39	5487	1.77	55000	R1342250_M_- 2.2C--	352	112M
3.3	289.16	6140	1.58	55000	R1342280_M_- 2.2C--	352	112M
2.9	323.18	6862	1.41	55000	R1342300_M_- 2.2C--	352	112M
2.5	370.11	7859	1.23	55000	R1342360_M_- 2.2C--	352	112M
2.2	418.46	8885	1.09	55000	R1342400_M_- 2.2C--	352	112M
1.9	482.96	10255	0.95	55000	R1342450_M_- 2.2C--	352	112M
5.9	158.58	3438	3.78	68000	R1432160_M_- 2.2C--	405	112M
5.1	184.83	4007	3.32	68000	R1432180_M_- 2.2C--	405	112M
4.7	198.58	4305	3.09	68000	R1432200_M_- 2.2C--	405	112M
4.1	228.38	4849	2.68	68000	R1442225_M_- 2.2C--	448	112M
3.9	244.15	5184	2.51	68000	R1442250_M_- 2.2C--	448	112M
3.4	276.86	5879	2.21	68000	R1442280_M_- 2.2C--	448	112M
2.8	337.68	7170	1.81	68000	R1442300_M_- 2.2C--	448	112M
2.7	352.51	7485	1.74	68000	R1442360_M_- 2.2C--	448	112M
2.3	405.06	8601	1.51	68000	R1442400_M_- 2.2C--	448	112M
2.0	459.33	9753	1.33	68000	R1442450_M_- 2.2C--	448	112M
1.9	506.63	10758	1.21	68000	R1442500_M_- 2.2C--	448	112M
1.4	656.00	13929	0.93	68000	R1442650_M_- 2.2C--	448	112M
1.2	754.34	16017	0.81	68000	R1442730_M_- 2.2C--	448	112M

NOTE
Other output speeds are available using 2 and 8 pole motors. Please contact our Application Engineers

R SERIES

SELECTION TABLES

3.0 kW
4 POLE

N2 RPM	i	M2 Nm	Fm	N	Unit Designation	kg	Motor Size
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry [1] - [20] Blanks to be filled when entering order	Weight of base mount unit	
404	3.59	70	1.46	3294	R0222 3.6_M_-__3.0A--	53	100L
288	5.03	97	1.21	3145	R0222 5.0_M_-__3.0A--	53	100L
261	5.55	107	1.15	3107	R0222 5.6_M_-__3.0A--	53	100L
230	6.30	122	1.06	3100	R0222 6.3_M_-__3.0A--	53	100L
181	8.00	155	0.89	2942	R0222 8.0_M_-__3.0A--	53	100L
160	9.09	176	0.81	2951	R0222 9.0_M_-__3.0A--	53	100L
404	3.59	70	1.73	2804	R0322 3.6_M_-__3.0A--	53	100L
288	5.03	97	1.41	2607	R0322 5.0_M_-__3.0A--	53	100L
261	5.55	107	1.33	2569	R0322 5.6_M_-__3.0A--	53	100L
230	6.30	122	1.23	2496	R0322 6.3_M_-__3.0A--	53	100L
181	8.00	155	1.06	2385	R0322 8.0_M_-__3.0A--	53	100L
160	9.09	176	0.97	2332	R0322 9.0_M_-__3.0A--	53	100L
130	11.15	216	0.84	2296	R0322 11._M_-__3.0A--	53	100L
405	3.58	69	2.93	5312	R04223.6_M_-__3.0A--	63	100L
288	5.04	98	2.43	5336	R04225.0_M_-__3.0A--	63	100L
257	5.65	109	2.28	5364	R04225.6_M_-__3.0A--	63	100L
229	6.34	123	2.13	5435	R04226.3_M_-__3.0A--	63	100L
180	8.05	156	1.85	5544	R04228.0_M_-__3.0A--	63	100L
159	9.13	177	1.69	5414	R04229.0_M_-__3.0A--	63	100L
133	10.89	211	1.47	5688	R042211._M_-__3.0A--	63	100L
116	12.54	243	1.32	5917	R042212._M_-__3.0A--	63	100L
99	14.58	282	1.17	6082	R042214._M_-__3.0A--	63	100L
89	16.31	316	1.07	6277	R042216._M_-__3.0A--	63	100L
83	17.39	337	1.01	6407	R042218._M_-__3.0A--	63	100L
288	5.04	98	3.91	4671	R05225.0_M_-__3.0A--	63	100L
257	5.65	109	3.74	4775	R05225.6_M_-__3.0A--	63	100L
229	6.34	123	3.36	4857	R05226.3_M_-__3.0A--	63	100L
180	8.05	156	2.86	5063	R05228.0_M_-__3.0A--	63	100L
159	9.13	177	2.55	5164	R05229.0_M_-__3.0A--	63	100L
133	10.89	211	2.13	5283	R052211._M_-__3.0A--	63	100L
116	12.54	243	1.75	5351	R052212._M_-__3.0A--	63	100L
99	14.58	282	1.59	5495	R052214._M_-__3.0A--	63	100L
89	16.31	316	1.42	5625	R052216._M_-__3.0A--	63	100L
83	17.39	337	1.34	5678	R052218._M_-__3.0A--	63	100L
70	20.61	399	1.13	5999	R052220._M_-__3.0A--	63	100L
66	22.00	426	1.06	6107	R052222._M_-__3.0A--	63	100L
53	27.30	529	0.85	6474	R052228._M_-__3.0A--	63	100L
232	6.24	121	3.91	7200	R06225.6_M_-__3.0A--	68	100L
207	6.99	135	3.77	7200	R06226.3_M_-__3.0A--	68	100L
185	7.85	152	3.37	7200	R06228.0_M_-__3.0A--	68	100L
145	9.97	193	3.08	7200	R06229.0_M_-__3.0A--	68	100L
128	11.30	219	2.76	7200	R062211._M_-__3.0A--	68	100L
108	13.48	261	2.35	7200	R062212._M_-__3.0A--	68	100L
93	15.52	301	1.76	7200	R062214._M_-__3.0A--	68	100L
80	18.05	350	1.71	7200	R062216._M_-__3.0A--	68	100L
72	20.20	391	1.60	7200	R062218._M_-__3.0A--	68	100L
67	21.53	417	1.50	7200	R062220._M_-__3.0A--	68	100L
57	25.51	494	1.27	7200	R062222._M_-__3.0A--	68	100L
53	27.24	527	1.18	7200	R062228._M_-__3.0A--	68	100L
43	33.80	654	0.95	7200	R062232._M_-__3.0A--	68	100L
36	39.86	772	0.81	7200	R062236._M_-__3.0A--	68	100L
155	9.34	181	3.81	6059	R07229.0_M_-__3.0A--	77	100L
128	11.35	220	3.30	6330	R072211._M_-__3.0A--	77	100L
116	12.48	242	3.06	6469	R072212._M_-__3.0A--	77	100L
101	14.34	278	2.74	6670	R072214._M_-__3.0A--	77	100L
89	16.26	315	2.50	7000	R072216._M_-__3.0A--	77	100L
81	17.94	347	2.29	7360	R072218._M_-__3.0A--	77	100L
71	20.54	398	2.02	7888	R072220._M_-__3.0A--	77	100L
62	23.23	450	1.81	8357	R072222._M_-__3.0A--	77	100L
54	26.93	521	1.58	8351	R072228._M_-__3.0A--	77	100L
45	32.12	622	1.35	7855	R072232._M_-__3.0A--	77	100L
41	35.17	681	1.24	7621	R072236._M_-__3.0A--	77	100L
34	42.21	817	1.06	7133	R072245._M_-__3.0A--	77	100L
79	18.26	354	3.85	9278	R082218._M_-__3.0A--	111	100L
70	20.66	400	3.65	9801	R082220._M_-__3.0A--	111	100L
62	23.32	452	3.41	10300	R082222._M_-__3.0A--	111	100L
51	28.27	547	2.90	10399	R082228._M_-__3.0A--	111	100L
44	32.97	638	2.55	10963	R082232._M_-__3.0A--	111	100L
40	36.21	701	2.35	11536	R082236._M_-__3.0A--	111	100L
33	44.38	859	1.97	13250	R082245._M_-__3.0A--	111	100L
30	48.46	938	1.80	14403	R082250._M_-__3.0A--	111	100L
26	55.80	1080	1.43	16200	R082256._M_-__3.0A--	111	100L

NOTE
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R SERIES

SELECTION TABLES

3.0 kW
4 POLE

N2 RPM	i	M2 Nm	Fm	N	Unit Designation	kg	Motor Size
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry <input type="text" value="1"/> - <input type="text" value="20"/> Blanks to be filled when entering order	Weight of base mount unit	
24	60.33	1156	1.39	16200	R083256_M_-__3.0A--	113	100L
22	66.02	1265	1.30	16200	R083263_M_-__3.0A--	113	100L
19	74.69	1431	1.19	16200	R083271_M_-__3.0A--	113	100L
17	84.31	1616	1.05	16200	R083280_M_-__3.0A--	113	100L
14	102.20	1959	0.87	16200	R0832100_M_-__3.0A--	113	100L
33	43.35	839	3.65	19369	R092245_M_-__3.0A--	156	100L
30	49.07	950	3.01	20500	R092250_M_-__3.0A--	156	100L
26	55.18	1068	2.48	20500	R092256_M_-__3.0A--	156	100L
25	59.07	1132	2.75	20500	R093256_M_-__3.0A--	171	100L
22	64.64	1239	2.51	20500	R093263_M_-__3.0A--	171	100L
20	73.13	1402	2.22	20500	R093271_M_-__3.0A--	171	100L
18	82.55	1582	1.97	20500	R093280_M_-__3.0A--	171	100L
14	100.07	1918	1.62	20500	R0932100_M_-__3.0A--	171	100L
12	116.70	2237	1.39	20500	R0932112_M_-__3.0A--	171	100L
11	128.19	2457	1.27	20500	R0932125_M_-__3.0A--	171	100L
9	157.10	3011	1.03	20500	R0932160_M_-__3.0A--	171	100L
8	171.55	3288	0.95	20500	R0932180_M_-__3.0A--	171	100L
7	197.54	3786	0.82	20500	R0932200_M_-__3.0A--	171	100L
28	51.49	997	3.88	30000	R102256_M_-__3.0A--	185	100L
22	65.24	1250	3.82	30000	R103263_M_-__3.0A--	208	100L
20	72.62	1392	3.43	30000	R103271_M_-__3.0A--	208	100L
18	80.68	1546	3.09	30000	R103280_M_-__3.0A--	208	100L
15	98.68	1891	2.53	30000	R1032100_M_-__3.0A--	208	100L
13	113.96	2184	2.19	30000	R1032112_M_-__3.0A--	208	100L
12	125.81	2411	1.98	30000	R1032125_M_-__3.0A--	208	100L
9.5	152.91	2931	1.63	30000	R1032160_M_-__3.0A--	208	100L
8.4	173.08	3317	1.44	30000	R1032180_M_-__3.0A--	208	100L
7.5	194.62	3730	1.28	30000	R1032200_M_-__3.0A--	208	100L
6.6	220.22	4134	1.16	30000	R1042225_M_-__3.0A--	242	100L
5.7	254.58	4779	1.00	30000	R1042250_M_-__3.0A--	242	100L
5.2	278.36	5225	0.91	30000	R1042280_M_-__3.0A--	242	100L
4.7	309.32	5806	0.82	30000	R1042300_M_-__3.0A--	242	100L
11	132.56	2541	3.82	55000	R1332125_M_-__3.0A--	305	100L
9.4	153.81	2948	3.29	55000	R1332160_M_-__3.0A--	305	100L
8.1	179.28	3436	2.82	55000	R1332180_M_-__3.0A--	305	100L
7.5	192.61	3692	2.63	55000	R1332200_M_-__3.0A--	305	100L
6.4	224.86	4221	2.30	55000	R1342225_M_-__3.0A--	346	100L
5.6	258.39	4850	2.00	55000	R1342250_M_-__3.0A--	346	100L
5.0	289.16	5428	1.79	55000	R1342280_M_-__3.0A--	346	100L
4.5	323.18	6066	1.60	55000	R1342300_M_-__3.0A--	346	100L
3.9	370.11	6947	1.40	55000	R1342360_M_-__3.0A--	346	100L
3.5	418.46	7855	1.23	55000	R1342400_M_-__3.0A--	346	100L
3.0	482.96	9065	1.07	55000	R1342450_M_-__3.0A--	346	100L
2.7	546.05	10250	0.95	55000	R1342500_M_-__3.0A--	346	100L
7.8	184.83	3542	3.67	68000	R1432180_M_-__3.0A--	399	100L
7.3	198.58	3806	3.42	68000	R1432200_M_-__3.0A--	399	100L
6.3	228.38	4287	3.03	68000	R1442225_M_-__3.0A--	442	100L
5.9	244.15	4583	2.84	68000	R1442250_M_-__3.0A--	442	100L
5.2	276.86	5197	2.50	68000	R1442280_M_-__3.0A--	442	100L
4.3	337.68	6338	2.05	68000	R1442300_M_-__3.0A--	442	100L
4.1	352.51	6617	1.96	68000	R1442360_M_-__3.0A--	442	100L
3.6	405.06	7603	1.71	68000	R1442400_M_-__3.0A--	442	100L
3.2	459.33	8622	1.51	68000	R1442450_M_-__3.0A--	442	100L
2.9	506.63	9510	1.37	68000	R1442500_M_-__3.0A--	442	100L
2.2	656.00	12314	1.06	68000	R1442650_M_-__3.0A--	442	100L
1.9	754.34	14159	0.92	68000	R1442730_M_-__3.0A--	442	100L
1.7	852.89	16009	0.81	68000	R1442860_M_-__3.0A--	442	100L

NOTE
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R SERIES

SELECTION TABLES

3.0 kW
6 POLE

N2 RPM	i	M2 Nm	Fm	N	Unit Designation	kg	Motor Size
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry [1] - [20] Blanks to be filled when entering order	Weight of base mount unit	
268	3.58	105	2.23	5405	R04223.6_M_-3.0C--	96	132S
190	5.04	147	1.85	5552	R04225.0_M_-3.0C--	96	132S
170	5.65	165	1.73	5608	R04225.6_M_-3.0C--	96	132S
151	6.34	185	1.59	5576	R04226.3_M_-3.0C--	96	132S
119	8.05	235	1.32	5865	R04228.0_M_-3.0C--	96	132S
105	9.13	267	1.19	6006	R04229.0_M_-3.0C--	96	132S
88	10.89	318	1.05	6281	R042211_M_-3.0C--	96	132S
77	12.54	367	0.92	6571	R042212_M_-3.0C--	96	132S
268	3.58	105	2.80	4580	R05223.6_M_-3.0C--	96	132S
190	5.04	147	2.60	4943	R05225.0_M_-3.0C--	96	132S
170	5.65	165	2.49	5053	R05225.6_M_-3.0C--	96	132S
151	6.34	185	2.23	5144	R05226.3_M_-3.0C--	96	132S
119	8.05	235	1.91	5359	R05228.0_M_-3.0C--	96	132S
105	9.13	267	1.69	5454	R05229.0_M_-3.0C--	96	132S
88	10.89	318	1.41	5640	R052211_M_-3.0C--	96	132S
77	12.54	367	1.16	5827	R052212_M_-3.0C--	96	132S
216	4.44	130	2.80	7200	R06225.0_M_-3.0C--	101	132S
154	6.24	183	2.60	7200	R06225.6_M_-3.0C--	101	132S
137	6.99	204	2.50	7200	R06226.3_M_-3.0C--	101	132S
122	7.85	230	2.23	7200	R06228.0_M_-3.0C--	101	132S
96	9.97	292	2.04	7200	R06229.0_M_-3.0C--	101	132S
85	11.30	330	1.84	7200	R062211_M_-3.0C--	101	132S
71	13.48	394	1.59	7200	R062212_M_-3.0C--	101	132S
62	15.52	454	1.38	7200	R062214_M_-3.0C--	101	132S
53	18.05	528	1.18	7200	R062216_M_-3.0C--	101	132S
48	20.20	591	1.06	7200	R062218_M_-3.0C--	101	132S
45	21.53	630	0.99	7200	R062220_M_-3.0C--	101	132S
261	3.68	108	2.87	9556	R07223.6_M_-3.0C--	110	132S
189	5.09	149	2.87	9388	R07225.0_M_-3.0C--	110	132S
168	5.72	167	2.87	8692	R07225.6_M_-3.0C--	110	132S
153	6.29	184	2.87	8750	R07226.3_M_-3.0C--	110	132S
117	8.22	240	2.87	9090	R07228.0_M_-3.0C--	110	132S
103	9.34	273	2.73	9240	R07229.0_M_-3.0C--	110	132S
85	11.35	332	2.34	7950	R072211_M_-3.0C--	110	132S
77	12.48	365	2.18	7683	R072212_M_-3.0C--	110	132S
67	14.34	419	1.94	8099	R072214_M_-3.0C--	110	132S
59	16.26	476	1.73	8582	R072216_M_-3.0C--	110	132S
54	17.94	525	1.58	8350	R072218_M_-3.0C--	110	132S
47	20.54	601	1.40	7959	R072220_M_-3.0C--	110	132S
41	23.23	679	1.26	7632	R072222_M_-3.0C--	110	132S
36	26.93	788	1.10	7235	R072228_M_-3.0C--	110	132S
30	32.12	939	0.93	6756	R072232_M_-3.0C--	110	132S
27	35.17	1029	0.85	6513	R072236_M_-3.0C--	110	132S
64	15.04	440	3.68	8599	R082214_M_-3.0C--	143	132S
58	16.69	488	2.93	10940	R082216_M_-3.0C--	143	132S
53	18.26	534	2.57	12647	R082218_M_-3.0C--	143	132S
46	20.66	604	2.43	12349	R082220_M_-3.0C--	143	132S
41	23.32	682	2.27	12366	R082222_M_-3.0C--	143	132S
34	28.27	827	2.02	14369	R082228_M_-3.0C--	143	132S
29	32.97	964	1.76	15687	R082232_M_-3.0C--	143	132S
27	36.21	1059	1.61	15802	R082236_M_-3.0C--	143	132S
22	44.38	1298	1.31	16200	R082245_M_-3.0C--	143	132S
20	48.46	1417	1.20	16200	R082250_M_-3.0C--	143	132S
17	55.80	1632	0.96	16200	R082256_M_-3.0C--	143	132S
16	60.33	1746	0.97	16200	R083256_M_-3.0C--	147	132S
15	66.02	1911	0.89	16200	R083263_M_-3.0C--	147	132S
34	27.98	818	3.80	17257	R092228_M_-3.0C--	191	132S
30	32.31	945	3.29	19380	R092232_M_-3.0C--	191	132S
27	35.67	1043	2.98	20500	R092236_M_-3.0C--	191	132S
22	43.35	1268	2.45	18653	R092245_M_-3.0C--	191	132S
20	49.07	1435	1.99	20500	R092250_M_-3.0C--	191	132S
17	55.18	1614	1.64	20500	R092256_M_-3.0C--	191	132S
16	59.07	1710	1.82	20500	R093256_M_-3.0C--	206	132S
15	64.64	1871	1.66	20500	R093263_M_-3.0C--	206	132S
13	73.13	2117	1.47	20500	R093271_M_-3.0C--	206	132S
12	82.55	2390	1.30	20500	R093280_M_-3.0C--	206	132S
10	100.07	2897	1.07	20500	R0932100_M_-3.0C--	206	132S
8.2	116.70	3378	0.92	20500	R0932112_M_-3.0C--	206	132S
7.5	128.19	3711	0.84	20500	R0932125_M_-3.0C--	206	132S
20	47.93	1402	3.04	30000	R1022 50_M_-3.0C--	220	132S
19	51.49	1506	2.57	30000	R1022 56_M_-3.0C--	220	132S

NOTE
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R SERIES

SELECTION TABLES

3.0 kW
6 POLE

N2 RPM	i	M2 Nm	Fm	N	Unit Designation	kg	Motor Size
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry 1 - 20 Blanks to be filled when entering order	Weight of base mount unit	
17	57.63	1668	2.87	30000	R103256_M_-3.0C--	243	132S
15	65.24	1889	2.53	30000	R103263_M_-3.0C--	243	132S
13	72.62	2102	2.27	30000	R103271_M_-3.0C--	243	132S
12	80.68	2336	2.05	30000	R103280_M_-3.0C--	243	132S
10	98.68	2857	1.67	30000	R1032100_M_-3.0C--	243	132S
8.4	113.96	3299	1.45	30000	R1032112_M_-3.0C--	243	132S
7.6	125.81	3642	1.31	30000	R1032125_M_-3.0C--	243	132S
6.3	152.91	4427	1.08	30000	R1032160_M_-3.0C--	243	132S
5.5	173.08	5010	0.95	30000	R1032180_M_-3.0C--	243	132S
4.9	194.62	5634	0.85	30000	R1032200_M_-3.0C--	243	132S
10	95.34	2760	3.51	55000	R1332100_M_-3.0C--	340	132S
8.3	115.08	3331	2.91	55000	R1332112_M_-3.0C--	340	132S
7.2	132.56	3837	2.53	55000	R1332125_M_-3.0C--	340	132S
6.2	153.81	4453	2.18	55000	R1332160_M_-3.0C--	340	132S
5.4	179.28	5190	1.87	55000	R1332180_M_-3.0C--	340	132S
5.0	192.61	5576	1.69	55000	R1332200_M_-3.0C--	340	132S
4.3	224.86	6375	1.52	55000	R1342225_M_-3.0C--	379	132S
3.7	258.39	7326	1.32	55000	R1342250_M_-3.0C--	379	132S
3.3	289.16	8198	1.18	55000	R1342280_M_-3.0C--	379	132S
3.0	323.18	9163	1.06	55000	R1342300_M_-3.0C--	379	132S
2.6	370.11	10493	0.92	55000	R1342360_M_-3.0C--	379	132S
8.1	118.61	3434	3.79	68000	R1432112_M_-3.0C--	434	132S
7.0	136.66	3956	3.29	68000	R1432125_M_-3.0C--	434	132S
6.1	158.58	4591	2.83	68000	R1432160_M_-3.0C--	434	132S
5.2	184.83	5351	2.43	68000	R1432180_M_-3.0C--	434	132S
4.8	198.58	5749	2.26	68000	R1432200_M_-3.0C--	434	132S
4.2	228.38	6475	2.01	68000	R1442225_M_-3.0C--	475	132S
3.9	244.15	6922	1.88	68000	R1442250_M_-3.0C--	475	132S
3.5	276.86	7849	1.66	68000	R1442280_M_-3.0C--	475	132S
2.8	337.68	9574	1.36	68000	R1442300_M_-3.0C--	475	132S
2.7	352.51	9994	1.30	68000	R1442360_M_-3.0C--	475	132S
2.4	405.06	11484	1.13	68000	R1442400_M_-3.0C--	475	132S
2.1	459.33	13023	1.00	68000	R1442450_M_-3.0C--	475	132S
1.9	506.63	14364	0.91	68000	R1442500_M_-3.0C--	475	132S
5.5	175.64	5085	3.76	98000	R1632180_M_-3.0C--	677	132S
4.9	197.02	5703	2.56	98000	R1632200_M_-3.0C--	677	132S

4.0 kW
4 POLE

404	3.59	93	1.10	3193	R0222 3.6_M_-4.0A--	59	112M
288	5.03	130	0.91	3048	R0222 5.0_M_-4.0A--	59	112M
261	5.55	143	0.86	3010	R0222 5.6_M_-4.0A--	59	112M
404	3.59	93	1.30	2717	R0322 3.6_M_-4.0A--	59	112M
288	5.03	130	1.06	2526	R0322 5.0_M_-4.0A--	59	112M
261	5.55	143	0.99	2487	R0322 5.6_M_-4.0A--	59	112M
230	6.30	163	0.92	2418	R0322 6.3_M_-4.0A--	59	112M
405	3.58	92	2.20	5147	R04223.6_M_-4.0A--	69	112M
288	5.04	130	1.82	5170	R04225.0_M_-4.0A--	69	112M
257	5.65	146	1.71	5197	R04225.6_M_-4.0A--	69	112M
229	6.34	164	1.60	5266	R04226.3_M_-4.0A--	69	112M
180	8.05	208	1.39	5371	R04228.0_M_-4.0A--	69	112M
159	9.13	236	1.27	5245	R04229.0_M_-4.0A--	69	112M
133	10.89	281	1.11	5511	R042211_M_-4.0A--	69	112M
116	12.54	324	0.99	5733	R042212_M_-4.0A--	69	112M
99	14.58	376	0.87	5892	R042214_M_-4.0A--	69	112M
405	3.58	92	3.17	4328	R05223.6_M_-4.0A--	69	112M
288	5.04	130	2.94	4526	R05225.0_M_-4.0A--	69	112M
257	5.65	146	2.82	4629	R05225.6_M_-4.0A--	69	112M
229	6.34	164	2.52	4705	R05226.3_M_-4.0A--	69	112M
180	8.05	208	2.16	4909	R05228.0_M_-4.0A--	69	112M
159	9.13	236	1.91	5004	R05229.0_M_-4.0A--	69	112M
133	10.89	281	1.60	5118	R052211_M_-4.0A--	69	112M
116	12.54	324	1.32	5184	R052212_M_-4.0A--	69	112M
99	14.58	376	1.20	5324	R052214_M_-4.0A--	69	112M
327	4.44	115	3.17	7200	R06225.0_M_-4.0A--	74	112M
232	6.24	161	2.94	7200	R06225.6_M_-4.0A--	74	112M
207	6.99	180	2.83	7200	R06226.3_M_-4.0A--	74	112M
185	7.85	203	2.53	7200	R06228.0_M_-4.0A--	74	112M
145	9.97	257	2.31	7200	R06229.0_M_-4.0A--	74	112M
128	11.30	292	2.07	7200	R062211_M_-4.0A--	74	112M
108	13.48	348	1.76	7200	R062212_M_-4.0A--	74	112M
93	15.52	401	1.32	7200	R062214_M_-4.0A--	74	112M
80	18.05	466	1.28	7200	R062216_M_-4.0A--	74	112M
72	20.20	522	1.20	7200	R062218_M_-4.0A--	74	112M
67	21.53	556	1.13	7200	R062220_M_-4.0A--	74	112M
57	25.51	659	0.95	7200	R062222_M_-4.0A--	74	112M
53	27.24	703	0.89	7200	R062228_M_-4.0A--	74	112M

NOTE
Other output speeds are available using 2 and 8 pole motors. Please contact our Application Engineers

R SERIES

SELECTION TABLES

4.0 kW
4 POLE

N2 RPM	i	M2 Nm	Fm	N	Unit Designation	kg	Motor Size
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry 1 - 20 Blanks to be filled when entering order	Weight of base mount unit	
394	3.68	95	3.24	9013	R07223.6_M_-_.4.0A--	83	112M
285	5.09	131	3.24	8137	R07225.0_M_-_.4.0A--	83	112M
253	5.72	148	3.24	7397	R07225.6_M_-_.4.0A--	83	112M
231	6.29	162	3.24	6703	R07226.3_M_-_.4.0A--	83	112M
176	8.22	212	3.09	5683	R07228.0_M_-_.4.0A--	83	112M
155	9.34	241	2.86	5870	R07229.0_M_-_.4.0A--	83	112M
128	11.35	293	2.48	6132	R072211_M_-_.4.0A--	83	112M
116	12.48	322	2.30	6268	R072212_M_-_.4.0A--	83	112M
101	14.34	370	2.06	6462	R072214_M_-_.4.0A--	83	112M
89	16.26	420	1.88	6785	R072216_M_-_.4.0A--	83	112M
81	17.94	463	1.71	7130	R072218_M_-_.4.0A--	83	112M
71	20.54	530	1.52	7642	R072220_M_-_.4.0A--	83	112M
62	23.23	600	1.36	8096	R072222_M_-_.4.0A--	83	112M
54	26.93	695	1.19	8091	R072228_M_-_.4.0A--	83	112M
45	32.12	829	1.02	7617	R072232_M_-_.4.0A--	83	112M
41	35.17	908	0.94	7390	R072236_M_-_.4.0A--	83	112M
96	15.04	388	3.63	7952	R082214_M_-_.4.0A--	117	112M
87	16.69	431	3.32	8273	R082216_M_-_.4.0A--	117	112M
79	18.26	471	2.89	8991	R082218_M_-_.4.0A--	117	112M
70	20.66	533	2.75	9500	R082220_M_-_.4.0A--	117	112M
62	23.32	602	2.55	9976	R082222_M_-_.4.0A--	117	112M
51	28.27	730	2.19	10083	R082228_M_-_.4.0A--	117	112M
44	32.97	851	1.92	10626	R082232_M_-_.4.0A--	117	112M
40	36.21	935	1.77	11181	R082236_M_-_.4.0A--	117	112M
33	44.38	1146	1.47	12837	R082245_M_-_.4.0A--	117	112M
30	48.46	1251	1.35	13954	R082250_M_-_.4.0A--	117	112M
26	55.80	1441	1.08	16200	R082256_M_-_.4.0A--	117	112M
24	60.33	1542	1.05	16200	R083256_M_-_.4.0A--	121	112M
22	66.02	1687	0.98	16200	R083263_M_-_.4.0A--	121	112M
19	74.69	1909	0.89	16200	R083271_M_-_.4.0A--	121	112M
52	27.98	722	3.97	14199	R092228_M_-_.4.0A--	162	112M
45	32.31	834	3.52	15506	R092232_M_-_.4.0A--	162	112M
41	35.67	921	3.23	16721	R092236_M_-_.4.0A--	162	112M
33	43.35	1119	2.73	18765	R092245_M_-_.4.0A--	162	112M
30	49.07	1267	2.26	20500	R092250_M_-_.4.0A--	162	112M
26	55.18	1425	1.86	20500	R092256_M_-_.4.0A--	162	112M
25	59.07	1510	2.06	20500	R093256_M_-_.4.0A--	177	112M
22	64.64	1652	1.88	20500	R093263_M_-_.4.0A--	177	112M
20	73.13	1869	1.66	20500	R093271_M_-_.4.0A--	177	112M
18	82.55	2110	1.47	20500	R093280_M_-_.4.0A--	177	112M
14	100.07	2557	1.22	20500	R0932100_M_-_.4.0A--	177	112M
12	116.70	2982	1.04	20500	R0932112_M_-_.4.0A--	177	112M
11	128.19	3276	0.95	20500	R0932125_M_-_.4.0A--	177	112M
30	47.93	1237	3.44	30000	R1022 50_M_-_.4.0A--	191	112M
28	51.49	1329	2.91	30000	R1022 56_M_-_.4.0A--	191	112M
25	57.63	1473	3.25	30000	R103256_M_-_.4.0A--	214	112M
22	65.24	1667	2.87	30000	R103263_M_-_.4.0A--	214	112M
20	72.62	1856	2.58	30000	R103271_M_-_.4.0A--	214	112M
18	80.68	2062	2.32	30000	R103280_M_-_.4.0A--	214	112M
15	98.68	2522	1.90	30000	R1032100_M_-_.4.0A--	214	112M
13	113.96	2912	1.64	30000	R1032112_M_-_.4.0A--	214	112M
12	125.81	3215	1.49	30000	R1032125_M_-_.4.0A--	214	112M
9.5	152.91	3908	1.22	30000	R1032160_M_-_.4.0A--	214	112M
8.4	173.08	4423	1.08	30000	R1032180_M_-_.4.0A--	214	112M
7.5	194.62	4973	0.96	30000	R1032200_M_-_.4.0A--	214	112M
6.6	220.22	5512	0.87	30000	R1042225_M_-_.4.0A--	248	112M
15	95.34	2436	3.98	55000	R1332100_M_-_.4.0A--	311	112M
13	115.08	2941	3.30	55000	R1332112_M_-_.4.0A--	311	112M
11	132.56	3388	2.86	55000	R1332125_M_-_.4.0A--	311	112M
9.4	153.81	3931	2.47	55000	R1332160_M_-_.4.0A--	311	112M
8.1	179.28	4581	2.12	55000	R1332180_M_-_.4.0A--	311	112M
7.5	192.61	4922	1.97	55000	R1332200_M_-_.4.0A--	311	112M
6.4	224.86	5628	1.72	55000	R1342225_M_-_.4.0A--	352	112M
5.6	258.39	6467	1.50	55000	R1342250_M_-_.4.0A--	352	112M
5.0	289.16	7237	1.34	55000	R1342280_M_-_.4.0A--	352	112M
4.5	323.18	8088	1.20	55000	R1342300_M_-_.4.0A--	352	112M
3.9	370.11	9263	1.05	55000	R1342360_M_-_.4.0A--	352	112M
3.5	418.46	10473	0.93	55000	R1342400_M_-_.4.0A--	352	112M

NOTE
Other output speeds are available using 2 and 8 pole motors. Please contact our Application Engineers

R SERIES

SELECTION TABLES

4.0 kW
4 POLE

4.0 kW
6 POLE

NOTE
Other output speeds are available using 2 and 8 pole motors. Please contact our Application Engineers

N2 RPM	i	M2 Nm	Fm	N	Unit Designation	kg	Motor Size
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry <input type="text" value="1"/> - <input type="text" value="20"/> Blanks to be filled when entering order	Weight of base mount unit	
11	136.66	3492	3.72	68000	R1432125_M_-_.4.0A--	405	112M
9.1	158.58	4052	3.21	68000	R1432160_M_-_.4.0A--	405	112M
7.8	184.83	4723	2.75	68000	R1432180_M_-_.4.0A--	405	112M
7.3	198.58	5075	2.56	68000	R1432200_M_-_.4.0A--	405	112M
6.3	228.38	5716	2.27	68000	R1442225_M_-_.4.0A--	448	112M
5.9	244.15	6110	2.13	68000	R1442250_M_-_.4.0A--	448	112M
5.2	276.86	6929	1.88	68000	R1442280_M_-_.4.0A--	448	112M
4.3	337.68	8451	1.54	68000	R1442300_M_-_.4.0A--	448	112M
4.1	352.51	8822	1.47	68000	R1442360_M_-_.4.0A--	448	112M
3.6	405.06	10138	1.28	68000	R1442400_M_-_.4.0A--	448	112M
3.2	459.33	11496	1.13	68000	R1442450_M_-_.4.0A--	448	112M
2.9	506.63	12680	1.03	68000	R1442500_M_-_.4.0A--	448	112M
7.4	197.02	5035	2.90	98000	R1632200_M_-_.4.0A--	647	112M
268	3.58	140	1.67	5237	R04223.6_M_-_.4.0C--	99	132M
190	5.04	197	1.38	5379	R04225.0_M_-_.4.0C--	99	132M
170	5.65	220	1.30	5434	R04225.6_M_-_.4.0C--	99	132M
151	6.34	247	1.19	5402	R04226.3_M_-_.4.0C--	99	132M
119	8.05	314	0.99	5682	R04228.0_M_-_.4.0C--	99	132M
105	9.13	356	0.90	5819	R04229.0_M_-_.4.0C--	99	132M
268	3.58	140	2.10	4438	R05223.6_M_-_.4.0C--	99	132M
190	5.04	197	1.95	4789	R05225.0_M_-_.4.0C--	99	132M
170	5.65	220	1.87	4896	R05225.6_M_-_.4.0C--	99	132M
151	6.34	247	1.67	4983	R05226.3_M_-_.4.0C--	99	132M
119	8.05	314	1.43	5192	R05228.0_M_-_.4.0C--	99	132M
105	9.13	356	1.26	5284	R05229.0_M_-_.4.0C--	99	132M
88	10.89	425	1.06	5465	R052211._M_-_.4.0C--	99	132M
77	12.54	489	0.87	5645	R052212._M_-_.4.0C--	99	132M
216	4.44	173	2.10	7200	R06225.0_M_-_.4.0C--	104	132M
154	6.24	243	1.95	7200	R06225.6_M_-_.4.0C--	104	132M
137	6.99	273	1.87	7200	R06226.3_M_-_.4.0C--	104	132M
122	7.85	306	1.67	7200	R06228.0_M_-_.4.0C--	104	132M
96	9.97	389	1.53	7200	R06229.0_M_-_.4.0C--	104	132M
85	11.30	441	1.38	7200	R062211._M_-_.4.0C--	104	132M
71	13.48	526	1.19	7200	R062212._M_-_.4.0C--	104	132M
62	15.52	605	1.03	7200	R062214._M_-_.4.0C--	104	132M
53	18.05	704	0.89	7200	R062216._M_-_.4.0C--	104	132M
261	3.68	144	2.16	9262	R07223.6_M_-_.4.0C--	113	132M
189	5.09	198	2.16	9099	R07225.0_M_-_.4.0C--	113	132M
168	5.72	223	2.16	8424	R07225.6_M_-_.4.0C--	113	132M
153	6.29	245	2.16	7793	R07226.3_M_-_.4.0C--	113	132M
117	8.22	321	2.16	6226	R07228.0_M_-_.4.0C--	113	132M
103	9.34	364	2.06	6431	R07229.0_M_-_.4.0C--	113	132M
85	11.35	443	1.76	6960	R072211._M_-_.4.0C--	113	132M
77	12.48	487	1.64	7307	R072212._M_-_.4.0C--	113	132M
67	14.34	559	1.46	7850	R072214._M_-_.4.0C--	113	132M
59	16.26	634	1.30	8317	R072216._M_-_.4.0C--	113	132M
54	17.94	700	1.19	8093	R072218._M_-_.4.0C--	113	132M
47	20.54	801	1.06	7719	R072220._M_-_.4.0C--	113	132M
41	23.23	906	0.95	7398	R072222._M_-_.4.0C--	113	132M
36	26.93	1050	0.83	7015	R072228._M_-_.4.0C--	113	132M
261	3.68	144	3.40	15903	R08223.6_M_-_.4.0C--	146	132M
184	5.21	203	3.40	15674	R08225.0_M_-_.4.0C--	146	132M
166	5.79	226	3.40	14873	R08225.6_M_-_.4.0C--	146	132M
149	6.44	251	3.40	14072	R08226.3_M_-_.4.0C--	146	132M
115	8.33	325	3.40	11304	R08228.0_M_-_.4.0C--	146	132M
103	9.35	365	3.40	9713	R08229.0_M_-_.4.0C--	146	132M
84	11.47	447	3.35	7540	R082211._M_-_.4.0C--	146	132M
74	12.92	504	2.95	7772	R082212._M_-_.4.0C--	146	132M
64	15.04	586	2.67	8300	R082214._M_-_.4.0C--	146	132M
58	16.69	651	2.21	10606	R082216._M_-_.4.0C--	146	132M
53	18.26	712	1.93	12255	R082218._M_-_.4.0C--	146	132M
46	20.66	806	1.84	11977	R082220._M_-_.4.0C--	146	132M
41	23.32	909	1.71	11987	R082222._M_-_.4.0C--	146	132M
34	28.27	1102	1.52	13927	R082228._M_-_.4.0C--	146	132M
29	32.97	1286	1.32	14849	R082232._M_-_.4.0C--	146	132M
27	36.21	1412	1.20	15309	R082236._M_-_.4.0C--	146	132M
22	44.38	1731	0.98	16168	R082245._M_-_.4.0C--	146	132M
20	48.46	1890	0.90	16013	R082250._M_-_.4.0C--	146	132M

R SERIES

SELECTION TABLES

4.0 kW
6 POLE

N2 RPM	i	M2 Nm	Fm	N	Unit Designation	kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry [1] - [20] Blanks to be filled when entering order	Weight of base mount unit	Motor Size
52	18.50	721	3.95	14423	R092218_M_-4.0C--	194	132M
47	20.59	803	3.67	14885	R092220_M_-4.0C--	194	132M
42	22.87	892	3.42	15341	R092222_M_-4.0C--	194	132M
34	27.98	1091	2.85	16720	R092228_M_-4.0C--	194	132M
30	32.31	1260	2.47	18776	R092232_M_-4.0C--	194	132M
27	35.67	1391	2.24	20431	R092236_M_-4.0C--	194	132M
22	43.35	1690	1.84	18072	R092245_M_-4.0C--	194	132M
20	49.07	1914	1.49	20500	R092250_M_-4.0C--	194	132M
17	55.18	2152	1.23	20500	R092256_M_-4.0C--	194	132M
16	59.07	2280	1.36	20500	R093256_M_-4.0C--	209	132M
15	64.64	2495	1.25	20500	R093263_M_-4.0C--	209	132M
13	73.13	2823	1.10	20500	R093271_M_-4.0C--	209	132M
12	82.55	3186	0.98	20500	R093280_M_-4.0C--	209	132M
10	100.07	3862	0.81	20500	R0932100_M_-4.0C--	209	132M
27	35.44	1382	3.62	30000	R102236_M_-4.0C--	223	132M
23	41.12	1604	3.12	30000	R102245_M_-4.0C--	223	132M
20	47.93	1869	2.28	30000	R102250_M_-4.0C--	223	132M
19	51.49	2008	1.93	30000	R102256_M_-4.0C--	223	132M
17	57.63	2224	2.15	30000	R103256_M_-4.0C--	246	132M
15	65.24	2518	1.90	30000	R103263_M_-4.0C--	246	132M
13	72.62	2803	1.71	30000	R103271_M_-4.0C--	246	132M
12	80.68	3114	1.53	30000	R103280_M_-4.0C--	246	132M
10	98.68	3809	1.25	30000	R1032100_M_-4.0C--	246	132M
8.4	113.96	4399	1.09	30000	R1032112_M_-4.0C--	246	132M
7.6	125.81	4856	0.98	30000	R1032125_M_-4.0C--	246	132M
6.3	152.91	5902	0.81	30000	R1032160_M_-4.0C--	246	132M
19	50.70	1977	2.99	55000	R132250_M_-4.0C--	304	132M
18	53.94	2103	2.99	55000	R132256_M_-4.0C--	304	132M
14	66.4	2563	3.78	55000	R133263_M_-4.0C--	343	132M
13	72.6	2802	3.46	55000	R133271_M_-4.0C--	343	132M
12	80.7	3114	3.11	55000	R133280_M_-4.0C--	343	132M
10	95.3	3680	2.64	55000	R1332100_M_-4.0C--	343	132M
8.3	115.1	4442	2.18	55000	R1332112_M_-4.0C--	343	132M
7.2	132.6	5117	1.90	55000	R1332125_M_-4.0C--	343	132M
6.2	153.8	5937	1.63	55000	R1332160_M_-4.0C--	343	132M
5.4	179.3	6920	1.40	55000	R1332180_M_-4.0C--	343	132M
5.0	192.6	7434	1.27	55000	R1332200_M_-4.0C--	343	132M
4.3	224.86	8500	1.14	55000	R1342225_M_-4.0C--	382	132M
3.7	258.39	9768	0.99	55000	R1342250_M_-4.0C--	382	132M
10	98.30	3794	3.43	68000	R1432100_M_-4.0C--	437	132M
8.1	118.61	4578	2.84	68000	R1432112_M_-4.0C--	437	132M
7.0	136.66	5275	2.46	68000	R1432125_M_-4.0C--	437	132M
6.1	158.58	6121	2.12	68000	R1432160_M_-4.0C--	437	132M
5.2	184.83	7134	1.82	68000	R1432180_M_-4.0C--	437	132M
4.8	198.58	7665	1.70	68000	R1432200_M_-4.0C--	437	132M
4.2	228.38	8633	1.51	68000	R1442225_M_-4.0C--	478	132M
3.9	244.15	9229	1.41	68000	R1442250_M_-4.0C--	478	132M
3.5	276.86	10466	1.24	68000	R1442280_M_-4.0C--	478	132M
2.8	337.68	12765	1.02	68000	R1442300_M_-4.0C--	478	132M
2.7	352.51	13326	0.98	68000	R1442360_M_-4.0C--	478	132M
2.4	405.06	15312	0.85	68000	R1442400_M_-4.0C--	478	132M
6.4	149.79	5782	3.58	98000	R1632160_M_-4.0C--	680	132M
5.5	175.64	6779	2.82	98000	R1632180_M_-4.0C--	680	132M
4.9	197.02	7605	1.92	98000	R1632200_M_-4.0C--	680	132M
4.2	228.8	8650	2.39	98000	R1642225_M_-4.0C--	847	132M
3.6	264.6	10002	2.07	98000	R1642250_M_-4.0C--	847	132M
3.4	285.8	10804	1.92	98000	R1642280_M_-4.0C--	847	132M
3.0	323.53	12230	1.69	98000	R1642300_M_-4.0C--	847	132M
2.7	360.14	13614	1.52	98000	R1642360_M_-4.0C--	847	132M
2.4	400.12	15125	1.37	98000	R1642400_M_-4.0C--	847	132M
1.9	504.17	19059	1.09	98000	R1642500_M_-4.0C--	847	132M
1.5	646.71	24447	0.85	98000	R1642650_M_-4.0C--	847	132M

NOTE
Other output speeds are available using 2 and 8 pole motors. Please contact our Application Engineers

R SERIES

SELECTION TABLES

5.5 kW
4 POLE

N2 RPM	i	M2 Nm	Fm	N	Unit Designation	kg	Motor Size
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry 1 - 20 Blanks to be filled when entering order	Weight of base mount unit	
405	3.58	127	1.60	4970	R04223.6_M_-5.5A--	96	132S
288	5.04	179	1.32	4992	R04225.0_M_-5.5A--	96	132S
257	5.65	201	1.24	5018	R04225.6_M_-5.5A--	96	132S
229	6.34	225	1.16	5084	R04226.3_M_-5.5A--	96	132S
180	8.05	286	1.01	5186	R04228.0_M_-5.5A--	96	132S
159	9.13	324	0.92	5065	R04229.0_M_-5.5A--	96	132S
405	3.58	127	2.30	4177	R05223.6_M_-5.5A--	96	132S
288	5.04	179	2.14	4370	R05225.0_M_-5.5A--	96	132S
257	5.65	201	2.04	4467	R05225.6_M_-5.5A--	96	132S
229	6.34	225	1.84	4543	R05226.3_M_-5.5A--	96	132S
180	8.05	286	1.56	4736	R05228.0_M_-5.5A--	96	132S
159	9.13	324	1.39	4831	R05229.0_M_-5.5A--	96	132S
133	10.89	387	1.16	4942	R052211_M_-5.5A--	96	132S
116	12.54	445	0.96	5006	R052212_M_-5.5A--	96	132S
99	14.58	518	0.87	5140	R052214_M_-5.5A--	96	132S
327	4.44	158	2.30	7200	R06225.0_M_-5.5A--	101	132S
232	6.24	222	2.14	7200	R06225.6_M_-5.5A--	101	132S
207	6.99	248	2.06	7200	R06226.3_M_-5.5A--	101	132S
185	7.85	279	1.84	7200	R06228.0_M_-5.5A--	101	132S
145	9.97	354	1.68	7200	R06229.0_M_-5.5A--	101	132S
128	11.30	401	1.51	7200	R062211_M_-5.5A--	101	132S
108	13.48	479	1.28	7200	R062212_M_-5.5A--	101	132S
93	15.52	551	0.96	7200	R062214_M_-5.5A--	101	132S
80	18.05	641	0.93	7200	R062216_M_-5.5A--	101	132S
72	20.20	717	0.87	7200	R062218_M_-5.5A--	101	132S
67	21.53	764	0.82	7200	R062220_M_-5.5A--	101	132S
394	3.68	131	2.37	8709	R07223.6_M_-5.5A--	110	132S
285	5.09	181	2.37	7862	R07225.0_M_-5.5A--	110	132S
253	5.72	203	2.37	7147	R07225.6_M_-5.5A--	110	132S
231	6.29	223	2.37	6476	R07226.3_M_-5.5A--	110	132S
176	8.22	292	2.24	5487	R07228.0_M_-5.5A--	110	132S
155	9.34	332	2.08	5668	R07229.0_M_-5.5A--	110	132S
128	11.35	403	1.80	5921	R072211_M_-5.5A--	110	132S
116	12.48	443	1.67	6052	R072212_M_-5.5A--	110	132S
101	14.34	509	1.49	6240	R072214_M_-5.5A--	110	132S
89	16.26	577	1.37	6553	R072216_M_-5.5A--	110	132S
81	17.94	637	1.25	6885	R072218_M_-5.5A--	110	132S
71	20.54	729	1.11	7384	R072220_M_-5.5A--	110	132S
62	23.23	825	0.99	7818	R072222_M_-5.5A--	110	132S
54	26.93	956	0.87	7819	R072222_M_-5.5A--	110	132S
394	3.68	131	3.69	14661	R08223.6_M_-5.5A--	143	132S
278	5.21	185	3.71	14092	R08225.0_M_-5.5A--	143	132S
250	5.79	206	3.71	13169	R08225.6_M_-5.5A--	143	132S
225	6.44	229	3.71	12015	R08226.3_M_-5.5A--	143	132S
174	8.33	296	3.72	9198	R08228.0_M_-5.5A--	143	132S
155	9.35	332	3.68	7524	R08229.0_M_-5.5A--	143	132S
126	11.47	407	3.23	7509	R082211_M_-5.5A--	143	132S
112	12.92	459	2.94	7769	R082212_M_-5.5A--	143	132S
96	15.04	534	2.65	7681	R082214_M_-5.5A--	143	132S
87	16.69	592	2.42	7990	R082216_M_-5.5A--	143	132S
79	18.26	648	2.11	8685	R082218_M_-5.5A--	143	132S
70	20.66	733	2.00	9173	R082220_M_-5.5A--	143	132S
62	23.32	828	1.86	9636	R082222_M_-5.5A--	143	132S
51	28.27	1004	1.60	9741	R082228_M_-5.5A--	143	132S
44	32.97	1170	1.40	10263	R082232_M_-5.5A--	143	132S
40	36.21	1285	1.29	10798	R082236_M_-5.5A--	143	132S
33	44.38	1575	1.06	13268	R082245_M_-5.5A--	143	132S
30	48.46	1720	0.97	13455	R082250_M_-5.5A--	143	132S
78	18.50	657	3.84	12870	R092218_M_-5.5A--	191	132S
70	20.59	731	3.56	12763	R092220_M_-5.5A--	191	132S
63	22.87	812	3.31	12892	R092222_M_-5.5A--	191	132S
52	27.98	993	2.89	13710	R092228_M_-5.5A--	191	132S
45	32.31	1147	2.56	14973	R092232_M_-5.5A--	191	132S
41	35.67	1266	2.35	16145	R092236_M_-5.5A--	191	132S
33	43.35	1539	1.99	18119	R092245_M_-5.5A--	191	132S
30	49.07	1742	1.64	20500	R092250_M_-5.5A--	191	132S
26	55.18	1959	1.35	20500	R092256_M_-5.5A--	191	132S
25	59.07	2076	1.50	20500	R093256_M_-5.5A--	206	132S
22	64.64	2271	1.37	20500	R093263_M_-5.5A--	206	132S
20	73.13	2570	1.21	20500	R093271_M_-5.5A--	206	132S
18	82.55	2901	1.07	20500	R093280_M_-5.5A--	206	132S
14	100.07	3516	0.88	20500	R0932100_M_-5.5A--	206	132S
35	41.12	1460	3.43	23015	R102245_M_-5.5A--	220	132S
30	47.93	1701	2.50	30000	R102250_M_-5.5A--	220	132S
28	51.49	1828	2.12	30000	R102256_M_-5.5A--	220	132S

NOTE
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R SERIES

SELECTION TABLES

5.5 kW
4 POLE

N2 RPM	i	M2 Nm	Fm	N	Unit Designation	kg	Motor Size
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry <input type="text" value="1"/> - <input type="text" value="20"/> Blanks to be filled when entering order	Weight of base mount unit	
25	57.63	2025	2.36	30000	R103256_M_-_.5.5A--	243	132S
22	65.24	2292	2.09	30000	R103263_M_-_.5.5A--	243	132S
20	72.62	2552	1.87	30000	R103271_M_-_.5.5A--	243	132S
18	80.68	2835	1.69	30000	R103280_M_-_.5.5A--	243	132S
15	98.68	3467	1.38	30000	R1032100_M_-_.5.5A--	243	132S
13	113.96	4004	1.19	30000	R1032112_M_-_.5.5A--	243	132S
12	125.81	4421	1.08	30000	R1032125_M_-_.5.5A--	243	132S
9.5	152.91	5373	0.89	30000	R1032160_M_-_.5.5A--	243	132S
29	50.70	1800	3.28	55000	R132250_M_-_.5.5A--	301	132S
27	53.94	1915	3.28	55000	R132256_M_-_.5.5A--	301	132S
20	72.60	2551	3.71	55000	R133271_M_-_.5.5A--	340	132S
18	80.68	2835	3.38	55000	R133280_M_-_.5.5A--	340	132S
15	95.34	3350	2.90	55000	R1332100_M_-_.5.5A--	340	132S
13	115.08	4044	2.40	55000	R1332112_M_-_.5.5A--	340	132S
11	132.56	4658	2.08	55000	R1332125_M_-_.5.5A--	340	132S
9.4	153.81	5404	1.79	55000	R1332160_M_-_.5.5A--	340	132S
8.1	179.28	6299	1.54	55000	R1332180_M_-_.5.5A--	340	132S
7.5	192.61	6768	1.43	55000	R1332200_M_-_.5.5A--	340	132S
6.4	224.86	7738	1.25	55000	R1342225_M_-_.5.5A--	379	132S
5.6	258.39	8892	1.09	55000	R1342250_M_-_.5.5A--	379	132S
5.0	289.16	9951	0.97	55000	R1342280_M_-_.5.5A--	379	132S
15	98.30	3454	3.76	68000	R1432100_M_-_.5.5A--	434	132S
12	118.61	4168	3.12	68000	R1432112_M_-_.5.5A--	434	132S
11	136.66	4802	2.71	68000	R1432125_M_-_.5.5A--	434	132S
9.1	158.58	5572	2.33	68000	R1432160_M_-_.5.5A--	434	132S
7.8	184.83	6494	2.00	68000	R1432180_M_-_.5.5A--	434	132S
7.3	198.58	6978	1.86	68000	R1432200_M_-_.5.5A--	434	132S
6.3	228.38	7859	1.65	68000	R1442225_M_-_.5.5A--	475	132S
5.9	244.15	8402	1.55	68000	R1442250_M_-_.5.5A--	475	132S
5.2	276.86	9528	1.36	68000	R1442280_M_-_.5.5A--	475	132S
4.3	337.68	11621	1.12	68000	R1442300_M_-_.5.5A--	475	132S
4.1	352.51	12131	1.07	68000	R1442360_M_-_.5.5A--	475	132S
3.6	405.06	13939	0.93	68000	R1442400_M_-_.5.5A--	475	132S
3.2	459.33	15807	0.82	68000	R1442450_M_-_.5.5A--	475	132S
10	149.79	5263	3.93	98000	R1632160_M_-_.5.5A--	677	132S
8.3	175.64	6172	3.09	98000	R1632180_M_-_.5.5A--	677	132S
7.4	197.02	6923	2.11	98000	R1632200_M_-_.5.5A--	677	132S
6.3	228.84	7875	2.63	98000	R1642225_M_-_.5.5A--	844	132S
5.5	264.58	9105	2.27	98000	R1642250_M_-_.5.5A--	844	132S
5.1	285.80	9835	2.10	98000	R1642280_M_-_.5.5A--	844	132S
4.5	323.53	11134	1.86	98000	R1642300_M_-_.5.5A--	844	132S
4.0	360.14	12393	1.67	98000	R1642360_M_-_.5.5A--	844	132S
3.6	400.12	13769	1.50	98000	R1642400_M_-_.5.5A--	844	132S
2.9	504.17	17350	1.19	98000	R1642500_M_-_.5.5A--	844	132S
2.2	646.71	22255	0.93	98000	R1642650_M_-_.5.5A--	844	132S
2.0	718.50	24726	0.84	98000	R1642730_M_-_.5.5A--	844	132S

5.5 kW
6 POLE

268	3.58	192	1.21	5057	R04223.6_M_-_.5.5C--	99	132M
268	3.58	192	1.42	5393	R04225.0_M_-_.5.5C--	99	132M
268	3.58	192	1.49	5517	R04225.6_M_-_.5.5C--	99	132M
268	3.58	192	1.53	5554	R04226.3_M_-_.5.5C--	99	132M
268	3.58	192	1.53	4285	R05223.6_M_-_.5.5C--	99	132M
190	5.04	270	1.42	4624	R05225.0_M_-_.5.5C--	99	132M
170	5.65	303	1.36	4727	R05225.6_M_-_.5.5C--	99	132M
151	6.34	340	1.21	4812	R05226.3_M_-_.5.5C--	99	132M
216	4.44	238	1.52	7200	R06225.0_M_-_.5.5C--	104	132M
154	6.24	335	1.42	7200	R06225.6_M_-_.5.5C--	104	132M
137	6.99	375	1.36	7200	R06226.3_M_-_.5.5C--	104	132M
122	7.85	421	1.22	7200	R06228.0_M_-_.5.5C--	104	132M
96	9.97	535	1.11	7200	R06229.0_M_-_.5.5C--	104	132M
85	11.30	606	1.00	7200	R062211_M_-_.5.5C--	104	132M
261	3.68	197	1.57	8943	R07223.6_M_-_.5.5C--	113	132M
189	5.09	273	1.57	8785	R07225.0_M_-_.5.5C--	113	132M
168	5.72	307	1.57	8134	R07225.6_M_-_.5.5C--	113	132M
153	6.29	337	1.57	7524	R07226.3_M_-_.5.5C--	113	132M
117	8.22	441	1.57	6011	R07228.0_M_-_.5.5C--	113	132M
103	9.34	501	1.50	6211	R07229.0_M_-_.5.5C--	113	132M
85	11.35	609	1.28	6720	R072211_M_-_.5.5C--	113	132M
77	12.48	669	1.20	7060	R072212_M_-_.5.5C--	113	132M
67	14.34	769	1.06	7578	R072214_M_-_.5.5C--	113	132M
59	16.26	872	0.95	8035	R072216_M_-_.5.5C--	113	132M
54	17.94	962	0.87	7819	R072218_M_-_.5.5C--	113	132M

NOTE
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R SERIES

SELECTION TABLES

5.5 kW
6 POLE

N2 RPM	i	M2 Nm	Fm	N	Unit Designation	kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry <input type="text" value="1"/> - <input type="text" value="20"/> Blanks to be filled when entering order	Weight of base mount unit	Motor Size
261	3.68	197	2.46	15347	R08223.6_M_-5.5C--	146	132M
184	5.21	279	2.46	15128	R08225.0_M_-5.5C--	146	132M
166	5.79	310	2.46	15442	R08225.6_M_-5.5C--	146	132M
149	6.44	345	2.46	13583	R08226.3_M_-5.5C--	146	132M
115	8.33	447	2.46	10910	R08228.0_M_-5.5C--	146	132M
103	9.35	501	2.46	9374	R08229.0_M_-5.5C--	146	132M
84	11.47	615	2.44	7280	R082211_M_-5.5C--	146	132M
74	12.92	693	2.22	7534	R082212_M_-5.5C--	146	132M
64	15.04	806	2.01	8044	R082214_M_-5.5C--	146	132M
58	16.69	895	1.61	10243	R082216_M_-5.5C--	146	132M
53	18.26	979	1.41	11839	R082218_M_-5.5C--	146	132M
46	20.66	1108	1.33	12713	R082220_M_-5.5C--	146	132M
41	23.32	1250	1.24	12500	R082222_M_-5.5C--	146	132M
34	28.27	1516	1.10	13442	R082228_M_-5.5C--	146	132M
29	32.97	1768	0.96	14338	R082232_M_-5.5C--	146	132M
27	36.21	1942	0.88	14782	R082236_M_-5.5C--	146	132M
59	16.34	876	3.16	13052	R092216_M_-5.5C--	194	132M
52	18.50	992	2.87	13926	R092218_M_-5.5C--	194	132M
47	20.59	1104	2.67	14373	R092220_M_-5.5C--	194	132M
42	22.87	1226	2.49	14813	R092222_M_-5.5C--	194	132M
34	27.98	1500	2.07	16144	R092228_M_-5.5C--	194	132M
30	32.31	1732	1.80	18130	R092232_M_-5.5C--	194	132M
27	35.67	1913	1.63	19727	R092236_M_-5.5C--	194	132M
22	43.35	2324	1.34	17450	R092245_M_-5.5C--	194	132M
20	49.07	2631	1.09	20500	R092250_M_-5.5C--	194	132M
17	55.18	2959	0.90	20500	R092256_M_-5.5C--	194	132M
16	59.07	3135	0.99	20500	R093256_M_-5.5C--	209	132M
15	64.64	3431	0.91	20500	R093263_M_-5.5C--	209	132M
38	25.49	1367	3.44	24972	R1022 28_M_-5.5C--	223	132M
31	30.76	1649	3.03	25984	R1022 32_M_-5.5C--	223	132M
27	35.44	1900	2.63	29476	R1022 36_M_-5.5C--	223	132M
23	41.12	2205	2.27	30000	R1022 45_M_-5.5C--	223	132M
20	47.93	2570	1.66	30000	R1022 50_M_-5.5C--	223	132M
19	51.49	2761	1.40	30000	R1022 56_M_-5.5C--	223	132M
17	57.63	3059	1.56	30000	R103256_M_-5.5C--	246	132M
15	65.24	3462	1.38	30000	R103263_M_-5.5C--	246	132M
13	72.62	3854	1.24	30000	R103271_M_-5.5C--	246	132M
12	80.68	4282	1.12	30000	R103280_M_-5.5C--	246	132M
10	98.68	5237	0.91	30000	R1032100_M_-5.5C--	246	132M
22	43.25	2319	3.33	51822	R132245_M_-5.5C--	304	132M
19	50.70	2718	2.17	55000	R132250_M_-5.5C--	304	132M
18	53.94	2892	2.17	55000	R132256_M_-5.5C--	304	132M
16	59.76	3172	3.04	55000	R133256_M_-5.5C--	343	132M
14	66.40	3524	2.75	55000	R133263_M_-5.5C--	343	132M
13	72.60	3853	2.52	55000	R133271_M_-5.5C--	343	132M
12	80.68	4282	2.27	55000	R133280_M_-5.5C--	343	132M
10	95.34	5060	1.92	55000	R1332100_M_-5.5C--	343	132M
8.3	115.08	6108	1.59	55000	R1332112_M_-5.5C--	343	132M
7.2	132.56	7035	1.38	55000	R1332125_M_-5.5C--	343	132M
6.2	153.81	8163	1.19	55000	R1332160_M_-5.5C--	343	132M
5.4	179.28	9515	1.02	55000	R1332180_M_-5.5C--	343	132M
5.0	192.61	10222	0.92	55000	R1332200_M_-5.5C--	343	132M
14	68.46	3633	3.58	68000	R143263_M_-5.5C--	437	132M
13	74.85	3972	3.27	68000	R143271_M_-5.5C--	437	132M
12	83.17	4414	2.95	68000	R143280_M_-5.5C--	437	132M
10	98.30	5217	2.49	68000	R1432100_M_-5.5C--	437	132M
8.1	118.61	6295	2.07	68000	R1432112_M_-5.5C--	437	132M
7.0	136.66	7253	1.79	68000	R1432125_M_-5.5C--	437	132M
6.1	158.58	8416	1.54	68000	R1432160_M_-5.5C--	437	132M
5.2	184.83	9809	1.33	68000	R1432180_M_-5.5C--	437	132M
4.8	198.58	10539	1.23	68000	R1432200_M_-5.5C--	437	132M
4.2	228.38	11871	1.10	68000	R1442225_M_-5.5C--	478	132M
3.9	244.15	12690	1.02	68000	R1442250_M_-5.5C--	478	132M
3.5	276.86	14391	0.90	68000	R1442280_M_-5.5C--	478	132M
10	98.51	5228	3.96	98000	R1632100_M_-5.5C--	680	132M
8.1	118.21	6274	3.30	98000	R1632112_M_-5.5C--	680	132M
7.5	128.08	6797	3.05	98000	R1632125_M_-5.5C--	680	132M
6.4	149.79	7950	2.60	98000	R1632160_M_-5.5C--	680	132M
5.5	175.64	9322	2.05	98000	R1632180_M_-5.5C--	680	132M
4.9	197.02	10456	1.40	98000	R1632200_M_-5.5C--	680	132M

NOTE
Other output speeds are available using 2 and 8 pole motors. Please contact our Application Engineers

R SERIES

SELECTION TABLES

5.5 kW

6 POLE

7.5 kW

4 POLE

NOTE

Other output speeds are available using 2 and 8 pole motors. Please contact our Application Engineers

N2 RPM	i	M2 Nm	Fm	N	Unit Designation	kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry <input type="text" value="1"/> - <input type="text" value="20"/> Blanks to be filled when entering order	Weight of base mount unit	Motor Size
4.2	228.84	11894	1.74	98000	R1642225_M_5.5C--	847	132M
3.6	264.58	13752	1.51	98000	R1642250_M_5.5C--	847	132M
3.4	285.80	14855	1.39	98000	R1642280_M_5.5C--	847	132M
3.0	323.53	16816	1.23	98000	R1642300_M_5.5C--	847	132M
2.7	360.14	18719	1.11	98000	R1642360_M_5.5C--	847	132M
2.4	400.12	20797	1.00	98000	R1642400_M_5.5C--	847	132M
2.2	445.37	23149	0.89	98000	R1642450_M_5.5C--	847	132M
405	3.58	173	1.17	4803	R04223.6_M_7.5A--	99	132M
405	3.58	173	1.37	5010	R04225.0_M_7.5A--	99	132M
405	3.58	173	1.44	5099	R04225.6_M_7.5A--	99	132M
405	3.58	173	1.51	5233	R04226.3_M_7.5A--	99	132M
405	3.58	173	1.68	4037	R05223.6_M_7.5A--	99	132M
288	5.04	244	1.57	4223	R05225.0_M_7.5A--	99	132M
257	5.65	274	1.50	4317	R05225.6_M_7.5A--	99	132M
229	6.34	307	1.35	4391	R05226.3_M_7.5A--	99	132M
327	4.44	215	1.68	7200	R06225.0_M_7.5A--	104	132M
232	6.24	302	1.57	7200	R06225.6_M_7.5A--	104	132M
207	6.99	338	1.51	7200	R06226.3_M_7.5A--	104	132M
185	7.85	380	1.35	7200	R06228.0_M_7.5A--	104	132M
145	9.97	483	1.23	7200	R06229.0_M_7.5A--	104	132M
128	11.30	547	1.10	7200	R062211_M_7.5A--	104	132M
394	3.68	178	1.74	8418	R07223.6_M_7.5A--	113	132M
285	5.09	246	1.74	7599	R07225.0_M_7.5A--	113	132M
253	5.72	277	1.74	7415	R07225.6_M_7.5A--	113	132M
231	6.29	304	1.74	6260	R07226.3_M_7.5A--	113	132M
176	8.22	398	1.65	5303	R07228.0_M_7.5A--	113	132M
155	9.34	452	1.52	5478	R07229.0_M_7.5A--	113	132M
128	11.35	549	1.32	5723	R072211_M_7.5A--	113	132M
116	12.48	604	1.23	5852	R072212_M_7.5A--	113	132M
101	14.34	694	1.10	6031	R072214_M_7.5A--	113	132M
89	16.26	787	1.01	6337	R072216_M_7.5A--	113	132M
81	17.94	868	0.92	6659	R072218_M_7.5A--	113	132M
71	20.54	994	0.82	7142	R072220_M_7.5A--	113	132M
394	3.68	178	2.72	14178	R08223.6_M_7.5A--	146	132M
278	5.21	252	2.72	13997	R08225.0_M_7.5A--	146	132M
250	5.79	280	2.72	12728	R08225.6_M_7.5A--	146	132M
225	6.44	312	2.72	11612	R08226.3_M_7.5A--	146	132M
174	8.33	403	2.72	8886	R08228.0_M_7.5A--	146	132M
155	9.35	453	2.71	7276	R08229.0_M_7.5A--	146	132M
126	11.47	555	2.38	7261	R082211_M_7.5A--	146	132M
112	12.92	625	2.17	7514	R082212_M_7.5A--	146	132M
96	15.04	728	1.95	7426	R082214_M_7.5A--	146	132M
87	16.69	808	1.78	7725	R082216_M_7.5A--	146	132M
79	18.26	884	1.55	8395	R082218_M_7.5A--	146	132M
70	20.66	1000	1.47	8868	R082220_M_7.5A--	146	132M
62	23.32	1129	1.37	9317	R082222_M_7.5A--	146	132M
51	28.27	1369	1.18	10034	R082228_M_7.5A--	146	132M
44	32.97	1596	1.03	10100	R082232_M_7.5A--	146	132M
40	36.21	1753	0.95	10441	R082236_M_7.5A--	146	132M
89	16.34	791	3.10	12343	R092216_M_7.5A--	194	132M
78	18.50	896	2.81	12438	R092218_M_7.5A--	194	132M
70	20.59	997	2.61	12335	R092220_M_7.5A--	194	132M
63	22.87	1107	2.43	12459	R092222_M_7.5A--	194	132M
52	27.98	1354	2.12	13250	R092228_M_7.5A--	194	132M
45	32.31	1564	1.88	14470	R092232_M_7.5A--	194	132M
41	35.67	1727	1.72	15604	R092236_M_7.5A--	194	132M
33	43.35	2099	1.46	17512	R092245_M_7.5A--	194	132M
30	49.07	2375	1.20	20500	R092250_M_7.5A--	194	132M
26	55.18	2671	0.99	20500	R092256_M_7.5A--	194	132M
25	59.07	2830	1.10	20500	R093256_M_7.5A--	209	132M
22	64.64	3097	1.00	20500	R093263_M_7.5A--	209	132M
20	73.13	3504	0.89	20500	R093271_M_7.5A--	209	132M
57	25.49	1234	3.81	15176	R1022 28_M_7.5A--	223	132M
47	30.76	1489	3.36	15653	R1022 32_M_7.5A--	223	132M
41	35.44	1716	2.91	18898	R1022 36_M_7.5A--	223	132M
35	41.12	1991	2.51	22243	R1022 45_M_7.5A--	223	132M
30	47.93	2320	1.84	30000	R1022 50_M_7.5A--	223	132M
28	51.49	2493	1.55	30000	R1022 56_M_7.5A--	223	132M

R SERIES

SELECTION TABLES

7.5 kW
4 POLE

N2 RPM	i	M2 Nm	Fm	N	Unit Designation	kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry <input type="text" value="1"/> - <input type="text" value="20"/> Blanks to be filled when entering order	Weight of base mount unit	Motor Size
25	57.63	2761	1.73	30000	R103256_M_-__7.5A--	246	132M
22	65.24	3126	1.53	30000	R103263_M_-__7.5A--	246	132M
20	72.62	3480	1.37	30000	R103271_M_-__7.5A--	246	132M
18	80.68	3866	1.24	30000	R103280_M_-__7.5A--	246	132M
15	98.68	4728	1.01	30000	R1032100_M_-__7.5A--	246	132M
13	113.96	5460	0.88	30000	R1032112_M_-__7.5A--	246	132M
34	43.25	2094	3.69	55000	R132245_M_-__7.5A--	304	132M
29	50.70	2454	2.41	55000	R132250_M_-__7.5A--	304	132M
27	53.94	2611	2.41	55000	R132256_M_-__7.5A--	304	132M
24	59.76	2863	3.22	55000	R133256_M_-__7.5A--	343	132M
22	66.40	3182	2.94	55000	R133263_M_-__7.5A--	343	132M
20	72.60	3479	2.72	55000	R133271_M_-__7.5A--	343	132M
18	80.68	3866	2.48	55000	R133280_M_-__7.5A--	343	132M
15	95.34	4568	2.12	55000	R1332100_M_-__7.5A--	343	132M
13	115.08	5514	1.76	55000	R1332112_M_-__7.5A--	343	132M
11	132.56	6352	1.53	55000	R1332125_M_-__7.5A--	343	132M
9.4	153.81	7370	1.32	55000	R1332160_M_-__7.5A--	343	132M
8.1	179.28	8590	1.13	55000	R1332180_M_-__7.5A--	343	132M
7.5	192.61	9229	1.05	55000	R1332200_M_-__7.5A--	343	132M
6.4	224.86	10552	0.92	55000	R1342225_M_-__7.5A--	382	132M
19	74.85	3586	3.62	68000	R143271_M_-__7.5A--	437	132M
17	83.17	3985	3.26	68000	R143280_M_-__7.5A--	437	132M
15	98.30	4710	2.76	68000	R1432100_M_-__7.5A--	437	132M
12	118.61	5683	2.29	68000	R1432112_M_-__7.5A--	437	132M
11	136.66	6548	1.99	68000	R1432125_M_-__7.5A--	437	132M
9.1	158.58	7598	1.71	68000	R1432160_M_-__7.5A--	437	132M
7.8	184.83	8856	1.47	68000	R1432180_M_-__7.5A--	437	132M
7.3	198.58	9515	1.37	68000	R1432200_M_-__7.5A--	437	132M
6.3	228.38	10717	1.21	68000	R1442225_M_-__7.5A--	478	132M
5.9	244.15	11457	1.13	68000	R1442250_M_-__7.5A--	478	132M
5.2	276.86	12992	1.00	68000	R1442280_M_-__7.5A--	478	132M
4.3	337.68	15846	0.82	68000	R1442300_M_-__7.5A--	478	132M
12	118.21	5664	3.65	98000	R1632112_M_-__7.5A--	680	132M
11	128.08	6137	3.37	98000	R1632125_M_-__7.5A--	680	132M
10	149.79	7177	2.88	98000	R1632160_M_-__7.5A--	680	132M
8.3	175.64	8416	2.27	98000	R1632180_M_-__7.5A--	680	132M
7.4	197.02	9440	1.55	98000	R1632200_M_-__7.5A--	680	132M
6.3	228.84	10739	1.93	98000	R1642225_M_-__7.5A--	847	132M
5.5	264.58	12416	1.67	98000	R1642250_M_-__7.5A--	847	132M
5.1	285.80	13412	1.54	98000	R1642280_M_-__7.5A--	847	132M
4.5	323.53	15182	1.36	98000	R1642300_M_-__7.5A--	847	132M
4.0	360.14	16900	1.22	98000	R1642360_M_-__7.5A--	847	132M
3.6	400.12	18776	1.10	98000	R1642400_M_-__7.5A--	847	132M
3.3	445.37	20900	0.99	98000	R1642450_M_-__7.5A--	847	132M
2.9	504.17	23659	0.87	98000	R1642500_M_-__7.5A--	847	132M

7.5 kW
6 POLE

264	3.68	266	1.15	8641	R07223.6_M_-__7.5C--	176	160M
191	5.09	368	1.15	8493	R07225.0_M_-__7.5C--	176	160M
170	5.72	414	1.15	7864	R07225.6_M_-__7.5C--	176	160M
154	6.29	455	1.16	7275	R07226.3_M_-__7.5C--	176	160M
118	8.22	595	1.15	5811	R07228.0_M_-__7.5C--	176	160M
104	9.34	676	1.10	6002	R07229.0_M_-__7.5C--	176	160M
264	3.68	266	1.82	14844	R08223.6_M_-__7.5C--	207	160M
186	5.21	377	1.82	14850	R08225.0_M_-__7.5C--	207	160M
168	5.79	419	1.82	15100	R08225.6_M_-__7.5C--	207	160M
151	6.44	466	1.82	13138	R08226.3_M_-__7.5C--	207	160M
116	8.33	603	1.82	10556	R08228.0_M_-__7.5C--	207	160M
104	9.35	677	1.82	9068	R08229.0_M_-__7.5C--	207	160M
85	11.47	830	1.81	7044	R082211_M_-__7.5C--	207	160M
75	12.92	935	1.65	7289	R082212_M_-__7.5C--	207	160M
64	15.04	1088	1.49	7783	R082214_M_-__7.5C--	207	160M
58	16.69	1208	1.18	9895	R082216_M_-__7.5C--	207	160M
53	18.26	1321	1.03	11436	R082218_M_-__7.5C--	207	160M
47	20.66	1495	0.98	11171	R082220_M_-__7.5C--	207	160M
42	23.32	1688	0.91	11187	R082222_M_-__7.5C--	207	160M
34	28.27	2046	0.82	13006	R082228_M_-__7.5C--	207	160M

NOTE
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R SERIES

SELECTION TABLES

7.5 kW
6 POLE

N2 RPM	i	M2 Nm	Fm	N	Unit Designation	kg	Motor Size
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry <input type="text" value="1"/> - <input type="text" value="20"/> Blanks to be filled when entering order	Weight of base mount unit	
118	8.22	595	3.65	13490	R09228.0_M_-_.75C--	260	160M
106	9.19	665	3.40	13271	R09229.0_M_-_.75C--	260	160M
85	11.47	830	2.94	12948	R092211_M_-_.75C--	260	160M
76	12.74	922	2.73	12733	R092212_M_-_.75C--	260	160M
67	14.53	1051	2.50	12610	R092214_M_-_.75C--	260	160M
59	16.34	1182	2.34	12629	R092216_M_-_.75C--	260	160M
52	18.50	1339	2.13	13475	R092218_M_-_.75C--	260	160M
47	20.59	1490	1.98	13907	R092220_M_-_.75C--	260	160M
42	22.87	1655	1.84	14332	R092222_M_-_.75C--	260	160M
35	27.98	2025	1.54	15620	R092228_M_-_.75C--	260	160M
30	32.31	2338	1.33	17542	R092232_M_-_.75C--	260	160M
27	35.67	2581	1.20	19087	R092236_M_-_.75C--	260	160M
22	43.35	3137	0.99	16884	R092245_M_-_.75C--	260	160M
61	15.98	1156	3.17	25321	R1022 16_M_-_.75C--	289	160M
55	17.75	1284	3.18	22831	R1022 18_M_-_.75C--	289	160M
50	19.41	1405	3.18	20672	R1022 20_M_-_.75C--	289	160M
45	21.57	1561	3.00	20541	R1022 22_M_-_.75C--	289	160M
38	25.49	1845	2.55	24162	R1022 28_M_-_.75C--	289	160M
32	30.76	2226	2.25	25141	R1022 32_M_-_.75C--	289	160M
27	35.44	2565	1.95	28519	R1022 36_M_-_.75C--	289	160M
24	41.12	2976	1.68	30000	R1022 45_M_-_.75C--	289	160M
20	47.93	3468	1.23	30000	R1022 50_M_-_.75C--	289	160M
19	51.49	3726	1.04	30000	R1022 56_M_-_.75C--	289	160M
17	57.63	4128	1.16	30000	R103256_M_-_.75C--	312	160M
15	65.24	4673	1.02	30000	R103263_M_-_.75C--	312	160M
13	72.62	5201	0.92	30000	R103271_M_-_.75C--	312	160M
12	80.68	5779	0.83	30000	R103280_M_-_.75C--	312	160M
29	33.25	2406	3.77	49069	R132232_M_-_.75C--	371	160M
26	37.03	2680	3.43	48327	R132236_M_-_.75C--	371	160M
22	43.25	3130	2.47	50140	R132245_M_-_.75C--	371	160M
19	50.70	3669	1.61	55000	R132250_M_-_.75C--	371	160M
18	53.94	3903	1.61	55000	R132256_M_-_.75C--	371	160M
21	46.79	3351	2.81	55000	R133245_M_-_.75C--	409	160M
18	52.97	3794	2.52	55000	R133250_M_-_.75C--	409	160M
16	59.76	4280	2.25	55000	R133256_M_-_.75C--	409	160M
15	66.40	4756	2.04	55000	R133263_M_-_.75C--	409	160M
13	72.60	5200	1.87	55000	R133271_M_-_.75C--	409	160M
12	80.68	5779	1.68	55000	R133280_M_-_.75C--	409	160M
10	95.34	6829	1.42	55000	R1332100_M_-_.75C--	409	160M
8.4	115.08	8243	1.18	55000	R1332112_M_-_.75C--	409	160M
7.3	132.56	9495	1.02	55000	R1332125_M_-_.75C--	409	160M
6.3	153.81	11017	0.88	55000	R1332160_M_-_.75C--	409	160M
23	42.95	3108	2.41	68000	R1422 45_M_-_.75C--	463	160M
19	50.36	3644	2.20	68000	R1422 50_M_-_.75C--	463	160M
17	56.49	4088	2.04	68000	R1422 56_M_-_.75C--	463	160M
20	48.24	3455	3.65	68000	R143245_M_-_.75C--	503	160M
18	54.61	3911	3.27	68000	R143250_M_-_.75C--	503	160M
16	61.61	4413	2.95	68000	R143256_M_-_.75C--	503	160M
14	68.46	4903	2.65	68000	R143263_M_-_.75C--	503	160M
13	74.85	5361	2.42	68000	R143271_M_-_.75C--	503	160M
12	83.17	5957	2.18	68000	R143280_M_-_.75C--	503	160M
10	98.30	7041	1.85	68000	R1432100_M_-_.75C--	503	160M
8.2	118.61	8495	1.53	68000	R1432112_M_-_.75C--	503	160M
7.1	136.66	9788	1.33	68000	R1432125_M_-_.75C--	503	160M
6.1	158.58	11358	1.14	68000	R1432160_M_-_.75C--	503	160M
5.2	184.83	13238	0.98	68000	R1432180_M_-_.75C--	503	160M
4.9	198.58	14223	0.91	68000	R1432200_M_-_.75C--	503	160M
4.2	228.38	16020	0.81	68000	R1442225_M_-_.75C--	541	160M
13	74.49	5335	3.88	98000	R163271_M_-_.75C--	748	160M
12	82.13	5883	3.52	98000	R163280_M_-_.75C--	748	160M
10	98.51	7056	2.93	98000	R1632100_M_-_.75C--	748	160M
8.2	118.21	8467	2.44	98000	R1632112_M_-_.75C--	748	160M
7.6	128.08	9174	2.26	98000	R1632125_M_-_.75C--	748	160M
6.5	149.79	10729	1.93	98000	R1632160_M_-_.75C--	748	160M
5.5	175.64	12580	1.52	98000	R1632180_M_-_.75C--	748	160M
4.9	197.02	14112	1.03	98000	R1632200_M_-_.75C--	748	160M
4.2	228.84	16052	1.29	98000	R1642225_M_-_.75C--	913	160M
3.7	264.58	18560	1.12	98000	R1642250_M_-_.75C--	913	160M
3.4	285.80	20048	1.03	98000	R1642280_M_-_.75C--	913	160M
3.0	323.53	22695	0.91	98000	R1642300_M_-_.75C--	913	160M

NOTE
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R SERIES

SELECTION TABLES

11.0 kW
4 POLE

N2 RPM	i	M2 Nm	Fm	N	Unit Designation	kg	Motor Size
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry [1] - [20] Blanks to be filled when entering order	Weight of base mount unit	
397	3.68	259	1.18	8065	R07223.6_M_-11.A--	176	160M
287	5.09	359	1.18	7284	R07225.0_M_-11.A--	176	160M
255	5.72	403	1.18	6900	R07225.6_M_-11.A--	176	160M
232	6.29	444	1.18	6570	R07226.3_M_-11.A--	176	160M
178	8.22	580	1.13	5350	R07228.0_M_-11.A--	176	160M
156	9.34	659	1.05	5256	R07229.0_M_-11.A--	176	160M
397	3.68	259	1.87	13605	R08223.6_M_-11.A--	207	160M
280	5.21	367	1.87	13625	R08225.0_M_-11.A--	207	160M
252	5.79	408	1.87	12212	R08225.6_M_-11.A--	207	160M
227	6.44	454	1.87	11141	R08226.3_M_-11.A--	207	160M
175	8.33	587	1.87	8529	R08228.0_M_-11.A--	207	160M
156	9.35	659	1.85	6977	R08229.0_M_-11.A--	207	160M
127	11.47	809	1.63	6964	R082211_M_-11.A--	207	160M
113	12.92	911	1.48	7204	R082212_M_-11.A--	207	160M
97	15.04	1061	1.34	7126	R082214_M_-11.A--	207	160M
87	16.69	1177	1.22	7410	R082216_M_-11.A--	207	160M
80	18.26	1288	1.06	8493	R082218_M_-11.A--	207	160M
71	20.66	1457	1.01	8509	R082220_M_-11.A--	207	160M
63	23.32	1644	0.94	8935	R082222_M_-11.A--	207	160M
52	28.27	1993	0.80	9026	R082228_M_-11.A--	207	160M
229	6.38	450	3.91	13594	R09226.3_M_-11.A--	260	160M
178	8.22	580	3.31	13005	R09228.0_M_-11.A--	260	160M
159	9.19	648	3.09	12905	R09229.0_M_-11.A--	260	160M
127	11.47	809	2.66	12583	R092211_M_-11.A--	260	160M
115	12.74	898	2.48	12489	R092212_M_-11.A--	260	160M
100	14.53	1025	2.27	12369	R092214_M_-11.A--	260	160M
89	16.34	1152	2.13	11843	R092216_M_-11.A--	260	160M
79	18.50	1304	1.93	11934	R092218_M_-11.A--	260	160M
71	20.59	1452	1.79	11835	R092220_M_-11.A--	260	160M
64	22.87	1613	1.67	11954	R092222_M_-11.A--	260	160M
52	27.98	1973	1.45	12713	R092228_M_-11.A--	260	160M
45	32.31	2278	1.29	13884	R092232_M_-11.A--	260	160M
41	35.67	2515	1.18	14971	R092236_M_-11.A--	260	160M
34	43.35	3057	1.00	16802	R092245_M_-11.A--	260	160M
30	49.07	3460	0.83	20075	R092250_M_-11.A--	260	160M
91	15.98	1127	3.26	19927	R1022 16_M_-11.A--	289	160M
82	17.75	1252	3.27	16631	R1022 18_M_-11.A--	289	160M
75	19.41	1369	3.26	13551	R1022 20_M_-11.A--	289	160M
68	21.57	1521	3.06	12891	R1022 22_M_-11.A--	289	160M
57	25.49	1797	2.61	14561	R1022 28_M_-11.A--	289	160M
47	30.76	2169	2.31	15018	R1022 32_M_-11.A--	289	160M
41	35.44	2499	2.00	18132	R1022 36_M_-11.A--	289	160M
36	41.12	2899	1.72	21342	R1022 45_M_-11.A--	289	160M
30	47.93	3380	1.26	30000	R1022 50_M_-11.A--	289	160M
28	51.49	3631	1.07	30000	R1022 56_M_-11.A--	289	160M
25	57.63	4022	1.19	30000	R103256_M_-11.A--	312	160M
22	65.24	4553	1.05	30000	R103263_M_-11.A--	312	160M
20	72.62	5068	0.94	30000	R103271_M_-11.A--	312	160M
18	80.68	5631	0.85	30000	R103280_M_-11.A--	312	160M
44	33.25	2345	3.71	55000	R132232_M_-11.A--	371	160M
39	37.03	2611	3.37	55000	R132236_M_-11.A--	371	160M
34	43.25	3050	2.53	55000	R132245_M_-11.A--	371	160M
29	50.70	3575	1.65	55000	R132250_M_-11.A--	371	160M
27	53.94	3803	1.65	55000	R132256_M_-11.A--	371	160M
31	46.79	3266	2.76	55000	R133245_M_-11.A--	409	160M
28	52.97	3697	2.47	55000	R133250_M_-11.A--	409	160M
24	59.76	4171	2.21	55000	R133256_M_-11.A--	409	160M
22	66.40	4634	2.02	55000	R133263_M_-11.A--	409	160M
20	72.60	5067	1.87	55000	R133271_M_-11.A--	409	160M
18	80.68	5631	1.70	55000	R133280_M_-11.A--	409	160M
15	95.34	6654	1.46	55000	R1332100_M_-11.A--	409	160M
13	115.08	8032	1.21	55000	R1332112_M_-11.A--	409	160M
11	132.56	9252	1.05	55000	R1332125_M_-11.A--	409	160M
9.5	153.81	10735	0.90	55000	R1332160_M_-11.A--	409	160M
29	50.36	3551	2.26	68000	R1422 50_M_-11.A--	463	160M
26	56.49	3983	2.09	68000	R1422 56_M_-11.A--	463	160M
30	48.24	3367	3.45	68000	R143245_M_-11.A--	503	160M
27	54.61	3811	3.17	68000	R143250_M_-11.A--	503	160M
24	61.61	4300	3.02	68000	R143256_M_-11.A--	503	160M
21	68.46	4778	2.66	68000	R143263_M_-11.A--	503	160M
20	74.85	5224	2.49	68000	R143271_M_-11.A--	503	160M
18	83.17	5805	2.24	68000	R143280_M_-11.A--	503	160M
15	98.30	6861	1.89	68000	R1432100_M_-11.A--	503	160M
12	118.61	8278	1.57	68000	R1432112_M_-11.A--	503	160M

NOTE
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R SERIES

SELECTION TABLES

11.0 kW
4 POLE

11.0 kW
6 POLE

NOTE
Other output speeds are available using 2 and 8 pole motors. Please contact our Application Engineers

N2 RPM	i	M2 Nm	Fm	N	Unit Designation	kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry [1] - [20] Blanks to be filled when entering order	Weight of base mount unit	Motor Size
20	74.49	5199	3.98	98000	R163271_M_11.A--	748	160M
18	82.13	5732	3.61	98000	R163280_M_11.A--	748	160M
15	98.51	6875	3.01	98000	R1632100_M_11.A--	748	160M
12	118.21	8250	2.51	98000	R1632112_M_11.A--	748	160M
11	128.08	8939	2.32	98000	R1632125_M_11.A--	748	160M
10	149.79	10454	1.98	98000	R1632160_M_11.A--	748	160M
8.3	175.64	12259	1.56	98000	R1632180_M_11.A--	748	160M
7.4	197.02	13751	1.06	98000	R1632200_M_11.A--	748	160M
6.4	228.84	15642	1.32	98000	R1642225_M_11.A--	913	160M
5.5	264.58	18085	1.14	98000	R1642250_M_11.A--	913	160M
5.1	285.80	19536	1.06	98000	R1642280_M_11.A--	913	160M
4.5	323.53	22115	0.94	98000	R1642300_M_11.A--	913	160M
4.1	360.14	24617	0.84	98000	R1642360_M_11.A--	913	160M
264	3.68	391	1.25	14245	R08223.6_M_11.C--	214	160L
186	5.21	553	1.25	14300	R08225.0_M_11.C--	214	160L
168	5.79	615	1.25	14500	R08225.6_M_11.C--	214	160L
151	6.44	683	1.25	14200	R08226.3_M_11.C--	214	160L
116	8.33	884	1.25	10126	R08228.0_M_11.C--	214	160L
104	9.35	992	1.25	8701	R08229.0_M_11.C--	214	160L
85	11.47	1217	1.23	6753	R082211_M_11.C--	214	160L
75	12.92	1371	1.12	6989	R082212_M_11.C--	214	160L
64	15.04	1596	1.01	7462	R082214_M_11.C--	214	160L
58	16.69	1771	0.81	9497	R082216_M_11.C--	214	160L
191	5.07	538	3.40	13615	R09225.0_M_11.C--	267	160L
170	5.69	604	3.16	13507	R09225.6_M_11.C--	267	160L
152	6.38	677	2.94	13286	R09226.3_M_11.C--	267	160L
118	8.22	872	2.49	12934	R09228.0_M_11.C--	267	160L
106	9.19	975	2.32	12723	R09229.0_M_11.C--	267	160L
85	11.47	1217	2.00	12414	R092211_M_11.C--	267	160L
76	12.74	1352	1.86	12208	R092212_M_11.C--	267	160L
67	14.53	1542	1.71	12089	R092214_M_11.C--	267	160L
59	16.34	1734	1.60	12108	R092216_M_11.C--	267	160L
52	18.50	1963	1.45	12919	R092218_M_11.C--	267	160L
47	20.59	2185	1.35	13333	R092220_M_11.C--	267	160L
42	22.87	2427	1.26	13741	R092222_M_11.C--	267	160L
35	27.98	2970	1.05	14976	R092228_M_11.C--	267	160L
30	32.31	3429	0.91	16818	R092232_M_11.C--	267	160L
27	35.67	3786	0.82	18300	R092236_M_11.C--	267	160L
88	11.02	1170	3.61	14510	R1022 11_M_11.C--	296	160L
78	12.51	1328	3.31	14033	R1022 12_M_11.C--	296	160L
69	14.16	1503	3.05	13455	R1022 14_M_11.C--	296	160L
61	15.98	1696	2.16	24276	R1022 16_M_11.C--	296	160L
55	17.75	1884	2.17	21889	R1022 18_M_11.C--	296	160L
50	19.41	2060	2.17	19819	R1022 20_M_11.C--	296	160L
45	21.57	2289	2.05	19694	R1022 22_M_11.C--	296	160L
38	25.49	2705	1.74	23166	R1022 28_M_11.C--	296	160L
32	30.76	3265	1.53	24104	R1022 32_M_11.C--	296	160L
27	35.44	3761	1.33	27343	R1022 36_M_11.C--	296	160L
24	41.12	4364	1.15	30000	R1022 45_M_11.C--	296	160L
20	47.93	5087	0.84	30000	R1022 50_M_11.C--	296	160L
47	20.86	2214	3.91	50419	R132220_M_11.C--	378	160L
41	23.51	2495	3.51	49593	R132222_M_11.C--	378	160L
36	27.08	2874	3.09	48574	R132228_M_11.C--	378	160L
29	33.25	3529	2.57	47045	R132232_M_11.C--	378	160L
26	37.03	3930	2.34	46333	R132236_M_11.C--	378	160L
22	43.25	4590	1.68	48072	R132245_M_11.C--	378	160L
19	50.70	5381	1.10	55000	R132250_M_11.C--	378	160L
18	53.94	5725	1.10	55000	R132256_M_11.C--	378	160L
21	46.79	4915	1.92	55000	R133245_M_11.C--	416	160L
18	52.97	5564	1.72	55000	R133250_M_11.C--	416	160L
16	59.76	6278	1.54	55000	R133256_M_11.C--	416	160L
15	66.40	6975	1.39	55000	R133263_M_11.C--	416	160L
13	72.60	7627	1.27	55000	R133271_M_11.C--	416	160L
12	80.68	8475	1.14	55000	R133280_M_11.C--	416	160L
10	95.34	10015	0.97	55000	R1332100_M_11.C--	416	160L

R SERIES

SELECTION TABLES

11.0 kW

6 POLE

15.0 kW

4 POLE

NOTE

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N2 RPM	i	M2 Nm	Fm	N	Unit Designation	kg	Motor Size
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry [1] - [20] Blanks to be filled when entering order	Weight of base mount unit	
29	33.89	3597	3.61	68000	R1422 32_M_ _ 11.C--	470	160L
26	36.72	3897	3.34	68000	R1422 36_M_ _ 11.C--	470	160L
23	42.95	4558	1.64	68000	R1422 45_M_ _ 11.C--	470	160L
19	50.36	5345	1.50	68000	R1422 50_M_ _ 11.C--	470	160L
17	56.49	5995	1.39	68000	R1422 56_M_ _ 11.C--	470	160L
20	48.24	5068	2.49	68000	R143245_M_ _ 11.C--	510	160L
18	54.61	5737	2.23	68000	R143250_M_ _ 11.C--	510	160L
16	61.61	6472	2.01	68000	R143256_M_ _ 11.C--	510	160L
14	68.46	7192	1.81	68000	R143263_M_ _ 11.C--	510	160L
13	74.85	7863	1.65	68000	R143271_M_ _ 11.C--	510	160L
12	83.17	8737	1.49	68000	R143280_M_ _ 11.C--	510	160L
10	98.30	10326	1.26	68000	R1432100_M_ _ 11.C--	510	160L
8.2	118.61	12460	1.04	68000	R1432112_M_ _ 11.C--	510	160L
7.1	136.66	14356	0.91	68000	R1432125_M_ _ 11.C--	510	160L
19	51.82	5444	3.80	98000	R163250_M_ _ 11.C--	755	160L
16	59.38	6238	3.32	98000	R163256_M_ _ 11.C--	755	160L
15	63.82	6704	3.09	98000	R163263_M_ _ 11.C--	755	160L
13	74.49	7825	2.65	98000	R163271_M_ _ 11.C--	755	160L
12	82.13	8628	2.40	98000	R163280_M_ _ 11.C--	755	160L
10	98.51	10348	2.00	98000	R1632100_M_ _ 11.C--	755	160L
8.2	118.21	12418	1.67	98000	R1632112_M_ _ 11.C--	755	160L
7.6	128.08	13455	1.54	98000	R1632125_M_ _ 11.C--	755	160L
6.5	149.79	15735	1.32	98000	R1632160_M_ _ 11.C--	755	160L
5.5	175.64	18451	1.04	98000	R1632180_M_ _ 11.C--	755	160L
397	3.68	354	0.86	7794	R07223.6_M_ _ 15.A--	183	160L
287	5.09	489	0.87	7040	R07225.0_M_ _ 15.A--	183	160L
255	5.72	550	0.87	6399	R07225.6_M_ _ 15.A--	183	160L
232	6.29	605	0.87	5799	R07226.3_M_ _ 15.A--	183	160L
397	3.68	354	1.37	13147	R08223.6_M_ _ 15.A--	214	160L
280	5.21	501	1.37	13200	R08225.0_M_ _ 15.A--	214	160L
252	5.79	557	1.37	11802	R08225.6_M_ _ 15.A--	214	160L
227	6.44	619	1.37	10767	R08226.3_M_ _ 15.A--	214	160L
175	8.33	801	1.37	8243	R08228.0_M_ _ 15.A--	214	160L
156	9.35	899	1.36	6743	R08229.0_M_ _ 15.A--	214	160L
127	11.47	1103	1.20	6734	R082211_M_ _ 15.A--	214	160L
113	12.92	1242	1.09	6966	R082212_M_ _ 15.A--	214	160L
97	15.04	1446	0.98	6885	R082214_M_ _ 15.A--	214	160L
87	16.69	1605	0.90	7166	R082216_M_ _ 15.A--	214	160L
288	5.07	488	3.30	13799	R09225.0_M_ _ 15.A--	267	160L
257	5.69	547	3.07	13463	R09225.6_M_ _ 15.A--	267	160L
229	6.38	613	2.87	13138	R09226.3_M_ _ 15.A--	267	160L
178	8.22	790	2.43	12569	R09228.0_M_ _ 15.A--	267	160L
159	9.19	884	2.26	12472	R09229.0_M_ _ 15.A--	267	160L
127	11.47	1103	1.95	12161	R092211_M_ _ 15.A--	267	160L
115	12.74	1225	1.82	12070	R092212_M_ _ 15.A--	267	160L
100	14.53	1397	1.67	11954	R092214_M_ _ 15.A--	267	160L
89	16.34	1571	1.56	11446	R092216_M_ _ 15.A--	267	160L
79	18.50	1779	1.42	11534	R092218_M_ _ 15.A--	267	160L
71	20.59	1980	1.31	11438	R092220_M_ _ 15.A--	267	160L
64	22.87	2199	1.22	11553	R092222_M_ _ 15.A--	267	160L
52	27.98	2690	1.07	12287	R092228_M_ _ 15.A--	267	160L
45	32.31	3107	0.95	13418	R092232_M_ _ 15.A--	267	160L
41	35.67	3430	0.87	14469	R092236_M_ _ 15.A--	267	160L
132	11.02	1060	3.52	14815	R1022 11_M_ _ 15.A--	296	160L
117	12.51	1203	3.23	14450	R1022 12_M_ _ 15.A--	296	160L
103	14.16	1362	2.97	13980	R1022 14_M_ _ 15.A--	296	160L
91	15.98	1537	2.39	19259	R1022 16_M_ _ 15.A--	296	160L
82	17.75	1707	2.40	16073	R1022 18_M_ _ 15.A--	296	160L
75	19.41	1866	2.39	13097	R1022 20_M_ _ 15.A--	296	160L
68	21.57	2074	2.24	12459	R1022 22_M_ _ 15.A--	296	160L
57	25.49	2451	1.92	14073	R1022 28_M_ _ 15.A--	296	160L
47	30.76	2958	1.69	14515	R1022 32_M_ _ 15.A--	296	160L
41	35.44	3408	1.47	17524	R1022 36_M_ _ 15.A--	296	160L
36	41.12	3954	1.26	20626	R1022 45_M_ _ 15.A--	296	160L
30	47.93	4609	0.92	29742	R1022 50_M_ _ 15.A--	296	160L
25	57.63	5485	0.87	30000	R103256_M_ _ 15.A--	319	160L
44	33.25	3197	2.72	55000	R132232_M_ _ 15.A--	378	160L
39	37.03	3561	2.47	55000	R132236_M_ _ 15.A--	378	160L
34	43.25	4159	1.86	55000	R132245_M_ _ 15.A--	378	160L
29	50.70	4875	1.21	55000	R132250_M_ _ 15.A--	378	160L
27	53.94	5187	1.21	55000	R132256_M_ _ 15.A--	378	160L

R SERIES

SELECTION TABLES

15.0 kW

4 POLE

15.0 kW

6 POLE

NOTE

Other output speeds are available using 2 and 8 pole motors. Please contact our Application Engineers

N2 RPM	i	M2 Nm	Fm	N	Unit Designation	kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry 1 - 20 Blanks to be filled when entering order	Weight of base mount unit	Motor Size
31	46.79	4453	2.02	55000	R133245_M_15.A--	416	160L
28	52.97	5041	1.81	55000	R133250_M_15.A--	416	160L
24	59.76	5688	1.62	55000	R133256_M_15.A--	416	160L
22	66.40	6319	1.48	55000	R133263_M_15.A--	416	160L
20	72.60	6910	1.37	55000	R133271_M_15.A--	416	160L
18	80.68	7679	1.25	55000	R133280_M_15.A--	416	160L
15	95.34	9074	1.07	55000	R1332100_M_15.A--	416	160L
13	115.08	10953	0.89	55000	R1332112_M_15.A--	416	160L
40	36.72	3531	3.68	68000	R1422 36_M_15.A--	470	160L
34	42.95	4130	1.81	68000	R1422 45_M_15.A--	470	160L
29	50.36	4842	1.66	68000	R1422 50_M_15.A--	470	160L
26	56.49	5432	1.53	68000	R1422 56_M_15.A--	470	160L
30	48.24	4591	2.53	68000	R143245_M_15.A--	510	160L
27	54.61	5197	2.33	68000	R143250_M_15.A--	510	160L
24	61.61	5864	2.22	68000	R143256_M_15.A--	510	160L
21	68.46	6516	1.95	68000	R143263_M_15.A--	510	160L
20	74.85	7124	1.82	68000	R143271_M_15.A--	510	160L
18	83.17	7916	1.64	68000	R143280_M_15.A--	510	160L
15	98.30	9356	1.39	68000	R1432100_M_15.A--	510	160L
12	118.61	11288	1.15	68000	R1432112_M_15.A--	510	160L
11	136.66	13006	1.00	68000	R1432125_M_15.A--	510	160L
9.2	158.58	15093	0.86	68000	R1432160_M_15.A--	510	160L
25	59.38	5651	3.66	98000	R163256_M_15.A--	755	160L
23	63.82	6074	3.41	98000	R163263_M_15.A--	755	160L
20	74.49	7089	2.92	98000	R163271_M_15.A--	755	160L
18	82.13	7817	2.65	98000	R163280_M_15.A--	755	160L
15	98.51	9375	2.21	98000	R1632100_M_15.A--	755	160L
12	118.21	11250	1.84	98000	R1632112_M_15.A--	755	160L
11	128.08	12190	1.70	98000	R1632125_M_15.A--	755	160L
10	149.79	14256	1.45	98000	R1632160_M_15.A--	755	160L
8.3	175.64	16716	1.14	98000	R1632180_M_15.A--	755	160L
6.4	228.84	21330	0.97	98000	R1642225_M_15.A--	920	160L
5.5	264.58	24662	0.84	98000	R1642250_M_15.A--	920	160L
264	3.68	533	3.02	14117	R09223.6_M_15.C--	324	180L
191	5.07	734	2.49	13158	R09225.0_M_15.C--	324	180L
170	5.69	823	2.32	13054	R09225.6_M_15.C--	324	180L
152	6.38	923	2.16	12840	R09226.3_M_15.C--	324	180L
118	8.22	1190	1.82	12500	R09228.0_M_15.C--	324	180L
106	9.19	1330	1.70	12297	R09229.0_M_15.C--	324	180L
85	11.47	1660	1.47	11998	R092211_M_15.C--	324	180L
76	12.74	1844	1.37	11799	R092212_M_15.C--	324	180L
67	14.53	2103	1.25	11684	R092214_M_15.C--	324	180L
59	16.34	2365	1.17	11702	R092216_M_15.C--	324	180L
52	18.50	2677	1.06	12485	R092218_M_15.C--	324	180L
47	20.59	2980	0.99	12886	R092220_M_15.C--	324	180L
42	22.87	3310	0.92	13280	R092222_M_15.C--	324	180L
274	3.54	512	3.45	26934	R1022 3.6_M_15.C--	353	180L
196	4.94	715	3.45	24756	R1022 5.0_M_15.C--	353	180L
181	5.37	777	3.46	23042	R1022 5.6_M_15.C--	353	180L
159	6.10	883	3.45	20286	R1022 6.3_M_15.C--	353	180L
122	7.95	1151	3.27	15264	R1022 8.0_M_15.C--	353	180L
113	8.58	1242	3.12	14958	R1022 9.0_M_15.C--	353	180L
88	11.02	1595	2.65	14023	R1022 11_M_15.C--	353	180L
78	12.51	1811	2.43	13562	R1022 12_M_15.C--	353	180L
69	14.16	2049	2.24	13004	R1022 14_M_15.C--	353	180L
61	15.98	2313	1.59	23462	R1022 16_M_15.C--	353	180L
55	17.75	2569	1.59	21155	R1022 18_M_15.C--	353	180L
50	19.41	2809	1.59	19154	R1022 20_M_15.C--	353	180L
45	21.57	3122	1.50	19033	R1022 22_M_15.C--	353	180L
38	25.49	3689	1.27	22389	R1022 28_M_15.C--	353	180L
32	30.76	4452	1.12	23296	R1022 32_M_15.C--	353	180L
27	35.44	5129	0.97	26426	R1022 36_M_15.C--	353	180L
24	41.12	5951	0.84	29431	R1022 45_M_15.C--	353	180L
66	14.63	2117	3.88	51428	R132214_M_15.C--	434	180L
60	16.12	2333	3.61	50557	R132216_M_15.C--	434	180L
54	18.02	2608	3.22	49934	R132218_M_15.C--	434	180L
47	20.86	3019	2.87	48728	R132220_M_15.C--	434	180L
41	23.51	3403	2.57	47930	R132222_M_15.C--	434	180L
36	27.08	3919	2.27	46945	R132228_M_15.C--	434	180L
29	33.25	4812	1.89	45467	R132232_M_15.C--	434	180L
26	37.03	5359	1.71	44779	R132236_M_15.C--	434	180L
22	43.25	6259	1.23	46460	R132245_M_15.C--	434	180L
19	50.70	7338	0.81	53706	R132250_M_15.C--	434	180L
18	53.94	7807	0.81	53709	R132256_M_15.C--	434	180L

R SERIES

SELECTION TABLES

15.0 kW
6 POLE

N2 RPM	i	M2 Nm	Fm	N	Unit Designation	kg	Motor Size
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry 1 - 20 Blanks to be filled when entering order	Weight of base mount unit	
21	46.79	6703	1.41	55000	R133245_M_-15.C-	473	180L
18	52.97	7588	1.26	55000	R133250_M_-15.C-	473	180L
16	59.76	8561	1.13	55000	R133256_M_-15.C-	473	180L
15	66.40	9512	1.02	55000	R133263_M_-15.C-	473	180L
13	72.60	10400	0.93	55000	R133271_M_-15.C-	473	180L
12	80.68	11557	0.84	55000	R133280_M_-15.C-	473	180L
41	23.55	3408	3.81	68000	R1422 22_M_-15.C-	528	180L
34	28.24	4087	3.18	68000	R1422 28_M_-15.C-	528	180L
29	33.89	4905	2.65	68000	R1422 32_M_-15.C-	528	180L
26	36.72	5314	2.45	68000	R1422 36_M_-15.C-	528	180L
23	42.95	6216	1.20	68000	R1422 45_M_-15.C-	528	180L
19	50.36	7288	1.10	68000	R1422 50_M_-15.C-	528	180L
17	56.49	8176	1.02	68000	R1422 56_M_-15.C-	528	180L
20	48.24	6910	1.82	68000	R143245_M_-15.C-	567	180L
18	54.61	7823	1.64	68000	R143250_M_-15.C-	567	180L
16	61.61	8826	1.47	68000	R143256_M_-15.C-	567	180L
14	68.46	9807	1.33	68000	R143263_M_-15.C-	567	180L
13	74.85	10722	1.21	68000	R143271_M_-15.C-	567	180L
12	83.17	11914	1.09	68000	R143280_M_-15.C-	567	180L
10	98.30	14081	0.92	68000	R1432100_M_-15.C-	567	180L
26	37.54	5433	3.06	75000	R162236_M_-15.C-	815	180L
22	45.05	6520	1.70	75000	R162245_M_-15.C-	815	180L
24	41.16	5896	3.51	98000	R163240_M_-15.C-	813	180L
21	45.64	6537	3.17	98000	R163245_M_-15.C-	813	180L
19	51.82	7423	2.79	98000	R163250_M_-15.C-	813	180L
16	59.38	8506	2.43	98000	R163256_M_-15.C-	813	180L
15	63.82	9142	2.26	98000	R163263_M_-15.C-	813	180L
13	74.49	10671	1.94	98000	R163271_M_-15.C-	813	180L
12	82.13	11765	1.76	98000	R163280_M_-15.C-	813	180L
10	98.51	14112	1.47	98000	R1632100_M_-15.C-	813	180L
8.2	118.21	16934	1.22	98000	R1632112_M_-15.C-	813	180L
7.6	128.08	18347	1.13	98000	R1632125_M_-15.C-	813	180L
6.5	149.79	21457	0.96	98000	R1632160_M_-15.C-	813	180L

18.5 kW
4 POLE

399	3.68	433	3.28	15041	R09223.6_M_-18.A-	314	180M
290	5.07	597	2.70	13495	R09225.0_M_-18.A-	314	180M
258	5.69	670	2.51	13166	R09225.6_M_-18.A-	314	180M
230	6.38	751	2.34	12848	R09226.3_M_-18.A-	314	180M
179	8.22	968	1.98	12292	R09228.0_M_-18.A-	314	180M
160	9.19	1082	1.85	12196	R09229.0_M_-18.A-	314	180M
128	11.47	1351	1.59	11893	R092211_M_-18.A-	314	180M
115	12.74	1501	1.49	11803	R092212_M_-18.A-	314	180M
101	14.53	1711	1.36	11690	R092214_M_-18.A-	314	180M
90	16.34	1925	1.27	11193	R092216_M_-18.A-	314	180M
79	18.50	2179	1.16	11279	R092218_M_-18.A-	314	180M
71	20.59	2425	1.07	11185	R092220_M_-18.A-	314	180M
64	22.87	2694	1.00	11298	R092222_M_-18.A-	314	180M
53	27.98	3296	0.87	12016	R092228_M_-18.A-	314	180M
185	7.95	936	3.56	16442	R1022 8.0_M_-18.A-	343	180M
171	8.58	1011	3.38	15323	R1022 9.0_M_-18.A-	343	180M
133	11.02	1298	2.87	14488	R1022 11_M_-18.A-	343	180M
118	12.51	1473	2.64	14131	R1022 12_M_-18.A-	343	180M
104	14.16	1668	2.43	13671	R1022 14_M_-18.A-	343	180M
92	15.98	1882	1.95	18834	R1022 16_M_-18.A-	343	180M
83	17.75	2091	1.96	15719	R1022 18_M_-18.A-	343	180M
76	19.41	2286	1.95	12808	R1022 20_M_-18.A-	343	180M
68	21.57	2541	1.83	12184	R1022 22_M_-18.A-	343	180M
58	25.49	3002	1.57	13762	R1022 28_M_-18.A-	343	180M
48	30.76	3623	1.38	14194	R1022 32_M_-18.A-	343	180M
41	35.44	4174	1.20	17137	R1022 36_M_-18.A-	343	180M
36	41.12	4843	1.03	20171	R1022 45_M_-18.A-	343	180M
44	33.25	3916	2.22	55000	R132232_M_-18.A-	424	180M
40	37.03	4362	2.02	55000	R132236_M_-18.A-	424	180M
34	43.25	5094	1.52	55000	R132245_M_-18.A-	424	180M
29	50.70	5972	0.99	55000	R132250_M_-18.A-	424	180M
27	53.94	6353	0.99	55000	R132256_M_-18.A-	424	180M
31	46.79	5455	1.65	55000	R133245_M_-18.A-	463	180M
28	52.97	6175	1.48	55000	R133250_M_-18.A-	463	180M
25	59.76	6967	1.32	55000	R133256_M_-18.A-	463	180M
22	66.40	7741	1.21	55000	R133263_M_-18.A-	463	180M
20	72.60	8464	1.12	55000	R133271_M_-18.A-	463	180M
18	80.68	9406	1.02	55000	R133280_M_-18.A-	463	180M
15	95.34	11115	0.87	55000	R1332100_M_-18.A-	463	180M
52	28.24	3326	3.91	68000	R1422 28_M_-18.A-	518	180M
43	33.89	3992	3.26	68000	R1422 32_M_-18.A-	518	180M
40	36.72	4325	3.01	68000	R1422 36_M_-18.A-	518	180M
34	42.95	5059	1.48	68000	R1422 45_M_-18.A-	518	180M
29	50.36	5932	1.35	68000	R1422 50_M_-18.A-	518	180M
26	56.49	6654	1.25	68000	R1422 56_M_-18.A-	518	180M
30	48.24	5624	2.06	68000	R143245_M_-18.A-	557	180M
27	54.61	6366	1.90	68000	R143250_M_-18.A-	557	180M
24	61.61	7183	1.81	68000	R143256_M_-18.A-	557	180M
21	68.46	7981	1.59	68000	R143263_M_-18.A-	557	180M
20	74.85	8726	1.49	68000	R143271_M_-18.A-	557	180M
18	83.17	9696	1.34	68000	R143280_M_-18.A-	557	180M

NOTE
Other output speeds are available using 2 and 8 pole motors. Please contact our Application Engineers

R SERIES

SELECTION TABLES

18.5 kW

4 POLE

18.5 kW

6 POLE

NOTE
Other output speeds are available using 2 and 8 pole motors. Please contact our Application Engineers

N2 RPM	i	M2 Nm	Fm	N	Unit Designation	kg	Motor Size
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry 1 - 20 Blanks to be filled when entering order	Weight of base mount unit	
15	98.30	11460	1.13	68000	R1432100_M_-18.A-	557	180M
12	118.61	13828	0.94	68000	R1432112_M_-18.A-	557	180M
39	37.54	4422	3.75	98000	R162236_M_-18.A-	805	180M
33	45.05	5306	2.09	98000	R162245_M_-18.A-	805	180M
32	45.64	5320	3.89	98000	R163245_M_-18.A-	803	180M
28	51.82	6041	3.43	98000	R163250_M_-18.A-	803	180M
25	59.38	6923	2.99	98000	R163256_M_-18.A-	803	180M
23	63.82	7440	2.78	98000	R163263_M_-18.A-	803	180M
20	74.49	8684	2.38	98000	R163271_M_-18.A-	803	180M
18	82.13	9575	2.16	98000	R163280_M_-18.A-	803	180M
15	98.51	11484	1.80	98000	R1632100_M_-18.A-	803	180M
12	118.21	13781	1.50	98000	R1632112_M_-18.A-	803	180M
11	128.08	14932	1.39	98000	R1632125_M_-18.A-	803	180M
10	149.79	17463	1.19	98000	R1632160_M_-18.A-	803	180M
8.4	175.64	20476	0.93	98000	R1632180_M_-18.A-	803	180M
266	3.68	650	2.48	13811	R09223.6_M_-18.C-	375	200L
193	5.07	896	2.04	12873	R09225.0_M_-18.C-	375	200L
172	5.69	1005	1.90	12771	R09225.6_M_-18.C-	375	200L
154	6.38	1127	1.77	12561	R09226.3_M_-18.C-	375	200L
119	8.22	1452	1.49	12228	R09228.0_M_-18.C-	375	200L
107	9.19	1624	1.39	12030	R09229.0_M_-18.C-	375	200L
85	11.47	2026	1.20	11737	R092211_M_-18.C-	375	200L
77	12.74	2251	1.12	11543	R092212_M_-18.C-	375	200L
67	14.53	2567	1.02	11430	R092214_M_-18.C-	375	200L
60	16.34	2887	0.96	11448	R092216_M_-18.C-	375	200L
53	18.50	3268	0.87	12215	R092218_M_-18.C-	375	200L
277	3.54	625	2.83	26349	R1022 3.6_M_-18.C-	404	200L
198	4.94	873	2.83	24219	R1022 5.0_M_-18.C-	404	200L
182	5.37	949	2.84	22541	R1022 5.6_M_-18.C-	404	200L
161	6.10	1078	2.83	19846	R1022 6.3_M_-18.C-	404	200L
123	7.95	1405	2.68	14933	R1022 8.0_M_-18.C-	404	200L
114	8.58	1516	2.55	14634	R1022 9.0_M_-18.C-	404	200L
89	11.02	1947	2.17	13719	R1022 11_M_-18.C-	404	200L
78	12.51	2210	1.99	13268	R1022 12_M_-18.C-	404	200L
69	14.16	2502	1.83	12722	R1022 14_M_-18.C-	404	200L
61	15.98	2823	1.30	22953	R1022 16_M_-18.C-	404	200L
55	17.75	3136	1.30	20696	R1022 18_M_-18.C-	404	200L
50	19.41	3429	1.30	18738	R1022 20_M_-18.C-	404	200L
45	21.57	3811	1.23	18620	R1022 22_M_-18.C-	404	200L
38	25.49	4503	1.04	21903	R1022 28_M_-18.C-	404	200L
32	30.76	5435	0.92	22790	R1022 32_M_-18.C-	404	200L
259	3.79	670	3.52	55000	R13223.6_M_-18.C-	486	200L
186	5.26	929	3.52	55000	R13225.0_M_-18.C-	486	200L
170	5.77	1019	3.52	55000	R13225.6_M_-18.C-	486	200L
154	6.35	1122	3.52	55000	R13226.3_M_-18.C-	486	200L
121	8.11	1433	3.52	55000	R13228.0_M_-18.C-	486	200L
109	8.99	1588	3.52	55000	R13229.0_M_-18.C-	486	200L
83	11.81	2087	3.52	52949	R132211_M_-18.C-	486	200L
76	12.92	2283	3.52	51563	R132212_M_-18.C-	486	200L
67	14.63	2585	3.18	50312	R132214_M_-18.C-	486	200L
61	16.12	2848	2.96	49459	R132216_M_-18.C-	486	200L
54	18.02	3184	2.64	48851	R132218_M_-18.C-	486	200L
47	20.86	3685	2.35	47670	R132220_M_-18.C-	486	200L
42	23.51	4154	2.11	46890	R132222_M_-18.C-	486	200L
36	27.08	4784	1.86	45926	R132228_M_-18.C-	486	200L
29	33.25	5874	1.55	44480	R132232_M_-18.C-	486	200L
26	37.03	6542	1.40	43807	R132236_M_-18.C-	486	200L
23	43.25	7641	1.01	45451	R132245_M_-18.C-	486	200L
21	46.79	8183	1.15	55000	R133245_M_-18.C-	524	200L
19	52.97	9263	1.03	55000	R133250_M_-18.C-	524	200L
16	59.76	10450	0.92	55000	R133256_M_-18.C-	524	200L
15	66.40	11612	0.84	55000	R133263_M_-18.C-	524	200L
46	21.36	3774	3.44	68000	R1422 20_M_-18.C-	581	200L
42	23.55	4161	3.12	68000	R1422 22_M_-18.C-	581	200L
35	28.24	4989	2.61	68000	R1422 28_M_-18.C-	581	200L
29	33.89	5988	2.17	68000	R1422 32_M_-18.C-	581	200L
27	36.72	6488	2.00	68000	R1422 36_M_-18.C-	581	200L
23	42.95	7588	0.99	68000	R1422 45_M_-18.C-	581	200L
19	50.36	8897	0.90	68000	R1422 50_M_-18.C-	581	200L
17	56.49	9980	0.83	68000	R1422 56_M_-18.C-	581	200L
20	48.24	8436	1.49	68000	R143245_M_-18.C-	618	200L
18	54.61	9550	1.34	68000	R143250_M_-18.C-	618	200L
16	61.61	10774	1.21	68000	R143256_M_-18.C-	618	200L
14	68.46	11972	1.09	68000	R143263_M_-18.C-	618	200L
13	74.85	13089	0.99	68000	R143271_M_-18.C-	618	200L
12	83.17	14544	0.89	68000	R143280_M_-18.C-	618	200L
31	31.41	5549	3.53	98000	R162232_M_-18.C-	862	200L
26	37.54	6632	2.50	98000	R162236_M_-18.C-	862	200L
22	45.05	7959	1.39	98000	R162245_M_-18.C-	862	200L
24	41.16	7198	2.88	98000	R163240_M_-18.C-	866	200L
21	45.64	7981	2.59	98000	R163250_M_-18.C-	866	200L
19	51.82	9062	2.28	98000	R163256_M_-18.C-	866	200L
17	59.38	10384	1.99	98000	R163256_M_-18.C-	866	200L
15	63.82	11160	1.85	98000	R163263_M_-18.C-	866	200L
13	74.49	13026	1.59	98000	R163271_M_-18.C-	866	200L
12	82.13	14362	1.44	98000	R163280_M_-18.C-	866	200L
10	98.51	17227	1.20	98000	R1632100_M_-18.C-	866	200L
8.3	118.21	20672	1.00	98000	R1632112_M_-18.C-	866	200L
7.7	128.08	22398	0.92	98000	R1632125_M_-18.C-	866	200L

R SERIES

SELECTION TABLES

22.0 kW

4 POLE

N2 RPM	i	M2 Nm	Fm	N	Unit Designation	kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry [1] - [20] Blanks to be filled when entering order	Weight of base mount unit	Motor Size
399	3.68	515	2.75	14757	R09223.6_M_-22.A-	324	180L
290	5.07	710	2.27	13240	R09225.0_M_-22.A-	324	180L
258	5.69	797	2.11	12917	R09225.6_M_-22.A-	324	180L
230	6.38	894	1.97	12606	R09226.3_M_-22.A-	324	180L
179	8.22	1151	1.67	12060	R09228.0_M_-22.A-	324	180L
160	9.19	1287	1.55	11966	R09229.0_M_-22.A-	324	180L
128	11.47	1607	1.34	11668	R092211_M_-22.A-	324	180L
115	12.74	1784	1.25	11580	R092212_M_-22.A-	324	180L
101	14.53	2035	1.14	11469	R092214_M_-22.A-	324	180L
90	16.34	2289	1.07	10982	R092216_M_-22.A-	324	180L
79	18.50	2591	0.97	11066	R092218_M_-22.A-	324	180L
71	20.59	2884	0.90	10974	R092220_M_-22.A-	324	180L
64	22.87	3203	0.84	11085	R092222_M_-22.A-	324	180L
415	3.54	496	3.55	23795	R1022 3.6_M_-22.A-	353	180L
298	4.94	692	3.57	25190	R1022 5.0_M_-22.A-	353	180L
274	5.37	752	3.58	23930	R1022 5.6_M_-22.A-	353	180L
241	6.10	854	3.53	21831	R1022 6.3_M_-22.A-	353	180L
185	7.95	1114	2.99	16131	R1022 8.0_M_-22.A-	353	180L
171	8.58	1202	2.85	15034	R1022 9.0_M_-22.A-	353	180L
133	11.02	1544	2.42	14215	R1022 11_M_-22.A-	353	180L
118	12.51	1752	2.22	13864	R1022 12_M_-22.A-	353	180L
104	14.16	1983	2.04	13413	R1022 14_M_-22.A-	353	180L
92	15.98	2238	1.64	18478	R1022 16_M_-22.A-	353	180L
83	17.75	2486	1.65	15422	R1022 18_M_-22.A-	353	180L
76	19.41	2719	1.64	12566	R1022 20_M_-22.A-	353	180L
68	21.57	3021	1.54	11954	R1022 22_M_-22.A-	353	180L
58	25.49	3570	1.32	13502	R1022 28_M_-22.A-	353	180L
48	30.76	4308	1.16	13926	R1022 32_M_-22.A-	353	180L
41	35.44	4964	1.01	16813	R1022 36_M_-22.A-	353	180L
36	41.12	5760	0.87	19790	R1022 45_M_-22.A-	353	180L
70	20.86	2922	2.84	42849	R132220_M_-22.A-	434	180L
63	23.51	3293	2.55	44451	R132222_M_-22.A-	434	180L
54	27.08	3793	2.24	47872	R132228_M_-22.A-	434	180L
44	33.25	4657	1.87	54308	R132232_M_-22.A-	434	180L
40	37.03	5187	1.70	55000	R132236_M_-22.A-	434	180L
34	43.25	6058	1.27	55000	R132245_M_-22.A-	434	180L
29	50.70	7101	0.83	55000	R132250_M_-22.A-	434	180L
27	53.94	7555	0.83	55000	R132256_M_-22.A-	434	180L
31	46.79	6487	1.39	55000	R133245_M_-22.A-	473	180L
28	52.97	7343	1.24	55000	R133250_M_-22.A-	473	180L
25	59.76	8285	1.11	55000	R133256_M_-22.A-	473	180L
22	66.40	9206	1.02	55000	R133263_M_-22.A-	473	180L
20	72.60	10065	0.94	55000	R133271_M_-22.A-	473	180L
18	80.68	11185	0.86	55000	R133280_M_-22.A-	473	180L
62	23.55	3299	3.94	68000	R1422 22_M_-22.A-	528	180L
52	28.24	3955	3.29	68000	R1422 28_M_-22.A-	528	180L
43	33.89	4747	2.74	68000	R1422 32_M_-22.A-	528	180L
40	36.72	5143	2.53	68000	R1422 36_M_-22.A-	528	180L
34	42.95	6016	1.25	68000	R1422 45_M_-22.A-	528	180L
29	50.36	7054	1.14	68000	R1422 50_M_-22.A-	528	180L
26	56.49	7912	1.05	68000	R1422 56_M_-22.A-	528	180L
30	48.24	6688	1.73	68000	R143245_M_-22.A-	567	180L
27	54.61	7571	1.60	68000	R143250_M_-22.A-	567	180L
24	61.61	8541	1.52	68000	R143256_M_-22.A-	567	180L
21	68.46	9491	1.34	68000	R143263_M_-22.A-	567	180L
20	74.85	10377	1.25	68000	R143271_M_-22.A-	567	180L
18	83.17	11530	1.13	68000	R143280_M_-22.A-	567	180L
15	98.30	13628	0.95	68000	R1432100_M_-22.A-	567	180L
39	37.54	5258	3.16	75000	R162236_M_-22.A-	815	180L
33	45.05	6310	1.76	75000	R162245_M_-22.A-	815	180L
36	41.16	5706	3.63	98000	R163240_M_-22.A-	813	180L
32	45.64	6327	3.27	98000	R163245_M_-22.A-	813	180L
28	51.82	7184	2.88	98000	R163250_M_-22.A-	813	180L
25	59.38	8232	2.51	98000	R163256_M_-22.A-	813	180L
23	63.82	8848	2.34	98000	R163263_M_-22.A-	813	180L
20	74.49	10327	2.00	98000	R163271_M_-22.A-	813	180L
18	82.13	11386	1.82	98000	R163280_M_-22.A-	813	180L
15	98.51	13657	1.52	98000	R1632100_M_-22.A-	813	180L
12	118.21	16388	1.26	98000	R1632112_M_-22.A-	813	180L
11	128.08	17757	1.17	98000	R1632125_M_-22.A-	813	180L
10	149.79	20766	1.00	98000	R1632160_M_-22.A-	813	180L

NOTE

Other output speeds are available using 2 and 8 pole motors. Please contact our Application Engineers

R SERIES

SELECTION TABLES

22.0 kW

6 POLE

N2 RPM	i	M2 Nm	Fm	N	Unit Designation	kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry 1 - 20 Blanks to be filled when entering order	Weight of base mount unit	Motor Size
266	3.68	773	3.69	14313	R09223.6_M_-22.C--	375	200L
193	5.07	1065	2.77	14430	R09225.0_M_-22.C--	375	200L
172	5.69	1195	2.55	14854	R09225.6_M_-22.C--	375	200L
154	6.38	1340	2.32	16345	R09226.3_M_-22.C--	375	200L
119	8.22	1727	1.80	18136	R09228.0_M_-22.C--	375	200L
107	9.19	1931	1.61	19707	R09229.0_M_-22.C--	375	200L
85	11.47	2410	1.29	17381	R092211_M_-22.C--	375	200L
77	12.74	2677	1.07	20500	R092212_M_-22.C--	375	200L
67	14.53	3053	0.87	20183	R092214_M_-22.C--	375	200L
277	3.54	744	2.38	25852	R1022 3.6_M_-22.C--	404	200L
198	4.94	1038	2.38	23761	R1022 5.0_M_-22.C--	404	200L
182	5.37	1128	2.38	22116	R1022 5.6_M_-22.C--	404	200L
161	6.10	1282	2.38	19471	R1022 6.3_M_-22.C--	404	200L
123	7.95	1670	2.25	14651	R1022 8.0_M_-22.C--	404	200L
114	8.58	1803	2.15	14357	R1022 9.0_M_-22.C--	404	200L
89	11.02	2315	1.82	13460	R1022 11_M_-22.C--	404	200L
78	12.51	2628	1.67	13017	R1022 12_M_-22.C--	404	200L
69	14.16	2975	1.54	12481	R1022 14_M_-22.C--	404	200L
61	15.98	3357	1.09	22519	R1022 16_M_-22.C--	404	200L
55	17.75	3729	1.10	20305	R1022 18_M_-22.C--	404	200L
50	19.41	4078	1.10	18385	R1022 20_M_-22.C--	404	200L
45	21.57	4532	1.03	18269	R1022 22_M_-22.C--	404	200L
38	25.49	5355	0.88	21489	R1022 28_M_-22.C--	404	200L
259	3.79	796	2.96	55000	R13223.6_M_-22.C--	486	200L
186	5.26	1105	2.96	55000	R13225.0_M_-22.C--	486	200L
170	5.77	1212	2.96	55000	R13225.6_M_-22.C--	486	200L
154	6.35	1334	2.96	55000	R13226.3_M_-22.C--	486	200L
121	8.11	1704	2.96	55000	R13228.0_M_-22.C--	486	200L
109	8.99	1889	2.96	55000	R13229.0_M_-22.C--	486	200L
83	11.81	2481	2.96	51949	R132211_M_-22.C--	486	200L
76	12.92	2714	2.96	50589	R132212_M_-22.C--	486	200L
67	14.63	3074	2.67	49362	R132214_M_-22.C--	486	200L
61	16.12	3387	2.49	48526	R132216_M_-22.C--	486	200L
54	18.02	3786	2.22	47928	R132218_M_-22.C--	486	200L
47	20.86	4383	1.97	46770	R132220_M_-22.C--	486	200L
42	23.51	4939	1.77	46004	R132222_M_-22.C--	486	200L
36	27.08	5690	1.56	45059	R132228_M_-22.C--	486	200L
29	33.25	6986	1.30	43641	R132232_M_-22.C--	486	200L
26	37.03	7780	1.18	42980	R132236_M_-22.C--	486	200L
23	43.25	9087	0.85	44593	R132245_M_-22.C--	486	200L
21	46.79	9831	0.96	54742	R133245_M_-22.C--	524	200L
19	52.97	11129	0.86	54082	R133250_M_-22.C--	524	200L
58	17.02	3576	3.64	68000	R1422 16_M_-22.C--	581	200L
54	18.30	3845	3.38	68000	R1422 18_M_-22.C--	581	200L
46	21.36	4488	2.90	68000	R1422 20_M_-22.C--	581	200L
42	23.55	4948	2.63	68000	R1422 22_M_-22.C--	581	200L
35	28.24	5933	2.19	68000	R1422 28_M_-22.C--	581	200L
29	33.89	7120	1.83	68000	R1422 32_M_-22.C--	581	200L
27	36.72	7715	1.69	68000	R1422 36_M_-22.C--	581	200L
23	42.95	9024	0.83	68000	R1422 45_M_-22.C--	581	200L
20	48.24	10032	1.26	68000	R143245_M_-22.C--	618	200L
18	54.61	11356	1.13	68000	R143250_M_-22.C--	618	200L
16	61.61	12812	1.01	68000	R143256_M_-22.C--	618	200L
14	68.46	14237	0.91	68000	R143263_M_-22.C--	618	200L
36	27.26	5727	3.60	98000	R162228_M_-22.C--	862	200L
31	31.41	6599	2.97	98000	R162232_M_-22.C--	862	200L
26	37.54	7887	2.10	98000	R162236_M_-22.C--	862	200L
22	45.05	9465	1.17	98000	R162245_M_-22.C--	862	200L
24	41.16	8559	2.42	98000	R163240_M_-22.C--	866	200L
21	45.64	9490	2.18	98000	R163245_M_-22.C--	866	200L
19	51.82	10776	1.92	98000	R163250_M_-22.C--	866	200L
17	59.38	12348	1.68	98000	R163256_M_-22.C--	866	200L
15	63.82	13272	1.56	98000	R163263_M_-22.C--	866	200L
13	74.49	15491	1.34	98000	R163271_M_-22.C--	866	200L
12	82.13	17079	1.21	98000	R163280_M_-22.C--	866	200L
10	98.51	20486	1.01	98000	R1632100_M_-22.C--	866	200L

NOTE

Other output speeds are available using 2 and 8 pole motors. Please contact our Application Engineers

R SERIES

SELECTION TABLES

30.0 kW

4 POLE

NOTE
Other output speeds are available using 2 and 8 pole motors. Please contact our Application Engineers

N2 RPM	i	M2 Nm	Fm	N	Unit Designation	kg	Motor Size
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry [1] - [20] Blanks to be filled when entering order	Weight of base mount unit	
399	3.68	703	2.02	14262	R09223.6_M_ _ 30.A--	375	200L
290	5.07	968	1.66	12796	R09225.0_M_ _ 30.A--	375	200L
258	5.69	1087	1.55	12484	R09225.6_M_ _ 30.A--	375	200L
230	6.38	1219	1.44	12183	R09226.3_M_ _ 30.A--	375	200L
179	8.22	1570	1.22	11655	R09228.0_M_ _ 30.A--	375	200L
160	9.19	1755	1.14	11565	R09229.0_M_ _ 30.A--	375	200L
128	11.47	2191	0.98	11277	R092211_M_ _ 30.A--	375	200L
115	12.74	2433	0.92	11192	R092212_M_ _ 30.A--	375	200L
101	14.53	2775	0.84	11085	R092214_M_ _ 30.A--	375	200L
415	3.54	676	2.60	22997	R1022 3.6_M_ _ 30.A--	404	200L
298	4.94	944	2.62	24345	R1022 5.0_M_ _ 30.A--	404	200L
274	5.37	1026	2.62	23127	R1022 5.6_M_ _ 30.A--	404	200L
241	6.10	1165	2.59	21099	R1022 6.3_M_ _ 30.A--	404	200L
185	7.95	1518	2.19	15590	R1022 8.0_M_ _ 30.A--	404	200L
171	8.58	1639	2.09	14529	R1022 9.0_M_ _ 30.A--	404	200L
133	11.02	2105	1.77	13738	R1022 11_M_ _ 30.A--	404	200L
118	12.51	2389	1.63	13399	R1022 12_M_ _ 30.A--	404	200L
104	14.16	2705	1.50	12963	R1022 14_M_ _ 30.A--	404	200L
92	15.98	3052	1.20	17858	R1022 16_M_ _ 30.A--	404	200L
83	17.75	3390	1.21	14904	R1022 18_M_ _ 30.A--	404	200L
76	19.41	3707	1.20	12144	R1022 20_M_ _ 30.A--	404	200L
68	21.57	4120	1.13	11553	R1022 22_M_ _ 30.A--	404	200L
58	25.49	4869	0.97	13049	R1022 28_M_ _ 30.A--	404	200L
48	30.76	5875	0.85	13459	R1022 32_M_ _ 30.A--	404	200L
388	3.79	724	3.26	55000	R13223.6_M_ _ 30.A--	486	200L
279	5.26	1005	3.25	55000	R13225.0_M_ _ 30.A--	486	200L
255	5.77	1102	3.26	55000	R13225.6_M_ _ 30.A--	486	200L
231	6.35	1213	3.26	55000	R13226.3_M_ _ 30.A--	486	200L
181	8.11	1549	3.26	55000	R13228.0_M_ _ 30.A--	486	200L
164	8.99	1717	3.26	55000	R13229.0_M_ _ 30.A--	486	200L
124	11.81	2256	3.25	55000	R132211_M_ _ 30.A--	486	200L
114	12.92	2468	3.21	55000	R132212_M_ _ 30.A--	486	200L
100	14.63	2794	2.87	51537	R132214_M_ _ 30.A--	486	200L
91	16.12	3079	2.63	48377	R132216_M_ _ 30.A--	486	200L
82	18.02	3442	2.38	43006	R132218_M_ _ 30.A--	486	200L
70	20.86	3984	2.08	41412	R132220_M_ _ 30.A--	486	200L
63	23.51	4490	1.87	42960	R132222_M_ _ 30.A--	486	200L
54	27.08	5172	1.65	46266	R132228_M_ _ 30.A--	486	200L
44	33.25	6351	1.37	52486	R132232_M_ _ 30.A--	486	200L
40	37.03	7073	1.24	55000	R132236_M_ _ 30.A--	486	200L
34	43.25	8261	0.93	55000	R132245_M_ _ 30.A--	486	200L
31	46.79	8846	1.02	55000	R133245_M_ _ 30.A--	524	200L
28	52.97	10014	0.91	55000	R133250_M_ _ 30.A--	524	200L
86	17.02	3251	3.91	68000	R1422 16_M_ _ 30.A--	581	200L
80	18.30	3495	3.66	68000	R1422 18_M_ _ 30.A--	581	200L
69	21.36	4080	3.19	68000	R1422 20_M_ _ 30.A--	581	200L
62	23.55	4498	2.89	68000	R1422 22_M_ _ 30.A--	581	200L
52	28.24	5394	2.41	68000	R1422 28_M_ _ 30.A--	581	200L
43	33.89	6473	2.01	68000	R1422 32_M_ _ 30.A--	581	200L
40	36.72	7014	1.85	68000	R1422 36_M_ _ 30.A--	581	200L
34	42.95	8203	0.91	68000	R1422 45_M_ _ 30.A--	581	200L
29	50.36	9619	0.83	68000	R1422 50_M_ _ 30.A--	581	200L
30	48.24	9120	1.27	68000	R143245_M_ _ 30.A--	618	200L
27	54.61	10324	1.17	68000	R143250_M_ _ 30.A--	618	200L
24	61.61	11647	1.12	68000	R143256_M_ _ 30.A--	618	200L
21	68.46	12942	0.98	68000	R143263_M_ _ 30.A--	618	200L
20	74.85	14150	0.92	68000	R143271_M_ _ 30.A--	618	200L
54	27.26	5207	3.96	98000	R162228_M_ _ 30.A--	862	200L
47	31.41	5999	3.27	98000	R162232_M_ _ 30.A--	862	200L
39	37.54	7170	2.32	98000	R162236_M_ _ 30.A--	862	200L
33	45.05	8605	1.29	98000	R162245_M_ _ 30.A--	862	200L
36	41.16	7781	2.66	98000	R163240_M_ _ 30.A--	866	200L
32	45.64	8628	2.40	98000	R163245_M_ _ 30.A--	866	200L
28	51.82	9797	2.11	98000	R163250_M_ _ 30.A--	866	200L
25	59.38	11226	1.84	98000	R163256_M_ _ 30.A--	866	200L
23	63.82	12065	1.72	98000	R163263_M_ _ 30.A--	866	200L
20	74.49	14082	1.47	98000	R163271_M_ _ 30.A--	866	200L
18	82.13	15527	1.33	98000	R163280_M_ _ 30.A--	866	200L
15	98.51	18623	1.11	98000	R1632100_M_ _ 30.A--	866	200L
12	118.21	22348	0.93	98000	R1632112_M_ _ 30.A--	866	200L

R SERIES

SELECTION TABLES

30.0 kW

6 POLE

N2 RPM	i	M2 Nm	Fm	N	Unit Designation	kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry [1] - [20] Blanks to be filled when entering order	Weight of base mount unit	Motor Size
268	3.68	1049	1.53	13103	R09223.6_M_-__30.C--	469	225M
194	5.07	1445	1.27	12213	R09225.0_M_-__30.C--	469	225M
173	5.69	1622	1.18	12116	R09225.6_M_-__30.C--	469	225M
154	6.38	1819	1.09	11917	R09226.3_M_-__30.C--	469	225M
120	8.22	2343	0.93	11602	R09228.0_M_-__30.C--	469	225M
107	9.19	2620	0.86	11413	R09229.0_M_-__30.C--	469	225M
278	3.54	1009	1.75	24999	R1022 3.6_M_-__30.C--	498	225M
199	4.94	1408	1.75	22977	R1022 5.0_M_-__30.C--	498	225M
183	5.37	1531	1.76	21386	R1022 5.6_M_-__30.C--	498	225M
161	6.10	1739	1.75	18829	R1022 6.3_M_-__30.C--	498	225M
124	7.95	2266	1.66	14168	R1022 8.0_M_-__30.C--	498	225M
115	8.58	2446	1.58	13883	R1022 9.0_M_-__30.C--	498	225M
89	11.02	3141	1.34	13016	R1022 11._M_-__30.C--	498	225M
79	12.51	3566	1.23	12588	R1022 12._M_-__30.C--	498	225M
70	14.16	4036	1.14	12069	R1022 14._M_-__30.C--	498	225M
260	3.79	1080	2.18	55000	R13223.6_M_-__30.C--	580	225M
187	5.26	1499	2.18	55000	R13225.0_M_-__30.C--	580	225M
171	5.77	1645	2.18	55000	R13225.6_M_-__30.C--	580	225M
155	6.35	1810	2.18	55000	R13226.3_M_-__30.C--	580	225M
121	8.11	2312	2.18	55000	R13228.0_M_-__30.C--	580	225M
110	8.99	2563	2.18	55000	R13229.0_M_-__30.C--	580	225M
83	11.81	3366	2.18	50235	R132211._M_-__30.C--	580	225M
76	12.92	3683	2.18	48920	R132212._M_-__30.C--	580	225M
67	14.63	4170	1.97	47733	R132214._M_-__30.C--	580	225M
61	16.12	4595	1.83	46924	R132216._M_-__30.C--	580	225M
55	18.02	5137	1.64	46347	R132218._M_-__30.C--	580	225M
47	20.86	5946	1.45	45227	R132220._M_-__30.C--	580	225M
42	23.51	6701	1.31	44486	R132222._M_-__30.C--	580	225M
36	27.08	7719	1.15	43572	R132228._M_-__30.C--	580	225M
30	33.25	9478	0.96	42201	R132232._M_-__30.C--	580	225M
83	11.80	3364	3.81	63710	R1422 11._M_-__30.C--	676	225M
75	13.08	3728	3.46	63963	R1422 12._M_-__30.C--	676	225M
66	14.86	4236	3.07	68000	R1422 14._M_-__30.C--	676	225M
58	17.02	4851	2.68	68000	R1422 16._M_-__30.C--	676	225M
54	18.30	5216	2.49	68000	R1422 18._M_-__30.C--	676	225M
46	21.36	6089	2.14	68000	R1422 20._M_-__30.C--	676	225M
42	23.55	6713	1.94	68000	R1422 22._M_-__30.C--	676	225M
35	28.24	8050	1.61	68000	R1422 28._M_-__30.C--	676	225M
29	33.89	9660	1.35	68000	R1422 32._M_-__30.C--	676	225M
27	36.72	10467	1.24	68000	R1422 36._M_-__30.C--	676	225M
20	48.24	13610	0.93	67426	R143245._M_-__30.C--	712	225M
18	54.61	15407	0.83	66627	R143250._M_-__30.C--	712	225M
48	20.39	5812	3.54	98000	R162220._M_-__30.C--	952	225M
42	23.51	6701	3.07	98000	R162222._M_-__30.C--	952	225M
36	27.26	7770	2.65	98000	R162228._M_-__30.C--	952	225M
31	31.41	8953	2.19	98000	R162232._M_-__30.C--	952	225M
26	37.54	10701	1.55	98000	R162236._M_-__30.C--	952	225M
22	45.05	12841	0.86	98000	R162245._M_-__30.C--	952	225M
24	41.16	11613	1.78	98000	R163240._M_-__30.C--	961	225M
22	45.64	12876	1.61	98000	R163245._M_-__30.C--	961	225M
19	51.82	14620	1.42	98000	R163250._M_-__30.C--	961	225M
17	59.38	16753	1.24	98000	R163256._M_-__30.C--	961	225M
15	63.82	18006	1.15	98000	R163263._M_-__30.C--	961	225M
13	74.49	21016	0.98	98000	R163271._M_-__30.C--	961	225M
12	82.13	23172	0.89	98000	R163280._M_-__30.C--	961	225M

NOTE

Other output speeds are available using 2 and 8 pole motors. Please contact our Application Engineers

R SERIES

SELECTION TABLES

37.0 kW

4 POLE

N2 RPM	i	M2 Nm	Fm	N	Unit Designation	kg	Motor Size
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry [1] - [20] Blanks to be filled when entering order	Weight of base mount unit	
399	3.68	867	1.64	13936	R09223.6_M_-__37.A--	436	225S
290	5.07	1194	1.35	12504	R09225.0_M_-__37.A--	436	225S
258	5.69	1340	1.25	12199	R09225.6_M_-__37.A--	436	225S
230	6.38	1503	1.17	11905	R09226.3_M_-__37.A--	436	225S
179	8.22	1936	0.99	11389	R09228.0_M_-__37.A--	436	225S
160	9.19	2165	0.92	11301	R09229.0_M_-__37.A--	436	225S
415	3.54	834	2.11	22473	R1022 3.6_M_-__37.A--	465	225S
298	4.94	1164	2.12	23790	R1022 5.0_M_-__37.A--	465	225S
274	5.37	1265	2.13	22600	R1022 5.6_M_-__37.A--	465	225S
241	6.10	1437	2.10	20617	R1022 6.3_M_-__37.A--	465	225S
185	7.95	1873	1.78	15235	R1022 8.0_M_-__37.A--	465	225S
171	8.58	2021	1.69	14198	R1022 9.0_M_-__37.A--	465	225S
133	11.02	2596	1.44	13425	R1022 11._M_-__37.A--	465	225S
118	12.51	2947	1.32	13094	R1022 12._M_-__37.A--	465	225S
104	14.16	3336	1.21	12668	R1022 14._M_-__37.A--	465	225S
92	15.98	3764	0.97	17451	R1022 16._M_-__37.A--	465	225S
83	17.75	4181	0.98	14565	R1022 18._M_-__37.A--	465	225S
76	19.41	4572	0.98	11867	R1022 20._M_-__37.A--	465	225S
68	21.57	5081	0.92	11289	R1022 22._M_-__37.A--	465	225S
388	3.79	893	2.64	55000	R13223.6_M_-__37.A--	547	225S
279	5.26	1239	2.64	55000	R13225.0_M_-__37.A--	547	225S
255	5.77	1359	2.64	55000	R13225.6_M_-__37.A--	547	225S
231	6.35	1496	2.64	55000	R13226.3_M_-__37.A--	547	225S
181	8.11	1910	2.64	55000	R13228.0_M_-__37.A--	547	225S
164	8.99	2118	2.64	55000	R13229.0_M_-__37.A--	547	225S
124	11.81	2782	2.64	55000	R132211._M_-__37.A--	547	225S
114	12.92	3044	2.60	55000	R132212._M_-__37.A--	547	225S
100	14.63	3446	2.32	50362	R132214._M_-__37.A--	547	225S
91	16.12	3797	2.13	47274	R132216._M_-__37.A--	547	225S
82	18.02	4245	1.93	42026	R132218._M_-__37.A--	547	225S
70	20.86	4914	1.69	40467	R132220._M_-__37.A--	547	225S
63	23.51	5538	1.52	41980	R132222._M_-__37.A--	547	225S
54	27.08	6379	1.33	45211	R132228._M_-__37.A--	547	225S
44	33.25	7833	1.11	51289	R132232._M_-__37.A--	547	225S
40	37.03	8723	1.01	54553	R132236._M_-__37.A--	547	225S
99	14.86	3501	3.57	68000	R1422 14._M_-__37.A--	643	225S
86	17.02	4009	3.17	68000	R1422 16._M_-__37.A--	643	225S
80	18.30	4311	2.97	68000	R1422 18._M_-__37.A--	643	225S
69	21.36	5032	2.58	68000	R1422 20._M_-__37.A--	643	225S
62	23.55	5548	2.34	68000	R1422 22._M_-__37.A--	643	225S
52	28.24	6652	1.95	68000	R1422 28._M_-__37.A--	643	225S
43	33.89	7983	1.63	68000	R1422 32._M_-__37.A--	643	225S
40	36.72	8650	1.50	68000	R1422 36._M_-__37.A--	643	225S
30	48.24	11248	1.03	68000	R143245._M_-__37.A--	679	225S
27	54.61	12733	0.95	68000	R143250._M_-__37.A--	679	225S
24	61.61	14365	0.90	68000	R143256._M_-__37.A--	679	225S
21	68.46	15962	0.80	68000	R143263._M_-__37.A--	679	225S
63	23.51	5538	3.72	98000	R162222._M_-__37.A--	919	225S
54	27.26	6422	3.21	98000	R162228._M_-__37.A--	919	225S
47	31.41	7399	2.65	98000	R162232._M_-__37.A--	919	225S
39	37.54	8843	1.88	98000	R162236._M_-__37.A--	919	225S
33	45.05	10612	1.05	98000	R162245._M_-__37.A--	919	225S
36	41.16	9597	2.16	98000	R163240._M_-__37.A--	928	225S
32	45.64	10641	1.95	98000	R163245._M_-__37.A--	928	225S
28	51.82	12083	1.71	98000	R163250._M_-__37.A--	928	225S
25	59.38	13845	1.50	98000	R163256._M_-__37.A--	928	225S
23	63.82	14880	1.39	98000	R163263._M_-__37.A--	928	225S
20	74.49	17368	1.19	98000	R163271._M_-__37.A--	928	225S
18	82.13	19150	1.08	98000	R163280._M_-__37.A--	928	225S
15	98.51	22969	0.90	98000	R1632100_M_-__37.A--	928	225S

NOTE
Other output speeds are available using 2 and 8 pole motors. Please contact our Application Engineers

R SERIES

SELECTION TABLES

37.0 kW

6 POLE

N2 RPM	i	M2 Nm	Fm	N	Unit Designation	kg	Motor Size
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry [1] - [20] Blanks to be filled when entering order	Weight of base mount unit	
260	3.79	1332	1.77	55000	R13223.6_M_-__37.C--	669	250M
187	5.26	1849	1.77	55000	R13225.0_M_-__37.C--	669	250M
171	5.77	2028	1.77	55000	R13225.6_M_-__37.C--	669	250M
155	6.35	2232	1.77	55000	R13226.3_M_-__37.C--	669	250M
121	8.11	2851	1.77	55000	R13228.0_M_-__37.C--	669	250M
110	8.99	3160	1.77	55000	R13229.0_M_-__37.C--	669	250M
83	11.81	4152	1.77	49089	R132211_M_-__37.C--	669	250M
76	12.92	4542	1.77	47804	R132212_M_-__37.C--	669	250M
67	14.63	5143	1.60	46645	R132214_M_-__37.C--	669	250M
61	16.12	5667	1.49	45854	R132216_M_-__37.C--	669	250M
55	18.02	6335	1.33	45290	R132218_M_-__37.C--	669	250M
47	20.86	7333	1.18	44195	R132220_M_-__37.C--	669	250M
42	23.51	8265	1.06	43472	R132222_M_-__37.C--	669	250M
36	27.08	9520	0.93	42578	R132228_M_-__37.C--	669	250M
116	8.51	2992	3.84	60302	R1422 8.0_M_-__37.C--	765	250M
104	9.45	3322	3.70	61439	R1422 9.0_M_-__37.C--	765	250M
83	11.80	4148	3.09	62257	R1422 11_M_-__37.C--	765	250M
75	13.08	4598	2.81	62505	R1422 12_M_-__37.C--	765	250M
66	14.86	5224	2.49	68000	R1422 14_M_-__37.C--	765	250M
58	17.02	5983	2.17	68000	R1422 16_M_-__37.C--	765	250M
54	18.30	6433	2.02	68000	R1422 18_M_-__37.C--	765	250M
46	21.36	7509	1.73	68000	R1422 20_M_-__37.C--	765	250M
42	23.55	8279	1.57	68000	R1422 22_M_-__37.C--	765	250M
35	28.24	9928	1.31	68000	R1422 28_M_-__37.C--	765	250M
29	33.89	11914	1.09	68000	R1422 32_M_-__37.C--	765	250M
27	36.72	12909	1.01	68000	R1422 36_M_-__37.C--	765	250M
70	14.01	4925	3.63	98000	R162214_M_-__37.C--	1024	250M
61	16.19	5692	3.55	98000	R162216_M_-__37.C--	1024	250M
56	17.49	6149	3.35	98000	R162218_M_-__37.C--	1024	250M
48	20.39	7168	2.87	98000	R162220_M_-__37.C--	1024	250M
42	23.51	8265	2.49	98000	R162222_M_-__37.C--	1024	250M
36	27.26	9583	2.15	98000	R162228_M_-__37.C--	1024	250M
31	31.41	11042	1.77	98000	R162232_M_-__37.C--	1024	250M
26	37.54	13197	1.26	98000	R162236_M_-__37.C--	1024	250M
24	41.16	14322	1.45	98000	R163240_M_-__37.C--	980	250M
22	45.64	15880	1.30	98000	R163245_M_-__37.C--	980	250M
19	51.82	18032	1.15	98000	R163250_M_-__37.C--	980	250M
17	59.38	20662	1.00	98000	R163256_M_-__37.C--	980	250M
15	63.82	22207	0.93	98000	R163263_M_-__37.C--	980	250M

NOTE

Other output speeds are available using 2 and 8 pole motors. Please contact our Application Engineers

R SERIES

SELECTION TABLES

45.0 kW

4 POLE

N2 RPM	i	M2 Nm	Fm	N	Unit Designation	kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry [1] - [20] Blanks to be filled when entering order	Weight of base mount unit	Motor Size
402	3.68	1047	1.36	13650	R09223.6_M_-45.A--	469	225M
292	5.07	1443	1.12	12247	R09225.0_M_-45.A--	469	225M
260	5.69	1619	1.04	11948	R09225.6_M_-45.A--	469	225M
232	6.38	1816	0.97	11660	R09226.3_M_-45.A--	469	225M
418	3.54	1007	1.75	22010	R10223.6_M_-45.A--	498	225M
300	4.94	1406	1.76	23301	R10225.0_M_-45.A--	498	225M
276	5.37	1528	1.76	22135	R10225.6_M_-45.A--	498	225M
243	6.10	1736	1.74	20193	R10226.3_M_-45.A--	498	225M
186	7.95	2262	1.47	14921	R10228.0_M_-45.A--	498	225M
172	8.58	2442	1.40	13906	R10229.0_M_-45.A--	498	225M
134	11.02	3136	1.19	13149	R102211_M_-45.A--	498	225M
118	12.51	3560	1.09	12824	R102212_M_-45.A--	498	225M
105	14.16	4029	1.01	12407	R102214_M_-45.A--	498	225M
93	15.98	4547	0.81	17092	R102216_M_-45.A--	498	225M
83	17.75	5051	0.81	14265	R102218_M_-45.A--	498	225M
76	19.41	5523	0.81	11623	R102220_M_-45.A--	498	225M
391	3.79	1078	2.19	55000	R13223.6_M_-45.A--	580	225M
281	5.26	1497	2.18	55000	R13225.0_M_-45.A--	580	225M
256	5.77	1642	2.19	55000	R13225.6_M_-45.A--	580	225M
233	6.35	1807	2.19	55000	R13226.3_M_-45.A--	580	225M
182	8.11	2308	2.19	55000	R13228.0_M_-45.A--	580	225M
165	8.99	2558	2.19	55000	R13229.0_M_-45.A--	580	225M
125	11.81	3361	2.18	55000	R132211_M_-45.A--	580	225M
115	12.92	3677	2.15	55000	R132212_M_-45.A--	580	225M
101	14.63	4163	1.92	49326	R132214_M_-45.A--	580	225M
92	16.12	4587	1.76	46301	R132216_M_-45.A--	580	225M
82	18.02	5128	1.60	41161	R132218_M_-45.A--	580	225M
71	20.86	5936	1.40	39635	R132220_M_-45.A--	580	225M
63	23.51	6690	1.26	41117	R132222_M_-45.A--	580	225M
55	27.08	7706	1.10	44281	R132228_M_-45.A--	580	225M
45	33.25	9462	0.92	50234	R132232_M_-45.A--	580	225M
125	11.80	3358	3.66	68000	R142211_M_-45.A--	676	225M
113	13.08	3722	3.33	68000	R142212_M_-45.A--	676	225M
100	14.86	4229	2.96	68000	R142214_M_-45.A--	676	225M
87	17.02	4843	2.62	68000	R142216_M_-45.A--	676	225M
81	18.30	5208	2.46	68000	R142218_M_-45.A--	676	225M
69	21.36	6078	2.14	68000	R142220_M_-45.A--	676	225M
63	23.55	6701	1.94	68000	R142222_M_-45.A--	676	225M
52	28.24	8036	1.62	68000	R142228_M_-45.A--	676	225M
44	33.89	9644	1.35	68000	R142232_M_-45.A--	676	225M
40	36.72	10449	1.24	68000	R142236_M_-45.A--	676	225M
73	20.39	5802	3.55	98000	R162220_M_-45.A--	952	225M
63	23.51	6690	3.08	98000	R162222_M_-45.A--	952	225M
54	27.26	7757	2.66	98000	R162228_M_-45.A--	952	225M
47	31.41	8938	2.19	98000	R162232_M_-45.A--	952	225M
39	37.54	10683	1.55	98000	R162236_M_-45.A--	952	225M
33	45.05	12820	0.87	98000	R162245_M_-45.A--	952	225M
36	41.16	11593	1.79	98000	R163240_M_-45.A--	961	225M
32	45.64	12854	1.61	98000	R163245_M_-45.A--	961	225M
29	51.82	14596	1.42	98000	R163250_M_-45.A--	961	225M
25	59.38	16725	1.24	98000	R163256_M_-45.A--	961	225M
23	63.82	17976	1.15	98000	R163263_M_-45.A--	961	225M
20	74.49	20981	0.99	98000	R163271_M_-45.A--	961	225M
18	82.13	23133	0.89	98000	R163280_M_-45.A--	961	225M

NOTE

Other output speeds are available using 2 and 8 pole motors. Please contact our Application Engineers

R SERIES

SELECTION TABLES

45.0 kW
6 POLE

N2 RPM	i	M2 Nm	Fm	N	Unit Designation	kg	Motor Size
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry 1 - 20 Blanks to be filled when entering order	Weight of base mount unit	
260	3.79	1620	1.46	55000	R13223.6_M_-45.C--	785	280S
187	5.26	2249	1.45	55000	R13225.0_M_-45.C--	785	280S
171	5.77	2467	1.46	55000	R13225.6_M_-45.C--	785	280S
155	6.35	2715	1.45	55000	R13226.3_M_-45.C--	785	280S
121	8.11	3468	1.46	55000	R13228.0_M_-45.C--	785	280S
110	8.99	3844	1.45	55000	R13229.0_M_-45.C--	785	280S
83	11.81	5050	1.46	48043	R132211_M_-45.C--	785	280S
76	12.92	5524	1.45	46786	R132212_M_-45.C--	785	280S
67	14.63	6255	1.31	45651	R132214_M_-45.C--	785	280S
61	16.12	6892	1.22	44877	R132216_M_-45.C--	785	280S
55	18.02	7705	1.09	44325	R132218_M_-45.C--	785	280S
47	20.86	8919	0.97	43254	R132220_M_-45.C--	785	280S
42	23.51	10052	0.87	42546	R132222_M_-45.C--	785	280S
263	3.75	1603	3.33	51482	R14223.6_M_-45.C--	881	280S
188	5.24	2240	3.33	52500	R14225.0_M_-45.C--	881	280S
167	5.90	2523	3.33	53756	R14225.6_M_-45.C--	881	280S
149	6.63	2835	3.33	55470	R14226.3_M_-45.C--	881	280S
116	8.51	3639	3.16	59017	R14228.0_M_-45.C--	881	280S
104	9.45	4041	3.04	60130	R14229.0_M_-45.C--	881	280S
83	11.80	5045	2.54	60931	R142211_M_-45.C--	881	280S
75	13.08	5593	2.31	61173	R142212_M_-45.C--	881	280S
66	14.86	6354	2.05	68000	R142214_M_-45.C--	881	280S
58	17.02	7277	1.79	68000	R142216_M_-45.C--	881	280S
54	18.30	7825	1.66	68000	R142218_M_-45.C--	881	280S
46	21.36	9133	1.42	68000	R142220_M_-45.C--	881	280S
42	23.55	10069	1.29	68000	R142222_M_-45.C--	881	280S
35	28.24	12075	1.08	68000	R142228_M_-45.C--	881	280S
29	33.89	14490	0.90	68000	R142232_M_-45.C--	881	280S
27	36.72	15700	0.83	68000	R142236_M_-45.C--	881	280S
78	12.67	5417	3.80	98000	R162212_M_-45.C--	1140	280S
70	14.01	5990	2.99	98000	R162214_M_-45.C--	1140	280S
61	16.19	6922	2.92	98000	R162216_M_-45.C--	1140	280S
56	17.49	7478	2.75	98000	R162218_M_-45.C--	1140	280S
48	20.39	8718	2.36	98000	R162220_M_-45.C--	1140	280S
42	23.51	10052	2.05	98000	R162222_M_-45.C--	1140	280S
36	27.26	11656	1.77	98000	R162228_M_-45.C--	1140	280S
31	31.41	13430	1.46	98000	R162232_M_-45.C--	1140	280S
26	37.54	16051	1.03	98000	R162236_M_-45.C--	1140	280S
24	41.16	17598	1.18	98000	R163240_M_-40.C--	1096	280S
22	45.64	19513	1.06	98000	R163245_M_-40.C--	1096	280S
19	51.82	22157	0.93	98000	R163250_M_-40.C--	1096	280S

55.0 kW
4 POLE

391	3.79	1318	1.79	55000	R13223.6_M_-55.A--	669	250M
281	5.26	1829	1.79	55000	R13225.0_M_-55.A--	669	250M
256	5.77	2007	1.79	55000	R13225.6_M_-55.A--	669	250M
233	6.35	2209	1.79	55000	R13226.3_M_-55.A--	669	250M
182	8.11	2821	1.79	55000	R13228.0_M_-55.A--	669	250M
165	8.99	3127	1.79	55000	R13229.0_M_-55.A--	669	250M
125	11.81	4108	1.79	55000	R132211_M_-55.A--	669	250M
115	12.92	4494	1.76	55000	R132212_M_-55.A--	669	250M
101	14.63	5088	1.57	48249	R132214_M_-55.A--	669	250M
92	16.12	5607	1.44	45290	R132216_M_-55.A--	669	250M
82	18.02	6267	1.31	40262	R132218_M_-55.A--	669	250M
71	20.86	7255	1.14	38770	R132220_M_-55.A--	669	250M
63	23.51	8177	1.03	40219	R132222_M_-55.A--	669	250M
55	27.08	9418	0.90	43314	R132228_M_-55.A--	669	250M
174	8.51	2960	3.78	68000	R14228.0_M_-55.A--	765	250M
157	9.45	3287	3.56	68000	R14229.0_M_-55.A--	765	250M
125	11.80	4104	3.00	68000	R142211_M_-55.A--	765	250M
113	13.08	4549	2.73	68000	R142212_M_-55.A--	765	250M
100	14.86	5168	2.42	68000	R142214_M_-55.A--	765	250M
87	17.02	5920	2.15	68000	R142216_M_-55.A--	765	250M
81	18.30	6365	2.01	68000	R142218_M_-55.A--	765	250M
69	21.36	7429	1.75	68000	R142220_M_-55.A--	765	250M
63	23.55	8191	1.59	68000	R142222_M_-55.A--	765	250M
52	28.24	9822	1.32	68000	R142228_M_-55.A--	765	250M
106	14.01	4873	3.67	98000	R162214_M_-55.A--	1024	250M
91	16.19	5631	3.59	98000	R162216_M_-55.A--	1024	250M
85	17.49	6083	3.39	98000	R162218_M_-55.A--	1024	250M
73	20.39	7092	2.90	98000	R162220_M_-55.A--	1024	250M
63	23.51	8177	2.52	98000	R162222_M_-55.A--	1024	250M
54	27.26	9481	2.17	98000	R162228_M_-55.A--	1024	250M
47	31.41	10924	1.79	98000	R162232_M_-55.A--	1024	250M
39	37.54	13056	1.27	98000	R162236_M_-55.A--	1024	250M
36	41.16	14169	1.46	98000	R163240_M_-55.A--	980	250M
32	45.64	15711	1.32	98000	R163245_M_-55.A--	980	250M
29	51.82	17839	1.16	98000	R163250_M_-55.A--	980	250M
25	59.38	20442	1.01	98000	R163256_M_-55.A--	980	250M
23	63.82	21970	0.94	98000	R163263_M_-55.A--	980	250M

NOTE
Other output speeds are available using 2 and 8 pole motors. Please contact our Application Engineers

R SERIES

SELECTION TABLES

55.0 kW

6 POLE

75.0 kW

4 POLE

75.0 kW

6 POLE

NOTE

Other output speeds are available using 2 and 8 pole motors. Please contact our Application Engineers

N2 RPM	i	M2 Nm	Fm	N	Unit Designation	kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry 1 - 20 Blanks to be filled when entering order	Weight of base mount unit	Motor Size
260	3.79	1981	1.19	55000	R13223.6_M_ _55.C--	875	280M
187	5.26	2749	1.19	55000	R13225.0_M_ _55.C--	875	280M
171	5.77	3015	1.19	55000	R13225.6_M_ _55.C--	875	280M
155	6.35	3318	1.19	55000	R13226.3_M_ _55.C--	875	280M
121	8.11	4238	1.19	55000	R13228.0_M_ _55.C--	875	280M
110	8.99	4698	1.19	55000	R13229.0_M_ _55.C--	875	280M
83	11.81	6172	1.19	46995	R132211_M_ _55.C--	875	280M
76	12.92	6752	1.19	45765	R132212_M_ _55.C--	875	280M
67	14.63	7645	1.08	44655	R132214_M_ _55.C--	875	280M
61	16.12	8424	1.00	43898	R132216_M_ _55.C--	875	280M
55	18.02	9417	0.89	43357	R132218_M_ _55.C--	875	280M
263	3.75	1960	2.72	50358	R14223.6_M_ _55.C--	971	280M
188	5.24	2738	2.72	51354	R14225.0_M_ _55.C--	971	280M
167	5.90	3083	2.72	52583	R14225.6_M_ _55.C--	971	280M
149	6.63	3465	2.72	54259	R14226.3_M_ _55.C--	971	280M
116	8.51	4447	2.59	57729	R14228.0_M_ _55.C--	971	280M
104	9.45	4938	2.49	58817	R14229.0_M_ _55.C--	971	280M
83	11.80	6166	2.08	59601	R142211_M_ _55.C--	971	280M
75	13.08	6835	1.89	59838	R142212_M_ _55.C--	971	280M
66	14.86	7766	1.67	68000	R142214_M_ _55.C--	971	280M
58	17.02	8894	1.46	68000	R142216_M_ _55.C--	971	280M
54	18.30	9563	1.36	68000	R142218_M_ _55.C--	971	280M
46	21.36	11162	1.16	68000	R142220_M_ _55.C--	971	280M
42	23.55	12307	1.06	68000	R142222_M_ _55.C--	971	280M
88	11.17	5837	3.51	98000	R162211_M_ _55.C--	1230	280M
78	12.67	6621	3.11	98000	R162212_M_ _55.C--	1230	280M
70	14.01	7321	2.44	98000	R162214_M_ _55.C--	1230	280M
61	16.19	8461	2.39	98000	R162216_M_ _55.C--	1230	280M
56	17.49	9140	2.25	98000	R162218_M_ _55.C--	1230	280M
48	20.39	10655	1.93	98000	R162220_M_ _55.C--	1230	280M
42	23.51	12286	1.68	98000	R162222_M_ _55.C--	1230	280M
36	27.26	14246	1.45	98000	R162228_M_ _55.C--	1230	280M
31	31.41	16414	1.19	98000	R162232_M_ _55.C--	1230	280M
26	37.54	19618	0.85	98000	R162236_M_ _55.C--	1230	280M
395	3.75	1779	3.00	68000	R14223.6_M_ _75.A--	881	280S
282	5.24	2485	3.00	68000	R14225.0_M_ _75.A--	881	280S
251	5.90	2798	3.00	68000	R14225.6_M_ _75.A--	881	280S
223	6.63	3144	3.00	68000	R14226.3_M_ _75.A--	881	280S
174	8.51	4036	2.77	68000	R14228.0_M_ _75.A--	881	280S
157	9.45	4482	2.61	68000	R14229.0_M_ _75.A--	881	280S
125	11.80	5596	2.20	68000	R142211_M_ _75.A--	881	280S
113	13.08	6203	2.00	68000	R142212_M_ _75.A--	881	280S
100	14.86	7048	1.77	68000	R142214_M_ _75.A--	881	280S
87	17.02	8072	1.57	68000	R142216_M_ _75.A--	881	280S
81	18.30	8679	1.47	68000	R142218_M_ _75.A--	881	280S
69	21.36	10130	1.28	68000	R142220_M_ _75.A--	881	280S
132	11.17	5298	3.87	98000	R162211_M_ _75.A--	1140	280S
117	12.67	6009	3.43	98000	R162212_M_ _75.A--	1140	280S
106	14.01	6645	2.69	98000	R162214_M_ _75.A--	1140	280S
91	16.19	7678	2.63	98000	R162216_M_ _75.A--	1140	280S
85	17.49	8295	2.48	98000	R162218_M_ _75.A--	1140	280S
73	20.39	9670	2.13	98000	R162220_M_ _75.A--	1140	280S
63	23.51	11150	1.85	98000	R162222_M_ _75.A--	1140	280S
54	27.26	12929	1.59	98000	R162228_M_ _75.A--	1140	280S
47	31.41	14897	1.32	98000	R162232_M_ _75.A--	1140	280S
39	37.54	17804	0.93	98000	R162236_M_ _75.A--	1140	280S
120	8.19	5836	3.41	98000	R16228.0_M_ _75.C--	1400	315S
105	9.35	6663	3.03	98000	R16229.0_M_ _75.C--	1400	315S
88	11.17	7960	2.58	98000	R162211_M_ _75.C--	1400	315S
78	12.67	9029	2.28	98000	R162212_M_ _75.C--	1400	315S
70	14.01	9984	1.79	98000	R162214_M_ _75.C--	1400	315S
61	16.19	11537	1.75	98000	R162216_M_ _75.C--	1400	315S
56	17.49	12464	1.65	98000	R162218_M_ _75.C--	1400	315S
48	20.39	14530	1.42	98000	R162220_M_ _75.C--	1400	315S
42	23.51	16754	1.23	98000	R162222_M_ _75.C--	1400	315S
36	27.26	19426	1.06	98000	R162228_M_ _75.C--	1400	315S
31	31.41	22383	0.88	98000	R162232_M_ _75.C--	1400	315S

R SERIES

SELECTION TABLES

90.0 kW

4 POLE

90.0 kW

6 POLE

110 kW

4 POLE

110 kW

6 POLE

NOTE

Other output speeds are available using 2 and 8 pole motors. Please contact our Application Engineers

N2 RPM	i	M2 Nm	Fm	N	Unit Designation	kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry [1] - [20] Blanks to be filled when entering order	Weight of base mount unit	Motor Size
395	3.75	2134	2.50	66701	R14223.6_M_-_90A--	971	280M
282	5.24	2982	2.50	68000	R14225.0_M_-_90A--	971	280M
251	5.90	3358	2.50	68000	R14225.6_M_-_90A--	971	280M
223	6.63	3773	2.50	68000	R14226.3_M_-_90A--	971	280M
174	8.51	4843	2.31	68000	R14228.0_M_-_90A--	971	280M
157	9.45	5378	2.18	68000	R14229.0_M_-_90A--	971	280M
158	9.35	5321	3.80	98000	R16229.0_M_-_90A--	1230	280M
132	11.17	6357	3.22	98000	R162211_M_-_90A--	1230	280M
117	12.67	7211	2.86	98000	R162212_M_-_90A--	1230	280M
106	14.01	7973	2.24	98000	R162214_M_-_90A--	1230	280M
91	16.19	9214	2.19	98000	R162216_M_-_90A--	1230	280M
85	17.49	9954	2.07	98000	R162218_M_-_90A--	1230	280M
73	20.39	11605	1.78	98000	R162220_M_-_90A--	1230	280M
63	23.51	13380	1.54	98000	R162222_M_-_90A--	1230	280M
54	27.26	15514	1.33	98000	R162228_M_-_90A--	1230	280M
47	31.41	17876	1.10	98000	R162232_M_-_90A--	1230	280M
157	6.26	5353	3.64	98000	R16226.3_M_-_90C--	1440	315M
120	8.19	7004	2.84	98000	R16228.0_M_-_90C--	1440	315M
105	9.35	7996	2.53	98000	R16229.0_M_-_90C--	1440	315M
88	11.17	9552	2.15	98000	R162211_M_-_90C--	1440	315M
78	12.67	10835	1.90	98000	R162212_M_-_90C--	1440	315M
70	14.01	11980	1.49	98000	R162214_M_-_90C--	1440	315M
61	16.19	13845	1.46	98000	R162216_M_-_90C--	1440	315M
56	17.49	14956	1.38	98000	R162218_M_-_90C--	1440	315M
48	20.39	17436	1.18	98000	R162220_M_-_90C--	1440	315M
42	23.51	20104	1.02	98000	R162222_M_-_90C--	1440	315M
36	27.26	23311	0.88	98000	R162228_M_-_90C--	1440	315M
181	8.19	5697	3.49	98000	R16228.0_M_-_110A--	1400	315S
158	9.35	6504	3.11	98000	R16229.0_M_-_110A--	1400	315S
132	11.17	7770	2.64	98000	R162211_M_-_110A--	1400	315S
117	12.67	8813	2.34	98000	R162212_M_-_110A--	1400	315S
106	14.01	9745	1.84	98000	R162214_M_-_110A--	1400	315S
91	16.19	11262	1.79	98000	R162216_M_-_110A--	1400	315S
85	17.49	12166	1.69	98000	R162218_M_-_110A--	1400	315S
73	20.39	14183	1.45	98000	R162220_M_-_110A--	1400	315S
63	23.51	16354	1.26	98000	R162222_M_-_110A--	1400	315S
54	27.26	18962	1.09	98000	R162228_M_-_110A--	1400	315S
47	31.41	21849	0.90	98000	R162232_M_-_110A--	1400	315S
199	4.95	5174	3.71	98000	R16225.0_M_-_110C--	1440	315M
184	5.35	5595	3.47	98000	R16225.6_M_-_110C--	1440	315M
157	6.26	6540	2.98	98000	R16226.3_M_-_110C--	1440	315M
120	8.19	8560	2.32	98000	R16228.0_M_-_110C--	1440	315M
105	9.35	9772	2.07	98000	R16229.0_M_-_110C--	1440	315M
88	11.17	11675	1.76	98000	R162211_M_-_110C--	1440	315M
78	12.67	13242	1.56	98000	R162212_M_-_110C--	1440	315M
70	14.01	14643	1.22	98000	R162214_M_-_110C--	1440	315M
61	16.19	16921	1.19	98000	R162216_M_-_110C--	1440	315M
56	17.49	18280	1.13	98000	R162218_M_-_110C--	1440	315M
48	20.39	21311	0.97	98000	R162220_M_-_110C--	1440	315M
42	23.51	24572	0.84	98000	R162222_M_-_110C--	1440	315M

R SERIES

SELECTION TABLES

132 kW
4 POLE

132 kW
6 POLE

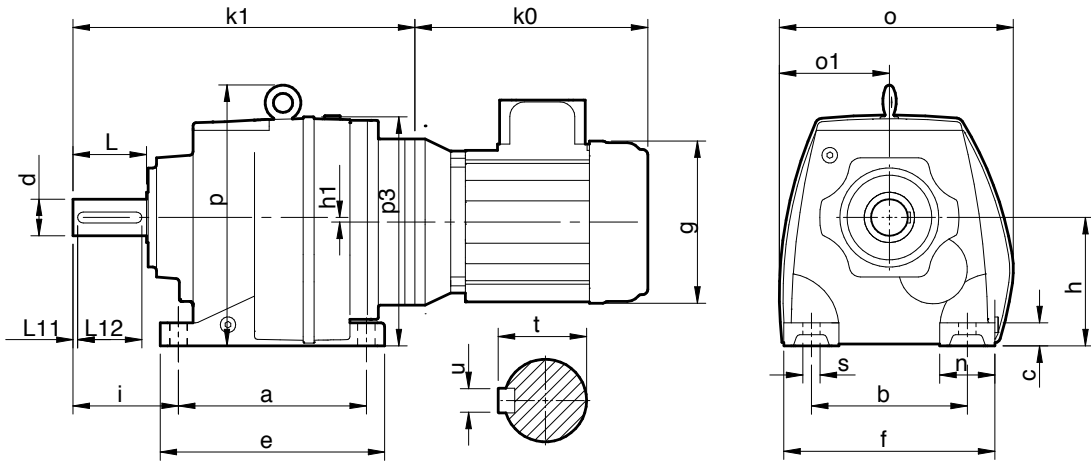
160 kW
4 POLE

N2 RPM	i	M2 Nm	Fm	N	Unit Designation	kg	
Output Speed	Ratio	Output Torque	Service Factor	Overhung Load	Column Entry [1] - [20] Blanks to be filled when entering order	Weight of base mount unit	Motor Size
236	6.26	5225	3.71	98000	R16226.3_M_-__132A--	1440	315M
181	8.19	6836	2.91	98000	R16228.0_M_-__132A--	1440	315M
158	9.35	7805	2.59	98000	R16229.0_M_-__132A--	1440	315M
132	11.17	9324	2.20	98000	R162211._M_-__132A--	1440	315M
117	12.67	10576	1.95	98000	R162212._M_-__132A--	1440	315M
106	14.01	11694	1.53	98000	R162214._M_-__132A--	1440	315M
91	16.19	13514	1.49	98000	R162216._M_-__132A--	1440	315M
85	17.49	14599	1.41	98000	R162218._M_-__132A--	1440	315M
73	20.39	17020	1.21	98000	R162220._M_-__132A--	1440	315M
63	23.51	19624	1.05	98000	R162222._M_-__132A--	1440	315M
54	27.26	22755	0.91	98000	R162228._M_-__132A--	1440	315M
199	4.95	6208	3.09	98000	R16225.0_M_-__132C--	1590	315L
184	5.35	6714	2.89	98000	R16225.6_M_-__132C--	1590	315L
157	6.26	7848	2.48	98000	R16226.3_M_-__132C--	1590	315L
120	8.19	10272	1.94	98000	R16228.0_M_-__132C--	1590	315L
105	9.35	11727	1.72	98000	R16229.0_M_-__132C--	1590	315L
88	11.17	14009	1.46	98000	R162211._M_-__132C--	1590	315L
78	12.67	15891	1.30	98000	R162212._M_-__132C--	1590	315L
70	14.01	17571	1.02	98000	R162214._M_-__132C--	1590	315L
61	16.19	20306	0.99	98000	R162216._M_-__132C--	1590	315L
56	17.49	21936	0.94	98000	R162218._M_-__132C--	1590	315L
48	20.39	25573	0.81	98000	R162220._M_-__132C--	1590	315L
299	4.95	5008	3.83	98000	R16225.0_M_-__160A--	1590	315L
276	5.35	5416	3.58	98000	R16225.6_M_-__160A--	1590	315L
237	6.26	6331	3.06	98000	R16226.3_M_-__160A--	1590	315L
181	8.19	8290	2.40	98000	R16228.0_M_-__160A--	1590	315L
158	9.35	9463	2.13	98000	R16229.0_M_-__160A--	1590	315L
132	11.17	11302	1.81	98000	R162211._M_-__160A--	1590	315L
117	12.67	12819	1.61	98000	R162212._M_-__160A--	1590	315L
106	14.01	14175	1.26	98000	R162214._M_-__160A--	1590	315L
91	16.19	16381	1.23	98000	R162216._M_-__160A--	1590	315L
85	17.49	17696	1.16	98000	R162218._M_-__160A--	1590	315L
73	20.39	20630	1.00	97984	R162220._M_-__160A--	1590	315L
63	23.51	23787	0.87	98000	R162222._M_-__160A--	1590	315L

NOTE
Other output speeds are available using 2 and 8 pole motors. Please contact our Application Engineers

R SERIES

DIMENSIONS - BASE MOUNTED DOUBLE/ TRIPLE REDUCTION

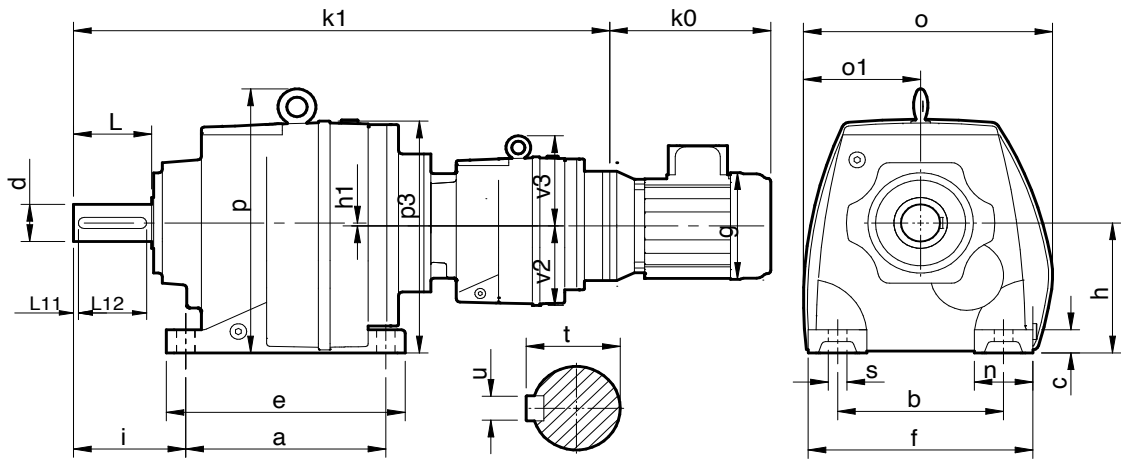


Size	a	b	c	e	f	h	h1	i	n	o	o1	p	p3	s	d	L	L11	L12	t	u
R0122 R0132	110	110	12	131	135	75	0	58	25	152	76	-	149	10	20 k6	40	4	32	23	6
R0222 R0232	130	110	16	152	145	90	0	75	35	170	84	-	180	10	25 k6	50	4	40	28	8
R0322 R0332	130	110	16	152	145	90	0	75	35	170	84	-	180	10	25 k6	50	4	40	28	8
R0422 R0432	165	135	20	200	190	115	0	90	55	204	97	-	208	15	30 k6	60	4	50	33	8
R0522 R0532	165	135	20	200	190	115	0	100	55	204	97	-	208	15	35 k6	70	7	60	38	10
R0622 R0632	195	150	24	235	210	130	14.5	100	60	220	110	246	214	15	35 k6	70	7	60	38	10
R0722 R0732	205	170	25	245	230	140	0	115	60	252	119	295	250	19	40 k6	80	5	70	43	12
R0822 R0832	260	215	35	310	290	180	0	140	75	320	167	360	310	19	50 k6	100	10	80	54	14
R0922 R0932	310	250	45	365	340	225	0	160	90	375	176	465	395	22	60 m6	120	5	100	64	18
R1022 R1032	370	290	45	440	400	250	0	185	110	435	206	524	446	27	70 m6	140	7	110	75	20
R1322 R1332	410	340	60	490	450	315	17.6	220	110	480	231	615	516	33	90 m6	170	5	140	95	25
R1422 R1432	500	380	70	590	530	355	23.6	260	150	535	268	680	581	39	100 m6	210	10	180	116	28
R1622 R1632	580	500	80	670	660	425	42.2	270	160	760	335	805	675	39	120 m6	210	5	200	127	32

Size	R0122	R0132	R0222	R0232	R0322	R0332	R0422	R0432	R0522	R0532	R0622	R0632	R0722	R0732	R0822	R0832	R0922	R0932	R1022	R1032	R1322	R1332	R1422	R1432	R1622	R1632		
	k0	g	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1		
63	195	125	209	224	240	253	240	253	270	300	280	310	301	331	-	353	-	-	-	-	-	-	-	-	-	-		
71	220	140	213	228	244	257	244	257	276	304	286	314	307	335	-	359	-	-	-	-	-	-	-	-	-	-		
80	240	160	226	241	257	270	257	270	294	317	304	327	325	348	362	377	477	462	522	575	-	640	-	-	-	-		
90S	260	180	236	251	267	280	267	280	304	327	314	337	335	358	372	387	477	472	522	575	-	640	-	-	-	-		
90L	280	180	236	251	267	280	267	280	304	327	314	337	335	358	372	387	477	472	522	575	-	640	-	-	-	-		
100L	310	200	244	259	275	288	275	288	331	335	341	345	362	366	384	414	483	484	528	581	596	646	713	718	828	836	-	972
112M	330	225	244	259	275	288	275	288	331	335	341	345	362	366	384	414	483	484	528	581	596	646	713	718	828	836	-	972
132S	380	260	-	-	-	-	-	-	331	-	341	-	362	-	406	414	483	506	528	581	596	646	713	718	828	836	-	972
132M	420	260	-	-	-	-	-	-	331	-	341	-	362	-	406	414	483	506	528	581	596	646	713	718	828	836	-	972
160M	480	320	-	-	-	-	-	-	-	-	-	-	-	-	414	-	513	514	563	611	631	681	706	753	821	871	-	965
160L	530	320	-	-	-	-	-	-	-	-	-	-	-	-	414	-	513	514	563	611	631	681	706	753	821	871	-	965
180M	560	360	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	563	-	631	681	706	753	821	871	1106	965	
180L	595	360	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	563	-	631	681	706	753	821	871	1106	965	
200L	660	400	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	563	-	631	681	706	753	821	871	1106	965	
225S	680	450	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	590	-	658	708	733	780	848	898	1136	965	
225M	715	450	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	590	-	658	708	733	780	848	898	1136	992	
250M	770	500	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	905	-	1020	-	1136	992
280S	850	560	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	905	-	1020	-	1136	1164
280M	930	560	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	905	-	1020	-	1136	1164
315S	1100	630	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1166	-	
315M	1260	630	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1166	-	

R SERIES

DIMENSIONS - BASE MOUNTED QUADRUPLE/ QUINTUPLE REDUCTION

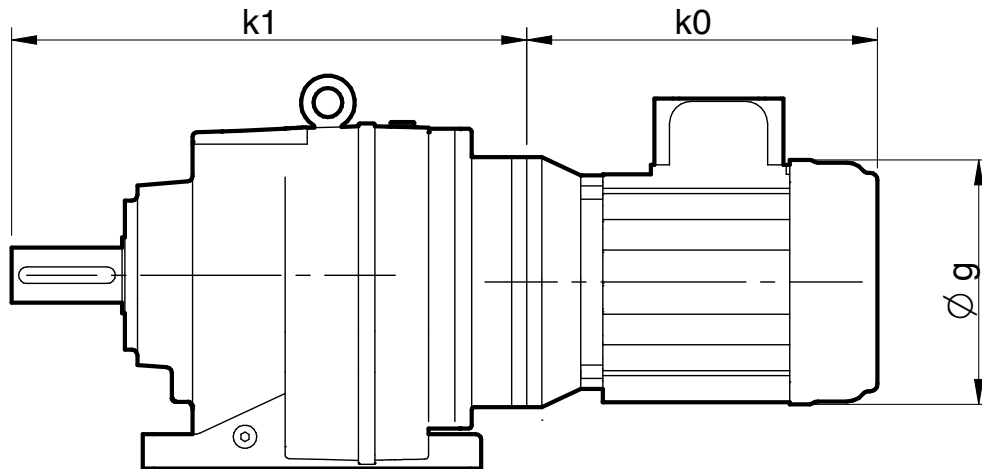


Size	a	b	c	e	f	h	h1	i	n	o	o1	p	p3	s	d	L	L11	L12	t	u	v2	v3
R0342 R0352	130	110	16	152	145	90	0	75	35	170	84	-	180	10	25 k6	50	4	40	28	8	76	74
R0442 R0452	165	135	20	200	190	115	0	90	55	204	97	-	208	15	30 k6	60	4	50	33	8	91	90
R0542 R0552	165	135	20	200	190	115	0	100	55	204	97	-	208	15	35 k6	70	7	60	38	10	91	90
R0642 R0652	195	150	24	235	210	130	14.5	100	60	220	110	246	214	15	35 k6	70	7	60	38	10	91	90
R0742 R0752	205	170	25	245	230	140	0	115	60	252	119	295	250	19	40 k6	80	5	70	43	12	91	90
R0842 R0852	260	215	35	310	290	180	0	140	75	320	167	360	310	19	50 k6	100	10	80	53.5	14	115	93
R0942 R0952	310	250	45	365	340	225	0	160	90	375	176	465	395	22	60 m6	120	5	100	64	18	115	93
R1042 R1052	370	290	45	440	400	250	0	185	110	435	206	524	446	27	70 m6	140	7	110	74.5	20	140	155
R1342 R1352	410	340	60	490	450	315	17.6	220	110	480	231	615	516	33	90 m6	170	5	140	95	25	140	155
R1442 R1452	500	380	70	590	530	355	23.6	260	150	535	268	680	581	39	100 m6	210	10	180	116	28	140	155
R1642 R1652	580	500	80	670	660	425	42.2	270	160	760	335	805	675	39	120 m6	210	5	200	127	32	230	240

Size	R0342 R0352 R0442 R0452 R0542 R0552 R0642 R0652 R0742 R0752 R0842 R0852 R0942 R0952 R1042 R1052 R1342 R1352 R1442 R1452 R1642 R1652																						
	k0	g	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1	
63	195	125	426	441	494	507	504	517	525	538	562	575	652	682	732	762	-	869	-	986	-	1101	-
71	220	140	430	445	498	511	508	521	529	542	566	579	658	686	738	766	-	875	-	992	-	1107	-
80	240	160	443	458	511	524	521	534	542	555	579	592	676	699	756	779	878	893	995	1010	1110	1125	1518
90S	260	180	453	468	521	534	531	544	552	565	589	602	686	709	766	789	888	903	1005	1020	1120	1135	1518
90L	280	180	453	468	521	534	531	544	552	565	589	602	686	709	766	789	888	903	1005	1020	1120	1135	1518
100L	310	200	461	476	529	542	539	552	560	573	597	610	713	717	793	797	900	930	1017	1047	1132	1162	1524
112M	330	225	461	476	529	542	539	552	560	573	597	610	713	717	793	797	900	930	1017	1047	1132	1162	1524
132S	380	260	-	-	-	-	-	-	-	-	-	-	713	-	793	-	922	930	1039	1047	1154	1162	1524
132M	420	260	-	-	-	-	-	-	-	-	-	-	713	-	793	-	922	930	1039	1047	1154	1162	1524
160M	480	320	-	-	-	-	-	-	-	-	-	-	-	-	-	930	-	1047	-	1162	-	1559	1607
160L	530	320	-	-	-	-	-	-	-	-	-	-	-	-	-	930	-	1047	-	1162	-	1559	1607
180M	560	360	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1559	-
180L	595	360	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1559	-
200L	660	400	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1559	-
225S	680	450	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1559	-
225M	746	450	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1586	-

R SERIES

DIMENSIONS - BASE MOUNTED UNITS WITH COMPACT MOTOR

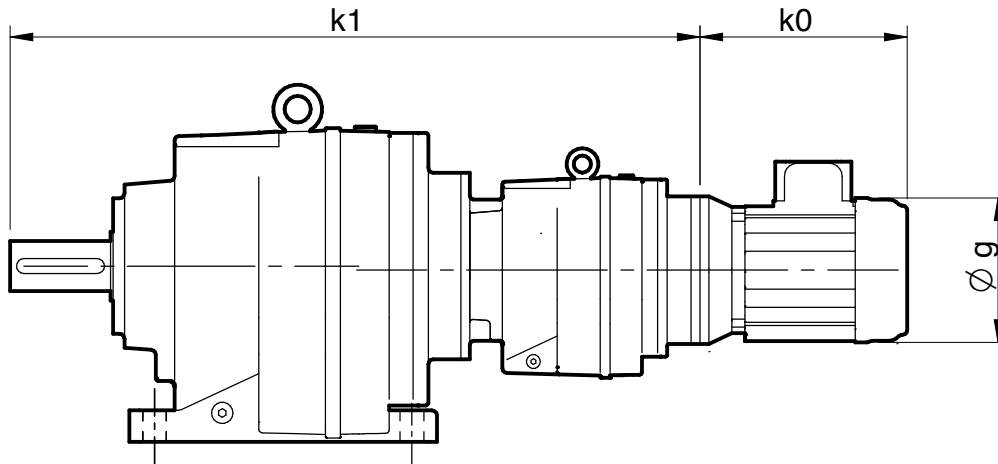


Size		R0122		R0222		R0322		R0422		R0522		R0622		R0722		R0822	
	g	k1	k0	k1	k0	k1	k0	k1	k0	k1	k0	k1	k0	k1	k0	k1	k0
0.25 kW	140	175	230	206	230	206	230	-	-	-	-	-	-	-	-	-	-
0.37 kW	140	175	230	206	230	206	230	-	-	-	-	-	-	-	-	-	-
0.55 kW	160	175	280	206	280	206	280	258	265	268	265	289	265	-	-	-	-
0.75 kW	160	175	300	206	300	206	300	258	285	268	285	289	285	-	-	-	-
1.1 kW	180	175	330	206	330	206	330	258	315	268	315	289	315	325	300	-	-
1.5 kW	180	175	365	206	365	206	365	258	350	268	350	289	350	325	335	-	-
2.2 kW	200	-	-	-	-	-	-	258	355	268	355	289	355	325	340	395	335
3.0 kW	200	-	-	-	-	-	-	258	365	268	365	289	365	325	350	395	350
4.0 kW	225	-	-	-	-	-	-	258	424	268	424	289	424	325	410	395	400
5.5 kW	260	-	-	-	-	-	-	258	495	268	495	289	495	325	480	395	475
7.5 kW	260	-	-	-	-	-	-	-	-	-	-	-	-	325	480	395	475

Size		R0132		R0232		R0332		R0432		R0532		R0632		R0732		R0832		R0932	
	g	k1	k0	k1	k0	k1	k0	k1	k0	k1	k0	k1	k0	k1	k0	k1	k0	k1	k0
0.25 kW	140	190	230	219	230	219	230	266	230	276	230	297	230	-	-	-	-	-	-
0.37 kW	140	190	230	219	230	219	230	266	230	276	230	297	230	-	-	-	-	-	-
0.55 kW	160	190	280	219	280	219	280	266	280	276	280	297	280	341	265	-	-	-	-
0.75 kW	160	190	300	219	300	219	300	266	300	276	300	297	300	341	285	-	-	-	-
1.1 kW	180	190	330	219	330	219	330	266	330	276	330	297	330	341	315	425	300	-	-
1.5 kW	180	190	365	219	365	219	365	266	365	276	365	297	365	341	350	425	335	-	-
2.2 kW	200	-	-	-	-	-	-	-	-	-	-	-	-	341	355	425	340	494	335
3.0 kW	200	-	-	-	-	-	-	-	-	-	-	-	-	341	365	425	350	494	350
4.0 kW	225	-	-	-	-	-	-	-	-	-	-	-	-	341	424	425	410	494	400
5.5 kW	260	-	-	-	-	-	-	-	-	-	-	-	-	341	495	425	480	494	475
7.5 kW	260	-	-	-	-	-	-	-	-	-	-	-	-	-	-	425	480	494	475

R SERIES

DIMENSIONS - BASE MOUNTED UNITS WITH COMPACT MOTOR

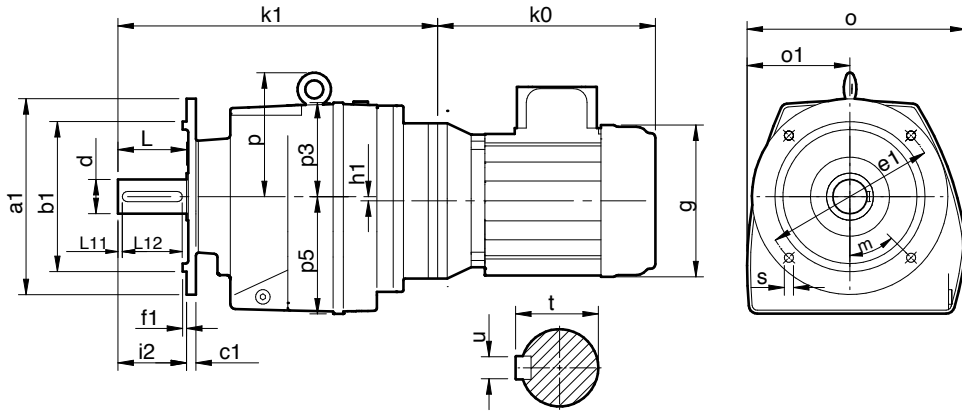


Size	R0342		R0442		R0542		R0642		R0742		R0842		R0942		R1042		R1342		R1442		
	g	k1	k0	k1	k0	k1	k0	k1	k0	k1	k0	k1	k0	k1	k0	k1	k0	k1	k0	k1	k0
0.25 kW	140	392	230	460	230	470	230	491	230	528	230	-	-	-	-	-	-	-	-	-	-
0.37 kW	140	392	230	460	230	470	230	491	230	528	230	-	-	-	-	-	-	-	-	-	-
0.55 kW	158	392	280	460	280	470	280	491	280	528	280	640	265	720	265	-	-	-	-	-	-
0.75 kW	158	392	300	460	300	470	300	491	300	528	300	640	285	720	285	-	-	-	-	-	-
1.1 kW	180	-	-	-	-	-	-	-	-	-	-	640	315	720	315	841	300	958	300	1073	300
1.5 kW	180	-	-	-	-	-	-	-	-	-	-	640	350	720	350	841	335	958	335	1073	335
2.2 kW	198	-	-	-	-	-	-	-	-	-	-	640	355	720	355	841	340	958	340	1073	340
3.0 kW	198	-	-	-	-	-	-	-	-	-	-	640	365	720	365	841	350	958	350	1073	350
4.0 kW	222	-	-	-	-	-	-	-	-	-	-	-	-	-	-	841	410	958	410	1073	410
5.5 kW	262	-	-	-	-	-	-	-	-	-	-	-	-	-	-	841	480	958	480	1073	480
7.5 kW	262	-	-	-	-	-	-	-	-	-	-	-	-	-	-	841	480	958	480	1073	480

Size	R0352		R0452		R0552		R0652		R0752		R0852		R0952		R1052		R1352		R1452		R1652		
	g	k1	k0	k1	k0	k1	k0	k1	k0	k1	k0	k1	k0	k1	k0	k1	k0	k1	k0	k1	k0	k1	k0
0.25 kW	140	407	230	473	230	483	230	504	230	541	230	648	230	728	230	-	-	-	-	-	-	-	-
0.37 kW	140	407	230	473	230	483	230	504	230	541	230	648	230	728	230	-	-	-	-	-	-	-	-
0.55 kW	158	407	280	473	280	483	280	504	280	541	280	648	280	728	280	857	265	974	265	1089	265	-	-
0.75 kW	158	407	300	473	300	483	300	504	300	541	300	648	300	728	300	857	285	974	285	1089	285	-	-
1.1 kW	180	-	-	-	-	-	-	-	-	-	-	-	-	-	-	857	315	974	315	1089	315	-	-
1.5 kW	180	-	-	-	-	-	-	-	-	-	-	-	-	-	-	857	350	974	350	1089	350	-	-
2.2 kW	198	-	-	-	-	-	-	-	-	-	-	-	-	-	-	857	355	974	355	1089	355	1482	335
3.0 kW	198	-	-	-	-	-	-	-	-	-	-	-	-	-	-	857	365	974	365	1089	365	1482	350
4.0 kW	222	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1482	400
5.5 kW	262	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1482	475
7.5 kW	262	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1482	475

R SERIES

DIMENSIONS - FLANGE MOUNTED DOUBLE/ TRIPLE REDUCTION

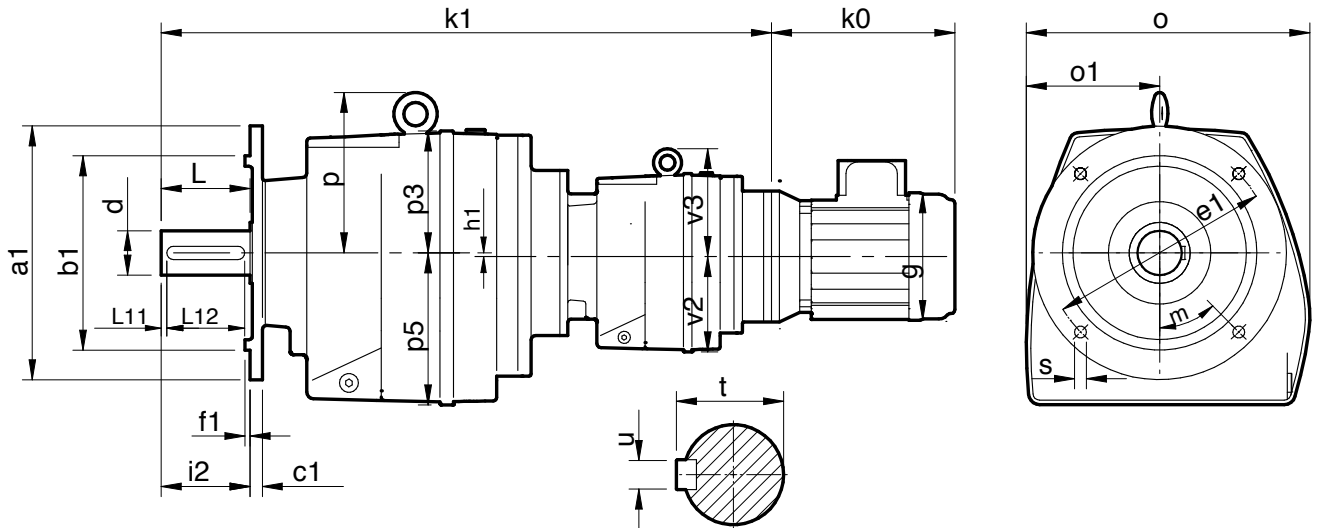


Size	a1	b1	c1	e1	f1	s	m	h1	i2	o	o1	p	p3	p5	d	L	L11	L12	t	u
R0122 R0132	120	80	10	100	3	4 x 9	45°	0	40	152	76	-	74	76	20 k6	40	4	32	23	6
	140	95	10	115	3	4 x 9														
	160	110	10	130	3.5	4 x 9														
R0222 R0232	120	80	10	100	3	4 x 9	45°	0	50	170	84	-	90	91	25 k6	50	4	40	28	8
	140	95	10	115	3	4 x 9														
	160	110	10	130	3.5	4 x 9														
R0322 R0332	120	80	10	100	3	4 x 9	45°	0	50	170	84	-	90	91	25 k6	50	4	40	28	8
	140	95	10	115	3	4 x 9														
	160	110	10	130	3.5	4 x 9														
R0422 R0432	140	95	11	115	3	4 x 9	45°	0	60	204	97	-	93	115	30 k6	60	4	50	33	8
	160	110	11	130	3.5	4 x 9														
	200	130	11	165	3.5	4 x 11														
R0522 R0532	140	95	11	115	3	4 x 9	45°	0	70	204	97	-	93	115	35 k6	70	7	60	38	10
	160	110	11	130	3.5	4 x 9														
	200	130	11	165	3.5	4 x 11														
R0622 R0632	200	130	11	165	3.5	4 x 11	45°	14.5	70	220	110	116	84	130	35 k6	70	7	60	38	10
	250	180	11	215	4	4 x 13														
	300	230	11	265	4	4 x 13														
R0722 R0732	200	130	11	165	3.5	4 x 11	45°	0	80	252	119	155	110	140	40 k6	80	5	70	43	12
	250	180	11	215	4	4 x 13														
	300	230	11	265	4	4 x 13														
R0822 R0832	300	230	17	265	4	4 x 13	45°	0	100	320	167	180	130	182	50 k6	100	10	80	54	14
R0922 R0932	350	250	18	300	5	4 x 18														
R1022 R1032	450	350	22	400	5	8 x 18	22.5°	0	140	435	206	274	196	255	70 m6	140	7	110	75	20
R1322 R1332	450	350	22	400	5	8 x 18	22.5°	17.6	170	480	231	300	202	310	90 m6	170	5	140	95	25
R1422 R1432	450	350	22	400	5	8 x 18	22.5°	23.6	210	535	268	325	226	350	100 m6	210	10	180	116	28
R1622 R1632	550	450	25	500	5	8 x 18	22.5°	42.2	210	760	335	380	250	415	120 m6	210	5	200	127	32
	660	550	28	600	6	8 x 22														

Size	R0122		R0132		R0222		R0232		R0322		R0332		R0422		R0432		R0522		R0532		R0622		R0632		R0722		R0732		R0822		R0832		R0922		R0932		R1022		R1032		R1322		R1332		R1422		R1432		R1622		R1632	
	k0	g	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1						
63	195	125	209	224	240	253	240	253	270	300	280	310	301	331	-	353	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-							
71	220	140	213	228	244	257	244	257	276	304	286	314	307	335	-	359	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-							
80	240	160	226	241	257	270	257	270	294	317	304	327	325	348	362	377	477	462	522	575	-	640	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-								
90S	260	180	236	251	267	280	267	280	304	327	314	337	335	358	372	387	477	472	522	575	-	640	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-								
90L	280	180	236	251	267	280	267	280	304	327	314	337	335	358	372	387	477	472	522	575	-	640	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-								
100L	310	200	244	259	275	288	275	288	331	335	341	345	362	366	384	414	483	484	528	581	596	646	713	718	828	836	-	972																								
112M	330	225	244	259	275	288	275	288	331	335	341	345	362	366	384	414	483	484	528	581	596	646	713	718	828	836	-	972																								
132S	380	260	-	-	-	-	-	-	331	-	341	-	362	-	406	414	483	506	528	581	596	646	713	718	828	836	-	972																								
132M	420	260	-	-	-	-	-	-	331	-	341	-	362	-	406	414	483	506	528	581	596	646	713	718	828	836	-	972																								
160M	480	320	-	-	-	-	-	-	-	-	-	-	-	-	414	-	513	514	563	611	631	681	706	753	821	871	-	965																								
160L	530	320	-	-	-	-	-	-	-	-	-	-	-	-	414	-	513	514	563	611	631	681	706	753	821	871	-	965																								
180M	560	360	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	563	-	631	681	706	753	821	871	1106	965																									
180L	595	360	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	563	-	631	681	706	753	821	871	1106	965																									
200L	660	400	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	563	-	631	681	706	753	821	871	1106	965																									
225S	680	450	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	590	-	658	708	733	780	848	898	1136	965																									
225M	715	450	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	590	-	658	708	733	780	848	898	1136	992																									
250M	770	500	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	905	-	1020	-	1136	992																									
280S	850	560	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	905	-	1020	-	1136	1164																									
280M	930	560	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	905	-	1020	-	1136	1164																									
315S	1100	630	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1166	-																									
315M	1260	630	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1166	-																									

R SERIES

DIMENSIONS - FLANGE MOUNTED QUADRUPLE/ QUINTUPLE REDUCTION

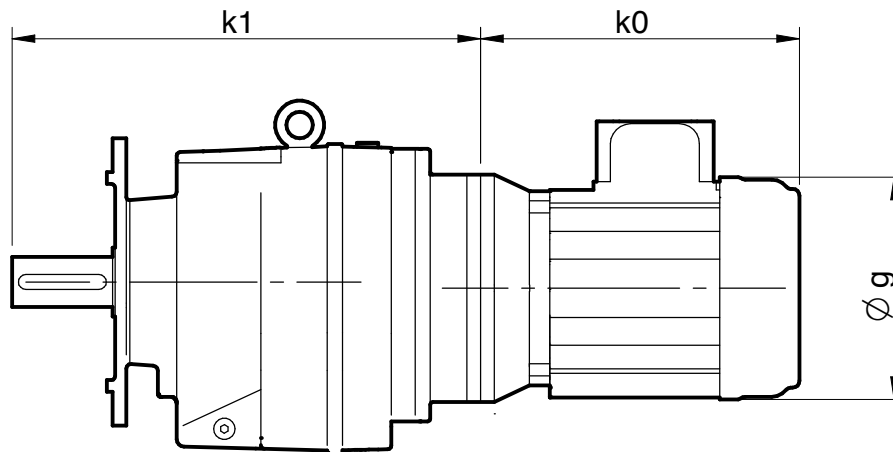


Size	a1	b1	c1	e1	f1	s	m	h1	i2	o	o1	p	p3	p5	d	L	L11	L12	t	u	v2	v3
R0342	120	80	10	100	3	4 x 9	45°	0	50	170	84	-	90	91	25 k6	50	4	40	28	8	76	74
R0352	140	95	10	115	3	4 x 9																
	160	110	10	130	3.5	4 x 9																
	200	130	10	165	3.5	4 x 11																
R0432	140	95	11	115	3	4 x 9	45°	0	60	204	97	-	93	115	30 k6	60	4	50	33	8	91	90
R0452	160	110	11	130	3.5	4 x 9																
	200	130	11	165	3.5	4 x 11																
	250	180	11	215	4	4 x 13																
R0542	140	95	11	115	3	4 x 9	45°	0	70	204	97	-	93	115	35 k6	70	7	60	38	10	91	90
R0552	160	110	11	130	3.5	4 x 9																
	200	130	11	165	3.5	4 x 11																
	250	180	11	215	4	4 x 13																
R0642	200	130	11	165	3.5	4 x 11	45°	14.5	70	220	110	116	84	130	35 k6	70	7	60	38	10	91	90
R0652	250	180	11	215	4	4 x 13																
	300	230	11	265	4	4 x 13																
	300	230	11	265	4	4 x 13																
R0742	200	130	11	165	3.5	4 x 11	45°	0	80	252	119	155	110	140	40 k6	80	5	70	43	12	91	90
R0752	250	180	11	215	4	4 x 13																
	300	230	11	265	4	4 x 13																
	300	230	11	265	4	4 x 13																
R0842	300	230	17	265	4	4 x 13	45°	0	100	320	167	180	130	182	50 k6	100	10	80	53.5	14	115	93
R0852	350	250	17	300	5	4 x 18																
	350	250	18	300	5	4 x 18																
	450	350	22	400	5	8 x 18																
R0942	350	250	18	300	5	4 x 18	45°	0	120	375	176	240	170	230	60 m6	120	5	100	64	18	115	93
R0952	450	350	22	400	5	8 x 18																
R1042	350	250	18	300	5	4 x 18																
R1052	450	350	22	400	5	8 x 18																
R1342	450	350	22	400	5	8 x 18	22.5°	17.6	170	480	231	300	202	310	90 m6	170	5	140	95	25	140	155
R1352	550	450	25	500	5	8 x 18																
	450	350	22	400	5	8 x 18																
	550	450	25	500	5	8 x 18																
R1442	450	350	22	400	5	8 x 18	22.5°	23.6	210	535	268	325	226	350	100 m6	210	10	180	116	28	140	155
R1452	550	450	25	500	5	8 x 18																
	450	350	22	400	5	8 x 18																
	550	450	25	500	5	8 x 18																
R1642	550	450	25	500	5	8 x 18	22.5°	42.2	210	760	335	380	250	415	120 m6	210	5	200	127	32	230	240
R1652	660	550	28	600	6	8 x 22																

Size	R0342 R0352 R0442 R0452 R0542 R0552 R0642 R0652 R0742 R0752 R0842 R0852 R0942 R0952 R1042 R1052 R1342 R1352 R1442 R1452 R1642 R1652																						
	k0	g	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1	k1	
63	195	125	426	441	494	507	504	517	525	538	562	575	652	682	732	762	-	869	-	986	-	1101	-
71	220	140	430	445	498	511	508	521	529	542	566	579	658	686	738	766	-	875	-	992	-	1107	-
80	240	160	443	458	511	524	521	534	542	555	579	592	676	699	756	779	878	893	995	1010	1110	1125	1518
90S	260	180	453	468	521	534	531	544	552	565	589	602	686	709	766	789	888	903	1005	1020	1120	1135	1518
90L	280	180	453	468	521	534	531	544	552	565	589	602	686	709	766	789	888	903	1005	1020	1120	1135	1518
100L	310	200	461	476	529	542	539	552	560	573	597	610	713	717	793	797	900	930	1017	1047	1132	1162	1524
112M	330	225	461	476	529	542	539	552	560	573	597	610	713	717	793	797	900	930	1017	1047	1132	1162	1524
132S	380	260	-	-	-	-	-	-	-	-	-	-	713	-	793	-	922	930	1039	1047	1154	1162	1524
132M	420	260	-	-	-	-	-	-	-	-	-	-	713	-	793	-	922	930	1039	1047	1154	1162	1524
160M	480	320	-	-	-	-	-	-	-	-	-	-	-	-	-	930	-	1047	-	1162	-	1559	1607
160L	530	320	-	-	-	-	-	-	-	-	-	-	-	-	-	930	-	1047	-	1162	-	1559	1607
180M	560	360	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1559	-
180L	595	360	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1559	-
200L	660	400	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1559	-
225S	680	450	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1559	-
225M	746	450	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1607	-

R SERIES

DIMENSIONS - FLANGE MOUNTED UNITS WITH COMPACT MOTOR

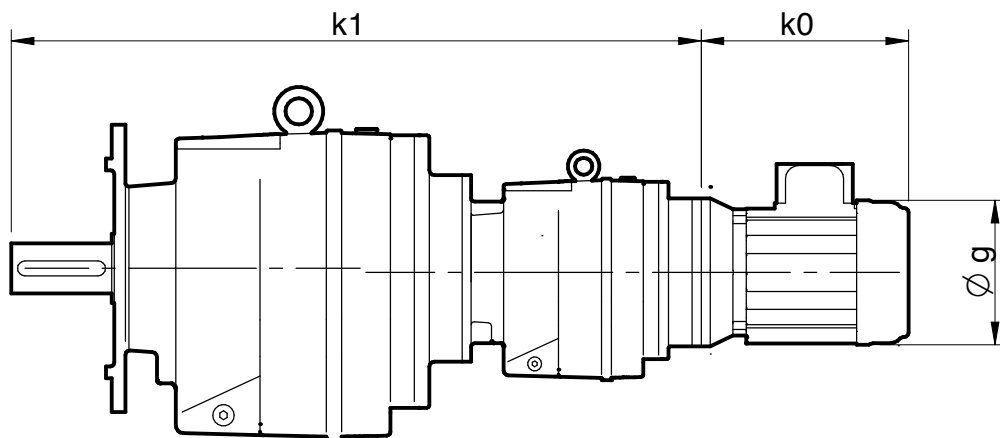


Size		R0122		R0222		R0322		R0422		R0522		R0622		R0722		R0822	
	g	k1	k0	k1	k0	k1	k0	k1	k0	k1	k0	k1	k0	k1	k0	k1	k0
0.25 kW	140	175	223	206	223	206	223	-	-	-	-	-	-	-	-	-	-
0.37 kW	140	175	223	206	223	206	223	-	-	-	-	-	-	-	-	-	-
0.55 kW	160	175	277	206	277	206	277	258	262	268	262	289	262	-	-	-	-
0.75 kW	160	175	297	206	297	206	297	258	282	268	282	289	282	-	-	-	-
1.1 kW	180	175	307	206	307	206	307	258	292	268	292	289	292	325	278	-	-
1.5 kW	180	175	363	206	363	206	363	258	348	268	348	289	348	325	334	-	-
2.2 kW	200	-	-	-	-	-	-	258	354	268	354	289	354	325	340	395	332
3.0 kW	200	-	-	-	-	-	-	258	364	268	364	289	364	325	350	395	342
4.0 kW	225	-	-	-	-	-	-	258	424	268	424	289	424	325	410	395	401
5.5 kW	260	-	-	-	-	-	-	258	495	268	495	289	495	325	481	395	472
7.5 kW	260	-	-	-	-	-	-	-	-	-	-	-	-	325	481	395	472

Size		R0132		R0232		R0332		R0432		R0532		R0632		R0732		R0832		R0932	
	g	k1	k0	k1	k0	k1	k0	k1	k0	k1	k0	k1	k0	k1	k0	k1	k0	k1	k0
0.25 kW	140	190	223	219	223	219	223	266	223	276	223	297	223	-	-	-	-	-	-
0.37 kW	140	190	223	219	223	219	223	266	223	276	223	297	223	-	-	-	-	-	-
0.55 kW	160	190	277	219	277	219	277	266	277	276	277	297	277	341	262	-	-	-	-
0.75 kW	160	190	297	219	297	219	297	266	297	276	297	297	297	341	282	-	-	-	-
1.1 kW	180	190	307	219	307	219	307	266	307	276	307	297	307	341	292	425	278	-	-
1.5 kW	180	190	363	219	363	219	363	266	363	276	363	297	363	341	348	425	334	-	-
2.2 kW	200	-	-	-	-	-	-	-	-	-	-	-	-	341	354	425	340	494	332
3.0 kW	200	-	-	-	-	-	-	-	-	-	-	-	-	341	364	425	350	494	342
4.0 kW	225	-	-	-	-	-	-	-	-	-	-	-	-	341	424	425	410	494	401
5.5 kW	260	-	-	-	-	-	-	-	-	-	-	-	-	341	495	425	481	494	472
7.5 kW	260	-	-	-	-	-	-	-	-	-	-	-	-	-	-	425	481	494	472

R SERIES

DIMENSIONS - FLANGE MOUNTED UNITS WITH COMPACT MOTOR



Size	R0342		R0442		R0542		R0642		R0742		R0842		R0942		R1042		R1342		R1442		
	g	k1	k0	k1	k0	k1	k0	k1	k0	k1	k0	k1	k0	k1	k0	k1	k0	k1	k0	k1	k0
0.25 kW	140	392	223	460	223	470	223	491	223	528	223	-	-	-	-	-	-	-	-	-	-
0.37 kW	140	392	223	460	223	470	223	491	223	528	223	-	-	-	-	-	-	-	-	-	-
0.55 kW	158	392	277	460	277	470	277	491	277	528	277	640	262	720	265	-	-	-	-	-	-
0.75 kW	158	392	297	460	297	470	297	491	297	528	297	640	282	720	285	-	-	-	-	-	-
1.1 kW	180	-	-	-	-	-	-	-	-	-	-	640	292	720	315	841	300	958	300	1073	300
1.5 kW	180	-	-	-	-	-	-	-	-	-	-	640	348	720	350	841	335	958	335	1073	335
2.2 kW	198	-	-	-	-	-	-	-	-	-	-	640	354	720	355	841	340	958	340	1073	340
3.0 kW	198	-	-	-	-	-	-	-	-	-	-	640	364	720	365	841	350	958	350	1073	350
4.0 kW	222	-	-	-	-	-	-	-	-	-	-	-	-	-	-	841	410	958	410	1073	410
5.5 kW	262	-	-	-	-	-	-	-	-	-	-	-	-	-	-	841	480	958	480	1073	480
7.5 kW	262	-	-	-	-	-	-	-	-	-	-	-	-	-	-	841	480	958	480	1073	480

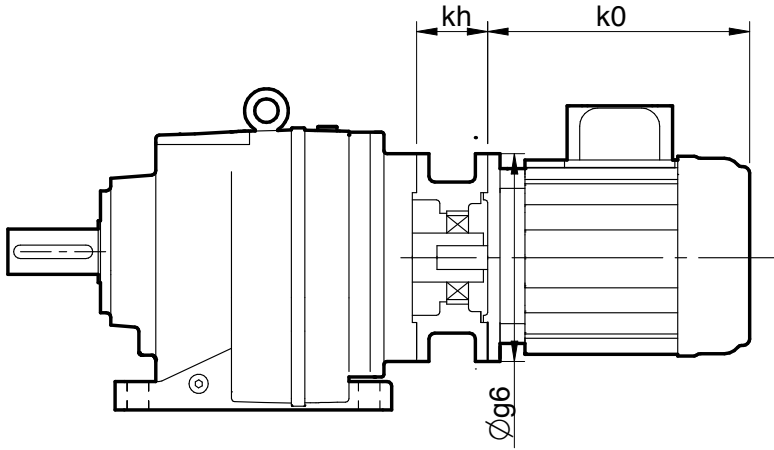
Size	R0352		R0452		R0552		R0652		R0752		R0852		R0952		R1052		R1352		R1452		R1652		
	g	k1	k0	k1	k0	k1	k0	k1	k0	k1	k0	k1	k0	k1	k0	k1	k0	k1	k0	k1	k0	k1	k0
0.25 kW	140	407	223	473	223	483	223	504	223	541	223	648	223	728	230	-	-	-	-	-	-	-	-
0.37 kW	140	407	223	473	223	483	223	504	223	541	223	648	223	728	230	-	-	-	-	-	-	-	-
0.55 kW	158	407	277	473	277	483	277	504	277	541	277	648	277	728	280	857	265	974	265	1089	265	-	-
0.75 kW	158	407	297	473	297	483	297	504	297	541	297	648	297	728	300	857	285	974	285	1089	285	-	-
1.1 kW	180	-	-	-	-	-	-	-	-	-	-	-	-	-	-	857	315	974	315	1089	315	-	-
1.5 kW	180	-	-	-	-	-	-	-	-	-	-	-	-	-	-	857	350	974	350	1089	350	-	-
2.2 kW	198	-	-	-	-	-	-	-	-	-	-	-	-	-	-	857	355	974	355	1089	355	1482	335
3.0 kW	198	-	-	-	-	-	-	-	-	-	-	-	-	-	-	857	365	974	365	1089	365	1482	350
4.0 kW	222	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1482	400
5.5 kW	262	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1482	475
7.5 kW	262	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	1482	475

R SERIES

MOTORISED BACKSTOP MODULE

Motorised backstop modules can be fitted between the gear unit and motor. The backstop device incorporates high quality centrifugal lift off sprags which are wear free above the lift off speed (n min). To ensure correct operation motor speed must exceed lift off speed.

Suitable for ambient temperature -40°C to + 50°C



Warning
Removal of motor or backstop will release the drive. Ensure all driven machinery is secure prior to any maintenance work

IEC B5 Flange

Motor Frame Size	Lift off speed 'n' min rev/min	Rated locking torque 'T max' (at motor) Nm	øg6	kh
100	670	170	250	70
112	670	170	250	70
132	620	940	300	95
160	620	940	350	130
180	620	940	350	130
200	550	1260	400	130

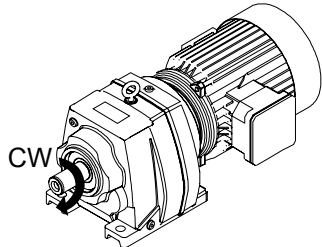
NEMA C Flange

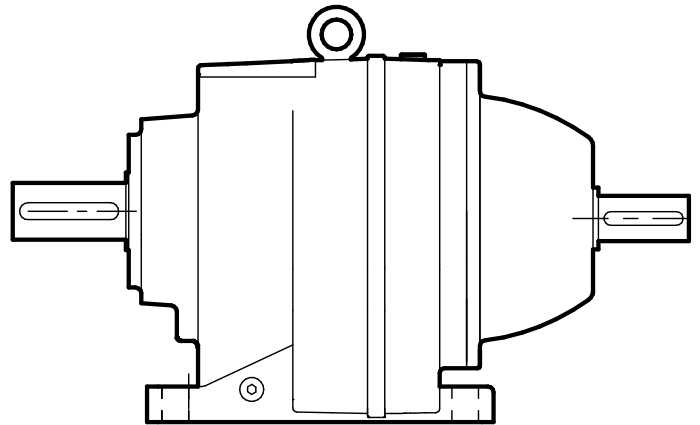
Motor Frame Size	Lift off speed 'n' min rev/min	Rated locking torque 'T max' (at motor) Nm	øg6	kh
182TC / 184TC	670	300	228	95.25
213TC / 215 TC	670	300	228	95.25
254TC / 256TC	620	940	228	120.65
284TC / 286TC	620	940	280	136.5
324TC / 326TC	550	1260	330	152.4

When a backstop module is fitted dimension Kh should be added to the overall length of the geared motor assembly.

Rotation of outputshaft must be specified when ordering as viewed from the outputshaft end (as shown in the diagram)

- | | | | | |
|----|---|---------------|---|---------------|
| CW | - | Free Rotation | - | Clockwise |
| | | Locked | - | Anticlockwise |
| AC | - | Free Rotation | - | Anticlockwise |
| | | Locked | - | Clockwise |





REDUCER
R SERIES

R SERIES

OVERHUNG & AXIAL LOADS (NEWTONS) ON SHAFTS

Maximum Permissible Overhung Loads

When a sprocket, gear etc. is mounted on the shaft a calculation, as below, must be made to determine the overhung load on the shaft, and the results compared to the maximum permissible overhung loads tabulated. Overhung loads can be reduced by increasing the diameter of the sprocket, gear, etc. If the maximum permissible overhung load is exceeded, the sprocket, gear, etc. should be mounted on a separate shaft, flexibly coupled and supported in its own bearings, or the gear unit shaft should be extended to run in an outboard bearing. Alternatively, a larger gear is often a less expensive solution.

Permissible overhung loads vary according to the direction of rotation. The values tabulated are for the most unfavourable direction with the unit transmitting full rated power and the load P applied midway along the shaft extension. Hence they can sometimes be increased for a more favourable direction of rotation, or if the power transmitted is less than the rated capacity of the gear unit, or if the load is applied nearer to the gear unit case. Refer to our Application Engineers for further details. In any event, the sprocket, gear etc. should be positioned as close as possible to the gear unit case in order to reduce bearing loads and shaft stresses, and to prolong life.

All units will accept 100% momentary overload on stated capacities.

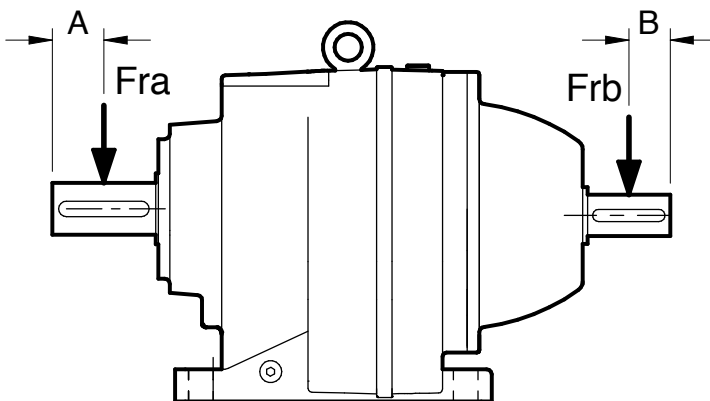
Overhung load (Newtons)

$$P = \frac{kW \times 9,500,000 \times K}{N \times R}$$

where

- P = equivalent overhung load (Newtons)
 kW = power transmitted by the shaft (kilowatts)
 N = speed of shaft (rev/min)
 R = pitch radius of sprocket, etc. (mm)
 K = factor

Note: 1 Newton = 0.101972 kp = 0.227809 lbf.



For Output Shaft Overhung Loads (Fra) Consult the Ratings Tables

Axial Thrust Capacities (Newtons)

No check or calculation is required if the axial thrust load (F_A) towards or away from the unit is under 50% of the permissible overhung load.

If the axial thrust considerably exceeds these values or if there is a combination of axial thrust loads and overhung loads please contact our Application Engineers.

Inputshaft Overhung Loads, Frb (Kn) 1450 rpm

Two, Three, Four and Five Stage Units

	R01	R02	R03	R04	R05	R06	R07	R08	R09	R10	R13	R14	R16
2 Stage	1.5	1.65	1.56	1.2	1.1	0.9	1.65	1.5	1.5	2.55	6.9	7.1	12
3 Stage	1.65	1.75	1.75	1.5	1.5	1.5	1.8	2.25	3.5	4.2	12	12	12
4 Stage	-	-	1.5	1.5	1.5	1.5	1.5	1.75	1.75	2.25	2.25	2.25	2.25
5 Stage	-	-	1.5	1.5	1.5	1.5	1.5	1.75	1.75	2.25	2.25	2.25	2.25

Overhung member K (factor)

Chain sprocket*	1.00
Spur or helical pinion	1.25
Vee belt sheave	1.50
Flat belt pulley	2.00

* If multistrand chain drives are equally loaded and the outer strand is further than dimension Fra output or Frb input, refer to our Application Engineers.

Distance midway along the shaft extension

Size	No. of Reductions	Dimensions A (mm)	Dimensions B (mm)
R01	2 - 3	20	20
R02	2 - 3	25	20
R03	2 - 5	25	20
R04	2 - 5	30	20
R05	2 - 5	35	20
R06	2 - 5	35	20
R07	2	40	25
	3	40	20
	4 - 5	40	20
R08	2	50	30
	3	50	25
	4 - 5	50	20
R09	2	60	40
	3	60	30
	4 - 5	60	20
R10	2	70	55
	3	70	40
	4	70	25
	5	70	20
R13	2 - 3	85	55
	4	85	25
	5	85	20
R14	2 - 3	105	55
	4	105	25
	5	105	20
R16	2	105	70
	3	105	55
	4	105	40
	5	105	30

R SERIES

RATINGS

Key: Pm= Input Power (kW) M2= Output Torque (Nm) i= Exact Ratio n2= Output Speed (rpm) Fra = Overhung load (kN)

			n1 = 1450				n1 = 960				n1 = 2900				n1 = 725			
	in	i	n2	M2	Pm	Fra	n2	M2	Pm	Fra	n2	M2	Pm	Fra	n2	M2	Pm	Fra
R0122	3.6	3.750	387	59	2.44	1.24	256	68	1.86	1.35	773	47	3.88	1.11	193	73	1.51	1.44
	5.0	5.066	286	68	2.08	1.32	189	76	1.54	1.44	572	54	3.30	1.15	143	79	1.21	1.46
	5.6	5.762	252	71	1.91	1.36	167	78	1.39	1.48	503	57	3.07	1.18	126	82	1.10	1.49
	6.3	6.528	222	75	1.78	1.39	147	80	1.26	1.52	444	60	2.85	1.20	111	84	1.00	1.59
	8.0	8.348	174	79	1.47	1.47	115	85	1.04	1.66	347	66	2.45	1.27	87	90	0.84	1.68
	9.0	8.997	161	80	1.38	1.49	107	87	0.99	1.71	322	67	2.31	1.29	81	90	0.77	1.77
	11.	11.36	128	84	1.15	1.59	85	90	0.81	1.81	255	74	2.02	1.35	64	90	0.61	1.84
	12.	12.88	113	87	1.05	1.68	75	90	0.72	1.83	225	77	1.85	1.39	56	90	0.54	1.90
	14.	14.71	99	90	0.95	1.77	65	90	0.63	1.85	197	80	1.69	1.43	49	90	0.47	1.90
	16.	16.37	89	90	0.85	1.84	59	90	0.56	1.90	177	81	1.53	1.46	44	90	0.43	1.90
	18.	18.05	80	90	0.77	1.90	53	90	0.51	1.90	161	83	1.42	1.49	40	90	0.39	1.90
	20.	19.86	73	90	0.70	1.90	48	90	0.46	1.90	146	84	1.31	1.53	37	90	0.35	1.90
	22.	23.27	62	90	0.60	1.90	41	90	0.40	1.90	125	86	1.15	1.61	31	90	0.30	1.90
	28.	27.92	52	90	0.50	1.90	34	90	0.33	1.90	104	90	1.00	1.73	26	90	0.25	1.90
	32.	32.54	45	90	0.43	1.90	30	90	0.28	1.90	89	90	0.86	1.84	22	90	0.21	1.90
	36.	36.16	40	90	0.39	1.90	27	90	0.26	1.90	80	90	0.77	1.87	20	90	0.19	1.90
	45.	43.54	33	84	0.30	1.90	22	84	0.20	1.90	67	84	0.60	1.90	17	84	0.15	1.90
	50.	49.91	29	72	0.22	1.90	19	72	0.15	1.90	58	72	0.45	1.90	15	72	0.11	1.90
56.	56.72	26	71	0.19	1.90	17	71	0.13	1.90	51	71	0.39	1.90	13	71	0.10	1.90	
R0132	56.	58.46	25	90	0.24	1.90	16	90	0.16	1.90	50	90	0.48	1.90	12	90	0.12	1.90
	63.	64.45	22	90	0.22	1.90	15	90	0.14	1.90	45	90	0.44	1.90	11	90	0.11	1.90
	71.	70.93	20	90	0.20	1.90	14	90	0.13	1.90	41	90	0.40	1.90	10	90	0.10	1.90
	80.	83.10	17	90	0.17	1.90	12	90	0.11	1.90	35	90	0.34	1.90	8.7	90	0.08	1.90
	100	99.70	15	90	0.14	1.90	10	90	0.09	1.90	29	90	0.28	1.90	7.3	90	0.07	1.90
	112	116.2	12	90	0.12	1.90	8.3	90	0.08	1.90	25	90	0.24	1.90	6.2	90	0.06	1.90
	125	129.1	11	90	0.11	1.90	7.4	90	0.07	1.90	22	90	0.22	1.90	5.6	90	0.05	1.90
	160	155.5	9.3	90	0.09	1.90	6.2	90	0.06	1.90	19	90	0.18	1.90	4.7	90	0.05	1.90
	180	178.2	8.1	90	0.08	1.90	5.4	90	0.05	1.90	16	90	0.16	1.90	4.1	90	0.04	1.90
	200	202.6	7.2	90	0.07	1.90	4.7	90	0.05	1.90	14	90	0.14	1.90	3.6	90	0.03	1.90
R0222	3.6	3.589	404	100	4.32	3.16	267	115	3.29	3.19	808	79	6.82	2.81	202	126	2.72	3.35
	5.0	5.034	288	116	3.57	3.08	191	131	2.67	3.11	576	92	5.66	3.12	144	137	2.11	3.25
	5.6	5.547	261	121	3.38	3.06	173	134	2.48	3.08	523	96	5.36	3.09	131	140	1.96	3.29
	6.3	6.299	230	127	3.12	3.03	152	138	2.25	3.13	460	101	4.97	3.04	115	145	1.78	3.39
	8.0	8.000	181	136	2.63	2.98	120	145	1.86	3.26	363	111	4.30	2.95	91	154	1.49	3.70
	9.0	9.088	160	140	2.39	3.02	106	150	1.69	3.45	319	116	3.96	2.95	80	159	1.36	3.96
	11.	11.15	130	145	2.01	3.15	86	158	1.45	3.77	260	125	3.47	2.94	65	160	1.11	4.00
	12.	12.37	117	148	1.85	3.23	78	160	1.33	4.00	234	130	3.26	2.92	59	160	1.00	4.00
	14.	14.05	103	153	1.69	3.42	68	160	1.17	4.00	206	136	3.00	2.91	52	160	0.88	4.00
	16.	15.97	91	160	1.55	3.63	60	160	1.03	4.00	182	141	2.74	2.83	45	160	0.78	4.00
	18.	17.58	82	160	1.41	3.88	55	160	0.93	4.00	165	142	2.50	2.91	41	160	0.71	4.00
	20.	20.23	72	160	1.23	4.00	47	160	0.81	4.00	143	145	2.22	3.00	36	160	0.61	4.00
	22.	21.99	66	160	1.13	4.00	44	160	0.75	4.00	132	147	2.07	3.05	33	160	0.56	4.00
	28.	26.40	55	160	0.94	4.00	36	160	0.62	4.00	110	153	1.80	3.26	27	160	0.47	4.00
	32.	31.68	46	160	0.78	4.00	30	160	0.52	4.00	92	160	1.56	3.61	23	160	0.39	4.00
	36.	35.69	41	160	0.69	4.00	27	160	0.46	4.00	81	160	1.39	3.92	20	160	0.35	4.00
45.	41.49	35	160	0.60	4.00	23	160	0.40	4.00	70	160	1.19	4.00	17	160	0.30	4.00	
50.	47.09	31	160	0.53	4.00	20	160	0.35	4.00	62	160	1.05	4.00	15	160	0.26	4.00	
56.	53.54	27	160	0.46	4.00	18	160	0.31	4.00	54	160	0.93	4.00	14	160	0.23	4.00	
R0232	56.	57.03	25	160	0.44	4.00	17	160	0.29	4.00	51	160	0.88	4.00	13	160	0.22	4.00
	63.	62.87	23	160	0.40	4.00	15	160	0.26	4.00	46	160	0.80	4.00	12	160	0.20	4.00
	71.	69.19	21	160	0.36	4.00	14	160	0.24	4.00	42	160	0.72	4.00	10	160	0.18	4.00
	80.	81.07	18	160	0.31	4.00	12	160	0.20	4.00	36	160	0.62	4.00	8.9	160	0.15	4.00
	100	97.26	15	160	0.26	4.00	10	160	0.17	4.00	30	160	0.52	4.00	7.5	160	0.13	4.00
	112	113.4	13	160	0.22	4.00	8.5	160	0.15	4.00	26	160	0.44	4.00	6.4	160	0.11	4.00
	125	126.0	12	160	0.20	4.00	7.6	160	0.13	4.00	23	160	0.40	4.00	5.8	160	0.10	4.00
	160	151.7	10	160	0.17	4.00	6.3	160	0.11	4.00	19	160	0.33	4.00	4.8	160	0.08	4.00
180	173.9	8.3	160	0.14	4.00	5.5	160	0.10	4.00	17	160	0.29	4.00	4.2	160	0.07	4.00	
200	197.6	7.3	160	0.13	4.00	4.9	160	0.08	4.00	15	160	0.25	4.00	3.7	160	0.06	4.00	

R SERIES

RATINGS

Key: Pm= Input Power (kW) M2= Output Torque (Nm) i= Exact Ratio n2= Output Speed (rpm) Fra = Overhung load (kN)

			n1 = 1450				n1 = 960				n1 = 2900				n1 = 725			
	in	i	n2	M2	Pm	Fra	n2	M2	Pm	Fra	n2	M2	Pm	Fra	n2	M2	Pm	Fra
R1022	3.6	3.54	410	1760	77.14	20.70	272	1770	51.36	23.50	820	1760	154.27	13.30	205	1770	38.79	24.70
	5.0	4.94	294	2470	77.50	21.90	194	2470	51.31	21.60	587	2260	141.82	12.00	147	2470	38.75	24.10
	5.6	5.37	270	2690	77.61	20.80	179	2690	51.38	20.10	540	2340	135.02	12.20	135	2690	38.80	22.80
	6.3	6.10	238	3020	76.70	19.00	157	3050	51.29	17.70	475	2450	124.45	12.60	119	3060	38.86	20.60
	8.0	7.95	183	3330	64.94	14.30	121	3760	48.54	13.40	365	2700	105.30	13.60	91	3980	38.81	14.40
	9.0	8.58	169	3420	61.77	13.40	112	3870	46.28	13.20	338	2780	100.42	13.90	85	4210	38.02	13.00
	11.	11.02	132	3730	52.44	12.90	87	4220	39.28	12.60	263	3020	84.92	14.10	66	4590	32.27	12.30
	12.	12.51	116	3890	48.18	12.70	77	4400	36.08	12.30	232	3160	78.27	13.70	58	4790	29.66	11.90
	14.	14.16	102	4050	44.31	12.40	68	4590	33.25	11.90	205	3290	71.99	13.20	51	4850	26.53	13.70
	16.	15.98	91	3670	35.58	17.50	60	3670	23.56	22.30	181	3470	67.29	12.20	45	3680	17.84	27.80
	18.	17.75	82	4090	35.70	14.60	54	4090	23.64	20.10	163	3540	61.80	12.50	41	4090	17.85	26.00
	20.	19.41	75	4460	35.60	11.90	49	4470	23.62	18.20	149	3650	58.27	12.40	37	4470	17.84	24.30
	22.	21.57	67	4650	33.40	11.40	45	4690	22.30	18.20	134	3770	54.16	12.20	34	4690	16.84	24.50
	28.	25.49	57	4700	28.57	13.10	38	4700	18.91	21.80	114	3980	48.38	12.00	28	4700	14.28	28.50
	32.	30.76	47	5000	25.18	13.70	31	5000	16.67	23.00	94	4220	42.51	11.70	24	5000	12.59	30.00
	36.	35.44	41	5000	21.86	16.80	27	5000	14.47	26.50	82	4410	38.56	11.40	20	5000	10.93	30.00
	45.	41.12	35	5000	18.84	20.10	23	5000	12.47	30.00	71	4640	34.96	10.90	18	5000	9.42	30.00
50.	47.93	30	4260	13.77	30.00	20	4260	9.12	30.00	61	4250	27.48	16.60	15	4260	6.89	30.00	
56.	51.49	28	3870	11.64	30.00	19	3870	7.71	30.00	56	3870	23.29	21.50	14	3870	5.82	30.00	
R1032	56.	57.63	25	4780	12.98	30.00	17	4780	8.60	30.00	50	3920	21.29	23.20	13	4780	6.49	30.00
	63.	65.24	22	4780	11.47	30.00	15	4780	7.59	30.00	44	4070	19.53	24.30	11	4780	5.73	30.00
	71.	72.62	20	4780	10.30	30.00	13	4780	6.82	30.00	40	4200	18.11	25.40	10	4780	5.15	30.00
	80.	80.68	18	4780	9.27	30.00	12	4780	6.14	30.00	36	4340	16.84	26.40	9.0	4780	4.64	30.00
	100	98.68	15	4780	7.58	30.00	9.7	4780	5.02	30.00	29	4610	14.62	28.60	7.3	4780	3.79	30.00
	112	114.0	13	4780	6.56	30.00	8.4	4780	4.35	30.00	25	4780	13.13	30.00	6.4	4780	3.28	30.00
	125	125.8	12	4780	5.95	30.00	7.6	4780	3.94	30.00	23	4780	11.90	30.00	5.8	4780	2.97	30.00
	160	152.9	9.5	4780	4.89	30.00	6.3	4780	3.24	30.00	19	4780	9.79	30.00	4.7	4780	2.45	30.00
	180	173.1	8.4	4780	4.32	30.00	5.5	4780	2.86	30.00	17	4780	8.64	30.00	4.2	4780	2.16	30.00
	200	194.6	7.5	4780	3.84	30.00	4.9	4780	2.55	30.00	15	4780	7.69	30.00	3.7	4780	1.92	30.00
R1042	225	220.2	6.6	4780	3.49	30.00	4.4	4780	2.31	30.00	13	4780	6.97	30.00	3.3	4780	1.74	30.00
	250	254.6	5.7	4780	3.02	30.00	3.8	4780	2.00	30.00	11	4780	6.03	30.00	2.8	4780	1.51	30.00
	280	278.4	5.2	4780	2.76	30.00	3.4	4780	1.83	30.00	10	4780	5.52	30.00	2.6	4780	1.38	30.00
	300	309.3	4.7	4780	2.48	30.00	3.1	4780	1.64	30.00	9.4	4780	4.97	30.00	2.3	4780	1.24	30.00
	360	365.6	4.0	4780	2.10	30.00	2.6	4780	1.39	30.00	7.9	4780	4.20	30.00	2.0	4780	1.05	30.00
	400	398.7	3.6	4780	1.93	30.00	2.4	4780	1.28	30.00	7.3	4780	3.85	30.00	1.8	4780	0.96	30.00
	450	457.2	3.2	4780	1.68	30.00	2.1	4780	1.11	30.00	6.3	4780	3.36	30.00	1.6	4780	0.84	30.00
	500	500.9	2.9	4780	1.53	30.00	1.9	4780	1.02	30.00	5.8	4780	3.07	30.00	1.4	4780	0.77	30.00
	650	635.7	2.3	4780	1.21	30.00	1.5	4780	0.80	30.00	4.6	4780	2.42	30.00	1.1	4780	0.60	30.00
	730	728.0	2.0	4780	1.05	30.00	1.3	4780	0.70	30.00	4.0	4780	2.11	30.00	1.0	4780	0.53	30.00
	860	844.7	1.7	4780	0.91	30.00	1.1	4780	0.60	30.00	3.4	4780	1.82	30.00	0.86	4780	0.45	30.00
	10C	987.8	1.5	4780	0.78	30.00	0.97	4780	0.51	30.00	2.9	4780	1.55	30.00	0.73	4780	0.39	30.00
	11C	1107	1.3	4780	0.69	30.00	0.87	4780	0.46	30.00	2.6	4780	1.39	30.00	0.65	4780	0.35	30.00
	13C	1321	1.1	4780	0.58	30.00	0.73	4780	0.38	30.00	2.2	4780	1.16	30.00	0.55	4780	0.29	30.00
	15C	1496	0.97	4780	0.51	30.00	0.64	4780	0.34	30.00	1.9	4780	1.03	30.00	0.48	4780	0.26	30.00
	18C	1736	0.84	4780	0.44	30.00	0.55	4780	0.29	30.00	1.7	4780	0.88	30.00	0.42	4780	0.22	30.00
	20C	1997	0.73	4780	0.38	30.00	0.48	4780	0.25	30.00	1.5	4780	0.77	30.00	0.36	4780	0.19	30.00
24C	2327	0.62	4780	0.33	30.00	0.41	4780	0.22	30.00	1.2	4780	0.66	30.00	0.31	4780	0.16	30.00	
27C	2778	0.52	4780	0.28	30.00	0.35	4780	0.18	30.00	1.0	4780	0.55	30.00	0.26	4780	0.14	30.00	
R1052	27C	2748	0.53	4780	0.28	30.00	0.35	4780	0.19	30.00	1.1	4780	0.56	30.00	0.26	4780	0.14	30.00
	32C	3247	0.45	4780	0.24	30.00	0.30	4780	0.16	30.00	0.89	4780	0.48	30.00	0.22	4780	0.12	30.00
	36C	3578	0.41	4780	0.22	30.00	0.27	4780	0.14	30.00	0.81	4780	0.43	30.00	0.20	4780	0.11	30.00
	40C	3979	0.36	4780	0.19	30.00	0.24	4780	0.13	30.00	0.73	4780	0.39	30.00	0.18	4780	0.097	30.00
	46C	4515	0.32	4780	0.17	30.00	0.21	4780	0.11	30.00	0.64	4780	0.34	30.00	0.16	4780	0.086	30.00
	55C	5533	0.26	4780	0.14	30.00	0.17	4780	0.092	30.00	0.52	4780	0.28	30.00	0.13	4780	0.070	30.00
	65C	6420	0.23	4780	0.12	30.00	0.15	4780	0.080	30.00	0.45	4780	0.24	30.00	0.11	4780	0.060	30.00
	74C	7483	0.19	4780	0.10	30.00	0.13	4780	0.068	30.00	0.39	4780	0.21	30.00	0.097	4780	0.052	30.00
	84C	8340	0.17	4780	0.093	30.00	0.12	4780	0.061	30.00	0.35	4780	0.19	30.00	0.087	4780	0.046	30.00
	95C	9353	0.16	4780	0.083	30.00	0.10	4780	0.055	30.00	0.31	4780	0.17	30.00	0.078	4780	0.041	30.00
	10K	10049	0.14	4780	0.077	30.00	0.096	4780	0.051	30.00	0.29	4780	0.15	30.00	0.072	4780	0.038	30.00

R SERIES

RATINGS

Key: Pm= Input Power (kW) M2= Output Torque (Nm) i= Exact Ratio n2= Output Speed (rpm) Fra = Overhung load (kN)

			n1 = 1450				n1 = 960				n1 = 2900				n1 = 725			
	in	i	n2	M2	Pm	Fra	n2	M2	Pm	Fra	n2	M2	Pm	Fra	n2	M2	Pm	Fra
R1322	3.6	3.793	382	2360	96.40	52.20	253	2360	63.82	55.00	765	2350	191.98	44.80	191	2360	48.20	55.00
	5.0	5.257	276	3270	96.37	55.00	183	3270	63.80	55.00	552	3260	192.15	46.30	138	3270	48.19	55.00
	5.6	5.774	251	3590	96.33	55.00	166	3590	63.78	55.00	502	3590	192.66	46.50	126	3590	48.16	55.00
	6.3	6.349	228	3950	96.39	54.90	151	3950	63.82	55.00	457	3950	192.78	46.70	114	3950	48.19	55.00
	8.0	8.111	179	5050	96.46	54.10	118	5050	63.86	55.00	358	5050	192.92	46.60	89	5050	48.23	55.00
	9.0	8.985	161	5590	96.39	53.80	107	5590	63.82	55.00	323	5590	192.78	46.20	81	5590	48.20	48.00
	11.	11.81	123	7340	96.29	52.50	81	7350	63.84	46.10	246	7350	192.84	48.00	61	7350	48.21	46.10
	12.	12.92	112	7920	94.97	52.40	74	8030	63.75	44.90	224	7430	178.19	55.00	56	8040	48.21	44.70
	14.	14.63	99	8010	84.83	45.90	66	8220	57.63	44.30	198	7520	159.27	55.00	50	8220	43.52	44.30
	16.	16.12	90	8090	77.75	43.50	60	8420	53.58	43.90	180	7580	145.70	55.00	45	8550	41.09	43.60
	18.	18.02	80	8180	70.33	39.10	53	8410	47.87	43.90	161	7650	131.55	55.00	40	8410	36.15	43.90
	20.	20.86	70	8300	61.65	38.20	46	8650	42.53	43.40	139	7760	115.27	48.00	35	8900	33.05	42.90
	22.	23.51	62	8400	55.36	40.10	41	8750	38.18	43.20	123	7850	103.46	47.20	31	8880	29.26	42.90
	28.	27.08	54	8510	48.69	43.80	35	8890	33.67	42.90	107	7950	90.97	46.40	27	9150	26.17	42.30
	32.	33.25	44	8700	40.54	50.70	29	9080	28.01	42.40	87	8110	75.58	44.50	22	9360	21.81	41.90
	36.	37.03	39	8800	36.82	54.50	26	9190	25.46	42.20	78	8200	68.62	44.40	20	9470	19.81	41.60
	45.	43.25	34	7720	27.65	55.00	22	7720	18.31	45.40	67	7710	55.24	45.40	17	7720	13.83	45.40
	50.	50.70	29	5910	18.06	55.00	19	5910	11.96	55.00	57	5900	36.06	55.00	14	5910	9.03	55.00
56.	53.94	27	6290	18.07	55.00	18	6290	11.96	55.00	54	6280	36.08	55.00	13	6290	9.03	55.00	
R1332	45.	46.79	31	9010	30.14	55.00	21	9420	20.86	55.00	62	8100	54.19	43.50	15	9700	16.22	55.00
	50.	52.97	27	9130	26.98	55.00	18	9550	18.68	55.00	55	8440	49.88	55.00	14	9700	14.33	55.00
	56.	59.76	24	9230	24.18	55.00	16	9650	16.73	55.00	49	8660	45.37	55.00	12	9700	12.70	55.00
	63.	66.40	22	9360	22.06	55.00	14	9700	15.14	55.00	44	8700	41.02	55.00	11	9700	11.43	55.00
	71.	72.60	20	9470	20.42	55.00	13	9700	13.85	55.00	40	8770	37.82	55.00	10	9700	10.46	55.00
	80.	80.68	18	9570	18.57	55.00	12	9700	12.46	55.00	36	8880	34.46	55.00	9.0	9700	9.41	55.00
	100	95.34	15	9700	15.93	55.00	10	9700	10.54	55.00	30	9030	29.65	55.00	7.6	9700	7.96	55.00
	112	115.1	13	9700	13.19	55.00	8.3	9700	8.74	55.00	25	9210	25.05	55.00	6.3	9700	6.60	55.00
	125	132.6	11	9700	11.45	55.00	7.2	9700	7.58	55.00	22	9350	22.08	55.00	5.5	9700	5.73	55.00
	160	153.8	9.4	9700	9.87	55.00	6.2	9700	6.54	55.00	19	9500	19.34	55.00	4.7	9700	4.94	55.00
	180	179.3	8.1	9700	8.47	55.00	5.4	9700	5.61	55.00	16	9660	16.87	55.00	4.0	9700	4.23	55.00
	200	192.6	7.5	9700	7.88	55.00	5.0	9410	5.06	55.00	15	9700	15.77	55.00	3.8	9410	3.82	55.00
R1342	225	224.9	6.4	9700	6.93	55.00	4.3	9700	4.59	55.00	13	9700	13.86	55.00	3.2	9700	3.47	55.00
	250	258.4	5.6	9700	6.03	55.00	3.7	9700	3.99	55.00	11	9700	12.06	55.00	2.8	9700	3.02	55.00
	280	289.2	5.0	9700	5.39	55.00	3.3	9700	3.57	55.00	10	9700	10.78	55.00	2.5	9700	2.69	55.00
	300	323.2	4.5	9700	4.82	55.00	3.0	9700	3.19	55.00	9.0	9700	9.64	55.00	2.2	9700	2.41	55.00
	360	370.1	3.9	9700	4.21	55.00	2.6	9700	2.79	55.00	7.8	9700	8.42	55.00	2.0	9700	2.11	55.00
	400	418.5	3.5	9700	3.72	55.00	2.3	9700	2.47	55.00	6.9	9700	7.45	55.00	1.7	9700	1.86	55.00
	450	483.0	3.0	9700	3.23	55.00	2.0	9700	2.14	55.00	6.0	9700	6.45	55.00	1.5	9700	1.61	55.00
	500	546.1	2.7	9700	2.85	55.00	1.8	9700	1.89	55.00	5.3	9700	5.71	55.00	1.3	9700	1.43	55.00
	650	664.2	2.2	9700	2.35	55.00	1.4	9700	1.55	55.00	4.4	9700	4.69	55.00	1.1	9700	1.17	55.00
	730	729.1	2.0	9700	2.14	55.00	1.3	9700	1.42	55.00	4.0	9700	4.27	55.00	0.99	9700	1.07	55.00
	860	860.0	1.7	9700	1.81	55.00	1.1	9700	1.20	55.00	3.4	9700	3.62	55.00	0.84	9700	0.91	55.00
	10C	997.1	1.5	9700	1.56	55.00	0.96	9700	1.03	55.00	2.9	9700	3.13	55.00	0.73	9700	0.78	55.00
	11C	1068	1.4	9700	1.46	55.00	0.90	9700	0.97	55.00	2.7	9700	2.92	55.00	0.68	9700	0.73	55.00
	13C	1302	1.1	9700	1.20	55.00	0.74	9700	0.79	55.00	2.2	9700	2.39	55.00	0.56	9700	0.60	55.00
	15C	1521	0.95	9700	1.02	55.00	0.63	9700	0.68	55.00	1.9	9700	2.05	55.00	0.48	9700	0.51	55.00
	18C	1798	0.81	9700	0.87	55.00	0.53	9700	0.57	55.00	1.6	9700	1.73	55.00	0.40	9700	0.43	55.00
	20C	1798	0.81	9700	0.87	55.00	0.53	9700	0.57	55.00	1.6	9700	1.73	55.00	0.40	9700	0.43	55.00
	24C	2334	0.62	9700	0.67	55.00	0.41	9700	0.44	55.00	1.2	9700	1.34	55.00	0.31	9700	0.33	55.00
27C	2911	0.50	9700	0.54	55.00	0.33	9700	0.35	55.00	1.0	9700	1.07	55.00	0.25	9700	0.27	55.00	
R1352	27C	2735	0.53	9700	0.57	55.00	0.35	9700	0.38	55.00	1.1	9700	1.15	55.00	0.27	9700	0.29	55.00
	32C	3150	0.46	9700	0.50	55.00	0.30	9700	0.33	55.00	0.92	9700	0.99	55.00	0.23	9700	0.25	55.00
	36C	3670	0.40	9700	0.43	55.00	0.26	9700	0.28	55.00	0.79	9700	0.85	55.00	0.20	9700	0.21	55.00
	40C	4091	0.35	9700	0.38	55.00	0.23	9700	0.25	55.00	0.71	9700	0.77	55.00	0.18	9700	0.19	55.00
	46C	4588	0.32	9700	0.34	55.00	0.21	9700	0.23	55.00	0.63	9700	0.68	55.00	0.16	9700	0.17	55.00
	55C	6443	0.23	9700	0.24	55.00	0.15	9700	0.16	55.00	0.45	9700	0.49	55.00	0.11	9700	0.12	55.00
	65C	7226	0.20	9700	0.22	55.00	0.13	9700	0.14	55.00	0.40	9700	0.43	55.00	0.10	9700	0.11	55.00
	74C	7527	0.19	9700	0.21	55.00	0.13	9700	0.14	55.00	0.39	9700	0.42	55.00	0.10	9700	0.10	55.00
	84C	8441	0.17	9700	0.19	55.00	0.11	9700	0.12	55.00	0.34	9700	0.37	55.00	0.086	9700	0.093	55.00
	95C	9895	0.15	9700	0.16	55.00	0.097	9700	0.10	55.00	0.29	9700	0.32	55.00	0.073	9700	0.079	55.00
	10K	10527	0.14	9700	0.15	55.00	0.091	9700	0.099	55.00	0.28	9700	0.30	55.00	0.069	9700	0.074	55.00

R SERIES

RATINGS

Key: Pm= Input Power (kW) M2= Output Torque (Nm) i= Exact Ratio n2= Output Speed (rpm) Fra = Overhung load (kN)

			n1 = 1450				n1 = 960				n1 = 2900				n1 = 725			
	in	i	n2	M2	Pm	Fra	n2	M2	Pm	Fra	n2	M2	Pm	Fra	n2	M2	Pm	Fra
R1422	3.6	3.754	386	5340	220.39	60.30	256	5340	145.91	45.10	773	5340	440.77	68.00	193	5330	109.99	68.00
	5.0	5.238	277	7450	220.36	65.60	183	7450	145.89	46.00	554	7100	420.01	68.00	138	7450	110.18	68.00
	5.6	5.898	246	8390	220.39	67.30	163	8390	145.91	47.10	492	7640	401.38	68.00	123	8380	110.06	68.00
	6.3	6.633	219	9440	220.50	67.80	145	9430	145.83	48.60	437	8200	383.06	68.00	109	9430	110.13	68.00
	8.0	8.512	170	11200	203.86	68.00	113	11500	138.58	52.00	341	9110	331.63	68.00	85	11500	104.66	68.00
	9.0	9.452	153	11700	191.78	68.00	102	12300	133.48	53.20	307	9480	310.78	68.00	77	12300	100.81	68.00
	11.	11.80	123	12300	161.50	68.00	81	12800	111.27	55.00	246	10200	267.85	68.00	61	13000	85.34	68.00
	12.	13.08	111	12400	146.88	68.00	73	12900	101.16	55.80	222	10400	246.37	68.00	55	13000	76.99	68.00
	14.	14.86	98	12500	130.33	68.00	65	13000	89.74	66.00	195	10800	225.20	68.00	49	13000	67.77	68.00
	16.	17.02	85	12700	115.61	68.00	56	13000	78.35	68.00	170	11100	202.08	68.00	43	13000	59.17	68.00
	18.	18.30	79	12800	108.37	68.00	52	13000	72.87	68.00	158	11300	191.34	68.00	40	13000	55.03	68.00
	20.	21.36	68	13000	94.29	68.00	45	13000	62.43	68.00	136	11700	169.73	68.00	34	13000	47.15	68.00
	22.	23.55	62	13000	85.52	68.00	41	13000	56.62	68.00	123	12000	157.89	68.00	31	13000	42.76	68.00
	28.	28.24	51	13000	71.32	68.00	34	13000	47.22	68.00	103	12500	137.16	68.00	26	13000	35.66	68.00
	32.	33.89	43	13000	59.43	68.00	28	13000	39.35	68.00	86	12400	113.38	68.00	21	13000	29.72	68.00
	36.	36.72	39	13000	54.85	68.00	26	13000	36.31	68.00	79	12700	107.17	68.00	20	13000	27.43	68.00
	45.	42.95	34	7490	27.02	68.00	22	7490	17.89	68.00	68	7480	53.96	68.00	17	7490	13.51	68.00
	50.	50.36	29	8020	24.67	68.00	19	8020	16.34	68.00	58	8010	49.29	68.00	14	8020	12.34	68.00
56.	56.49	26	8320	22.82	68.00	17	8320	15.11	68.00	51	8310	45.58	68.00	13	8320	11.41	68.00	
R1432	45.	48.24	30	11600	37.64	68.00	20	12600	27.07	68.00	60	9380	60.87	68.00	15	13000	21.09	68.00
	50.	54.61	27	12100	34.68	68.00	18	12800	24.29	68.00	53	9780	56.07	68.00	13	13000	18.63	68.00
	56.	61.61	24	13000	33.03	68.00	16	13000	21.87	68.00	47	10900	55.39	68.00	12	13000	16.51	68.00
	63.	68.46	21	12700	29.04	68.00	14	13000	19.68	68.00	42	10600	48.47	68.00	11	13000	14.86	68.00
	71.	74.85	19	13000	27.19	68.00	13	13000	18.00	68.00	39	11000	46.01	68.00	9.7	13000	13.59	68.00
	80.	83.17	17	13000	24.47	68.00	12	13000	16.20	68.00	35	11400	42.91	68.00	8.7	13000	12.23	68.00
	100	98.30	15	13000	20.70	68.00	9.8	13000	13.71	68.00	30	12100	38.53	68.00	7.4	13000	10.35	68.00
	112	118.6	12	13000	17.16	68.00	8.1	13000	11.36	68.00	24	12800	33.79	68.00	6.1	13000	8.58	68.00
	125	136.7	11	13000	14.89	68.00	7.0	13000	9.86	68.00	21	13000	29.77	68.00	5.3	13000	7.44	68.00
	160	158.6	9.1	13000	12.83	68.00	6.1	13000	8.49	68.00	18	13000	25.66	68.00	4.6	13000	6.42	68.00
	180	184.8	7.8	13000	11.01	68.00	5.2	13000	7.29	68.00	16	13000	22.02	68.00	3.9	13000	5.51	68.00
	200	198.6	7.3	13000	10.25	68.00	4.8	13000	6.78	68.00	15	13000	20.49	68.00	3.7	13000	5.12	68.00
R1442	225	228.4	6.3	13000	9.15	68.00	4.2	13000	6.06	68.00	13	13000	18.29	68.00	3.2	13000	4.57	68.00
	250	262.4	5.5	13000	7.96	68.00	3.7	13000	5.27	68.00	11	13000	15.92	68.00	2.8	13000	3.98	68.00
	280	276.9	5.2	13000	7.54	68.00	3.5	13000	4.99	68.00	10	13000	15.09	68.00	2.6	13000	3.77	68.00
	300	337.7	4.3	13000	6.19	68.00	2.8	13000	4.10	68.00	8.6	13000	12.37	68.00	2.1	13000	3.09	68.00
	360	352.5	4.1	13000	5.93	68.00	2.7	13000	3.92	68.00	8.2	13000	11.85	68.00	2.1	13000	2.96	68.00
	400	405.1	3.6	13000	5.16	68.00	2.4	13000	3.41	68.00	7.2	13000	10.31	68.00	1.8	13000	2.58	68.00
	450	459.3	3.2	13000	4.55	68.00	2.1	13000	3.01	68.00	6.3	13000	9.09	68.00	1.6	13000	2.27	68.00
	500	506.6	2.9	13000	4.12	68.00	1.9	13000	2.73	68.00	5.7	13000	8.25	68.00	1.4	13000	2.06	68.00
	650	656.0	2.2	13000	3.18	68.00	1.5	13000	2.11	68.00	4.4	13000	6.37	68.00	1.1	13000	1.59	68.00
	730	754.3	1.9	13000	2.77	68.00	1.3	13000	1.83	68.00	3.8	13000	5.54	68.00	0.96	13000	1.38	68.00
	860	852.9	1.7	13000	2.45	68.00	1.1	13000	1.62	68.00	3.4	13000	4.90	68.00	0.85	13000	1.22	68.00
	10C	997.5	1.5	13000	2.09	68.00	0.96	13000	1.39	68.00	2.9	13000	4.19	68.00	0.73	13000	1.05	68.00
	11C	1156	1.3	13000	1.81	68.00	0.83	13000	1.20	68.00	2.5	13000	3.61	68.00	0.63	13000	0.90	68.00
	13C	1292	1.1	13000	1.62	68.00	0.74	13000	1.07	68.00	2.2	13000	3.23	68.00	0.56	13000	0.81	68.00
	15C	1511	0.96	13000	1.38	68.00	0.64	13000	0.92	68.00	1.9	13000	2.77	68.00	0.48	13000	0.69	68.00
18C	1813	0.80	13000	1.15	68.00	0.53	13000	0.76	68.00	1.6	13000	2.30	68.00	0.40	13000	0.58	68.00	
20C	1981	0.73	13000	1.05	68.00	0.48	13000	0.70	68.00	1.5	13000	2.11	68.00	0.37	13000	0.53	68.00	
24C	2445	0.59	13000	0.85	68.00	0.39	13000	0.57	68.00	1.2	13000	1.71	68.00	0.30	13000	0.43	68.00	
27C	2717	0.53	13000	0.77	68.00	0.35	13000	0.51	68.00	1.1	13000	1.54	68.00	0.27	13000	0.38	68.00	
R1452	27C	2739	0.53	13000	0.77	68.00	0.35	13000	0.51	68.00	1.1	13000	1.53	68.00	0.26	13000	0.38	68.00
	32C	3286	0.44	13000	0.64	68.00	0.29	13000	0.42	68.00	0.88	13000	1.28	68.00	0.22	13000	0.32	68.00
	36C	3598	0.40	13000	0.58	68.00	0.27	13000	0.39	68.00	0.81	13000	1.17	68.00	0.20	13000	0.29	68.00
	40C	3943	0.37	13000	0.53	68.00	0.24	13000	0.35	68.00	0.74	13000	1.07	68.00	0.18	13000	0.27	68.00
	46C	4678	0.31	13000	0.45	68.00	0.21	13000	0.30	68.00	0.62	13000	0.90	68.00	0.15	13000	0.22	68.00
	55C	5471	0.27	13000	0.38	68.00	0.18	13000	0.25	68.00	0.53	13000	0.77	68.00	0.13	13000	0.19	68.00
	65C	6390	0.23	13000	0.33	68.00	0.15	13000	0.22	68.00	0.45	13000	0.66	68.00	0.11	13000	0.16	68.00
	74C	7473	0.19	13000	0.28	68.00	0.13	13000	0.19	68.00	0.39	13000	0.56	68.00	0.097	13000	0.14	68.00
	84C	8381	0.17	13000	0.25	68.00	0.11	13000	0.17	68.00	0.35	13000	0.50	68.00	0.087	13000	0.13	68.00
	95C	9827	0.15	13000	0.21	68.00	0.098	13000	0.14	68.00	0.30	13000	0.43	68.00	0.074	13000	0.11	68.00
10K	11024	0.13	13000	0.19	68.00	0.087	13000	0.13	68.00	0.26	13000	0.38	68.00	0.066	13000	0.10	68.00	

R SERIES

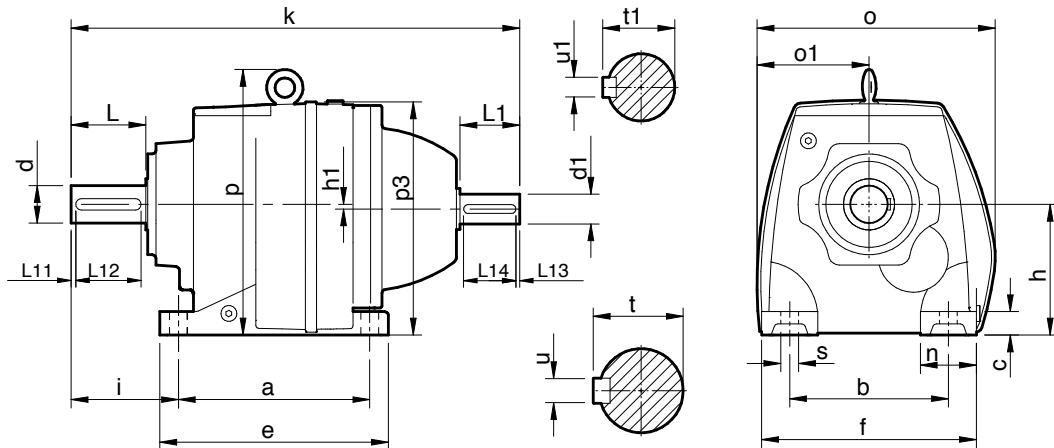
RATINGS

Key: Pm= Input Power (kW) M2= Output Torque (Nm) i= Exact Ratio n2= Output Speed (rpm) Fra = Overhung load (kN)

			n1 = 1450				n1 = 960				n1 = 2900				n1 = 725				
	in	i	n2	M2	Pm	Fra	n2	M2	Pm	Fra	n2	M2	Pm	Fra	n2	M2	Pm	Fra	
R1622	5.0	4.950	293	19200	600.94	98.00	194	19200	397.87	98.00	586	17300	1082.95	98.00	146	19200	300.47	98.00	
	5.6	5.353	271	19400	561.49	98.00	179	19400	371.75	98.00	542	17700	1024.58	98.00	135	19400	280.75	98.00	
	6.3	6.257	232	19400	480.37	98.00	153	19500	319.68	98.00	463	19000	940.93	98.00	116	19500	241.42	98.00	
	8.0	8.193	177	19900	376.31	98.00	117	19900	249.14	98.00	354	19900	752.63	98.00	88	19900	188.16	98.00	
	9.0	9.353	155	20200	334.61	98.00	103	20200	221.53	98.00	310	20200	669.22	98.00	78	20200	167.31	98.00	
	11.	11.17	130	20500	284.34	98.00	86	20500	188.25	98.00	260	20500	568.68	98.00	65	20500	142.17	98.00	
	12.	12.67	114	20600	251.90	98.00	76	20600	166.78	98.00	229	20600	503.80	98.00	57	20600	125.95	98.00	
	14.	14.01	103	17900	197.95	98.00	69	17900	131.06	98.00	207	17900	395.90	98.00	52	17900	98.97	98.00	
	16.	16.19	90	20200	193.30	98.00	59	20200	127.98	98.00	179	20200	386.61	98.00	45	20200	96.65	98.00	
	18.	17.49	83	20600	182.48	98.00	55	20600	120.81	98.00	166	20600	364.96	98.00	41	20600	91.24	98.00	
	20.	20.39	71	20600	156.53	98.00	47	20600	103.63	98.00	142	20600	313.05	98.00	36	20600	78.26	98.00	
	22.	23.51	62	20600	135.75	98.00	41	20600	89.88	98.00	123	20600	271.51	98.00	31	20600	67.88	98.00	
	28.	27.26	53	20600	117.08	98.00	35	20600	77.51	98.00	106	20600	234.16	98.00	27	20600	58.54	98.00	
	32.	31.41	46	19600	96.68	98.00	31	19600	64.01	98.00	92	19600	193.36	98.00	23	19600	48.34	98.00	
	36.	37.54	39	16600	68.51	98.00	26	16600	45.36	98.00	77	16600	137.02	98.00	19	16600	34.25	98.00	
	45.	45.05	32	11100	38.17	98.00	21	11100	25.27	98.00	64	11000	75.66	98.00	16	11100	19.09	98.00	
R1632	40.	41.16	35	20700	78.72	98.00	23	20700	52.12	98.00	70	16600	126.26	98.00	18	20700	39.36	98.00	
	45.	45.64	32	20700	71.00	98.00	21	20700	47.01	98.00	64	17200	117.99	98.00	16	20700	35.50	98.00	
	50.	51.82	28	20700	62.53	98.00	19	20700	41.40	98.00	56	18000	108.74	98.00	14	20700	31.26	98.00	
	56.	59.38	24	20700	54.57	98.00	16	20700	36.13	98.00	49	20700	109.13	98.00	12	20700	27.28	98.00	
	63.	63.82	23	20700	50.77	98.00	15	20700	33.61	98.00	45	20700	101.54	98.00	11	20700	25.38	98.00	
	71.	74.49	19	20700	43.50	98.00	13	20700	28.80	98.00	39	20700	87.00	98.00	9.7	20700	21.75	98.00	
	80.	82.13	18	20700	39.45	98.00	12	20700	26.12	98.00	35	20700	78.90	98.00	8.8	20700	19.73	98.00	
	100	98.51	15	20700	32.89	98.00	9.7	20700	21.78	98.00	29	20700	65.78	98.00	7.4	20700	16.45	98.00	
	112	118.2	12	20700	27.41	98.00	8.1	20700	18.15	98.00	25	20700	54.82	98.00	6.1	20700	13.71	98.00	
	125	128.1	11	20700	25.29	98.00	7.5	20700	16.75	98.00	23	20700	50.59	98.00	5.7	20700	12.65	98.00	
	160	149.8	9.7	20700	21.63	98.00	6.4	20700	14.32	98.00	19	20700	43.26	98.00	4.8	20700	10.81	98.00	
	180	175.6	8.3	19100	17.03	98.00	5.5	19100	11.27	98.00	17	19100	34.05	98.00	4.1	19100	8.51	98.00	
	200	197.0	7.4	14600	11.60	98.00	4.9	14600	7.68	98.00	15	14600	23.20	98.00	3.7	14600	5.80	98.00	
	R1642	225	228.8	6.3	20700	14.53	98.00	4.2	20700	9.62	98.00	13	20700	29.07	98.00	3.2	20700	7.27	98.00
		250	264.6	5.5	20700	12.57	98.00	3.6	20700	8.32	98.00	11	20700	25.14	98.00	2.7	20700	6.29	98.00
		280	285.8	5.1	20700	11.64	98.00	3.4	20700	7.70	98.00	10.1	20700	23.27	98.00	2.5	20700	5.82	98.00
300		323.5	4.5	20700	10.28	98.00	3.0	20700	6.81	98.00	9.0	20700	20.56	98.00	2.2	20700	5.14	98.00	
360		360.1	4.0	20700	9.23	98.00	2.7	20700	6.11	98.00	8.1	20700	18.47	98.00	2.0	20700	4.62	98.00	
400		400.1	3.6	20700	8.31	98.00	2.4	20700	5.50	98.00	7.2	20700	16.62	98.00	1.8	20700	4.16	98.00	
450		445.4	3.3	20700	7.47	98.00	2.2	20700	4.94	98.00	6.5	20700	14.94	98.00	1.6	20700	3.73	98.00	
500		504.2	2.9	20700	6.60	98.00	1.9	20700	4.37	98.00	5.8	20700	13.19	98.00	1.4	20700	3.30	98.00	
650		646.7	2.2	20700	5.14	98.00	1.5	20700	3.40	98.00	4.5	20700	10.29	98.00	1.1	20700	2.57	98.00	
730		718.5	2.0	20700	4.63	98.00	1.3	20700	3.06	98.00	4.0	20700	9.26	98.00	1.0	20700	2.31	98.00	
860		858.7	1.7	20700	3.87	98.00	1.1	20700	2.56	98.00	3.4	20700	7.75	98.00	0.84	20700	1.94	98.00	
10C		1015	1.4	20700	3.28	98.00	0.95	20700	2.17	98.00	2.9	20700	6.55	98.00	0.71	20700	1.64	98.00	
11C		1120	1.3	20700	2.97	98.00	0.86	20700	1.97	98.00	2.6	20700	5.94	98.00	0.65	20700	1.48	98.00	
13C		1338	1.1	20700	2.49	98.00	0.72	20700	1.65	98.00	2.2	20700	4.97	98.00	0.54	20700	1.24	98.00	
15C		1504	0.96	20700	2.21	98.00	0.64	20700	1.46	98.00	1.9	20700	4.42	98.00	0.48	20700	1.11	98.00	
18C		1842	0.79	20700	1.81	98.00	0.52	20700	1.20	98.00	1.6	20700	3.61	98.00	0.39	20700	0.90	98.00	
20C	1953	0.74	20700	1.70	98.00	0.49	20700	1.13	98.00	1.5	20700	3.41	98.00	0.37	20700	0.85	98.00		
24C	2486	0.58	20700	1.34	98.00	0.39	20700	0.89	98.00	1.2	20700	2.68	98.00	0.29	20700	0.67	98.00		
R1652	27C	2744	0.53	20700	1.22	98.00	0.35	20700	0.81	98.00	1.1	20700	2.44	98.00	0.26	20700	0.61	98.00	
	32C	3181	0.46	20700	1.05	98.00	0.30	20700	0.70	98.00	0.91	20700	2.10	98.00	0.23	20700	0.53	98.00	
	36C	3494	0.41	20700	0.96	98.00	0.27	20700	0.63	98.00	0.83	20700	1.91	98.00	0.21	20700	0.48	98.00	
	40C	3666	0.40	20700	0.91	98.00	0.26	20700	0.60	98.00	0.79	20700	1.82	98.00	0.20	20700	0.46	98.00	
	46C	4812	0.30	20700	0.69	98.00	0.20	20700	0.46	98.00	0.60	20700	1.39	98.00	0.15	20700	0.35	98.00	
	55C	5775	0.25	20700	0.58	98.00	0.17	20700	0.38	98.00	0.50	20700	1.16	98.00	0.13	20700	0.29	98.00	
	65C	6440	0.23	20700	0.52	98.00	0.15	20700	0.34	98.00	0.45	20700	1.04	98.00	0.11	20700	0.26	98.00	
	74C	7728	0.19	20700	0.43	98.00	0.12	20700	0.29	98.00	0.38	20700	0.87	98.00	0.094	20700	0.22	98.00	
	84C	8899	0.16	20700	0.38	98.00	0.11	20700	0.25	98.00	0.33	20700	0.75	98.00	0.081	20700	0.19	98.00	

R SERIES

DIMENSIONS - BASE MOUNTED DOUBLE/ TRIPLE REDUCTION

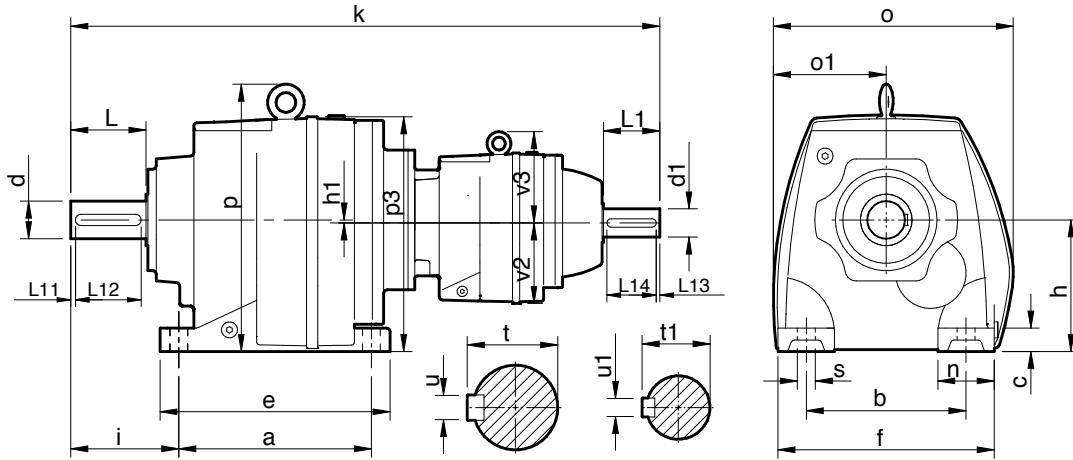


Size	a	b	c	e	f	h	h1	i	k	n	o	o1	p	p3	s
R0122 R0132	110	110	12	131	135	75	0	58	286 301	25	152	76	-	149	10
R0222 R0232	130	110	16	152	145	90	0	75	317 330	35	170	84	-	180	10
R0322 R0332	130	110	16	152	145	90	0	75	317 330	35	170	84	-	180	10
R0422 R0432	165	135	20	200	190	115	0	90	369 377	55	204	97	-	208	15
R0522 R0532	165	135	20	200	190	115	0	100	379 387	55	204	97	-	208	15
R0622 R0632	195	150	24	235	210	130	14.5	100	400 408	60	220	110	246	214	15
R0722 R0731	205	170	25	245	230	140	0	115	440 452	60	252	119	295	250	19
R0822 R0832	260	215	35	310	290	180	0	140	555 540	75	320	167	360	310	19
R0922 R0932	310	250	45	365	340	225	0	160	659 653	90	375	176	465	395	22
R1022 R1032	370	290	45	440	400	250	0	185	782 777	110	435	206	524	446	27
R1322 R1332	410	340	60	490	450	315	17.6	220	903 904	110	480	231	615	516	33
R1422 R1432	500	380	70	590	530	355	23.6	260	1018 1022	150	535	268	680	581	39
R1622 R1632	580	500	80	670	660	425	42.2	270	1164 1162	160	760	335	805	675	39

Size	d1	L1	L13	L14	t1	u1	d	L	L11	L12	t	u
R0122 R0132	16 k6	40	4	32	18	5	20 k6	40	4	32	22.5	6
R0222 R0232	16 k6	40	4	32	18	5	25 k6	50	4	40	28	8
R0322 R0332	16 k6	40	4	32	18	5	25 k6	50	4	40	28	8
R0422 R0432	19 k6 16 k6	40 40	4 4	32 32	21.5 18	6 5	30 k6	60	4	50	33	8
R0522 R0532	19 k6 16 k6	40 40	4 4	32 32	21.5 18	6 5	35 k6	70	7	60	38	10
R0622 R0632	19 k6 16 k6	40 40	4 4	32 32	21.5 18	6 5	35 k6	70	7	60	38	10
R0722 R0732	24 k6 19 k6	50 40	5 4	40 32	27 21.5	8 6	40 k6	80	5	70	43	12
R0822 R0832	28 k6 24 k6	60 50	5 5	50 40	31 27	8 8	50 k6	100	10	80	53.5	14
R0922 R0932	38 k6 28 k6	80 60	5 5	70 50	41 31	10 8	60 m6	120	5	100	64	18
R1022 R1032	42 k6 38 k6	110 80	10 5	70 70	45 41	12 10	70 m6	140	7	110	74.5	20
R1322 R1332	55 m6 42 k6	110 110	10 10	90 70	59 45	16 12	90 m6	170	5	140	95	25
R1422 R1432	55 m6 42 k6	110 110	10 10	90 70	59 45	16 12	100 m6	210	10	180	116	28
R1622 R1632	70 m6 55 m6	140 110	10 10	110 90	74.5 59	20 16	120 m6	210	5	200	127	32

R SERIES

DIMENSIONS - BASE MOUNTED QUADRUPLE/ QUINTUPLE REDUCTION

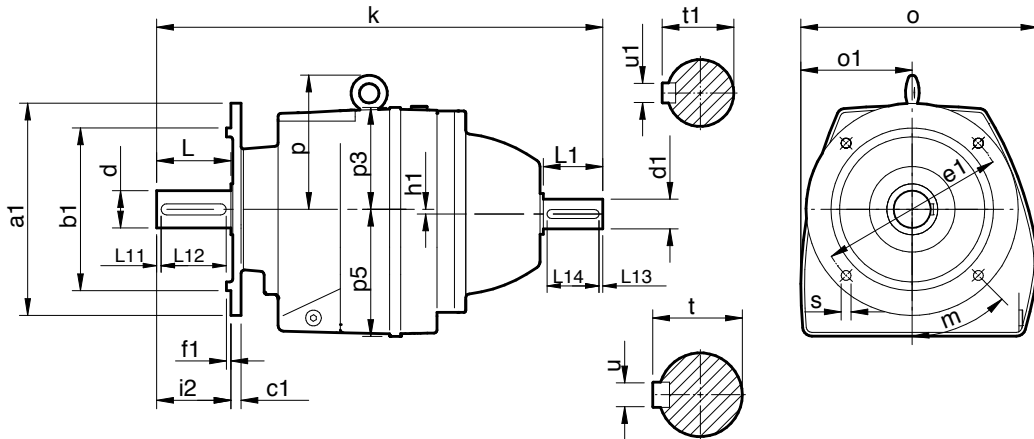


Size	a	b	c	e	f	h	h1	i	k	n	o	o1	p	p3	v2	v3	s
R0342 R0352	130	110	16	152	145	90	0	75	503 518	35	170	84	-	180	76	74	10
R0442 R0452	165	135	20	200	190	115	0	90	571 584	55	204	97	-	208	91	90	15
R0542 R0552	165	135	20	200	190	115	0	100	581 594	55	204	97	-	208	91	90	15
R0642 R0652	195	150	24	235	210	130	14.5	100	602 615	60	220	110	246	214	91	90	15
R0742 R0752	205	170	25	245	230	140	0	115	639 652	60	252	119	295	250	91	90	19
R0842 R0852	260	215	35	310	290	180	0	140	751 759	75	320	167	360	310	115	93	19
R0942 R0952	310	250	45	365	340	225	0	160	831 839	90	375	176	465	395	115	93	22
R1042 R1052	370	290	45	440	400	250	0	185	956 968	110	435	206	524	446	140	155	27
R1342 R1352	410	340	60	490	450	315	17.6	220	1073 1085	110	480	231	615	516	140	155	33
R1442 R1452	500	380	70	590	530	355	42.8	260	1188 1200	150	535	268	680	581	140	155	39
R1642 R1652	580	500	80	670	660	425	42.8	270	1656 1649	160	670	335	805	675	230	240	39

Size	d1	L1	L13	L14	t1	u1	d	L	L11	L12	t	u
R0342 R0352	16 k6	40	4	32	18	5	25 k6	50	4	40	28	8
R0442 R0452	16 k6	40	4	32	18	5	30 k6	60	4	50	33	8
R0542 R0552	16 k6	40	4	32	18	5	35 k6	70	7	60	38	10
R0642 R0652	16 k6	40	4	32	18	5	35 k6	70	7	60	38	10
R0742 R0752	16 k6	40	4	32	18	5	40 k6	80	5	70	43	12
R0842 R0852	19 k6 16 k6	40 40	4 4	32 32	21.5 18	6 5	50 k6	100	10	80	53.5	14
R0942 R0952	19 k6 16 k6	40 40	4 4	32 32	21.5 18	6 5	60 m6	120	5	100	64	18
R1042 R1052	24 k6 19 k6	50 40	5 4	40 32	27 21.5	8 6	70 m6	140	7	110	74.5	20
R1342 R1352	24 k6 19 k6	50 40	5 4	40 32	27 21.5	8 6	90 m6	170	5	140	95	25
R1442 R1452	24 k6 19 k6	50 40	5 4	40 32	27 21.5	8 6	100 m6	210	10	180	116	28
R1642 R1652	38 k6 28 k6	80 60	5 5	70 50	41 31	10 8	120 m6	210	5	200	127	32

R SERIES

DIMENSIONS - FLANGE MOUNTED DOUBLE/ TRIPLE REDUCTION

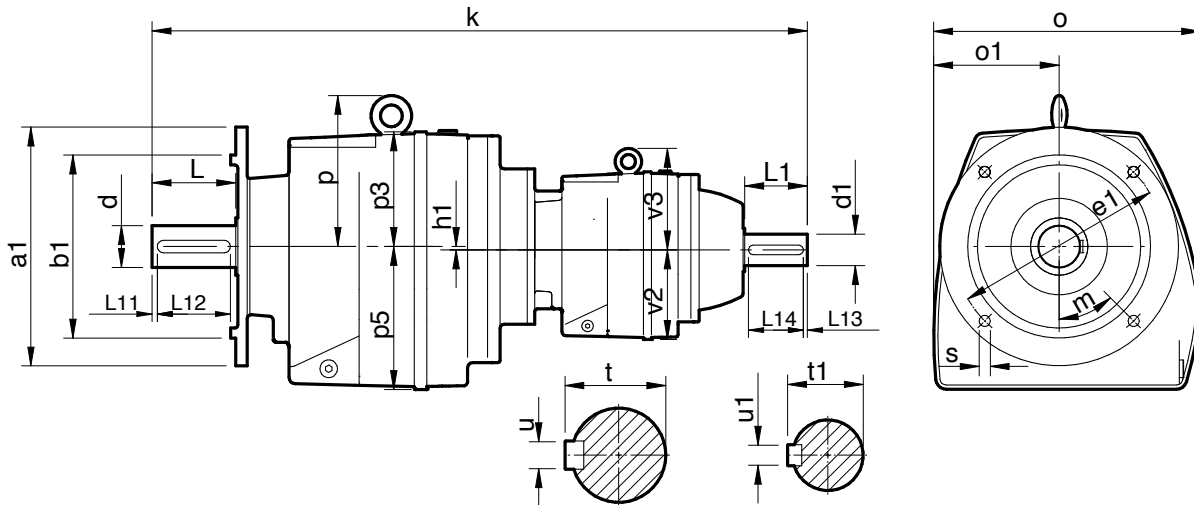


Size	a1	b1	c1	e1	f1	s	m	h1	i2	k	o	o1	p	p3	p5
R0122 R0132	120	80	10	100	3	4 x 9	45°	0	40	286	152	76	-	74	76
	140	95	10	115	3	4 x 9									
	160	110	10	130	3.5	4 x 9									
	200	130	10	165	3.5	4 x 11				301					
R0222 R0232	120	80	10	100	3	4 x 9	45°	0	50	317	170	84	-	90	91
	140	95	10	115	3	4 x 9									
	160	110	10	130	3.5	4 x 9									
	200	130	10	165	3.5	4 x 11				330					
R0322 R0332	120	80	10	100	3	4 x 9	45°	0	50	317	170	84	-	90	91
	140	95	10	115	3	4 x 9									
	160	110	10	130	3.5	4 x 9									
	200	130	10	165	3.5	4 x 11				330					
R0422 R0432	140	95	11	115	3	4 x 9	45°	0	60	369	204	97	-	93	115
	160	110	11	130	3.5	4 x 9									
	200	130	11	165	3.5	4 x 11									
	250	180	11	215	4	4 x 13				377					
R0522 R0532	140	95	11	115	3	4 x 9	45°	0	70	379	204	97	-	93	115
	160	110	11	130	3.5	4 x 9									
	200	130	11	165	3.5	4 x 11									
	250	180	11	215	4	4 x 13				387					
R0622 R0632	200	130	11	165	3.5	4 x 11	45°	14.5	70	400	220	110	116	84	130
	250	180	11	215	4	4 x 13									
	300	230	11	265	4	4 x 13									
										408					
R0722 R0732	200	130	11	165	3.5	4 x 11	45°	0	80	440	252	119	155	110	140
	250	180	11	215	4	4 x 13									
	300	230	11	265	4	4 x 13									
										459					
R0822 R0832	300	230	17	265	4	4 x 13	45°	0	100	555	320	167	180	130	182
	350	250	17	300	5	4 x 18				540					
R0922 R0932	350	250	18	300	5	4 x 18	45°	0	120	659	375	176	240	170	230
	450	350	22	400	5	8 x 18				653					
R1022 R1032	350	250	18	300	5	4 x 18	45°	0	150	782	435	206	274	196	255
	450	350	22	400	5	8 x 18				777					
R1322 R1332	450	350	22	400	5	8 x 18	22.5°	17.6	170	903	480	231	300	202	310
	550	450	25	500	5					904					
R1422 R1432	450	350	22	400	5	8 x 18	22.5°	23.6	210	1018	535	268	325	226	350
	550	450	25	500	5					1022					
R1622 R1632	550	450	25	500	5	8 x 18	22.5°	42.2	210	1164	760	335	380	250	415
	660	550	28	600	6	8 x 22				1162					

Size	d1	L1	L13	L14	t1	u1	d	L	L11	L12	t	u
R0122 R0132	16 k6	40	4	32	18	5	20 k6	40	4	32	22.5	6
R0222 R0232	16 k6	40	4	32	18	5	25 k6	50	4	40	28	8
R0322 R0332	16 k6	40	4	32	18	5	25 k6	50	4	40	28	8
R0422 R0432	19 k6	40	4	32	21.5	6	30 k6	60	4	50	33	8
	16 k6	40	4	32	18	5						
R0522 R0532	19 k6	40	4	32	21.5	6	35 k6	70	7	60	38	10
	16 k6	40	4	32	18	5						
R0622 R0632	19 k6	40	4	32	21.5	6	35 k6	70	7	60	38	10
	16 k6	40	4	32	18	5						
R0722 R0732	24 k6	50	5	40	27	8	40 k6	80	5	70	43	12
	19 k6	40	4	32	21.5	6						
R0822 R0832	28 k6	60	5	50	31	8	50 k6	100	10	80	53.5	14
	24 k6	50	5	40	27	8						
R0922 R0932	38 k6	80	5	70	41	10	60 m6	120	5	100	64	18
	28 k6	60	5	50	31	8						
R1022 R1032	42 k6	110	10	70	45	12	70 m6	140	7	110	74.5	20
	38 k6	80	5	70	41	10						
R1322 R1332	55 m6	110	10	90	59	16	90 m6	170	5	140	95	25
	42 k6	110	10	70	45	12						
R1422 R1432	55 m6	110	10	90	59	16	100 m6	210	10	180	116	28
	42 k6	110	10	70	45	12						
R1622 R1632	70 m6	140	10	110	74.5	20	120 m6	210	5	200	127	32
	55 m6	110	10	90	59	16						

R SERIES

DIMENSIONS - FLANGE MOUNTED QUADRUPLE/ QUINTUPLE REDUCTION



Size	a1	b1	c1	e1	f1	s	m	h1	i2	k	o	o1	p	p3	p5	v2	v3
R0342 R0352	120	80	10	100	3	4 x 9	45°	0	50	503	170	84	-	90	91	76	74
	140	95	10	115	3	4 x 9				518							
	160	110	10	130	3.5	4 x 9											
	200	130	10	165	3.5	4 x 11											
R0442 R0452	140	95	11	115	3	4 x 9	45°	0	60	571	204	97	-	93	115	91	90
	160	110	11	130	3.5	4 x 9				584							
	200	130	11	165	3.5	4 x 11											
	250	180	11	215	4	4 x 13											
R0542 R0552	140	95	11	115	3	4 x 9	45°	0	70	581	204	97	-	93	115	91	90
	160	110	11	130	3.5	4 x 9				594							
	200	130	11	165	3.5	4 x 11											
	250	180	11	215	4	4 x 13											
R0642 R0652	200	130	11	165	3.5	4 x 11	45°	14.5	70	602	220	110	116	84	130	91	90
	250	180	11	215	4	4 x 13				615							
	300	230	11	265	4	4 x 13											
R0742 R0752	200	130	11	165	3.5	4 x 11	45°	0	80	639	252	110	155	110	140	91	90
	250	180	11	215	4	4 x 13				652							
	300	230	11	265	4	4 x 13											
R0842 R0852	300	230	17	265	4	4 x 13	45°	0	100	751	320	167	180	130	182	115	93
	350	250	17	300	5	4 x 18				759							
R0942 R0952	350	250	18	300	5	4 x 18	45°	0	120	831	325	176	240	170	230	115	93
	450	350	22	400	5	8 x 18	22.5°			839							
R1042 R1052	350	250	18	300	5	4 x 18	45°	0	140	956	335	206	274	196	255	140	155
	450	350	22	400	5	8 x 18	22.5°			968							
R1342 R1352	450	350	22	400	5	8 x 18	22.5°	17.6	170	1073	480	231	300	202	310	140	155
	550	450	25	500	5	8 x 18				1085							
R1442 R1452	450	350	22	400	5	8 x 18	22.5°	23.6	210	1188	535	268	325	226	350	140	155
	550	450	25	500	5	8 x 18				1200							
R1642 R1652	550	450	25	500	5	8 x 18	22.5°	42.2	210	1656	760	335	380	250	415	230	240
	660	550	28	600	6	8 x 22				1649							

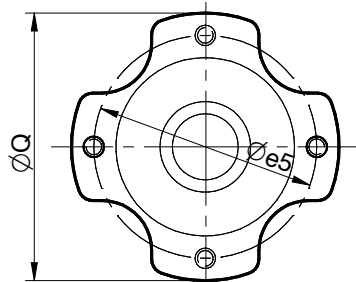
Size	d1	L1	L13	L14	t1	u1	d	L	L11	L12	t	u
R0342 R0352	16 k6	40	4	32	18	5	25 k6	50	4	40	28	8
R0442 R0452	16 k6	40	4	32	18	5	30 k6	60	4	50	33	8
R0542 R0552	16 k6	40	4	32	18	5	35 k6	70	7	60	38	10
R0642 R0652	16 k6	40	4	32	18	5	35 k6	70	7	60	38	10
R0742 R0752	16 k6	40	4	32	18	5	40 k6	80	5	70	43	12
R0842 R0852	19 k6	40	4	32	21.5	6	50 k6	100	10	80	53.5	14
	16 k6	40	4	32	18	5						
R0942 R0952	19 k6	40	4	32	21.5	6	60 m6	120	5	100	64	18
	16 k6	40	4	32	18	5						
R1042 R1052	24 k6	50	5	40	27	8	70 m6	140	7	110	74.5	20
	19 k6	40	4	32	21.5	6						
R1342 R1352	24 k6	50	5	40	27	8	90 m6	170	5	140	95	25
	19 k6	40	4	32	21.5	6						
R1442 R1452	24 k6	50	5	40	27	8	100 m6	210	10	180	116	28
	19 k6	40	4	32	21.5	6						
R1642 R1652	38 k6	80	5	70	41	10	120 m6	210	5	200	127	32
	28 k6	60	5	50	31	8						

R SERIES

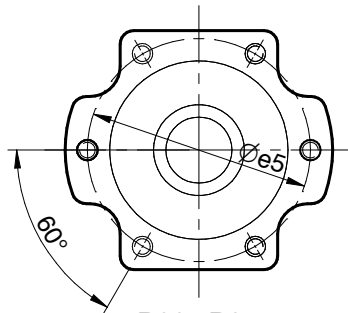
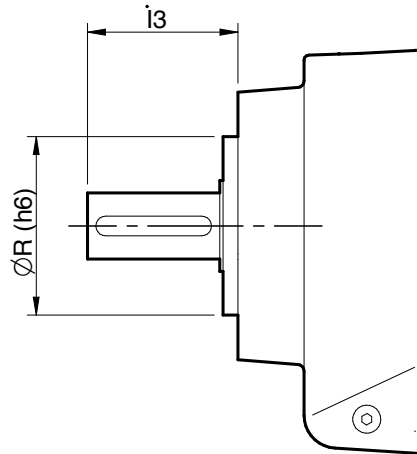
DIMENSIONS - C-FLANGE (B14) MOUNTING

Column 9 Entry

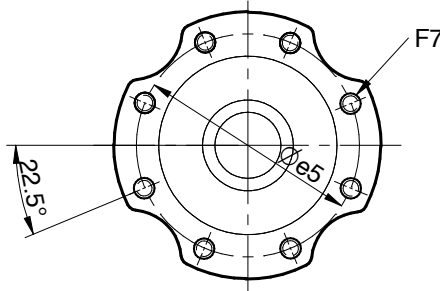
- E C-Flange (B14) Mounting (For sizes R01 to R08 only)
- V Base and C-Flange (B14) Mounting (non standard - special orders only)



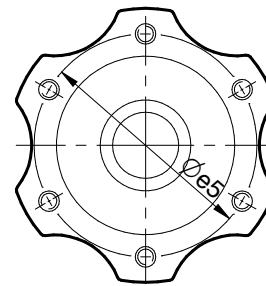
R01, R02, R03



R06, R07



R08



R09, R10, R13, R14, & R16

2, 3, 4 & 5 Stage Units

Size	Øe5	F7	i3	ØQ	ØR
R01	75	(4) M8 x 1.25 x 12	54	98	52
R02 / R03	96	(4) M8 x 1.25 x 15	62 / 62	115	75
R04 / R05	105	(4) M12 x 1.75 x 21	74 / 84	130	85
R06 / R07	124	(6) M12 x 1.75 x 21	84 / 94	152	102
R08	170	(8) M12 x 1.75 x 21	120	195	145
R09/ R10	230	(6) M20 x 2.5 x 30	148 / 168	265	190
R13/ R14	280	(6) M24 x 3.0 x 40	210 / 250	340	225
R16	315	(6) M24 x 3.0 x 40	245	370	260

THERMAL POWER RATINGS

Thermal Ratings kW

Thermal ratings are a measure of the units ability to dissipate heat, if they are exceeded the lubricant may break down resulting in premature gear failure.

Thermal rating are based on an ambient temperature of 25°C, where units are to operate in other ambient temperatures thermal ratings must be adjusted by the following factors

Ambient Temperature Modification Factor Ft

-20°C	-10°C	0°C	10°C	20°C	25°C	35°C	40°C	45°C	50°C
1.54	1.42	1.30	1.18	1.06	1.00	0.88	0.82	0.76	0.70

Units without additional cooling

n1 (rpm)	Ratio	R0122	R0222 R0322	R0422 R0522	R0622	R0722	R0822	R0922	R1022	R1322	R1422	R1622
2900	3.6 - 5.6	4.5	6.2	11.1	13.7	16.9	25.8	-	-	-	-	-
1750		4.5	6.2	11.0	13.7	16.8	25.8	39.5	51.6	63.1	97.6	142
1450		4.5	6.2	11.0	13.7	16.8	25.7	39.5	51.5	63.0	88.8	129
960		4.5	6.2	11.0	13.6	16.8	25.7	39.5	51.5	62.9	88.6	129
2900	6.3 - 9.0	4.4	6.1	10.6	13.2	16.5	25.3	38.8	-	-	-	-
1750		4.3	6.1	10.6	13.1	16.5	25.2	38.7	50.4	61.6	95.4	139
1450		4.3	6.1	10.6	13.1	16.5	25.2	38.6	50.4	61.6	86.8	126
960		4.3	6.1	10.6	13.1	16.4	25.2	38.6	50.3	61.5	86.7	126
2900	11. - 16.	4.2	5.8	10.0	12.4	15.6	23.8	37.1	48.4	59.2	-	-
1750		4.2	5.8	10.0	12.4	15.5	23.7	37.0	48.3	59.0	83.2	133
1450		4.2	5.7	10.0	12.4	15.5	23.7	37.0	48.3	59.0	83.1	121
960		4.2	5.7	10.0	12.3	15.5	23.7	36.9	48.2	58.9	83.0	120
2900	18. - 28.	3.8	5.1	9.3	11.5	14.5	22.1	32.3	42.2	51.5	72.6	-
1750		3.8	5.1	9.3	11.5	14.4	22.0	32.2	42.0	51.4	72.4	115
1450		3.8	5.1	9.3	11.5	14.4	22.0	32.2	42.0	51.3	72.3	105
960		3.8	5.1	9.3	11.5	14.4	22.0	32.1	41.9	51.3	72.2	105
2900	32. - 56.	3.2	4.2	7.3	9.0	11.2	17.3	24.9	32.5	39.8	56.0	-
1750		3.2	4.2	7.3	9.0	11.2	17.3	24.9	32.4	39.6	55.8	89.1
1450		3.2	4.2	7.2	9.0	11.2	17.3	24.8	32.4	39.6	55.8	81.0
960		3.2	4.2	7.2	9.0	11.2	17.3	24.8	32.3	39.5	55.7	80.9

n1 (rpm)	Ratio	R0132	R0232 R0332	R0432 R0532	R0632	R0732	R0832	R0932	R1032	R1332	R1432	R1632
2900	56 - 200	2.5	3.3	6.1	7.6	9.3	16.0	23.0	30.0	36.6	51.6	-
1750		2.5	3.3	6.1	7.5	9.3	15.9	22.9	29.9	36.5	51.4	82.0
1450		2.5	3.3	6.1	7.5	9.3	15.9	22.9	29.8	36.5	51.4	74.6
960		2.5	3.3	6.1	7.5	9.3	15.9	22.8	29.8	36.4	51.3	74.5

Units with fan cooling

n1 (rpm)	Ratio	R0722	R0822	R0922	R1022	R1322	R1422	R1622
2900	3.6 - 5.6	-	-	-	-	-	-	-
1750		25.0	38.3	58.8	76.7	93.7	132	207
1450		23.3	35.7	54.9	71.6	87.5	123	193
960		21.0	32.2	49.4	64.4	78.8	111	174
2900	6.3 - 9.0	-	-	-	-	-	-	-
1750		24.5	37.5	57.5	75.0	91.6	129	202
1450		22.9	35.0	53.7	70.0	85.6	121	189
960		20.6	31.5	48.3	63.0	77.0	109	170
2900	11. - 16.	-	-	-	-	-	-	-
1750		23.1	35.3	55.0	71.8	87.7	124	194
1450		21.5	32.9	51.4	67.0	81.9	115	181
960		19.4	29.6	46.2	60.3	73.7	104	163
2900	18. - 28.	-	-	-	-	-	-	-
1750		21.4	32.7	47.9	62.5	76.3	108	169
1450		20.0	30.5	44.7	58.3	71.3	100	158
960		18.0	27.5	40.3	52.5	64.2	90.4	142
2900	32. - 56.	-	-	-	-	-	-	-
1750		16.7	25.7	36.9	48.2	58.9	83.0	130
1450		15.6	24.0	34.5	45.0	55.0	77.5	122
960		14.0	21.6	31.1	40.5	49.5	69.8	109

Note: When checking thermal capacities use the actual load required to be transmitted, not the rating of prime mover.

R SERIES

FAN COOLED UNITS

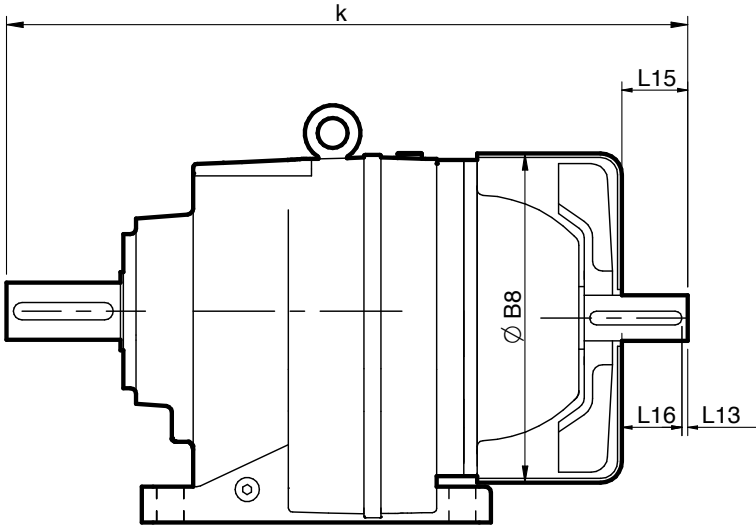
Column 10 Entry

For reducer fan kit modules enter **S** in column 10
 or if used in conjunction with a reducer backstop module kit

Y
Z

CW rotation
 CCW rotation

Dimensions of Fan Cooled Units



Size	ØB8	k	L13	L15	L16
R0722	225	440	5	35	30
R0822	265	555	5	45	40
R0922	320	659	5	65	60
R1022	380	782	10	95	85
R1322	420	903	10	85	75
R1422	480	1018	10	85	75
R1622	570	1164	10	112	102

R SERIES

REDUCER BACKSTOP MODULE

The reducer units listed below can be fitted with an internal backstop, this has no effect of the external unit size. The backstop device incorporates high quality centrifugal lift off sprags which are wear free above the lift off speed (n min). To ensure correct operation input speed must exceed lift off speed.

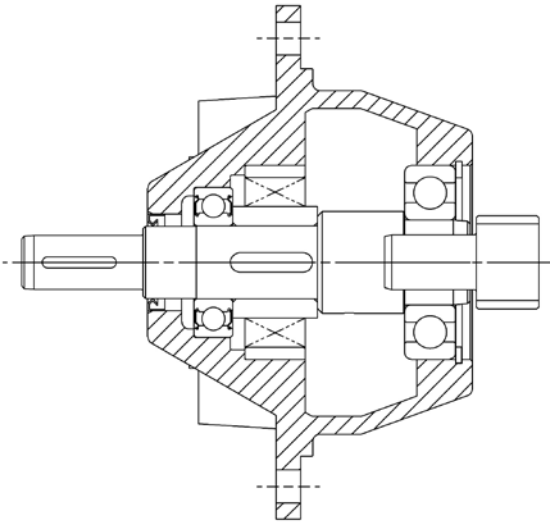
Suitable for ambient temperature -40°C to + 50°C

Column 10 Entry

For reducer backstop modules enter:

W for CCW rotation (or Z if used in conjunction with a fan kit)
 X for CW rotation (or Y if used in conjunction with a fan kit)

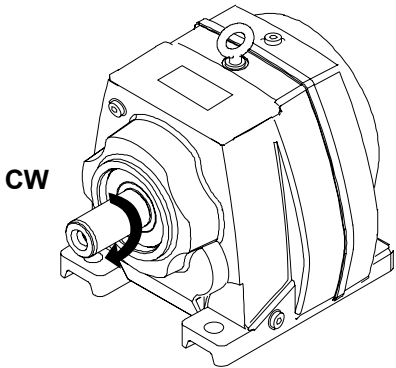
Size	Lift off speed 'n' min rev/min	Rated locking torque 'T max' (at motor) Nm
R0422	800	100
R0522	800	100
R0622	800	100
R0722	670	170
R0732	800	100
R0822	670	300
R0832	670	170
R0922	620	940
R0932	670	300
R1022	550	1260
R1032	620	940
R1322	550	2400
R1332	550	1260
R1422	550	2400
R1432	550	1260
R1622	610	1600
R1632	550	2400



Rotation of outputshaft must be specified when ordering as viewed from the outputshaft end (as shown in the diagram)

CW - Free Rotation - Clockwise
 Locked - Anticlockwise

 AC - Free Rotation - Anticlockwise
 Locked - Clockwise



R SERIES

SHIPPING SPECIFICATION

Weight of Base Mounted Units (kg)

Unit size & no of reductions		R0122	R0132	R0222	R0232	R0322	R0332	R0342	R0352	R0422	R0432	R0442	R0452	R0522	R0532	R0542	R0552	R0622	R0632	R0642	R0652	R0722	R0732	R0742	R0752	
Reducer version		8.2	8.8	12	14	12	13	21	22	22	23	33	34	22	23	22	35	27	28	40	41	38	39	48	49	
Motorised	63	Without Motor	10	11	12	14	12	14	22	23	23	24	34	35	23	24	34	35	28	29	40	41		39	48	49
		With Motor	18	19	20	22	20	22	30	31	31	32	42	43	31	32	42	43	36	37	48	49		47	56	57
	71	Without Motor	9.4	10	12	14	12	14	21	23	23	24	34	35	23	24	34	35	28	29	40	41		39	48	49
		With Motor	20	21	23	25	23	25	32	34	34	35	45	46	34	35	45	46	39	40	51	52		50	59	60
	80	Without Motor	11	12	13	15	13	15	22	23	23	24	36	37	23	24	36	37	28	29	42	43	38	39	48	49
		With Motor	28	29	30	32	30	32	39	40	40	41	53	54	40	41	53	54	45	46	59	60	55	56	65	66
	90S	Without Motor	11	12	13	16	13	16	23	24	24	25	37	38	24	25	37	38	29	30	43	44	38	39	48	49
		With Motor	36	37	38	41	38	41	48	49	49	50	62	63	49	50	62	63	54	55	68	69	63	64	73	74
	90L	Without Motor	11	12	13	16	13	16	23	24	24	25	37	38	24	25	37	38	29	30	43	44	38	39	48	49
		With Motor	38	39	40	43	40	43	50	51	51	52	64	65	51	52	64	65	56	57	70	71	65	66	75	76
	100L	Without Motor	13	14	15	18	15	18	25	26	25	26	38	39	25	26	38	39	30	31	44	45	39	40	49	50
		With Motor	51	52	53	56	53	56	63	64	63	64	76	77	63	64	76	77	68	69	82	83	77	78	87	88
	112M	Without Motor	13	14	15	18	15	18	25	26	25	26	38	39	25	26	38	39	30	31	44	45	39	40	49	50
		With Motor	57	58	59	62	59	62	69	70	69	70	82	83	69	70	82	83	74	75	88	89	83	84	93	94
	132S	Without Motor										26					26						40			
		With Motor										96					96						110			
	132M	Without Motor										26					26						40			
		With Motor										99					99						113			
	160M	Without Motor																					42			
		With Motor																					176			
160L	Without Motor																					42				
	With Motor																					183				

R SERIES

SHIPPING SPECIFICATION

Weight of Base Mounted Units (kg)

Unit size & no of reductions		R0822	R0832	R0842	R0852	R0922	R0932	R0942	R0952	R1022	R1032	R1042	R1052	R1322	R1332	R1342	R1352	R1422	R1432	R1442	R1452	R1622	R1632	R1642	R1652	
Reducer version		67	74	96	97	121	130	150	151	160	173	203	204	259	280	307	308	355	374	403	404	630	640	774	783	
Motorised	63	Without Motor		96	97			151	152				204				308				404					
		With Motor		104	105			159	160				212				316				412					
	71	Without Motor		96	97			151	152				204				308				404					
		With Motor		107	108			162	163				215				319				415					
	80	Without Motor	73	75	96	98	116	131	151	152		168	203	204			307	308			403	404			769	784
		With Motor	90	92	113	115	133	148	168	169		185	220	221			324	325			420	421			786	801
	90S	Without Motor	73	75	97	99	116	131	152	153		168	203	204			307	308			403	404			769	784
		With Motor	98	100	122	124	141	156	177	178		193	228	229			332	333			428	429			794	809
	90L	Without Motor	73	75	97	99	116	131	152	153		168	203	204			307	308			403	404			769	784
		With Motor	100	102	124	126	143	158	179	180		195	230	231			334	335			430	431			796	811
	100L	Without Motor	73	75	98	100	118	133	156	157	147	170	204	205	228	267	308	309	318	361	404	405		603	771	786
		With Motor	111	113	136	138	156	171	194	195	185	208	242	243	266	305	346	347	356	399	442	443		641	809	824
	112M	Without Motor	73	77	98	100	118	133	156	157	147	170	204	205	228	267	308	309	318	361	404	405		603	771	786
		With Motor	117	121	142	144	162	177	200	201	191	214	248	249	272	311	352	353	362	405	448	449		647	815	830
	132S	Without Motor	73	77	99		121	136			150	173	205		231	270	309		322	364	405			607	774	789
		With Motor	143	147	169		191	206			220	243	275		301	340	379		392	434	475			677	844	859
	132M	Without Motor	73	77	99		121	136			150	173	205		231	270	309		322	364	405			607	774	789
		With Motor	146	150	172		194	209			223	246	278		304	343	382		395	437	478			680	847	862
	160M	Without Motor	73				126	141			155	178	207		237	275	311		329	369	407			614	779	794
		With Motor	207				260	275			289	312	341		371	409	445		463	503	541			748	913	928
	160L	Without Motor	73				126	141			155	178	207		237	275	311		329	369	407			614	779	794
		With Motor	214				267	282			296	319	348		378	416	452		470	510	548			755	920	935
	180M	Without Motor					139				168	191			249	288			343	382			656	628	792	
		With Motor					314				343	366			424	463			518	557			805	803	967	
	180L	Without Motor					139				168	191			249	288			343	382			656	628	792	
		With Motor					324				353	376			434	473			528	567			815	813	977	
	200L	Without Motor					143				172	195			254	292			349	386			661	634	796	
		With Motor					375				404	427			486	524			581	618			862	866	1028	
	225S	Without Motor					147				176	199			258	296			354	390			668	639	800	
		With Motor					436				465	488			547	585			643	679			919	928	1089	
225M	Without Motor					147				176	199			258	296			354	390			668	639	800		
	With Motor					469				498	521			580	618			676	712			952	961	1122		
250M	Without Motor													275				371				675	586			
	With Motor													669				765				1024	980			
280S	Without Motor													275				371				675	586			
	With Motor													785				881				1140	1096			
280M	Without Motor													275				371				675	586			
	With Motor													875				971				1230	1186			
315S	Without Motor																					699				
	With Motor																					1400				
315M	Without Motor																					699				
	With Motor																					1440				
315L	Without Motor																					699				
	With Motor																					1590				

PRODUCT SAFETY INFORMATION

IMPORTANT

Product Safety Information

General - The following information is important in ensuring safety. It **must** be brought to the attention of personnel involved in the selection of the equipment, those responsible for the design of the machinery in which it is to be incorporated and those involved in its installation, use and maintenance.

The equipment will operate safely provided it is selected, installed, used and maintained properly. As with any power transmission equipment **proper precautions must** be taken as indicated in the following paragraphs, to ensure safety.

Potential Hazards - these are **not** necessarily listed in any order of severity as the degree of danger varies in individual circumstances. It is important therefore that the list is studied in its entirety:-

- 1) Fire/Explosion
 - (a) Oil mists and vapour are generated within gear units. It is therefore dangerous to use naked lights in the proximity of gearbox openings, due to the risk of fire or explosion.
 - (b) In the event of fire or serious overheating (over 300 °C), certain materials (rubber, plastics, etc.) may decompose and produce fumes. Care should be taken to avoid exposure to the fumes, and the remains of burned or overheated plastic/rubber materials should be handled with rubber gloves.
- 2) Guards - Rotating shafts and couplings must be guarded to eliminate the possibility of physical contact or entanglement of clothing. It should be of rigid construction and firmly secured.
- 3) Noise - High speed gearboxes and gearbox driven machinery may produce noise levels which are damaging to the hearing with prolonged exposure. Ear defenders should be provided for personnel in these circumstances. Reference should be made to the Department of Employment Code of Practice for reducing exposure of employed persons to noise.
- 4) Lifting - Where provided (on larger units) only the lifting points or eyebolts must be used for lifting operations (see maintenance manual or general arrangement drawing for lifting point positions). Failure to use the lifting points provided may result in personal injury and/or damage to the product or surrounding equipment. Keep clear of raised equipment.
- 5) Lubricants and Lubrication
 - (a) Prolonged contact with lubricants can be detrimental to the skin. The manufacturer's instruction must be followed when handling lubricants.
 - (b) The lubrication status of the equipment must be checked before commissioning. Read and carry out all instructions on the lubricant plate and in the installation and maintenance literature. Heed all warning tags. Failure to do so could result in mechanical damage and in extreme cases risk of injury to personnel.
- 6) Electrical Equipment - Observe hazard warnings on electrical equipment and isolate power before working on the gearbox or associated equipment, in order to prevent the machinery being started.
- 7) Installation, Maintenance and Storage
 - (a) In the event that equipment is to be held in storage, for a period exceeding 6 months, prior to installation or commissioning, application engineering must be consulted regarding special preservation requirements. Unless otherwise agreed, equipment must be stored in a building protected from extremes of temperature and humidity to prevent deterioration.
The rotating components (gears and shafts) must be turned a few revolutions once a month (to prevent bearings brinelling).
 - (b) External gearbox components may be supplied with preservative materials applied, in the form of a "waxed" tape overwrap or wax film preservative. Gloves should be worn when removing these materials. The former can be removed manually, the latter using white spirit as a solvent.

Preservatives applied to the internal parts of the gear units do not require removal prior to operation.
 - (c) Installation must be performed in accordance with the manufacturer's instructions and be undertaken by suitably qualified personnel.
 - (d) Before working on a gearbox or associated equipment, ensure that the load has been removed from the system to eliminate the possibility of any movement of the machinery and isolate power supply. Where necessary, provide mechanical means to ensure the machinery cannot move or rotate. Ensure removal of such devices after work is complete.
 - (e) Ensure the proper maintenance of gearboxes in operation. Use only the correct tools and approved spare parts for repair and maintenance. Consult the Maintenance Manual before dismantling or performing maintenance work.
- 8) Hot Surfaces and Lubricants
 - (a) During operation, gear units may become sufficiently hot to cause skin burns. Care must be taken to avoid accidental contact.
 - (b) After extended running the lubricant in gear units and lubrication systems may reach temperatures sufficient to cause burns. Allow equipment to cool before servicing or performing adjustments.
- 9) Selection and Design
 - (a) Where gear units provide a backstop facility, ensure that back-up systems are provided if failure of the backstop device would endanger personnel or result in damage.
 - (b) The driving and driven equipment must be correctly selected to ensure that the complete machinery installation will perform satisfactorily, avoiding system critical speeds, system torsional vibration, etc.
 - (c) The equipment must not be operated in an environment or at speeds, powers, torques or with external loads beyond those for which it was designed.
 - (d) As improvements in design are being made continually the contents of this catalogue are not to be regarded as binding in detail, and drawings and capacities are subject to alterations without notice.

The above guidance is based on the current state of knowledge and our best assessment of the potential hazards in the operation of the gear units.

Any further information or clarification required may be obtained by contacting an Application Engineer.

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